



Regd.AD.  
**JK Cement LTD.**

Phone : +91-1477-220098, 220087  
Fax : +91-1477-220027, 220049  
E-mail : jkc.nbh@jkcement.com  
Web : www.jkcement.com

J.K. Cement Works  
Kailash Nagar - 312617, Nimbahera  
Distt. Chittorgarh (Raj.) INDIA

CIN : L17229UP1994PLC017199

ISO 9001:2008, ISO 14001:2004 & OHSAS 18001 : 2007 CERTIFIED COMPANY

Ref. No.: NBH-PC-13/ 2746

Date: 26.09.2018

To,  
✓ **The Member Secretary**  
Rajasthan State Pollution Control Board  
4, Industrial Area  
Jhalana Dungri  
**JAIPUR** – 302004 (Raj)

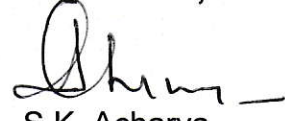
SUBJECT: **Environmental Statement for the year 2017-2018 (02 Copies)**

Dear Sir,

Kindly find herewith enclosed **Environment Statement Report of Maliakhhera Limestone Mine** for the **year 2017-2018** for your reference and record. We trust you will find the same in order.

Thanking You.

Yours Faithfully  
**For J.K. Cement Works, Nimbahera**

  
S.K. Acharya  
Asth. V.P. (E & I)

Encl. : a / a

Copy to -

**The Regional Officer, Rajasthan State Pollution Control Board, Near FCI Godown, Chanderia, Distt.- CHITTORGARH (RAJ)**

**Corporate & Registered Office :** Kamla Tower, Kanpur-208001, (U. P.) INDIA  
**Phone :** +91-512-2371478 to 81 **Fax :** 2399854 **E-mail :** ho.grey@jkcement.com



J. K. Cement Works, Nimbahera  
J. K. Cement Works Mangrol  
J. K. Cement Works, Gotan  
J. K. Cement Works, Jharli

J. K. Power, Bamania  
J. K. Cement Works, Muddapur  
J. K. White Cement Works, Gotan  
J. K. White, Katni



Government of India  
Ministry of Environment and Forest

**" FORM – V "**

( See rule 14 )

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING THE  
31<sup>ST</sup> MARCH 2018

**Mailakhera Mine of M/s J.K. Cement works, NIMBAHERA (Raj.)**

**PART – A**

(I)	Name & Address of the Owner / Occupier of the Industry Operation or Process	<b>S.K.Rathore</b> <b>Unit Head</b> J.K. Cement Works, NIMBAHERA Kailash Nagar : 312 617 NIMBAHERA, Chittorgarh (Raj.)
(II)	Industry Category Primary ( STC CODE ) Secondary ( SIC CODE )	Polluting (Non – Hazardous) PRIMARY STC Category
(III)	Production Capacity	3.20 MMTPA (Limestone)
(IV)	Year of Establishment	Year 1989
(V)	Date of last Environmental Statement Submitted	16 <sup>th</sup> September, 2017

**PART – B**

**Water & Raw Material Consumption**

**A. Water**

(i)	Over All Consumption	-	KLD
	Process	-	141 (Spray on Road / Mining , Drilling etc.)
	Cooling:	-	Nil
	Domestic	-	1.0
	<b>Total</b>	-	<b>142.0</b>

(ii) Consumption per unit of production

Name of the Product	Process Water Consumption per unit of Product Output	
	During the Previous Financial Year	During the Current Financial Year
Limestone	37.63 Ltrs / Unit	29.57 Ltrs / Unit



## B. Raw Material Consumption

Name of the Raw Material	Name of Product	Consumption of Raw Material per Unit Product Output	
		During the Previous Financial Year	During the Current Financial Year
HSD	Limestone	0.738 Ltrs. Per Ton	0.917 Ltrs. Per Ton

## PART - C

### Pollutant Discharge To Environment / Unit of Output

(Parameters as specified in the consent issued)

(I)	Pollutants	Quantity of Pollutants Discharged ( Mass / day )	Concentrations of Pollutants in discharged ( Mass / volume )	Percentage of variation from prescribed standard with reasons
(a)	<b>Water</b>			
(I)	Colonial	NIL		
(ii)	Industrial	NIL		

### WATER ANALYSES RESULTS

SAMPLE PARTICULAR	MINE PIT WATER (Dated	HAND PUMP WATER NEAR VILLAGE PIPLIA (Dated 03.11.2017)	MINE HAND PUMP WATER (Dated 09.11.2017)
COLOUR & ODOUR	Clear & Natural	Clear & Natural	Clear & Natural
PH	7.75	7.25	7.51
TSS	14	12	06
TOTAL HARDNESS	176	368	498
Ca+ HARDNESS	124	264	99.2
Mg+ HARDNESS	52	104	9.6
CONDUCTIVITY	522	682	719.8
TDS	313.2	409.2	498
CHLORIDES	50	76	60
TURBIDITY	0.7	0.31	0.22

\*All the parameters are expressed in mg/ltr except PH & Turbidity

J K Cement Works Nimbahera  
Maliakhara Limestone Mines  
Ambient Air Quality Monitoring Data for SPM  
(Monthly average in Micrograms/Cubic meter)  
(Year 2017-18)

Month	Near Mine office	Near Rawana Office
17-Apr	352	393
17-May	344	381
17-Jun	332	373
17-Jul	287	337
17-Aug	310	352
17-Sep	327	378
17-Oct	337	377
17-Nov	341	388
17-Dec	324	368
18-Jan	315	358
18-Feb	320	371
18-Mar	332	384

**PART – D**

(As specified under Hazardous & Other Waste Management rules-2016)

Hazardous Waste		Total Quantity (Kgs.)	
		During the Previous Financial Year	During the Current Financial Year
(a)	From Process	Nil.	Nil.
(b)	From Pollution Control Facilities.	N.A.	N.A.

## PART - E

### SOLID WASTES

		Total Quantity	
		During the Previous Financial Year	During the Current Financial Year
(a)	From Process	N.A.	N.A.
(b)	From Pollution Control facilities	N.A.	N.A.
(c)	( i ) Qty. recycled or reused with in the unit.	NIL	NIL
	( ii ) Sold	NIL	NIL
	(iii) Disposed	NIL	NIL

## PART - F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATES DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

**There is no hazardous as well as Solid Waste produced.**

## PART - G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

### AIR

Mining operation and related activities are designated as potential sources as under:

- Emissions from Diesel operated earth moving machinery e.g. Sulphur Dioxide ( $\text{SO}_2$ ), Oxides of Nitrogen ( $\text{NO}_x$ ), Suspended Particulate Matter (SPM), Respirable Particulate Matter (RPM) etc.
- Local air borne dust due to excavation, drilling and blasting operations.
- Air borne dust pollution due to loading, unloading, transportation etc.



From the base line study the Air Quality near on going mining activities, the pollutants level was observed very low or below the detection limit except SPM and RPM.

There is no impact observed on vegetation & water bodies in the surrounding areas, as it is suppressed at its generating sources.

The following measures are taken to suppress the dust at the source as well as to prevent the same, spreading in the atmosphere:

- Wet drilling system is provided on all drill machines.
- Regular water sprinkling on haul road during operation.
- Optimize blasting parameters for proper fragmentation to reduce dust generation.
- Plantation and development of Green Belt along the Working Pits / mineable limits.

## **WATER**

Being Mechanised Limestone mine, it requires water mainly for Wet Drilling, Road Spraying, Green Belt Development, and Machineries Washing. Water consumption is around 142 KLD. The source of water is the accumulated rainwater in the lower most benches. There is no liquid effluent / waste water.

## **NOISE**

Noise is generated in the mine due to following mining activities:

- Excavation, drilling, blasting and operations of HEMM.
- Transportation and handling of material.

The results of base line noise level survey are well below the permissible limit except near machinery while operating. The noise generating sources are scattered within the whole mining area. All the sources will not generate the noise simultaneously hence; the noise level would not alter the noise environment significantly. The noise level reduces with increase in distance from the source.

The following measures are taken to reduce the noise level at the source as well as to prevent the same, spreading in the atmosphere:

1. Providing enclosures for noise sources to reduce dispersion of noise like cabin in HEMM.
2. Proper maintenance and lubrication of machinery rotating parts.
3. Use electric delay detonator on surface in place of detonating fuse.
4. Use of low quantity detonating fuse (8gm/m in place of 10gm/m).
5. By covering the detonating fuse as well as detonators under drill cutting or the fine material.
6. By providing earmuffs and earplugs to eligible miners.
7. Blasting between 12.00 noon to 3.00 PM when air density is low.
8. Use of Air Decking & sufficient column stemming in the blast holes.
9. Use of Nonels (Non electric initiation devices), TLD(Trunk Line Delay Detonator), DTH(Down the Hole) Initiation Systems.

### J K Cement Works Nimbahera

Maliakhara Limestone Mines  
Noise Level Monitoring Data  
(Monthly average in Db(A))

(Year 2017-18)

Month	Near Mine office		Near Rawana Office	
	Day Time	Night time	Day Time	Night time
17-Apr	68.7	58.2	70.3	61.7
17-May	67.2	59.3	69.3	60.5
17-Jun	69.4	61.6	71.2	57.6
17-Jul	68.2	59.6	70.7	62.2
17-Aug	69.8	60.5	72.3	61.8
17-Sep	67.8	58.9	69	61
17-Oct	69.6	60.2	68.2	61.2
17-Nov	66.8	59.2	69.6	60.7
17-Dec	67.8	58.8	68.6	59.8
18-Jan	69.1	60.3	71.1	61.3
18-Feb	68.3	59.8	70.5	60.6
18-Mar	69.5	60.1	71.5	62.1



## GROUND VIBRATION

M/s IDL had carried out vibration study & recommended safe charge per delay at various distances for keeping the parameters of blasting well within the limit.

The following steps are taken to control ground vibration:

1. Optimize drilling parameters like spacing, burden and sub-grade drilling.
2. Optimize maximum charge per delay.
3. Use of Non Electric Detonator with delay-blasting technique.
4. Use of Sequential Blasting Machine.
5. Monitoring of ground vibration by "Mini-mate".

### PART – H

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.


#### EXPENDITURE INCURRED ON ENVIRONMENTAL PROTECTION MEASURES DURING YEAR 2017-2018

S. No.	Activity	Recurring Cost per Annum (Rs.)
1.	Pollution control expenses (Others)	72060
2.	Pollution control expenses (Statutory)	277945
3.	Gardening Expenses	204720
4.	CSR Expenses	1338808
Total (Rs.)		1893533/-

### PART – I

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT.

Mine has planted 1325 plants in and around mining area during the period under review.

  
**S.K. ACHARYA**  
A.P. (E&S)  
JK. CEMENT WORKS  
NIMBAHERA  
Distt. CHITTORGARH (Raj.)  
For JK CEMENT WORKS, NIMBAHERA