

JK Cement Works, Mangrol A unit of JK Cement Ltd.

CIN: L17229UP1994PLC017199

♠ C/o. Kailash Nagar - 312617, Nimbahera Distt., Chittorgarh (Raj.) INDIA

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MGR/PC/ESR/21

Date: 19.09.2021

To, The Member Secretary Rajasthan State Pollution Control Board 4, Industrial Area Jhalana Doongri JAIPUR - 302004 (Rai)

Subject: Environmental Statement Report for the FY 2021-22 of Mangrol Limestone Mine (ML 26/08) of M/s J. K. Cement Works, Mangrol, Tehsil: Nimbahera, Dist.: Chittorgarh (Rajasthan).

Ref: F(Mines)/Chittorgarh(Nimbahera) /1863 (1)/2016-2017/7040-7044 Order No.2018-2019/ Mines /9905 Dated: 25/02/2019.

Dear Sir,

Kindly refer to above subject matter, please find enclosed herewith Environment Statement Report of Mangrol Limestone Mine for the FY 2021-2022 for your reference and record. We trust you will find the same in order.

Thanking You.

Yours Faithfully For J.K. Cement Works, Mangrol

> R. B. M. Tripathi President (Operations)

Encl: as above.

Copy:

The Regional Officer, Rajasthan State Pollution Control Board, Near FCI Godown, Chanderiya, Distt. - CHITTORGARH (RAJ)-312021

Corporate Office

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Manufacturing Units at:

Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka) Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)





# ENVIRONMENTAL STATEMENT FORM - V

Environmental Statement for the financial year 2021-22, ending the 31<sup>st</sup> March 2022

### PART-A

i.	Name an address of the owner/occupier	Mangrol Limestone Mine
	of the industry operation or process	J.K. Cement Works, Mangrol
		Kailash Nagar, Tehsil: Nimbahera, Chittorgarh
		(Rajasthan)
		PIN- 312617
ii.	Industry category	
	Primary - (STC Code)	Primary
	Secondary - (STC Code)	
iii.	Cement Production capacity	Limestone- 1.50 MMTPA
iv.	Year of establishment-	2012
v.	Date of last environmental statement	17 <sup>th</sup> September 2021
	submitted	

## PART-B

### WATER AND RAW MATERIAL CONSUMPTION

i. WATER CONSUMPTION in m3/day

**Process** 

: - 80.5 m3/day

Cooling

:- Nil

Domestic

:- 0.5 m3/day

	Process water consumption per unit of products		
Name of products	During the previous financial year	During the current financial	
	(2020-21) (Litres/Unit)	year (2021-22) (Litres/Unit)	
1. Limestone	21.57	16.74	

# ii. RAW MATERIAL CONSUMPTION

Name of raw material	Name of	Consumption of raw material per unit of output	
	products	During the previous During the current	
		financial year (2020-21)	financial year (2021-22)
High speed diesel (HSD)	1	0.4078litre/MT	0.36421 litre/MT
Ammonium Nitrate		0.0838 kg/MT	0.09066 kg/MT
Kelvex-600 (83 mm)		0.0109 kg/MT	0.00582 kg/MT
Emul boost (125 Gram)		0.00018 kg/MT	0.000582 kg/MT
Kelvex-P (83 mm)	Limestone	0.00277 kg/MT	0.00197 kg/MT
Aquadyne (83 mm)		0.00260 kg/MT	0.00249 kg/MT
Kelvex-500 (83 mm)		0.002500 kg/MT	0.0066275 kg/MT
Energel (83 mm)		0.00601 kg/MT	0.002570 kg/MT

# <u>PART-C</u> <u>POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT</u>

Pollutants	Quantity discharg (Ton/Day		pollutar	Concentration of pollutants in discharge (Mass/Volume)		Percentage of variation from prescribed standards with reasons	
(a) Water	NIL	NIL					
(b) Ambient A	Air Emission (	yearly average	e)				
Loca	tion	Parameters					
		PM10 (μg/m3)	PM2.5 (μg/m3)	\$O2 (µg/m3)	NOx (µg/m3)	CO (mg/m3)	
Towards Fact	ory Gate	40.0	28.1	15.4	24.8	689.0	
Near Ravana	Office	48.5	32.0	19.3	28.8	744.4	

# Noise level monitoring data

	Towards F	actory Gate	Near Rav	ana Office		
Month	NOISE LEVEL dB(A)					
	Day Time	Night Time	Day Time	Night Time		
Apr-21	61.5	56.2	59.5	54.2		
May-21	62.6	57.9	61.6	53.8		
Jun-21	69.3	60.6	68.5	57.2		
Jul-21	67.8	58.6	66.3	52.7		
Aug-21	63.3	54.1	60.1	44.7		
Sep-21	64.4	55.3	58.6	42.3		
Oct-21	52.3	41.6	62.5	48.9		
Nov-21	48.7	32.7	58.4	43.7		
Dec-21	45.7	34.1	52.7	41.1		
Jan-22	46.5	38.1	55.8	43.5		
Feb-22	53.8	43.6	59.4	46.6		
Mar-22	41.7	36.2	48.2	32.7		

PART-D

(As specified under Hazardous Waste & Other waste Management rules-2016)

Hazardous waste	Total Quantity			
	During previous financial year (2020-21) (KL)	During current financial year (2021-22) (KL)		
(a) From process	Used oil (5.1)- 34.80 Waste oil (5.2)- NIL	Used oil (5.1)- 5.0 Waste oil (5.2)- 31.6		
(b) From pollution Control facilities	Not applicable	Not applicable		

<sup>\*\*</sup> including Cement Plant, CPP, WHRS, Mines & Colony. Hazardous waste generated are being sold to authorized recycler by CPCB.

**SOLID WASTE** 

		POUD MY2IE		
		Total Quantity		
		During previous financial year (2020-21)	During current financial year (2021-22)	
(a)	From process	•	,	
(b)	From pollution control facility	Not app	licable	
(c)	Quantity rejected or reutilized with in the unit	1107 322		

#### PART-F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

There is no hazardous as well as Solid Waste produced.

#### PART-G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

- Periodically preventive maintenance of Heavy earth moving machinery to meet the emission level below the prescribed limit.
- Wet drilling technology adopted to reduce fugitive dust emission.
- Water tanker deployed for water sprinkling on haul road.
- Green belt developed to reduce the noise level.
- Periodically measurement of air quality.
- Closed cabins facilitated in HEMM to reduce the noise level. All required PPE's are provided to all workmen.
- To reduce the vibration during blasting unit is using NONEL technology (Non Electric initiation system).
- Blasting between 12.00 noon to 3.00 PM when air density is low.
- Use of Air Decking & sufficient column stemming in the blast holes.

#### <u>PART-H</u>

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

# Expenditure incurred on environment protection measures during FY 2021-22

S. No.	Activity	Recurring cost per annum (Rs. in lacs)
1.	Pollution control expenses (Others)	0.43
	Pollution control expenses (Statutory)	20.66
	Total (Rs.in Lacs)	21.09

#### PART-I

## ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- Monitoring of ambient air and water quality is being done regularly as mentioned in Consent to operate.
- 2) Emission level well within the prescribed norms.
- 3) Water sprinkling is being done on haul road and mining area to suppress fugitive dust emission.
- 4) Total 7.47 ha. Area covered under plantation with 16620 nos. of plants till 31st March 2021. Apart from this we have planted 5750 saplings in FY-2021-22 in 2.20 Ha.

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