



MUDDAPUR

(Unit : J.K. Cement Ltd)

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Works: P.O. Muddapur - 587 122 Dist. Bagalkot (Karnataka) India

No. JKCW/ENV. /E.C. (HALKI)/10/23

Date- 16-05-2019

To,
The Deputy Director
Ministry of Environment & Forest
Govt. of India
Indira Paryavaran Bhavan
New Delhi- 110 003

Sub: Half Yearly Environmental Clearance Compliance report for the period from October-2018 to March-2019 for our Halki Lime stone mine

Ref: MoEF Letter No. J-11015/384/2006-1A.II (M) /dtd. 21st January 2008

Dear Sir,

With reference to your above cited environmental clearance letter of our Halki Lime Stone Mine. We are sending here with enclosed point wise compliance report for the period from October-2018 to March-2019 for your kind information and record please.

Thanking you

Yours faithfully For Halki Lime Stone Mine

R.B.M. Tripathi (Unit Head)

Encl. – Compliance report, Socio-economic development report, half yearly ambient air quality monitoring, fugitive emission monitoring, water testing, Noise monitoring report and six monthly environmental expenditure

CC:

1- The Addl. Principal Chief Conservator of Forest (C), Ministry of Environment & Forest, Regional Office (South Zone), 4th floor, E&F Wings, Kendriya Sadan, 17th Main Road, IInd Block, Koramangala, Bangalore

2- Chairman, Central Pollution Control Board, Parivesh Bhavan, East Arjun Nagar, New Delhi

3- Scientist 'D' & Incharge, Central Pollution Control Board, 1st & 2nd Floors, Nisarga Bhavan, A-Block, Thimmaiah, Main Road, 7th D Cross, Shivanagar, Opp. Pushpanjali Theatre, Bengaluru –560 010

4- Member Secretary, Karnataka Pollution Control Board, Church Street, Bangalore

5- The Dy. Director, Dept. of Mines & Geology, Government of Karnataka Brundavana Sector no.63/A, Navanagar, Bagalkot-587103

6- The Environmental officer, Karnataka State Pollution Control Board, Sector no.07, by pass road, Navanagar, Bagalkot – 587102

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### Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21<sup>st</sup> January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

EC to Halki Limestone Mine (ML area 124.24 ha and 2.0 MTPA of limestone Production) of M/s J.K. cement Ltd., at village Halki, in Mudhol Taluk, Bagalkot, Dist. In Karnataka

Specific Condition:

S.N.	Condition: Condition	Compliance status
	Specific Conditions	
i)	Land use pattern of nearby village shall be studied and action plan for abatement and compensation for damage to agriculture land /common property land as applicable due to mining activity shall be submitted to the Regional office of the Ministry within six month. Annual status of implementation of the plan and expenditure thereon shall be reported to the regional office of the ministry.	Complied. It has been studied with EIA which submitted to concerned authority. Mining is being done as per IBM approved modified mining Plan so there is no damage to agriculture land /common property.
ii)	Need based assessment for the nearby villages shall be conducted to study economic measures which can help in upliftment of poor section of society such as development of fodder farm, fruit orchard, vocational training etc. Year wise allocation of funds for implementation of these economic measures shall be reported to the regional office of the ministry within six months.	Complying. The impacts of mining Projects are positive. Surrounding village people are sustaining their lively hood in this project. The literacy rate and better living standards enhanced due to increased earning capacity of villagers, better medical facility, and transportation and communication facilities. For socio economic development we have granted funds to the nearby villagers. A copy attached as annexure. I
iii)	A no. of mining zone barrier of 50 m from the cannel passing through the lease areas on both sides shall be demarcated and the area shall be afforested with thick species of native vegetation.	Complied. A no. of mining zone barrier of 50 m from the cannel passing through the lease areas on both sides has been demarcated and it is planned to shift the canal outside the lease area.
iv)	Recommendations of NEERI, Nagpur, as mentioned in their report on status of Environment –"Action plan" for the State of Karnataka, as be applicable to this project, shall be reported to the Regional office of the Ministry.	Not Applicable
v)	Conservation plan for wild life shall be prepared in consultation of with the Chief wild life warden and shall be implemented within six months. Necessary allocation of fund for implementation of the same and the status of implementation of the plan shall be reported to the regional office of the Ministry.	Not Applicable as there is no forest area nearby mining lease.
vi)	Measures for control and preventions of soil erosion and management of silt shall be prepared	Complied. Soil erosion control measures have been mentioned in

## Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21st January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

	and submitted to the Regional office of the ministry within six months	EIA which is already submitted to MOEF.
vii)	Water quality both for surface as well as ground water in the core zone shall be regularly monitored for contamination due to mining activity and records maintained. In case contamination is observed, measures for control and action taken shall be reported to the State Government as well as the Regional Office of the Ministry within six months.	Complying. Water quality is being monitored regularly and no contamination has been observed.
viii)	Water bodies shall be developed and utilized to develop Pisciculture. Fishermen cooperative society shall be established with the land losers (if any) and specially the poorer section as members of society. Initial financial assistance either in the form of shared money or other wise and managerial assistance shall be provided so that the members themselves can run the affairs of the society in due course. The project proponent shall arrange marketing tie up so that the society gets fair price of their produce and the profits are equitably shared by the members of the society as regular source of income.	To be complied. At the final closure of mine, Mining pit will be developed as water body and to be utilized to develop Pisciculture.
ix)	Action taken report on issues raised during the public hearing shall be submitted to the Ministry and the State Governments within six months.	Complied and it has been submitted.
х)	Occupational health and safety measures for the workers including training on malaria eradication, HIV, health effects on exposure to mineral dust etc. shall be carried out. The company shall engage a full time doctor who is trained in occupational health surveillance .Records of the health of the workers shall be maintained.	Complying. Initial and periodical medical examinations of all mine workers are being done on regular basis as required under Mine Rule 1955 and training on various medical aspects are being imparted. The company has engaged fulltime doctor who is trained in Occupational health surveillance. Records are being maintained.
xi)	Top soil/solid waste(if any ) shall be stacked properly with proper slope and adequate safe guards and shall back filled for reclamation and rehabilitation of the mined area	Complying. Top soil is being utilized for planation and solid waste is being stacked properly with proper slope and adequate safe guards have been provided.
xii)	Over burden if any shall be stacked at earmarked dump site(s) only and shall not be kept active for long period. The maximum height of the dump shall not be exceed 30m,each stage shall preferably be of 10m and overall slope of the dump shall not	site as planned in mining plan. Presently, dumps are active. After

### Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21st January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

	exceeded 28°. The OB dump shall be backfilled. The	be done. Presently dump height is
	OB scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self – sustaining. Compliance status shall be submitted to the Ministry of Environment Forests on six monthly bases.	18 meter with two stages and overall slope is maintained less than 28°. The OB dump is being scientifically vegetated with suitable native species to prevent erosion and surface run off .Compliance report is being submitted to the ministry of environment and forest on six monthly basis.
xiii)	Garland drains shall be constructed to arrest silt and sediment flows from soil, and mineral dumps. The water so collected shall be utilised for watering the mine areas, roads, green belt development etc. The drains shall be regularly de-silted particularly after monsoon and maintained properly. Garland drain of appropriate size, gradient and length shall be designed keeping 50% safety margin over and above peak sudden rain fall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity will also provide adequate retention period to allow proper settling of silt materials. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals. Check dams and gully checks shall be constructed across nallahs (if any) flowing through the lease area.	Complying. Garland drains have been made around dumps and pit.  The collected water in the pit is being used for green belt development and water spray on haul roads for controlling fugitive dust emission. There is no nallahs within the lease area.
xiv)	Slope of mining bench and ultimate pit limit shall be as per the mining scheme approved by Indian Bureau of mines.	Complying. Slope of mining bench and ultimate pit limit are followed as per the mining plan approved by Indian Bureau of mines.
xv)	Green Belt Development shall be carried out considering CPCB guidelines including selection of plan species and in consultation with DFO. Herbs, shrubs shall also form a part of a forestation programme besides tree plantation. Plantation shall be raised in 22.0 ha around the ML area, haul roads, OB dump sites etc. the density of the trees shall be not less than 2500 plants per ha. The company shall involve local people with the help of self help group for plantation programme.	Complying. Green Belt Development is being done with native species and in consultation with DFO as committed in Mining plan.
xvi)	Details of the year wise a forestation programmed already under take as well as proposed to be taken of including rehabilitation of mined out areas shall be submitted to the Ministry within six months.	Complied. Details of the year wise a forestation programme is already submitted to MoEF and Plantation is being done as per mining plan.

### Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21st January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

xvii)	The project authority shall implement suitable conservation measures to augment ground water resource in the areas in consultation with the Regional Director, Central Ground water Board. Status of implementation shall be reported to the regional office of the Ministry from time to time.	Complying. Surface/rain water harvested in pit recharges ground water as water percolates down wards due to inclined strata.
xviii)	Prior permission from the competent authority shall be obtained for extraction of ground water, if any.	Complied. Presently we are not using ground water. Our water requirement fulfilled with mine pit rain water.
xix)	Drilling and blasting (if any) shall be conducted by using dust extractors/ wet drilling.	Complying. Wet drilling is being done.
xx)	Vehicles used for transportation of ores and other mining operation shall have valid permission as prescribed under Central Motor Vehicles rules,1989 and its amendments . Transporting of ores shall be done covered with a tarpaulin or other suitable enclosures so that no dust particles /fine matters escape during the course of transportation. No overloading of ores for transportations shall be under taken.	Complying. Vehicles used for transportation of ores and other mining operation have valid permission as prescribed under Central Motor Vehicles rules,1989 and its amendments. It is ensured that no spillage is occurred during transportation.
ххі)	Village roads through which transportation of ores are being carried out shall be regularly maintained by the company at its own expenses.	Complying. Village roads through which transportation of ores are being carried out shall be regularly maintained by the company at its own expenses.
xxii)	A final mine closure plan, along with details of corpus funds, shall be submitted to the Ministry of Environments & Forests within six months, in advance of final mine closure for approval.	Will be followed at the time of mine closure.
В	General Condition:	
i)	No change in mining technology and scope of working shall be made without prior approval of Ministry of Environment& Forests.	Agreed.
ii)	No change in calendar plan including excavation, quantum of mineral, limestone and waste shall be made.	Agreed.
iii)	Four Ambient Air Quality — monitoring station shall be established in the core zone as well as in the buffer zone for RPM, SPM, SO2,NOX monitoring. Location of the stations should be decided based on the metrological data, Topographical features and Environmentally and ecologically sensitive targets and frequency of monitoring should be under taken in consultation with the State Pollution Control	Complied. Four Ambient Air Quality  – monitoring stations have been established.
	Board.	1

### Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21<sup>st</sup> January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

v)	NOx) should be regularly submitted to the Ministry including its Regional Office located at Bangalore and the State Pollution Control Board/Central Pollution Control Boards once in six months.  Fugitive dust emissions from all the sources shall be	Being Complied. Water is spraying on
ν,	controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points shall be provided and properly maintained.	the haul roads, loading and unloading points by tankers.
vi)	Measures shall be taken for control of noise level below 85 dBA in the work environments. Workers engaged in operations of HEMM, etc shall be provided with ear plugs/ muffs.	Being complied, earplugs/ muffs have been provided.
Vii)	Industrial waste water (Works shop and waste water from the mine should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December 1993 or as amended from time to time. Oil and Grease trap shall be instilled before discharge of effluents.	Not applicable, there is no workshop in mines area and no waste water discharged from mines.
viii)	Personnel working in dusty areas shall be provided with protective respiratory devices and they shall also be imparted adequate training and information of Safety and Health aspects.	Complying. Personnel working in dusty areas have been provided with protective respiratory devices and imparted adequate training and information of Safety and Health aspects.
ix)	A separate Environmental Management cell with suitable qualified personnel shall be set up the control of Senior Executive, who will be report directly to the head of the organization.	Complied. A separate Environmental Management cell with suitable qualified personnel has been set up the control of Senior Executive, who is report directly to the head of the organization.
X)	The project authorities shall informed to the Regional Office of the Ministry located at Bangalore regarding date of financial closures and final approval of the project by the concern authorities and the date of start of land development work.	Complied.
xi)	The funds earmarked for Environmental Protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the Ministry and its Regional office located at Bangalore.	Complied.
xii)	The project authorities shall informed to the Regional Office of the Ministry located at Bangalore regarding date of financial closures and final approval of the project by the concern authorities and the date of start of land development work.	

### Halki Limestone Mine, Village- Halki, Taluk- Mudhol, Distt.- Bagalkot, Karnataka MoEF Letter No. J-11015/384/2006-1A.II(M) /dtd. 21<sup>st</sup> January 2008 Half Yearly Compliance Report for the period from Oct-2018 to March-2019

xiii)	The Regional Office of the Ministry, Bangalore shall monitor compliance of the stipulated conditions. The project authorities shall extend full cooperation to the officer(s) of the Regional office by furnishing the requisite data/ information /monitoring reports.	Agreed.
xiv)	A copy of clearance letter will be marked to concerned panchayat /local NGO, if any from whom suggestion /representation has been received while processing the proposal.	Complied.
xv)	State Pollution Control Board shall display a copy of the clearance letter at the Regional Office, District Industry Centre and collector's office /Tehsildar's office for 30 days.	Agreed
xvi)	The project authorities shall advertise at least in two local Newspapers widely circulated, one of which shall be in the vernacular languages of the localities concern within 7days of issue of the clearance letter informing that the project has been accorded Environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of the Environment & Forests at http: www.envfor.nic.in and a copy of the same shall be forwarded to the Regional Office of the Ministry located at Bangalore.	Complied.

We hope, you will find our reply in order.

Thanks with regards.

Yours faithfully For Halki Lime Stone Mine

R.B.M. Tripathi (Unit Head)

### Annexure-1

### Social Development Expenses for the period from October 2018 to March 2019

S.No.	Subject	Amount (Rs.)
1	BALAJI SUPER BAZAR BILL ADJUSTE AGST SCHOOL ANNUAL	4,645.00
2	SCHOOL FILTER EXPENSES	9,550.00
3	Sir Padampat Primary School Salary oct 2018	2,00,000.00
4	Sir Padampat Primary School Salary December 2018	1,50,000.00
5	Sir Padampat Primary School Balance Misc.	50,000.00
6	Sir Padampat Primary School Balance Misc.	50,000.00
7	Sir Padampat Primary School RO REPAIRS EXP MISC	9,550.00
8	Sir Padampat Primary School Balance Misc.	1,00,000.00
9	School Annual Day Celebration Expensess	1,025.00
10	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	7,803.51
11	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	5,239.20
12	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	9,142.35
13	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	29,736.00
14	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	10,638.88
15	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	12,043.08
16	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	36,428.81
17	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	14,755.90
18	EXCAVATION IN ORDINARY SOIL LOKAPUR MALLIKARJUN TEMPLE	5,78,200.00
19	EXCAVATION IN HARD ROCK(BY CONTRACTOR)	1,12,156.45
20	EARTH FILLING(AVAILABLE EARTH)	4,130.00
21	PLY SHUTTERING SLAB, FOUNDATION	10,195.20
22	FABRICATION OF STRUCTURE	1,28,030.00
23	ERECTION WORK	27,435.00
24	RCC 1:1.5:3 RAFT, FOUNDATION	2,03,023.37
25	STONE SOLING	6,950.20
26	BRICK MASONARY 1:4	29,379.17
27	RCC 1:1.5:3 RAFT, FOUNDATION	40,155.40
28	RCC GROUTING	1,484.25
29	FABRICATION OF STRUCTURE	1,28,856.00
30	ERECTION WORK	1,51,512.00
31	GI/PRECOATED SHEET FIXING	2,36,720.98
32	FIXING OF FLASHING	35,329.20
33	RIGID PVC PIPE 110 MM	20,756.67
34	COMPUTER TABLE, CHAIR FOR NINGAPUR GOVT SCHOOL	32,000.00
35	SELF CONS CMT LKPR TEMPL-3.50 MTs-1018	8,463.00
36	HALKI GOVT. SCHOOL TOILET CONSTRUCTION.	1,00,000.00
37	SELF CONS OF CEMENT 4.00 MTS-MAR-2019 FR	9,312.00
38	construction of shri shambhulinganand math lokapur	40,000.00
39	'Traditional Garba Nights' Sannedo Programe 2018	25,000.00
40	Education helf to mr.Rahul hosamani puc 2 86.17%	5,000.00
41	Shree Durgadevi pooja at colony.	15,000.00
42	karnataka rakshana vedike.help to poor patients	30,000.00
43	karnataka rakshana vedike Ningapur.kabaddi players	
44	SHRI PANDURANG DEVASTAN COMMITTE.KAMAKERI	30,000.00
45	Lord Anjaneya Temple Hebbal Function 16.12.2018	5,000.00
46	Koti Japyatna Programme & Vedant Mahotsav	5,000.00 50,000.00

		36,49,646.62
58	Shri Durgadevi jhatra petlur on 04.04.2019	1,00,000.00
57	Shri Revayya shivayogi math.Hebbal puran pravachan	15,000.00
56	Sri muranal siddeshwar metgud Anna Prasad misc	20,000.00
55	SHRI YAMANURESHWAR JHATRA ON 24/3/19 TO 27/3/2019	2,00,000.00
54	SHRI PANDURANG RUKMINI DEVASTHAN PETLUR.DINDI UTSA	30,000.00
53	Rashtriya Republican Sena Samiti Woman Security	15,000.00
52	Girls & women affected by hiv medical help misc	25,000.00
51	Karnataka Dalit Sangharsh Samiti Mass Marriage	1,50,000.00
50	Sri Kariyammadevi Temple Construction Bommanbudni	1,00,000.00
49	Hawan & Annaprashad Murthi Pratishtha Metgud Templ	25,000.00
48	Main Welcome Door at Petlur Constructions	50,000.00
47	Mudhol Mahila Credit Souhard Sahakari Ltd. Program	1,50,000.00

HALKI LIMESTONE MINES, (KARNATAKA)
(Unit: Jk, Cement Ltd.)

HALF YEAR AAQM REPORT (SO<sub>2</sub>, NO<sub>2</sub>, PM<sub>10</sub>, PM2.5) FROM OCTOBER-2018 TO MARCH-2019
(ALL VALUES IN MICROGRAMS / CUBIC METER)

					SC			JES IN MI	N				PM	110			PM	12.5	
Month	Sl. No.	Date	Week		Locat	tions			Loca	tions			Loca	tions			Loca	tions	
				A	В	С	D	A	В	С	D	A	В	С	D	A	В	С	D
	1	3.10.2018	lst	6.3	6.5	5.5	3,5	8.5	7.5	7.0	8.5	56.4	48.8	65.2	52,1	29.2	33.3	33.3	37.5
_	2	6.10.2018	130	5.5	5.3	6.5	5,0	6.7	6.2	10.0	9.8	45.9	51.3	59.5	58.0	12.5	20.8	29.2	45,8
O C	3	10,10,2018	9.4	7.5	6.7	5.7	7.5	9.2	8.3	7.2	8.3	59.0	58.1	51.6	54.8	16.7	25.0	45.8	20.8
T	4	13,10,2018	2nd	9.2	7.5	7.5	4.5	10.8	8,3	9.2	7.0	52.8	47.0	57.6	48.1	41.7	47.5	33.3	29.1
O B	5	17,10,2018	3rd	5.5	6.7	6.3	7.0	7,5	7.2	8.5	8.5	61.2	56.2	65.9	56.9	25.0	60.0	37.5	37.5
E	6	20.10.2018	Siu	6.0	7,0	5.5	8.3	8.0	9.2	9.5	9.7	67,1	69.6	58.9	60.6	33.3	25.0	20.0	29.1
R	7	24.10.2018		7.8	6.8	7.8	7.7	8.3	7.2	8.5	8.3	60.0	57.3	61.1	53.1	41.7	37.5	45.8	20.8
	8	27.10,2018	4th	4.8	5.5	7.0	6.7	8.5	7.3	8.5	8.3	68.7	60.8	66.0	57.3	37.5	33.3	25.0	37.5
	9	31.10.2018		6.7	7.5	6.2	8.5	7.5	8.5	8.0	9.3	56.8	65.2	63.2	68.5	50.0	37.5	33.3	40.0
	1	1.11.2018	1st	6.5	6.7	6.7	5.5	7.5	7,2	8.5	9.2	53.8	52,3	50.8	47.6	33,3	37.5	37,5	25.0
N	2	5.11.2018	131	5.8	7.5	7.5	7.5	6,8	9.5	8.0	9.3	60.2	55.4	57.0	63.8	16.7	25.0	20.8	37.
0	3	8.11.2018	22.7	7.3	5.8	6.0	7.5	9.2	7.5	7.0	8.5	48.0	47.4	44.0	58.9	37.5	60.0	20.0	37.5
V E	4	12.11.2018	2nd	6.5	8.0	7.2	6.5	8.5	9.5	8.5	7.5	53.4	60.3	50.6	52.1	41.7	37.5	29.2	40.1
M	5	15.11.2018	2.0	5.5	7.5	6.5	5.5	6.3	8.3	8.5	6.7	69.2	50.6	56.5	63.7	37.5	33.3	37.5	29.1
В	6	19.11.2018	3rd	4.5	6.3	4.8	6.5	6.7	7.5	6.7	7.5	52.8	59.0	47.6	53.3	24.2	50.0	33.3	25.0
E R	7	22.11.2018		6.5	4.7	5.7	4,5	7.2	6,5	6,7	6.7	48.7	50,6	42.3	46.9	37.5	37.5	36.7	37.5
	8	26.11.2018	4th	3,7	6.5	6.8	6.7	6.3	7.8	8.3	7.5	54.9	45.0	51.5	56.3	33.3	20.8	45.8	20.1
	9	29.11.2018		5.5	3.5	5.0	7.0	6.7	6.0	7.5	8.2	60.5	53.4	45.9	46.7	29.2	33.3	33.3	40.
	1	3.12.2018		3.3	5,5	6.0	2.8	5.5	6.7	8.3	6.0	58.9	47.5	44.9	52.5	12.5	25.0	37.5	45.
D	2	6.12.2018	- 1st	4.7	4.5	4.5	3.5	6,7	6.3	6.7	6.3	52.6	41.0	76.8	48.6	41.7	33,3	20.8	29.
E	3	10.12.2018		4.2	5.8	5.2	5.0	5.8	8.3	7.7	8.3	57.6	56.0	47.7	40.7	20.0	33.3	20.0	29.
E	4	13,12,2018	2nd	5.5	4.7	3.3	6.0	6.8	5.8	6.0	7.5	59.9	61.6	57.4	49.2	45.8	50.0	29.2	45.
M B	5	17.12.2018		4.8	6.2	5.5	7.5	7.5	8.7	7.5	8.7	67.4	81.9	73.7	60.9	12.5	47.5	37.5	37.
E	6	20.12.2018	3rd	5.8	8.0	6.7	4.7	7.5	9.0	8.3	7.0	52.7	73.0	59.9	70.0	25.0	60.0	33.3	25.
R	7	24,12,2018	100	7,0	5.8	5.3	7.0	8.3	7.5	7.0	8.7	48.0	64.6	66.1	74.4	33.3	44.6	36.7	29.
	8	27.12.2018	4th	4.7	6.7	6.3	6.5	7.0	11.0	10.8	9.2	67.7	68.1	63.0	64.8	16.7	20.8	45.8	37.
	1	01.1.2019		40.3	18.7	5,2	16.2	12.5	25.2	24.2	18.3	41.0	35.0	64.8	76.0	12.5	16.7	25.0	37.
	2	04.1.2019	1st	19.3	23.3	4.2	20.0	20.8	37.8	27.2	21.8	40.0	58.4	76.4	62.2	20.8	25.0	37.5	29.
J A	3	08.1.2019		28.5	21.7	3,5	19.7	33.3	32.2	26.3	23.3	62.0	97.3	55.4	67.1	33.3	41.7	29.2	
N	4	11.1.2019	2nd	23.8	18,7	2.8	16.2	54.2	27.8	20.8	18.8	97.2	96.7	66.0	69.3	54.2	54.2	20.8	54.
U	5	15,1,2019		25.3	23.8	3.5	13.0	16.7	28.5	30.0	16.7	50.8	64.5	51.6	82.6	16.7	29.2	33.3	33.
A R	6	18.1.2019	3rd	22.0	9.3	2.2	17.5	25.0	27.7	18.0	19.3	85.7	73.2	51.9	72.5	25.0	29.2	41.7	37.
Y	7	22.1.2019		19.7	13.5	3.8	9.8	41.7	29.8	18.7	15.0	97.3	90.6	57.6	78.3	41.7	41.7	16.7	20.
	8	25.1.2019	4th	29,5	7.5	7.0	6.7	33.3	31.2	9.8	8.7	29.5	35.8	67.7	62.1	33,3	20.8	54.2	37.
	9	29.1.2019		29.0	6.0	3.5	9.0	29.2	19.5	11.0	10.0	73.4	39.7	49.7	68.2	29.2	20.8	45.8	29.
	1	4.2.2019		9.5	7.0	8.0	6.7	12.3	10.2	11.2	10.8	64.9	63,6	63.8	63.5	20.0	20.0	29.2	20.
F	2	5.2.2019	lst	8.5	10.8	6,8	7.7	10.2	13.7	10.0	11.2	7.00	10000	10(000)	2.8769/2	randers	-	-	-
E	3	8.2.2019		6.7	8.5	8.5	9.5	11.3	11.3	9.2	1000000	60.8	58.8	57.3	52.8	29.2	29.2	33.3	29.
В	4	11.2.2019	2nd	5.8	5.8	6.5	8.3	7.5	8.0	7.2	12.3	50.0	50.3	64.8	68,4	37.5	29.2	16.7	33.
R. U	5	14.2.2019		3.8	7.3	6.8	6.7	8.2	8.3	7.5	7.0	62.0	58.4	70.0	58.4	29.2	24.2	29.2	16.
Α	6	18.2.2019	3rd	5.8	5.2	8.0	5.2	6.7	7.5	10.0	7.0	67.8	63.3 59.6	56.9	63.1	25.0	37.5	20.8	20.
R Y	7	21.2.2019		6.5	6.3	6.7	7.0	8.0	8.0	7.3	8.7	51.6	66.5	64.9 51.1	53.9	25.0 47.5	20.8	25.0	20.
ï.	8	25.2.2019	4th	5,5	7.0	7.5	6.3	6.7	9.0	9.2	8.3	65.5	58.4	55.8	54.1	33.3	37.5	29.2 45.8	33.
	9	28.2.2019		6.7	5.5	6.7	7.2	7.7	6.2	8.0	9.3	59.0	46.7	48.0	60.1	45.8	29.2	37.5	29
	1	4.3.2019		5.5	8.0	6.7	7.5	7.2	10.8	7.3	8.7	65.6	74.8	68.5	79.1			_	
	2	7.3.2019	Ist	6.7	9.5	8.2	9.7	-			2000	-	-	-		37.5	29.2	20.8	20
M	3	11.3.2019		11,0		7.5		8.7	12.5	9.3	10.8	54.8	57.6	58.3	65.2	25.0	41.7	37.5	16
A	4	14,3,2019	2nd	9.8	10.8		7.5	13.5	11.3	8.3	12.2	67.6	68.4	60.6	49.5	29.2	29.2	15.0	33
R C	5	18,3,2019		9.8	7.5	11.3 8.7	10.0	10.2	12.8	14.2	11.2	51.0	57.1	68.9	57.0	45.8	37.5	25.0	25.
Н	6	21.3.2019	3rd	8,5	6.3	7.5	8.7	13.2	13.0	10.2	10.5	67.1	46.6	39,4	60.8	25.0	33.3	48.5	29
	7	25,3.2019		6.8	8.7	8.5	9,2 5,8	10.8	8.7	9.2	12.0	57.7	56.5	51.5	55.1	12.5	37.5	41.7	25
	8	28.3.2019	4th	7.3	5.7	7,7	4.8	9.2	9.7	13.5	11.5	63.9	61.8	69.3	46.5	37.5	29.2	20.8	45.
	Hal	f Yearly Avg.		9.8	8.4	6.2	8.0	12.0		9.7	8.8	68.8	65.6	58.8	42.1	29.2	25.0	37.5	33,
		Yearly Min.		3.3	3.5	2.2	2.8	5.5	12.2 5.8	6.0	6.0	59.8 29.5	59.4 35.0	58.3 39.4	59.6 40.7	30,5 12.5	34.2	32.2	31 16
	Half	Yearly Max.		40.3	23.8	11.3	20.0	54.2	37.8	30.0	23.3	97.3	97.3	76.8	82.6	54.2	16.7	15.0 54.2	+

Dr. Saurabh Kumar Mgr.(Env)

# HALKI LIME STONE MINES, (KARNATAKA)

(Unit: J.K. Cement Ltd.)

Half yearly Fugitive Emission Monitoring Report of Halki mines for the month of October-2018 to March-2019

	Service Road	702.94	99.69	561.83	796.4	513.0	675.4	512.99	796.35	658.19
	Waste Dumping Site	785.76	734.03	620.55	865.6	591.3	8.099	591.32	865.59	79.67
$SPM (\mu g/m^3)$	Haulage Area	724.48	781.52	800.07	697.3	847.9	701.1	697.26	847.93	758.73
	Drilling Area	587.07	517.64	665.49	631.9	501.5	576.9	501.52	665.49	580.09
	Loading Area	612.67	862.36	840.08	747.9	688.3	505.5	505.52	862.36	709.47
	MONTH/YEAR	Oct-18	Nov-18	Dec-18	Jan-19	Feb-19	Mar-19	Minimum	Maximum	Average
	SI. No.	-	2	8	4	5	9	. ~	2	.4

Dr.Saurabh Kumar Mgr(Env)

Monitared by

## Halki Limestone Mines (Karnataka)

(Unit: J.K. Cement Ltd.)

Noise monitoring report of Halki mines (Core zone) for the month of October-2018 to March-2019

						т. п. т.	
SI.No.	Time	Month	Halki Mines boundary	Halki Mines Office	Halki mines Drilling Time	Waste dumping site	Halki mines Service Road
	Day	01	45.7	36.6	34.6	42.8	36.4
1	Night	- Oct-18	32.8	28.9	T.	31.7	28.6
	Day	10	47.5	40.2	38.4	43.1	39.6
1	Night	NOV-18	32.5	31.8	ť	30.6	30.2
	Day	4	48.2	41.7	37.8	42.2	37.4
	Night	- Dec-18	33.4	30.7	ť	29.8	29.5
T	Day	0	53.6	49.2	52.4	48.5	50.7
	Night	- Jan-19	43.6	40.1	ī	32.2	30.6
$\vdash$	Day	-	50.4	48.1	51.7	49.5	51.8
	Night	- Feb-19	42.1	36.8	je.	31.5	31.8
	Day	10	46.2	42.8	45.7	40.3	40.7
	Night	Mar-19	35.4	32.6	•	30.8	31.8
-		Day	48.60	43.10	43.43	44.40	42.77
A	Average	Night	36.63	33.48	1	31.10	30.42
,		Day	45.70	36.60	34.60	40.30	36.40
N	Vinimum	Night	32.50	28.90	0.00	29.80	28.60
1	2000	Day	53.60	49.20	52.40	49.50	51.80
	Minimum	Night	43.60	40.10	00:00	32.20	31.80

Dr. Saurabh Kumar Mgr. (Env.)



# HALKI LIMESTONE MINES, (KARNATAKA)

(Unit: J.K. Cement Ltd.)

Water analysis report of Core and Buffer Zone for the month of October -2018 to March-2019

Sample	Sample collected from										
Core Z	Core Zone & Buffer Zone										
						1	TEST REPORT				
SN IS		Desirable	Core Zone	Zone				Buffer Zone			
. NO.	Constituents	Limit	Halki mines pit	Halki Mines	Halki	Petlur	Metgud	Muddapur	Ningapur	Bamanbudini	Thimmapur
1	Odour	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable
2	Taste	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable	Aggreable
3	Total Dissolved Solids	200	137.12	117.02	130.27	133.00	130.77	137.02	137.87	134.00	128.85
4	Turbidity	5 NTU	1.58	1.38	1.43	1.63	1.62	1.53	1.65	1.58	1.57
5	Hd	6.5-8.5	7.32	7.27	6.93	6.95	6.93	6.25	7.40	7.37	7.18
9	Total Hardness	300	150.77	144.27	139.17	147.45	134.90	145.57	141.22	130.85	103.87
7	Calcium	75	26.55	24.90	23.95	22.77	20.97	23.32	21.98	23.38	22.77
8	Magnecium	30	13.48	13.65	11.52	12.67	11.62	13.35	11.23	10.85	11.87
6	Alkanity	200	114.52	104.63	104.07	112.23	116.68	108.28	111.07	104.22	115.20
10	Chloride	250	149.65	132.98	130.30	139.88	134.88	138.65	128.93	134.10	136.93

Note: 1- The Above analysis have been carried out as per IS-10500. 2- Obeserved Concentration in mg/liter except pH and Turbidity.



Dr. Saurabh Kumar Mgr. (Env.)

## Environmental Expenditure for Halki Limestone Mine for Period Oct.2018 to March.2019

Sl. No.	Particulars	Cost (In Rs.)	
1	Pollution control	1348412	
2	Pollution Monitoring	100064	
3	Occupational Health	60000	
4	Green belt	74160	
5	Reclamation	Nil	
6	Others	Nil	
	Total	1582636	