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J.K. Cement Works, Mangrol C/o. Kailash Nagar-312617, Nimbahera Distt. Chittorgarh (Raj.) INDIA

CIN : L17229UP1994PLC017199 ISO 9001:2008, ISO 14001:2004 & OHSAS 18001 : 2007 CERTIFIED COMPANY

MGR/PC/ESR/21 2

Date: 15.09.2020

To, **The Member Secretary** Rajasthan State Pollution Control Board 4, Industrial Area Jhalana Doongri JAIPUR – 302004 (Raj)

Subject: Environmental Statement Report for the FY 2019-20 of Mangrol Limestone Mine (ML 26/08) of M/s J. K. Cement Works, Mangrol, Tehsil: Nimbahera, Dist.: Chittorgarh (Rajasthan).

Ref: F(Mines)/Chittorgarh(Nimbahera) /1863 (1)/2016-2017/7040-7044 Order No.2018-2019/ Mines /9905 Dated: 25/02/2019.

Dear Sir,

With reference to above subject matter, please find enclosed herewith Environment Statement Report of Mangrol Limestone Mine for the FY 2019-2020 for your reference and record. We trust you will find the same in order.

Thanking You.

Yours Faithfully For J.K. Cement Works, Mangrol

Anii Kumar Jain Sr. General Manager (Environment)

Encl. : as above.

Copy:

The Regional Officer, Rajasthan State Pollution Control Board, Near FCI Godown, Chanderia, Distt.- CHITTORGARH (RAJ)



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J. K. Cement Works, Nimbahera J. K. Cement Works Mangrol

- J. K. Cement Works, Gotan
- J. K. Power, Bamania
- J. K. Cement Works, Muddapur
- J. K. White Cement Works, Gotan



ENVIRONMENTAL STATEMENT FORM - V

Environmental Statement for the financial year 2019-20, ending the 31st March 2020

<u>PART-A</u>

i.	Name an address of the owner/occupier	Mangrol Limestone Mine
	of the industry operation or process	J.K. Cement Works, Mangrol
		Kailash Nagar, Tehsil: Nimbahera, Chittorgarh
		(Rajasthan)
		PIN- 312617
ii.	Industry category	
	Primary - (STC Code)	Primary
	Secondary - (STC Code)	
iii.	Cement Production capacity	Limestone- 1.50 MMTPA
iv.	Year of establishment-	2012
v .	Date of last environmental statement	25 th September 2019
	submitted	

<u>PART-B</u>

WATER AND RAW MATERIAL CONSUMPTION

i. <u>WATER CONSUMPTION</u> in m3/day

Process : - 80.5 m3/day

Cooling :- Nil

Domestic

:- 0.5 m3/day

		Process water consumption per unit of produc	
	Name of products	During the previous financial year	During the current financial
		(2018-19) (Litres/Unit)	year (2019-20) (Litres/Unit)
1.	Limestone	18.11	14.78

ii. RAW MATERIAL CONSUMPTION

Name of raw material	Name of	Consumption of raw material per unit of output		
	products	During the previous	During the current	
		financial year (2018-19)	financial year (2019-20)	
High speed diesel (HSD)		0.497 liter/MT	0.463 liter/MT	
Ammonium Nitrate		0.0905 kg/MT	0.0808 kg/MT	
Kelvex-600 (83 mm)		0.0145 kg/MT	0.0096 kg/MT	
Emul boost (125 Gram)]	0.0001 kg/MT	0.0003 kg/MT	
Kelvex-P (83 mm)	Limestone	0.0018 kg/MT	0.0019 kg/MT	
Aquadyne (83 mm)		0	0.0016 kg/MT	
Kelvex-500 (83 mm)		0.0054 kg/MT	0.0111 kg/MT	
Energel (83 mm)		0	0.0017 kg/MT	

PART-C

POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT

Pollutants	Quantity discharg (Ton/Day		polluto	ntration of Ints in discharge Volume)	e variati presci	ards with
(a) Water	r NIL					
(b) Ambient	Air Emission (yearly average	e)			
Location			Parameters			
		PM10 (μg/m3)	PM2.5 (μg/m3)	\$O2 (μg/m3)	NOx (μg/m3)	CO (mg/m3)
Towards Fac	tory Gate	45.5	32.8	13.0	23.2	562
Near Ravanc	Office	59.8	39.3	14.9	25.2	644

Noise level monitoring data

	Towards Factory Gate		Near Ravana Office		
Month	NOISE LEVEL db(A)				
	Day Time	Night Time	Day Time	Night Time	
Apr-19	66.4	55.1	67.8	56.4	
May-19	67.2	55.2	68.8	56.4	

Jun-19	67.4	55.5	68.5	56.9
Jul-19	66.5	54.9	67.8	55.8
Aug-19	67.7	55.8	68.9	56.4
Sep-19	66.8	54.7	69.2	57.0
Oct-19	67.5	55.7	68.9	57.8
Nov-19	66.8	54.2	67.2	55.6
Dec-19	66.9	56.2	67.5	58.3
Jan-20	54.8	50.4	64.9	62.3
Feb-20	55.2	51.8	63.7	60.1
Mar-20	56.7	50.2	64.5	61.8

(As specified under Hazardous Waste & Other waste Management rules-2016)

Hazardous waste	Total Que	Total Quantity		
	During previous financial year (2018-19) (KL)	During current financial year (2019-20) (KL)		
(a) From process	Used oil (5.1)- 23.700 Waste oil (5.2)- NIL	Used oil (5.1)- 9.970 Waste oil (5.2)- NIL		
(b) From pollution Control facilities	Not applicable	Not applicable		

** HSW generated includes generation in cement plant as well

PART-E

SOLID WASTE

		Total Quantity		
		During previous financial year (2018-19)	During current financial year (2019-20)	
(a)	From process			
(b)	From pollution control facility	Not applicable		
(C)	Quantity rejected or reutilized with in the unit			

PART-F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

There is no hazardous as well as Solid Waste produced.

PART-G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

- Periodically preventive maintenance of Heavy earth moving machinery to meet the emission level below the prescribed limit.
- Wet drilling technology adopted to reduce fugitive dust emission.
- Water tanker deployed for water sprinkling on haul road.
- Green belt developed to reduce the noise level.
- Periodically measurement of air quality.
- Closed cabins facilitated in HEMM to reduce the noise level. All required PPE's are provided to all workmen.
- To reduce the vibration during blasting unit is using NONEL technology (Non Electric initiation system).
- Blasting between 12.00 noon to 3.00 PM when air density is low.
- Use of Air Decking & sufficient column stemming in the blast holes.

PART-H

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

Expenditure incurred on environment protection measures during FY 2019-20

S. No.	Activity	Recurring cost per annum (Rs.)	
1.	Pollution control expenses (Others)	103214	
2.	Pollution control expenses (Statutory)	0	
3.	Gardening Expenses	240749	
4.	CSR Expenses	3121495	
	Total (Rs.)	3465457/-	

PART-I

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- 1) Monitoring of ambient air and water quality is being done regularly as mentioned in Consent to operate.
- 2) Emission level well within the prescribed norms.
- 3) Water sprinkling is being done on haul road and mining area to suppress fugitive dust emission.
- 4) Total 1433 plants are planted in FY- 2019-20.