

MGR/PC/ESR/21

1267

Date: 17.09.2021

To,  
**The Member Secretary,**  
Rajasthan State Pollution Control Board 4,  
Industrial Area, Jhalaya Dungri  
JAIPUR - 302004 (Raj)

**Subject: Environmental Statement Report for the year FY 2020-2021 of Cement Plant Line-3 with additive crusher (02 Nos.) of M/s J. K. Cement Works Mangrol, Tehsil: Nimbahera, Dist.: Chittorgarh (Rajasthan).**

**Ref.:** F(CPM)/Chittorgarh(Nimbahera)/11(1)/2018-2019/2188-2190, Order No: 2019-2020/CPM/5515, Dated 27/09/2019.  
F(CPM)/Chittorgarh(Nimbahera)/11(1)/2018-2019/3535-3538, Order No: 2019-2020/CPM/5588, Dated 03/01/2020.

Dear Sir,

Kindly refer to above subject matter, please find enclosed herewith Environment Statement Report of Cement Plant Line-3 with additive crusher (02 Nos.) of J.K. Cement Works, Mangrol for the FY 2020-2021 for your reference and record. We trust you will find the same in order.

Thanking You.

Yours Faithfully  
**For J.K. Cement Works, Mangrol**



R. B. M. Tripathi  
President(O) & Unit Head

Encl: as above.

Copy:

**The Regional Officer,** Rajasthan State Pollution Control Board, Near FCI Godown,  
Chanderiya, Distt. - CHITTORGARH (RAJ)- 312021

B. B. Singh  
Secretary

## Corporate Office

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**JK SUPER  
CEMENT**  
BUILD SAFE

## Manufacturing Units at :

Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka)  
Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)

**JK CEMENT  
WallMaxX**  
White Cement Wall Putty



## **ENVIRONMENTAL STATEMENT**

### **FORM - V**

Environmental Statement for the financial year 2020-21, ending the 31<sup>st</sup> March 2021

### **PART-A**

i. Name and address of the owner/occupier of the industry operation or process	J.K. Cement Works, Mangrol Cement Plant (Unit-III) with additive crusher (02 Nos.) C/o Kailash Nagar, Nimbahera Tehsil: Nimbahera, Chittorgarh (Rajasthan) PIN- 312617
ii. Industry category Primary - (STC Code) Secondary - (STC Code)	Primary
iii. Production capacity	Clinker : 2.75 MMTPA Cement : 3.60 MMTPA
iv. Year of establishment	Plant commissioned on dated 29/09/2019
v. Date of last environmental statement submitted	15 <sup>th</sup> September 2020

### **PART-B**

#### **WATER AND RAW MATERIAL CONSUMPTION**

##### **i. WATER CONSUMPTION in m<sup>3</sup>/day**

Process:	: -	NIL
Cooling	: -	990 m <sup>3</sup> /day
Domestic	: -	10 m <sup>3</sup> /day

Name of products	Process water consumption per unit of products (For cooling & domestic)	
	During the previous financial year (2019-20) (KL/MT)	During the current financial year (2020-21) (KL/MT)
1. CEMENT	0.052	0.044*

\* Specific water consumption for cement production is combined for Unit-1 & Unit-3

ii. **RAW MATERIAL CONSUMPTION**

Name of raw material	Name of products	Consumption of raw material per unit of output (in MT)	
		During the previous financial year (2019-20)	During the current financial year (2020-21)
Limestone	Clinker	1.37	1.40
Laterite / Red ocher		0.159	0.103
Coal		0.0132	0.0387
Petcoke		0.0941	0.06922
Alternative Fuel Replacement & Alternative Raw Material		0.0247	0.0251*
Gypsum	Cement	0.063	0.0525*
Flyash% of OPC + PPC		0.152	0.1527*
Flyash% of PPC		0.281	0.3029*
Alternative Raw Material & Performance improver		0.0101	0.0484*

\*AFR & Alternative Raw Material consumption for clinker production is combined for Unit-1, 2 & 3.

\*Gypsum, Fly ash & PI consumption for Cement Production is combined for Unit-1 & Unit-3



**PART-C**

**POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT**

Pollutants	Quantity of pollutants discharged (Ton/Day)	Concentration of pollutants in discharge (mg/Nm <sup>3</sup> )	Percentage of variation from prescribed standards with reasons
(a) Water	As the plant is being operated on dry process technology, no liquid effluent is generated from cement plant. The Domestic waste water generated from the office toilet and canteen being treated with STP and treated water used in greenery development in the plant premises.		
(b) Air	<b>Stack Emission (yearly average)</b>		
PM	0.282	12.4	-58.66 %
SO <sub>2</sub>	0.576	39.70	-60.30 %
NO <sub>x</sub>	3.075	208.80	-65.20 %

**Ambient Air Quality (yearly average) in µg/m<sup>3</sup>**

Location	Parameters				
	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	NO <sub>x</sub>	CO (in mg/m <sup>3</sup> )
Near Time Office	52.3	38.0	19.9	23.4	678.0
Near Thermal Power Plant	57.5	40.8	21.6	24.0	738.6
Near Factory Gate	60.5	41.5	22.0	23.8	745.8
Near Colony Gate	52.6	37.4	21.2	23.8	705.4

**STP treated water quality data**

STP treated water Quality		
Parameters	Standards	Average results of YTD
pH	Between 5.5 to 9.0	7.53
Total Suspended solids	Not to exceed 100 mg/l	8.11
Biological Oxygen Demand (3 days at 27 Degree C)	Not to exceed 30 mg/l	2.7

Chemical Oxygen Demand	Not to exceed 250 mg/l	12.6
Oil & Grease	Not to exceed 10 mg/l	2.03
Ammonical Nitrogen (as N)	Not to exceed 50 mg/l	<1.0

**Noise level monitoring data**

Month	Noise Monitoring Report FY 2020-21							
	Near Time office		Near Thermal Power Plant		Near Raw material Gate		Near Packing Plant Gate	
	Day	Night	Day	Night	Day	Night	Day	Night
Apr-20	64.5	52.4	68.2	56.7	70.2	59.8	62.8	52.8
May-20	63.9	56.3	69.4	57.9	72.1	58.4	64.3	52.6
Jun-20	65.8	54.7	70.1	58.3	69.6	56.8	66.7	55.4
Jul-20	64.9	56.2	67.5	56.1	68.8	57.7	68.5	53.8
Aug-20	66.4	56.7	69	57.2	69.7	57.9	67.4	56.1
Sep-20	69.3	57.4	67.8	54.6	70.2	58.2	65.9	54.7
Oct-20	66	53.9	68.1	58.3	70.1	58.3	70.5	60.8
Nov-20	67.2	54.2	67.3	56.9	71.3	57.9	71.3	60.1
Dec-20	65.6	53.9	68.9	57.6	69.9	56.8	68.9	58.3
Jan-21	68.2	54.2	69.3	56.3	67.5	57.5	65.2	52.8
Feb-21	67.9	52.4	69.2	56.4	68.4	58.6	68	56.2
Mar-21	66.9	52.9	68.8	56.2	70.2	59.3	67.8	55.4
YTD	66.38	54.6	68.63	56.87	69.83	58.10	67.27	55.75

**PART-D**

(As specified under Hazardous & Other Waste Management Rules-2016)

Hazardous waste	Total Quantity	
	During previous financial year (2019-20) (KL)	During current financial year (2020-21) (KL)
(a) From process	Used oil (5.1)- 9.40 * Waste oil (5.2)- NIL	Used oil (5.1)- *34.80 Waste oil (5.2)- NIL
(b) From pollution Control facilities	Not applicable	Not applicable

\*including Cement Plant L-1,2, 3, CPP, WHRS, Mines & Colony. Hazardous waste generated are being sold through authorized recycler by CPCB.

**PART-E**

**SOLID WASTE**

		Total Quantity	
		During previous financial year (2019-20) (MT/Year)	During current financial year (2020-21) (MT/Year)
(a)	From process	Nil	Nil
(b)	From pollution control facility	Dust collected in ESP, bag house and bag filters are recycled to the system	Dust collected in ESP, bag house and bag filters are recycled to the system
(c)	Quantity reutilized with in the unit	100%	100%

**PART-F**

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

- 1) Hazardous waste generated in the form of used / spent oil, waste / residue containing oil, which is stored in barrels at safe & dedicated area and sold to recycler approved by Central Pollution Control Board.
- 2) Dust collected from pollution control equipment's (i.e. from ESP, Bag house and Bag filter) is totally recycled in the process.

**PART-G**

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

Cement manufacturing is a dry process technology, hence no effluent generated from process. Which is cost effective and environmentally clean technology. The advantage of dry process is also in fuel economy. The stack emissions from the plant are controlled by equipment like ESPs and Bag filters installed at various material transfer points to arrest the fugitive emissions. The particulate matter collected from the pollution control equipment is recycled in process and optimizing the cost of operation of pollution control equipment, conserving natural raw material and hence no impact on the environment.



## **PART-H**

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

- 1) Conducted 3<sup>rd</sup> party monitoring of leachate testing for soil contamination in AFR storage yard.
- 2) SNCR system installed to control the NO<sub>x</sub> emission.

## **PART-I**

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- 1) Monitoring of stack emission and ambient air and water quality is being done regularly as mentioned in consent to operate.
- 2) 4 nos. of Continuous Ambient Air Quality Monitoring Systems (CAAQMS) has been installed at periphery of the plant.
- 3) Continuous Emission Monitoring Systems (CEMS) for PM, SO<sub>2</sub> & NO<sub>x</sub> have been installed at stack of Kiln section and for monitoring of PM emission CEMS has installed at stack coal mill, cooler & cement mill and real time data transfer to RSPCB & CPCB.
- 4) Bag filters have been installed at various material transfer points to control fugitive emission.
- 5) Cement being manufacturing in dry process and there is no any effluent generated from the process hence maintaining Zero Effluent Discharge unit.
- 6) Apart from this fly ash purchased from nearby thermal power plant and use for cement production.
- 7) Raw materials are storage in covered shed, product in closed silo with high efficient bag filters for fugitive dust emission control.
- 8) To utilization of waste heat, Waste heat recovery system has been installed to generate green power.
- 9) Proper Housekeeping and cleaning is being done with the help of three road sweeping machines.
- 10) Domestic waste water generated is being treated in sewage treatment plant (STP). Treated water is utilized for plantation / horticulture development.
- 11) Cover shed Constructed to store the raw material, to avoid fugitive emission. Finish product stored in closed silo.
- 12) All Belt Conveyor belt are fully covered & also installed Bag filter at all material transfer points
- 13) 16 Rain water harvesting structures have been constructed in plant and colony area to recharge ground water.
- 14) Cemented road constructed to avoid fugitive dust generation during the movement of vehicle.
- 15) Telemetry system installed for online ground water level monitoring.
- 16) Total nos of tree in plant up to March-2021 is 143976 nos
- 17) More than 33 % area covered with green belt.

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