



JK Cement LTD.

CIN : L17229UP1994PLC017199

ISO 9001:2008, ISO 14001:2004 & OHSAS 18001 : 2007 CERTIFIED COMPANY

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J.K. Cement Works
Kailash Nagar - 312617, Nimbahera
Distt. Chittorgarh (Raj.) INDIA

NBH/PC/ESR/21 537

Date: 15.09.2020

To,

The Member Secretary

Rajasthan State Pollution Control Board

4, Industrial Area

Jhalana Doongri

JAIPUR - 302004 (Raj)

Subject: Environmental Statement Report for the year FY 2019-2020 of Karunda Limestone Mine (ML 03/03) of M/s J.K. Cement Works, Tehsil: Nimbahera, Dist : Chittorgarh (Rajasthan).

Ref: F (Mines)/ Chittorgarh (Nimbahera)/1869(1)/2017-2018/2141-2145 Order No. 2017-2018/Mines/9306 Dated: 20/06/2017

Dear Sir,

With reference to above subject matter, please find enclosed herewith Environment Statement Report of Karunda Limestone Mine for the year FY 2019-2020 for your reference and record. We believe you will find the same in order.

Thanking You.

Yours Faithfully
For J.K. Cement Works, Nimbahera

Encl. : as above.

Anil Kumar Jain
Sr. General Manager (Environment)

Copy:

The Regional Officer, Rajasthan State Pollution Control Board, Near FCI Godown, Chanderia, Distt.- CHITTORGARH (RAJ)

Corporate & Registered Office : Kamla Tower, Kanpur-208001, (U. P.) INDIA
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J. K. Cement Works, Nimbahera
J. K. Cement Works Mangrol
J. K. Cement Works, Gotan
J. K. Cement Works, Jharli

J. K. Power, Bamania
J. K. Cement Works, Muddapur
J. K. White Cement Works, Gotan
J. K. White, Katni



ENVIRONMENTAL STATEMENT

FORM - V

Environmental Statement for the financial year 2019-20, ending the 31st March 2020

PART-A

i. Name an address of the owner/occupier of the industry operation or process	Karunda Limestone Mine J.K. Cement Works, Nimbahera Kailash Nagar, Tehsil: Nimbahera, Chittorgarh (Rajasthan) PIN- 312617
ii. Industry category Primary - (STC Code) Secondary - (STC Code)	Primary
iii. Cement Production capacity	Limestone - 2.00 MMTPA
iv. Year of establishment-	2001
v. Date of last environmental statement submitted	25 th September 2019

PART-B

WATER AND RAW MATERIAL CONSUMPTION

i. **WATER CONSUMPTION** in m3/day

Process : - 91.0 m3/day (Spray on roads / mining, wet drilling, etc)

Cooling : - Nil

Domestic : - 1.0 m3/day

Name of products	Process water consumption per unit of products	
	During the previous financial year (2018-19) (Liters/MT)	During the current financial year (2019-20) (Liters/MT)
1. Limestone	18.15	21.73

ii. **RAW MATERIAL CONSUMPTION**

Name of raw material	Name of products	Consumption of raw material per unit of output	
		During the previous financial year (2018-19)	During the current financial year (2019-20)
High speed diesel (HSD)	Limestone	0.900 liter/MT	0.864 liter/MT
Amonium Nitrate		0.0725 kg/MT	0.106 kg/MT
Kelvex-600		0.0165 kg/MT	0.020 kg/MT
Acqudyne		0	0.003 kg/MT
Emulboost		0.000083 kg/MT	0.0002 kg/MT
Kelvex-P(E)		0.0013 kg/MT	0.002 kg/MT
Dyneax boost		0	0.001 kg/MT
Kelvex-500		0.0091 kg/MT	0.010 kg/MT
Energel		0	0.005 kg/MT

PART-C

POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT

Pollutants	Quantity of pollutants discharged (Ton/Day)	Concentration of pollutants in discharge (Mass/Volume)	Percentage of variation from prescribed standards with reasons		
(a) Water	NIL				
(b) Ambient Air Emission (yearly average)					
Location	Parameters				
	PM10 (µg/m3)	PM2.5 (µg/m3)	SO2 (µg/m3)	NOx (µg/m3)	CO (mg/m3)
Near Mine Office	45.5	32.1	12.3	24.1	614
Near Ravana Office	56.8	39.9	13.4	25.5	608

Noise level monitoring data

Month	Near Mine Office		Near Ravana Office	
	NOISE LEVEL db(A)			
	Day Time	Night Time	Day Time	Night Time
Apr-19	66.9	57.1	68.7	58.4
May-19	67.5	57.6	68.2	58.8
Jun-19	67.4	57.6	68.5	58.9
Jul-19	66.8	56.9	67.7	57.6
Aug-19	67.2	57.4	68.3	58.2
Sep-19	68.6	56.9	69.8	59.5
Oct-19	68.2	55.4	69.1	58.6
Nov-19	67.1	54.8	68.0	56.2
Dec-19	67.3	56.1	68.5	58.6
Jan-20	53.9	49.3	69.8	64.2
Feb-20	54.8	48.4	65.1	62.7
Mar-20	55.8	49.5	66.7	63.2

PART-D

(As specified under Hazardous Waste & Other waste Management rules-2016)

Hazardous waste	Total Quantity	
	During previous financial year (2018-19) (KL)	During current financial year (2019-20) (KL)
(a) From process	Used oil (5.1)- 23.700 Waste oil (5.2)- NIL	Used oil (5.1)- 9.970 Waste oil (5.2)- NIL
(b) From pollution Control facilities	Not applicable	Not applicable

*including Cement Plant, CPP, WHRS, Mines & Colony. Hazardous waste generated are being sold to authorized recycler authorized by CPCB.

PART-E SOLID WASTE

		Total Quantity	
		During previous financial year (2018-19) (MT/Year)	During current financial year (2019-20) (MT/Year)
(a)	From process	Not applicable	
(b)	From pollution control facility		
(c)	Quantity rejected or reutilized with in the unit		

PART-F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

There is no hazardous as well as solid waste produced.

PART-G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

- Periodically preventive maintenance of Heavy earth moving machinery to meet the emission level below the prescribed limit.
- Wet drilling technology adopted to reduce fugitive dust emission.
- Water tanker deployed for water sprinkling on haul road.
- Green belt developed to reduce the noise level.
- Periodically measurement of air quality.
- Closed cabins facilitated in HEMM to reduce the noise level. All required PPE's are provided to all workmen.
- To reduce the vibration during blasting unit is using NONEL technology (Non Electric initiation system).
- Blasting between 12.00 noon to 3.00 PM when air density is low.
- Use of Air Decking & sufficient column stemming in the blast holes.

PART-H

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

Expenditure incurred on environment protection measures during FY 2019-20

S. No.	Activity	Recurring cost per annum (Rs.)
1.	Pollution control expenses (Others)	112214
2.	Pollution control expenses (Statutory)	266984
3.	Gardening Expenses	650689
4.	CSR Expenses	11206260
Total (Rs.)		12236147/-

PART-I

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- 1) Monitoring of ambient air and water quality is being done regularly as mentioned in Consent to operate.
- 2) Emission level well within the prescribed norms.
- 3) Water sprinkling is being done on haul road and mining area to suppress fugitive dust emission.
- 4) Total 1450 plants are planted in FY- 2019-20.