

Technical Data Sheet



**606
PLATINUM
WHITE ADHESIVE**

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**POLYMER
MODIFIED THIN
SET ADHESIVE**



JKTYLO 606 Platinum White Adhesive is highly polymer modified thin set adhesive for installation of all types of tiles, stones, granites, bricks and pavers on floor and wall applications in interiors & exteriors. This is designed with high grade white cement and has extended open time and flexibility.

Area of Application

Highly polymer modified adhesive with high grade white cement for all types of ceramic, semi-vitreous, vitrified tiles and natural stones on cement and variety of substrates. Especially can be used for granites and stones in interior and exterior applications and for heavy traffic areas. Property of underwater shear bond makes it useful for wet and submerged applications such as swimming pools, saunas, washroom etc. It can be used upto a maximum of 12 mm bed thickness.

Substrates

- Cement screeds
- Cement Plaster
- Concrete Masonry
- Brick Masonry
- Cement terrazzo
- Existing Vitrified* and Ceramic tiles*
- Existing Natural Stone*
- Cement backer board**
- Calcium silicate board**
- Gypsum wallboard**

* Surface should be cleaned and roughened before installation of tiles and stones

** Consult the backer board manufacturer's data sheet for recommendation and load bearing capacity of specific board intended for use.

Key Benefits and Features

- Single component, just add water
- Superior shear bond strength
- Water and shock resistant
- Sag resistant
- Excellent workability & easy mixing
- No water curing required
- Highly flexible
- Sustain heat ageing

- Easy mixing and smooth application
- Interior and exterior* application
- For wet and dry application
- Complies with EN/ISO C2ETS1 classification
- As per IS 15477:2019 - Type 3TES1 standard
- No VOC - For healthy living

* For exterior wall application above 3 meters, fortify with latex compound. Consult with JKTYLO technical team for height application on external wall.

Typical Properties

| | |
|-----------------|----------------------|
| Color | White |
| Powder Density | 1.25 - 1.40 Kg/Litre |
| Open Time | 30 ± 5 Minutes |
| Adjustment Time | 30 ± 5 Minutes |
| Pot Life | 90 - 120 Minutes |

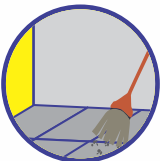
Foot Traffic/ Ready To Use 24 Hours

Note : Result depends on weather and site condition

Application Method

1. Surface Preparation

- Surface temperature should be cool before application, ideally below 35 degrees.
- Surface should be structurally sound and free from dirt, oil, grease, loose paint, concrete sealer or curing compound.
- All slabs must be plumb and true with in : walls - 3mm in 2.5m, and floors - 1.5 mm in 1.0m.
- Rough or uneven concrete surface should be made smooth with screed/Plaster material. Use a wood float for better finish.
- Dry, dusty concrete slabs or masonry should be dampened and excess water should be swept off.



Installation may be made on a damp surface.

- New concrete slabs shall be damp cured and should be 28 days old before application.

2. Mixing and Blending

- Take 5-6 litres of potable water into a clean container
- Gradually mix 20 Kg JKTYLO with slow speed mixer to get a uniform lump-free paste in workable consistency.
- Allow paste to settle for 5-10 minutes. Adjust consistency, if necessary.
- Mixed paste should be used within 90-120 minutes.



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Application Method

3. Fixing Application

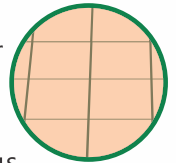
- Apply adhesive uniformly on a substrate to a desired thickness with plain side of notch trowel. Comb with a notch trowel using notched side.
- Use proper size of notch trowel to ensure full bedding of the tiles.
- Spread as much adhesive paste as it can be tiled within 10 minutes.
- Large format tiles* (above 12"x12" size) should be back buttered to provide full bedding and firm support.
- Press the tile against the applied tile adhesive and fix it by using rubber mallet. Imbed tile and adjust level.
- Ensure that back of the tile is fully covered with the tile adhesive.
- Ensure adequate gap between tiles/stones to accommodate thermal expansion and contraction.



- As required one can use spacer to provide grout joints between tiles/stones. Remove the spacers when the adhesive is firmly set.
- If the Tile adhesive is dried and skinned, then adhesive should be removed and replaced with a fresh adhesive.

4. Grouting

- Grouting should be carried out after 24 hours from the time of tile installation.
- Grout with JKTYLO Cementitious Grout.
- For stain resistance, use JKTYLO Epoxy Grout.



* Contact customer technical services for large format tile or stone installations on exterior surfaces.

*Tiles & stones should be clamped for safety in all interior and exterior wall installation above 3 meters.

Technical Information

Test specification requirement as per IS 15477:2019

| S.No. | Test Property | Test Method | Specification | Typical Values |
|-------|---|------------------------------------|---|-------------------------------|
| 1 | Tensile Adhesion, (N/mm²) | | | |
| | (a) Dry Condition (28 days) | IS 15477:2019 Annex A (Clause 5.1) | Min. 1.5 N/mm ² | 1.55 - 1.65 N/mm ² |
| | (b) Wet Condition (21 days) | IS 15477:2019 Annex A (Clause 5.1) | Min. 1.0 N/mm ² | 1.05 - 1.2 N/mm ² |
| 2 | Shear Adhesion, (N/mm²) | | | |
| | (a) Dry Condition - 28 Days | IS 15477:2019 Annex B (Clause 5.2) | Min. 1.5 N/mm ² | 1.7 - 2.0 N/mm ² |
| | (b) Heat ageing Conditions - 28 Days | IS 15477:2019 Annex B (Clause 5.2) | Min. 1.0 N/mm ² | 1.7 - 2.0 N/mm ² |
| | (c) Wet Condition - 28 Days | IS 15477:2019 Annex B (Clause 5.2) | Min. 1.0 N/mm ² | 1.25 - 1.45 N/mm ² |
| 3 | Slip (required for vertical application only) | IS 15477:2019 Annex E (Clause 5.5) | Max. 0.5 mm | 0.30 - 0.45 mm |
| 4 | Deformability (required for vertical application only) | | | |
| | (a) Deformable adhesive S1 | IS 15477:2019 Annex F (Clause 5.6) | shall be in the Range ≥ 2.5 mm, < 5.0 mm | 2.72 - 4.0 mm |
| | (b) Highly Deformable adhesive S2 | IS 15477:2019 Annex F (Clause 5.6) | shall be ≥ 5.0 mm | NA |

Test specification requirement as per EN 12004 & ISO 13007

| S.No. | Test Property | Test Method | Specification | Typical Values |
|-------|---|-------------|--|-------------------------------|
| 1 | Open Time : Tensile Adhesion Strength (N/mm²) | | | |
| | (a) After 5 Minutes | EN 1346 | | 1.50 - 1.71 N/mm ² |
| | (b) After 20 Minutes | EN 1346 | ≥ 0.5 N/mm ² After not less than 20 minutes | 0.5 - 0.65 N/mm ² |
| | (c) After 30 Minutes | EN 1346 | ≥ 0.5 N/mm ² After not less than 30 minutes | NA |
| 2 | Tensile Adhesion Strength, (N/mm²) | | | |
| | (a) Dry Condition - 28 Days | EN 1348 | ≥ 1.0 N/mm ² | 1.5 - 1.62 N/mm ² |
| | (b) Water Immersion Conditions - 28 Days | EN 1348 | ≥ 1.0 N/mm ² | 1.00 - 1.10 N/mm ² |
| | (c) Heat Ageing Condition - 28 Days | EN 1348 | ≥ 1.0 N/mm ² | 1.08 - 1.19 N/mm ² |
| 3 | Slip Resistance (for vertical application only) | EN 1348 | Max. 0.5 mm | 0.2 mm |
| 4 | Transverse Deformation | | | |
| | (a) Deformable adhesive S1 | EN 12002 | shall be in the Range ≥ 2.5 mm, <5.0 mm | 2.72 - 4.0 mm |
| | (b) Highly Deformable adhesive S2 | EN 12002 | shall be ≥5.0 mm | NA |

Packing : 20 Kg BOPP Bags

Coverage : Approx 50-55* sq.ft. per 20 Kg bag when applied by notch trowel of size 1/4" x 1/4" (6mm x 6mm) square notched trowel at an average thickness of 3mm.

* Coverage depends upon trowel notch size, type and size of tiles and substrate evenness and smoothness

Shelf Life : 12 months from the date of manufacturing

Note: Actual field performance and results will depend on installation method and site conditions.

Disclaimer :

The company provides guarantee against defective material, but the application and usage of products are made without guarantee since the application conditions are not in its control. All products are tested under the recommended conditions of temperature $27 \pm 2^{\circ}\text{C}$ and humidity $65 \pm 5\%$. Company recommends to verify the suitability of product for intended use with the latest version of data sheet. The company may modify product data sheet without any prior notice. All technical characteristics are listed for guidance only and JK Tylo technical team may be contacted for more information.



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