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Works: P.O. Muddapur - 587 122 Dist. Bagalkot (Karnataka) India

MUDDAPUR

(Unit: J.K. Cement Ltd.)
CIN: L17229UP1994PLC017199

No. JKCW / ENV./E.C./ (PLANT)/11/08

Date- 09-11-2015

The Scientist-F Ministry of Environment & Forest Govt. of India, Indira Paryavaran Bhavan Aliganj, New Delhi- 110 003

Sub: Half Yearly Environmental Clearance Compliance report for the period from April-2015 to September-2015 for JK Cement Works, Village- Muddapur, Taluka- Mudhol, District- Bagalkot (Karnataka)

Ref: MoEF Letter F. No. J-11011 / 489 / 2006-1A.II (I) / dtd. 14-09-2007, MoEF Letter No. F.No. J-11011/263/2009-IA II (I) dated 21-06-2010, MoEF letter no. J-11011/263/2009-IA II (I) dated 26-09-2012 and MoEF office memorandum dated 06 April 2011

Dear Sir,

With reference to your above cited environmental clearance letter of our Cement Plant, We are sending here with enclosed point wise compliance report for the period from **April-2015 to September-2015** for our JK Cement Works (Cement Plant -2.20 MTPA Clinker & 2.50 MTPA OPC and Captive Power Plant 2 x 25 MW and expanded Cement Grinding Unit i.e. Slag cement (2.50 MTPA to 3.5 MTPA) at Village Muddapur, Taluka Mudhol, District Bagalkot, Karnataka for your kind information and record please.

Thanking you

Yours faithfully For J.K. Cement Works

Dr. Saurabh Kumar

(Dy. Manager- Environment)

Encl. - Compliance report for both existing and expanded capacity, Socio-economic development report & six monthly AAQ monitoring, stack, fugitive emission and noise monitoring report

CC:

- 1- The Addl. Principal Chief Conservator of Forest (C), Ministry of Environment & Forest, Regional Office (South Zone), 4th floor, E&F Wings, Kendriya Sadan, 17th Main Road, IInd Block, Koramangala, Bangalore
- 2- Chairman, Central Pollution Control Board, Parivesh Bhavan, East Arjun Nagar, New Delhi
- 3- Scientist 'D' & Incharge, Central Pollution Control Board, 1st & 2nd Floors, Nisarga Bhavan, A-Block, Thimmaiah, Main Road, 7th D Cross, Shivanagar, Opp. Pushpanjali Theatre, Bengaluru
- 4- Member Secretary, Karnataka Pollution Control Board, Church Street, Bangalore
- 5- The Environmental officer, Karnataka State Pollution Control Board, Sector no.07, by pass road, Navanagar Bagalkot – 587102



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Name of Project: M/s J.K. Cement Works, Muddapur (Karnataka)

EC to Cement Plant (2.20 MTPA) Clinker & 2.50 MTPA OPC and Captive Power Plant (2 x 25 MW) at Village- Lokapur, Mudhol, District Bagalkot, Karnataka

i. Electrostatic precipitator (ESP) to cooler, Bag House to Raw mill, Bag filter to coal kiln burner and pre calciner shall be provided. On line gas analyzer for O₂, CO, emission at kiln inlet and power House out let and on line dust monitor to kiln and cooler shall be provided. A closed clinker system shall be adopted to control fugitive emission. Water sprinkler shall be done in raw material stock yard and cement bag loading areas.

Complied. Electrostatic precipitator (ESP) to cooler, Bag House to Raw mill, Bag filter to coal kiln burner and pre calciner have been provided. On line gas analyzer for O₂, CO, emission at kiln inlet and on line dust monitor to kiln and cooler have been provided. A closed clinker system has been adopted to control fugitive emission. Water sprinkler is done in raw material stock yard and cement bag loading areas.

from ii. total water requirement Ghatprabha River source shall not exceed 1046.4 m³/day. The treated waste water shall be recycled and reused in the process and or for dust suppression, green belt development and other plant related activities etc. The Effluent generated by CPP will also be used in the cement manufacturing process. No process waste water shall be discharged outside the factory premises and zero discharge shall be adopted. Domestic effluent treated in sewage treatment plant (STP) shall be used for green belt development within the plant and colony areas.

Complied. We are not abstracting water 1046.4 m³/day more than Ghatprabha River. Dry manufacturing process has been adopted for cement manufacturing so no waste water is generated in cement plant. The treated waste water, generated in CPP, is being used for dust suppression, green belt development, other plant related activities /process. So, no process waste water is being discharged outside the factory premises and zero discharge is being adopted. Domestic effluent treated in sewage treatment plant (STP) is used for green belt development within the plant and colony areas.

the power plant shall be used in the process itself for manufacturing PPC. All the cement dust collected from the pollution control devices shall be recycled and reuse in the process and used for cement manufacturing. The fly ash utilization shall be as per the provision stipulated in the fly ash notification of September, 1999 and

Complied, The fly ash and bottom ash generated from the power plant is being used in the process itself for manufacturing PPC. All the cement dust collected from the pollution control devices is recycled and reused in the process and used for cement manufacturing. The fly ash utilization is as per the provision stipulated in the fly ash

iv.	amended in august, 2003. STP sludge shall be used as manure for green belt development. Used oil shall be sold to authorized recycler / re processor only. High calorific hazardous waste shall be utilized in the cement plant. As proposed in EIA / EMP, green belt shall be developed in 80 ha. (30%) out of total 256.3 Acres. As per the CPCB Guidelines to mitigate the effect of air emission in consultation with local DFO.	department via. Letter no.
-	neral Condition:	
	The project authorities shall adhere to the stipulation made by Karnataka State Pollution Control Board and State Government.	e e
	No further Expansion or modification of the	Agreed. We have obtained environmental clearance for expansion of Cement Grinding Unit (2.50 MTPA to 3.5 MTPA) via. MoEF Letter No. F.No. J-11011/263/2009-IA II (I) dated 21-06-2010 and also obtained permission for manufacturing the cement based adhesive without increasing the production capacity from MoEF via F. No. J 11011/263/2009- IA II (I) dated 26 September 2012.

iii.	The gaseous and particulate matter emission from various units shall confirm to the standards prescribed by the KSPCB. Interlocking facilities shall be provided in the pollution control so that in the event of the pollution control equipment not working, the respective unit(s) is shutdown automatically.	Complying, The gaseous and particulate matter emissions from various units are within the standard prescribed by the KSPCB. Interlocking facilities have been provided in pollution control equipment.
iv.	One Ambient Air Quality Monitoring station shall be installed in down wind direction. Ambient air quality including Ambient Noise Level shall not exceed the standard stipulated under EPA or by the state authorities. Monitoring of Ambient air quality and stack emission shall be carried out regularly in consultation with KSPCB and report submitted to the KSPCB quarterly and to the Ministry Regional Office at Bangalore Half Yearly.	Complied, we have installed total 4 Nos. of monitoring station in cement plant, out of them; one is in down wind direction. Ambient air quality including ambient Noise level is not exceeding the standard stipulated under EPA or by the state authorities. Monitoring of Ambient air quality and stack emission is being carried out regularly in consultation with KSPCB and report is being submitted to the KSPCB quarterly and to the Ministry Regional Office at Bangalore Half Yearly.
٧.	The Company shall install adequate dust collection and extraction system to control fugitive dust handling (Unloading, conveying, transporting, and stacking) vehicular movement, bagging and packing areas etc. Asphalting / concreting of roads and water spray all around the stock yard and loading / unloading areas shall be carried out to control fugitive emission. Covered sheds for storage of raw materials and fully covered conveyors for transportation of materials shall be provided besides coal, cement, fly ash and clinker shall be stored in silos.	Complied, we have installed adequate dust collection and extraction system to control fugitive dust handling (Unloading, conveying, transporting, and stacking) vehicular movement, bagging and packing areas etc. Asphalting / concreting of roads and water spray all around the stock yard and loading / unloading areas is being carried out to control fugitive emission. Covered sheds for storage of raw materials and fully covered conveyors for transportation of materials have been provided besides coal, cement, fly ash and clinker is stored in silos.
vi	Prior permission from the State Ground water Board, Central Ground Water Authority (SGWB / CGWA) regarding draw of ground water shall be obtained.	been obtained from Central / State

1.110		
vii.	The company must harvest the rain water from the roof tops and storm water drains recharge the ground water and use the same water for the various activities of the project to conserve fresh water.	Complying, We are harvesting the rain water from roof tops. Storm water drains are recharging the ground water in colony and cement plant.
viii.	The company shall undertake eco- development measures including community welfare measures in the project areas.	Complying, We are undertaking eco- development measures like energy saving, hazardous wastes and other wastes disposing etc. including community welfare measures.
ix.	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall confirm to the standards prescribed under Environments (Protection) Act, 1986 Rules 1989 viz 75 dBA (Day Time) and 70 dBA at (Night Time).	Time).
х.	All recommendations made in the Corporate Responsibilities for Protection (CREP) for cement plants shall be implemented.	for Environment Protection (CREP) for the cement plants are being implemented.
xi.	Proper housekeeping and adequate occupational health program shall be taken up.	adequate occupational health programmes are being taken up. Blood Donation camp was arranged on 28th Feb. 2015.
xii.	to carry out various management and monitoring function shall be set up unde control of Sr. Executive.	management and monitoring function has been set up under control of Sr. Executive.
xiii.	Rs. 8.70 crores earmarked for environmental pollution measures shall be suitable used to implement the condition stipulated by the Ministry of Environment and Forest as we as the State Government. The fund supposed purpose.	pollution control measures, we have invested above earmarked amount. The fund so provided has not been diverted for any other purpose.

XV.	The Regional of this Ministry at Bangalore / CPCB / KSPCB shall monitor the stipulated condition. A six monthly compliance report and monitor data along with statistical interpretation shall be submitted to them regularly. The project authorities shall inform the Regional office as well as the Ministry, the date of financial closure and final approval of the project by concerned authorities and the date of commencing the land development work. The project proponent shall inform the public that the project has been accorded environmental clearance by Ministry and copies of the clearance letter are available with the Karnataka Pollution Control Board / committee and may be seen at website of the Ministry of Environment and Forests at http: www.envfor.nic.in. This should be advertised within seven days from the date of issues of clearance letter at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the regional office a Bangalore.	www.envfor.nic.in. This had been advertised within seven days from the date of issues of clearance letter in two local newspapers that are widely circulated in the region of which one was in the vernacular language of the locality
6.0	The Ministry or any other competent authority may stipulate any further condition(s) on receiving reports from the project authorities. The above conditions shall be monitored by the Regional offices of this Ministry located of Bangalore.	r e s of
7.0	The Ministry may revoke or suspend the clearance if implementation of any of the above condition is not satisfactory.	e
8.0	Any other condition or alteration in the	ed

	The above conditions shall be enforced,	We are agreeing.
9.0	inter-alia under the provisions of The Water	
	(Prevention and control of pollution) Act,	
	1974, the Air Act. 1981, The Environment	
	Protection Act 1986 and The Public Liability	
	Insurance Act, 1991 along with their	
	amendments and rules.	

Thanking you,

Yours Faithfully J.K. Cement Works, Muddapur (Karnataka)

Dr. Saurabh Kumar (Dy. Manager-Environment)

Environmental Clearance Compliance Report for the period from April, 2015 to September, 2015

Name of Project: J.K. Cement Works (Unit: J.K. Cement Ltd.), Muddapur (Karnataka)

EC to expansion of Cement Grinding Unit (2.50 MTPA to 3.5 MTPA) at Village Muddapur, Taluka Mudhol, District Bagalkot, Karnataka

A. SPECIFIC CONDITIONS:

S.N.	CONDITION	REPLY
i)	All other necessary statutory clearances from the concerned departments including No Objection Certificate from the Karnataka State Pollution Control Board (KSPCB) shall be obtained prior to commencement of construction and / or operation.	Complied, We have obtained all other necessary statutory clearances from concerned departments including No Objection Certificate from the Karnataka State Pollution Control Board (KSPCB) prior to commencement of construction and / or operation. We are renewing consent to operate from Karnataka Pollution Control Board every year.
ii)	Compliance to all the specific and general conditions stipulated for the existing plant by the Central/State Govt. shall be ensured and regular reports submitted to the Ministry and its regional Office at Bangalore.	Complying, We are ensuring that we are complying with all the specific and general conditions stipulated for the existing plant by the Central/State Govt. and six monthly compliance reports are being submitted to the Ministry and its Regional office at Bangalore.
iii)	Adequate pollution control measures viz. bag filters shall be provided to control emissions from various sources within 50 mg/Nm³. At no time, particulate emissions from the grinding unit shall exceed 50 mg/Nm³. Interlocking facility shall be provided in the pollution control equipments so that in the event of the pollution control equipment not working, the respective unit (s) is shut down automatically.	Complied, Adequate pollution control measures viz. bag filters have been provided to control emission from various sources within 50 mg/Nm³ and at no time, particulate emissions from the grinding unit is being exceeded 50 mg/Nm³ and interlocking facility has been provided in the pollution control equipment.
iv)	Cement grinding shall be carried out in closed circuit and shall have highly efficient reverse pulse jet type bag filters. Ambient air quality monitoring stations (AAQMS) shall be set up as per statutory requirement in consultation with the Karnataka Pollution Control Board (KSPCB). Ambient air quality including ambient noise levels shall not exceed the standards stipulated under EPA or by the State authorities. Monitoring of ambient air quality shall be carried out regularly in consultation with KSPCB and must not exceed the standards stipulated under EPA or by the State Authorities. Monitoring reports for ambient air, stack and fugitive	Complied, Cement grinding is being carried out in closed circuit and highly efficient pulse jet type bag filters have been installed. Complied, Ambient air quality monitoring stations (AAQMS) have been set up in consultation with the Karnataka Pollution Control Board (KSPCB). Ambient air quality including ambient noise levels is not exceeding the standards stipulated under EPA or by the State authorities. Ambient air quality is being carried out regularly in consultation with KSPCB and results are not exceeding the NAAQM standards, 2009. Ambient air, stack and fugitive emission monitoring reports are

		being submitted to Ministry's regional
	emissions shall be submitted to the Ministry's regional Office at Bangalore, Central Pollution Control Board (CPCB) and KSPCB half-yearly. The instrument used for ambient air quality monitoring shall be calibrated time to	Office at Bangalore, Central Pollution Control Board (CPCB) and KSPCB half- yearly. Instruments, used for ambient air quality monitoring are being calibrated
	time.	time to time.
vi)	The company shall install adequate dust collection and extraction system to control fugitive dust emissions at loading/unloading points and all the transfer points. Dust extraction system with bag filters at raw material handling areas shall be provided, collected in bag filters and recycled back to the process. Storage of raw material shall be in closed roof sheds. Water sprinkling arrangement shall be made in the raw material	Complied, We have installed adequate dust collection and extraction system to control fugitive dust emissions at loading/unloading points and all the transfer points. The dust, collected in bag filters is recycled back to the process. Raw material is being stored in closed roof sheds. We are sprinkling the water in raw material stock yard and cement bag loading areas through water tankers. We have two no. dust sweeping machines also to
	stock yard and cement bag loading areas.	sweep the dust from paved floors.
vii)	Secondary fugitive emissions shall be controlled and shall be within the prescribed limits and regularly monitored. Guidelines / Code of Practice issued by the CPCB in this regard shall be followed. Transportation of raw materials shall be covered means.	Complying, Secondary fugitive emissions have been controlled and it is well within the prescribed limits and regularly monitored. CPCB guidelines regarding control of fugitive emission is being followed. Raw materials are being transported through covered means.
viii)	Total ground water requirement shall not exceed 200 m ³ /day. No waste water shall be generated from the cement grinding unit.	Complying, ground water is not abstracting more than 200 m ³ /day. No waste water is being generated from the cement grinding unit.
ix)	All the solid waste viz. fly ash and dust etc. should be properly recycled and reutilized in the process itself.	Complying, All the solid waste viz. fly ash and dust etc. is being properly recycled and reutilized in the process itself. 100% fly ash, generated in Captive power plant, is used in the process.
x)	As proposed, green belt shall be developed in at least 34.5 ha of land area to land area to mitigate the impact of fugitive emissions in and around the expansion project as per the CPCB guidelines in consultation with the local DFO.	Complying, we have covered more than 34.5 ha of land area from greenbelt to mitigate the impact of fugitive emissions. We are continuously developing the green belt in and surrounding the area as per the CPCB guidelines in consultation with the local DFO.
xi)	Proper housekeeping and adequate occupational health programmes shall be taken up.	Complying, Proper housekeeping and adequate occupational health programmes are being taken up time to time. Our plant has been certified with ISO 14001, ISO 9001 and OHSAS 18001 also.
xii)	All the recommendations made in the charter on Corporate Responsibility for Environment Protection (CREP) for the cement plants shall	Charter on Corporate Responsibility for

		and plants are being implemented
	be implemented.	cement plants are being implemented. Complied, Rainwater harvesting measures in
xiii)	Rainwater harvesting measures shall be	cement plant and residential colony have
	adopted. The company must also harvest the	been adopted. We are harvesting the
	rainwater from the roof tops and storm water	rainwater from the roof tops and storm water
	drains to recharge the ground water and use the	drains also to recharge the ground water.
	same water for the various activities of the	drains also to recharge the ground water
	project to conserve fresh water.	Some amount of the total cost of the project
xiv)	At least 5% of the total cost of the project should be earmarked towards the corporate	has been earmarked towards the corporate
	social responsibility and item-wise details	social responsibility and item-wise details
	along with time bound action plan should be	along with time bound action plan has been
	prepared and submitted to the Ministry's	prepared and submitted to the Ministry's
	Regional Office at Bangalore. Implementation	Regional Office at Bangalore. Such
	of such program should be ensured	programs are being implemented accordingly
	accordingly in a time bound manner.	in a time bound manner.
2277	The company shall provide housing for	The project has been completed but during
xv)	construction labour within the site with all	project, all facilities had been provided to
	necessary infrastructure and facilities such as	labour.
	fuel for cooking, mobile toilets, mobile STP,	and and and an analysis of the second analysis of the second analysis of the second and an analy
	safe drinking water, medical health care,	<
	creche etc. The housing may be in the form of	
	temporary structures to be removed after the	
	completion of the project.	
B. G	ENERAL CONDITION:	
i)	The project authorities must strictly adhere to	Agreed, We are adhering to the stipulations
	the stipulations made by the Karnataka State	made by the Karnataka State Pollution
	Pollution Control Board and the State	Control Board and the State Government.
	Government.	110
ii)	No further expansion or modifications in the	Agreed, No further expansion or modifications
	plant shall be carried out without prior	in the plant shall be carried out without prior
	approval of the Ministry of Environment and	
	Forests.	Forests.
iii)	The gaseous emissions from various process	Agreed, The gaseous emissions from various
	units shall conform to the load/mass based	
	standards notified by this Ministry on 19th	
	may, 1993 and standard prescribed from time	1993 and standard prescribed from time to time
	to time. The State Board may specify more	
	stringent standards for the relevant parameters	
	keeping in view the nature of the industry and	k.
	its size and location.	Complied We have established four
iv)	At least four ambient air quality monitoring	Complied, We have established four (AAOMS) monitoring stations and
	stations should be established in the downward	
	direction as well as where maximum ground	
	level concentration of PM10, SO ₂ and NOx are	
	anticipated in consultation with the SPCB	
	Data on ambient air quality and stack emission	
	shall be regularly submitted to this Ministry	
	including its regional Office at Bangalore and	i an quanty, rugitive and stack emission has

		1 1 Annovuro 1
	the SPCB/CPCB once in six Months.	been enclosed as per Annexure- 1 Complying No waste water is generated from
v)	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended form time to time. The treated wastewater shall be utilized for plantation purpose.	cement plant and the waste water, generated in captive power plant, is collected and treated properly and treated waste water is being used in dust suppression and gardening.
vi)	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	Complying, The noise levels in and around plant are well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels are also within the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime) as per Annexure- 2
Vii)	Occupational health surveillance of the workers should be done on a regular basis and records maintained as per the Factory Act.	Complying, Occupational health surveillance of the workers is being done on a regular basis and records are being maintained as per the Factory Act.
viii)	harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Complied, Surface water harvesting structures has been developed to harvest the rain water for utilization in the lean season besides recharging the ground water table
ix)	The Project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programme, educational programmes, drinking water supply and health care etc.	number of socio-economic development activities as per Annexure-3.
X)	As proposed, Rs 431 lakhs and Rs. 117.95 lakhs shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the regional Office of the Ministry at Bangalore. The funds so provided shall not be diverted for any other purpose.	recurring cost/annum for environment pollution control measures. An implementation schedule for implementing all the conditions stipulated herein has been submitted to the regional Office of the Ministry at Bangalore.

xi)	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Complied, A copy of clearance letter had been sent by us to concern recommended by MoEF, No suggestions and representation received. The clearance letter has been put on the web site of the company.
xii)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the regional Office of the MoEF at Bangalore, The respective Zonal Office of CPCB and the CECB. The criteria pollutant levels namely; PM ₁₀ , SO ₂ , NO _x (ambient for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complying, Status of compliance of the stipulated environment clearance conditions and results of monitored data are being uploaded on company website and it is updated periodically. It is simultaneously being sent to the regional Office of the MoEF at Bangalore, The respective Zonal Office of CPCB and the CECB. The pollutants levels namely; PM ₁₀ , SO ₂ , NO _x are being displayed at a convenient location near the main gate of the company in the public domain.
xiii)	monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of this Ministry at Bangalore/CPCB/SPCB shall monitor the stipulated conditions. The environmental statement for each financial year ending 31st March in Form-V as is	Complying, we are also submitting six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by email) to the Regional Office of this Ministry at Bangalore/CPCB/SPCB and concerned authority monitor the stipulated conditions. Complying, The environmental statement for each financial year ending 31st March in Form-V is being submitted by us to the
	mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (protection) Rules, 19086, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective regional Office of the MoEF at Bangalore by e mail.	concerned State Pollution Control Board and is also sent to the respective regional Office of the MoEF at Bangalore by e mail.
xv)	The Project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment and Forests a	the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the

Environmental Clearance Compliance Report for the period from April, 2015 to September, 2015

	http:/envfor.nic.in. This shall be advertised	http:/envfor.nic.in. This had been advertised
	within seven days from the date of issue of the	within seven days from the date of issue of
	clearance letter, at least in two local	the clearance letter, in two local newspapers
	newspapers that are widely circulated in the	that are widely circulated in the region of
	region of which one shall be in the vernacular	which one was in the vernacular language of
	language of the locality concerned and a copy	the locality concerned and a copy of the
	of the same should be forwarded to the	same had been forwarded to the regional
	regional office at Bangalore.	office at Bangalore.
xvi)	Project authorities shall inform the Regional	Complied, we had informed the Regional
	Office as well as the Ministry, the date of	Office as well as the Ministry, the date of
	financial closure and final approval of the	financial closure and final approval of the
	project by the concerned authorities and the	project by the concerned authorities and the
	date of commencing the land development	date of commencing the land development
	work.	work.

We hope, you will find our reply in order.

With best regards,

Yours faithfully For J.K. Cement Works, Muddapur (Karnataka)

Dr. Saurabh Kumar (Dy. Manager-Environment)

Name of Project: M/s J.K. Cement Works, Muddapur (Karnataka)

EC to expansion of Cement Grinding Unit (2.50 MTPA to 3.5 MTPA) at Village Muddapur, Taluka-Mudhol, District Bagalkot, Karnataka by M/s Jaykaycem Limited. Reg Change in product mix to manufacture cement based adhesive without increasing the production capacity.

Conditions are following.

S.N.	Conditions	Reply
i.	The overall capacity of the plant shall remain 3.5 MTPA.	Agreed, even our production is not reaching 3.5 MTPA.
ii.	There shall be no increase in the water consumption and land requirement.	Agreed, we are not consuming more than permitted water consumption and land requirement is not increased.
iii.	The company shall with all the conditions stipulated vide Ministry's letter of even number dated 21 st June, 2010.	Complying. Report is being sent to regulatory authority.
iv.	In case of change in the scope of the project, fresh proposal for environmental clearance shall be submitted to the Ministry.	Agreed.
	ct- Stipulation of additional conditions in re	espect of Mega projects already granted
	nmental clearance	-il 2011
Ketere	ence- MoEF office memorandum dated 06 Apr Continuous monitoring of stack emissions	Complied. Continuous monitoring
	as well as ambient air quality (as per notified standards) shall be carried out and continuous records maintained. Based on the monitored data, necessary corrective measures as may be required from time to time shall be taken to ensure that the levels are within permissible limits. The results of monitoring shall also be submitted to the respective Regional Office of MoEF regularly. Besides, the results of monitoring will also put on the website of the company in the public domain.	systems for stack emissions and ambient air have been installed and continuous records maintained. All the monitored data are well within the standard. The results of monitoring is being submitted to the respective Regional Office of MoEF regularly. Monitoring reports are uploaded at website of the company.
11	The six monthly monitoring report as well as the monitored data on various parameters as stipulated in the environmental clearance conditions shall be put on the website of the company and	Complied. The six monthly monitoring report as well as the monitored data on various parameters as stipulated in the environmental clearance conditions is put on the website of the company and also

	also regularly updated. The monitored data shall also be submitted to respective State Pollution Control Board/UTPCCs and the	also submitted to respective State
	Regional Office of MoEF.	Regional Office of MoEF.
ii i	The ambient air quality data as well as the stack emission data will also be displayed in public domain at some prominent place near the main gate of the company and updated in real time.	Complied. The ambient air quality data as

Thanking you,

Yours Faithfully J.K. Cement Works, Muddapur (Karnataka)

Dr. Saurabh Kumar (Dy. Manager- Environment)

J.K. Cement WORKS, MUDDAPUR (KARNATAKA) CEMENT PLANT & 2X25 CPP MW

HALF YEARIY AAQM REPORT (SO2, NO2, PM19, SPM), FOR THE MONTH OF APRIL-2015 TO SEPTEMBER-2015 (ALL VALUES IN MICROGRAMS / CUBIC METER)

					SC)2			N	O ₂			PN	110			SP	М	
					Locat				Loca	ations			Loca	tions			Local	ions	
Month	Sl.No.	Date	Week	Adm	weigh bridge	Crusher	Срр	Adm	weigh bridge	Crusher	Срр	Adm	weigh bridge	Crusher	Срр	Adm	weigh bridge	Crusher	Срр
	1	01.4.2015		7.0	7.5	7.2	7.5	15.5	13.5	14.7	14.2	61.4	62.2	63.5	65.8	160.6	162.6	163,9	164.7
	2	04.4.2015	1 st	7.5	6.5	8.0	7.7	15.0	15.0	14.3	13.7	63.6	64.6	61.3	68.3	165.7	163.4	166.6	167.3
	3	08.4.2015		7.8	7.7	8.2	7.7	14.5	13.8	14.7	14.2	71.0	64.2	62.2	66.7	164.6	166.0	162.0	167.0
A	4	09.4.2015	2nd	7.3	8.3	6.5	7.5	14.5	15.7	14.5	13.7	71.7	66.5	62.0	65.9	169.4	168.3	161.1	166.6
P R	5	15.4.2015		8.2	8.2	8.2	6.7	15.2	15.3	14.7	14.3	62.2	63.4	66.1	63.2	162.3	161.9	165.4	163.3
I L	6	18.4.2015	3rd	7.2	7.8	7.3	7.5	15.3	14.7	14.0	15.2	60.6	64.7	68.7	63.0	160.0	160.1	168.8	163,6
	7	22.4.2015	-	7.0	8.0	7.0	7.5	15.2	13.8	13.7	16.2	60.3	63.9	64.4	60.6	160.9	163.6	163.2	161.7
	8	25.4.2015	4th	7.2	7.3	7.7	7.7	15.2	15.2	14.8	14.0	67.2	63.0	61.7	64.3	169.1	162.7	161.0	164.1
	9	29.4.2015		6.5	7.5	7.0	9.5	13.5	14.0	14.0	16.0	60.3	62,0	60.9	66.9	161.9	164.0	164.4	165.7
	1	05.5.2015	lst	7.8	7.2	6.5	7.3	14.3	13.0	13.7	13.0	60.5	60.3	68.5	68.6	161.3	162.2	165.7	166.5
	2	08.5.2015	151	6.7	7.0	9.0	7.3	13.3	13.7	14.8	14.5	62.0	60.0	64.2	64.6	164.5	163.0	165.2	164.4
	3	12.5.2015	2nd	8.0	9.0	6.8	8.8	15.5	13.8	13.8	15.7	63.4	65,9	64.4	65.3	163.6	168.5	137.8	165.1
M A	4	15.5.2015	2110	7.8	8.2	7.8	7.0	14.0	14.5	13.5	15.2	62.2	63.9	66.8	68.7	163.8	165.9	167.4	168.3
Y	5	19.5.2015	3rd	6.8	6.5	7.5	8.7	14.8	13.8	13.8	14.0	64.7	66.7	65.4	68.0	164.9	167.2	164.3	167.5
	6	22.5.2015	1000	8.8	8.3	7.8	7.2	15.2	13.5	14.5	14.8	65.8	60.5	64.9	68.3	166.2	160.7	138.5	166.9
	7	26.5.2015	4th	7.5	6.8	7.7	8.0	13.5	13.8	15.8	14,5	67.1	64.4	65.1	64.2	168.0	162.9	169.7	160.4
	8	29,5.2015		7.0	8.3	7.8	7.5	14.2	13.7	14.5	14.8	65.4	65.3	68.2	69.6	165.9	164.2	168.9	169.7
	1	02.6.2015	lst	7.2	7.5	6.5	7.7	13.5	13.7	12.5	13.8	67.8	66.0	65.8	67.4	169.1	165.2	165.5	166.9
	2	05.6.2015		8.2	8.0	7.5	7,2	15.2	14.0	13.8	14.2	64.3	62.6	62.2	62.0	163.5	163.4	161.1	162.7
	3	09.6.2015	2nd	7.7	8.2	7.5	7.0	14.3	15.2	13.7	15.0	64.5	63.7	64.7	65.8	164.7	164.8	174.1	164.1
J	4	12.6.2015		7.5	6.7	7.2	7.5	13.5	14.0	13.5	14.5	66.4	63.8	63.0	64.1	168.6	162.3	164.4	165.8
N	5	16.6.2015	3rd	7.3	7.5	8.0	7.3	14.2	14.5	14.2	14.7	64.6	64.5	64.7	63.9	168.7	164.7	165.0	165.2
E	7	19,6.2015	-	7.5	7.0	7.5	8.0	14.2	13.5	14.3	13.3	61.2	62.3	61.3	62.4	160.4	162.8	164.9	164.3
	8	23.6.2015	7	7.8	7.7	8.0	7.8	14.0	13.5	13.8	15.5	64.8	68.6	66.1	63.5	173.6	169.4	166.6	165.3
	9	26,6,2015	4th	7.5	7.0	8.2	7.5	16.2	14.3	14.5	14.2	66.6	62.2	69.6	65.7	166.7	100000	165.1	166.3
	-	30.6,2015		8.0	7.3	8.0	9.0	14.3	13.3	14.3	13.8	67.1	67.0	63.6	64.7			165.1	163.3
	1	03.7.2015	1st	8.2	7.7	7.5	7.0	14.3	14.0	15.7	13.3	68.9	69.1	68,4	67.7			168.7	168.2
	3	10.7.2015	_	7.7	7.5	7.5	7.7	14.3	14.8	13.7	13.5	62.2	-	60.9	68.7	+	_	-	167.6
J	4	14.7.2015	2nd	7.8	7.7	7.3	7.3	14.7	15.8	14.8	15.0	61.1	68.4	66.4	66.8	-			169.6
L	5	17.7.2015	-	7.7	7.7	8.0	8.2	14.8	15.3	15.3	14.5	66.6	- 50000	67.2	60.7	100000		71449	160.2
Y	6	21.7.2015	- 3rd	8.0	8.2	8.0	7.2	14.2	-	-	13.8	66.0	-		65.7		_		
	7	24.7.2015	1	7.8	7.5	7.5	6.7	15.5			15.2	64.9			60.7		10000000		
	8	28.7.2015	4th	8.0	8.0	8.2	8.2	14.7	-	-	14.2	64.0		99 9	65.7	7550			-
	1	4.8.2015	+	7.7	7.5	7.5	7.5	13.5	1000000		13.8	68.1	thouses	2000000	61.7				10/20/20/20
	2	7.8.2015	- 1st	7.5	7.2	7.3	8.2	14.5	15.2	14.3	14.2	62.6	65.5	61.5	66.3	162.6	166.1		-
A U	3	11.8.2015		7.2	7.8	8.0	7.7	13.8	14.3	14.2	13.2	63.5	62.9	65.7	67.9	163.6	167.0	168.0	168.9
G	4	14.8.2015	2nd	8.0	7.5	8.0	7.7	13.8	13.8	14.0	14.7	69.3	69.2	65.3	63.9	168.0	167.6	161.8	162.0
U	5	19.8.2015		7.8	7.5	7.0	7.5	14.3	15.2	15.0	14.7	61.9	64.1	63.6	68.8	162.1	_	-	-
S	6	22.8.2015	3rd	7.7	7.5	7.5	7.5	13.7	15.0	13.5	14.7	60.5	62.4	67.0	62.1	163.1	161.9	168.1	
	7	26.8.2015		7.5	7.8	8.0	7.5	15.0	14.7	14.8	14.8	62.0	68.6	64.6	62.4	165.0	166.1	165.2	
	8	29.8.2015	4th	8.2	8.0	7.5	7.0	13.2	13.5	13.5	14.7	63.2	66.5	68.4	69.0	166.4	165.3	169.5	168.5
	1	02.9.2015		5.3	6.5	5.5	6.7	6.8	7.8	7.5	7.3	58.4	55.8	64.4	62.8	154.6	152.2	158.1	160.6
	2	05.9.2015	lst	5.2	6.7	4.7	5			7.5	7.0	60.3	57.3	61.1	60.9	157.8	3 155.6		-
S E	3	08.9.201		5.5	7.2	5.5	4.7	Co.	2017	2 2	4.8	58.4	55.5	60.9	54.9	158.0	155.	160.0	143.2
P T	4	11.9.201	2nd	5.7	6.7	5.3	5.8			MP	7.5	62.0	57.0	62.7	60.2	2 159.2	2 158.9	164.6	160.0
E	5	15.9.201		4.3	6.8	6.0	more a		環境		7.5	61.1	54.9	57.2	55.8	3 156.9	9 152.4	150.1	148.
M B	6	18.9.201	3rd	5.5	5.8	6.2	.4.3	7.5	7.5		7.3	58.3	57.0	56.6	56.7	7 153.1	8 153.5	5 152.7	151.4
701											-	· 1							7 7 7 7

E [7	22.9.2015		5.2	6.5	6.3	5.7	7.0	7.7	7.0	7.2	48.8	53.1	53.8	53.7	152.0	151.0	147.9	149.8
R	8	25.9.2015	4th	5.7	6.3	6.7	6.7	7.3	7.0	7.5	7.5	54.3	57.2	58.9	62.4	151.0	155.0	153.4	161.7
	0					6.5	5.5	75	7.5	7.5	7.5	56.3	56.5	59.4	63.3	154.5	153.3	155.0	160.4
	9	29,9,2015		5.5	5.8	4.7	4.3	6.5	7.0	7.0	4.8	48.8	53.1	53.8	53.7	151.0	151.0	137.8	143.
		liniumum		4.3			-	16.2	15.8	15.8	16.2	71.7	69.2	69.6	69.6	173.6	169.4	174.1	169.
	N	Iaximum		8.8	9.0	9.0	9.5	-					63.1	63.8	64.3	163.4	162.7	162.8	163.
		Average		7.2	7.4	7.3	7.3	13.2	13.1	13.0	13.1	63.2	-		-	_		702.0	-
	Stand	ard deviation		1.0	0.6	0.9	1.0	2.9	2.7	2.7	2.9	4.1	4.0	3.2	3.7	4.8	4.8	7.1	5.4
													-						

4.1 4.0

J.K. Cement WORKS, MUDDAPUR (KARNATAKA)

(Unit: J.K. Cement Ltd.)

HALF YEARIY PM 2.5 MONITORING REPORT FOR THE MONTH OF APRIL-2015 TO SEPTEMBER-2015

Site	Month	Date	Monitoring Location	Parameter PM 2.5 (μg/m³)
		3.4.2015	Admin. Bld.	38.6
		6.4.2015	Weigh Bridge.	42.8
CEMENT PLANT	April	8.4.2015	Lime Stone Crusher.	40.5
		10.4.2015	Power Plant.	39.6
		2.5.2015	Admin. Bld.	38.5
		5.5.2015	Weigh Bridge.	39.6
CEMENT PLANT	May	7.5.2015	Lime Stone Crusher.	36.8
		9.5.2015	Power Plant.	41.5
		2.6.2015	Admin. Bld. ·	32.81
	_	4.6.2015	Weigh Bridge.	34.38
CEMENT PLANT	June	10.6.2015	Lime Stone Crusher.	41.15
		12.6.2015	Power Plant.	37.5
		2.7.2015	Admin. Bld.	39.58
		4.7.2015	Weigh Bridge.	32.52
CEMENT PLANT	July	6.7.2015	Lime Stone Crusher.	39.8
		8.7.2015	Power Plant.	41.2
		3.8.2015	Admin. Bld.	38.6
		5.8.2015	Weigh Bridge.	40.2
CEMENT PLANT	August	7.8.2015	Lime Stone Crusher.	42.5
		10.8.2015	Power Plant.	39.5
		3.9.2015	Admin. Bld.	36.5
	G	5.9.2015	Weigh Bridge.	40.2
CEMENT PLANT	September	8.9.2015	Lime Stone Crusher.	35.6
		11.9.2015	Power Plant.	40.8
	Mir	nimum		32.52
		ximum		42.80
		verage		38.78
	Standar	d deviation	4	2.79



J.K. Cement WORKS, MUDDAPUR (KARNATAKA) (Unit: J.K. Cement Ltd.)

Half Yearly Noise monitoring report of Cement & Power Plant for the month of April-2015 to September-2015

										Aug	15	Sen-15	15	Minimum	num	Maximum	num	Average	age
		Apr-15	-15	Ma	May-15	Jur	Jun-15	CI-Inc	cl-	CI-SNA		de		var,	+	Day (dR)	Night	Day (dB)	Night
SI.	Location Name	Day (dB) Night		Q	Night	Ä	Night	Day (dB)	Night (dB) Lea	Day (dB)	Night (dB) Leq	Day (dB)	Night (dB) Leq	Day (dB) Leq	(dB) Leq	_	(dB) Leq	Leq	(dB) Leq
No.		Leq	(dB) Leq	Leq	(dB) Leq	bar	har (qp)	har			0 64	2 63	115	52.4	41.5	58.6	44.6	55.8833	43.25
1	Roundary side	52.4	42.6	58.6	44.5	54.8	44.6	53.6	42.5	58.4	43.8	0/10				603	46.8	57.9833	45.2833
T		9 33	125	503	46.4	56.4	42.8	56.4	46.8	9.69	45.4	9.69	40.8	22.0	17.0			(1)	53
2	Administrative Building	03.0	0.01	25	10.5	60.2	55.4	62.6	55.2	62.6	48.5	63.2	48.5	60.2	48.5	72.4	55.9	7.40	20
3	Lime Stone Crusher	72.4	55.9	7.40	40.0	4 00	505	58.4	8 95	66.2	53.5	8.19	52.2	58.4	52.2	71.5	62.5	66.8167	26.32
4	Kiln/ Cooler Office	71.5	62.5	68.5	52.6	68.5	C.00	1.00	0.00	63.7	8 1 8	64.1	50.2	58.4	48.2	66.2	54.6	62.9	50.9
v	Power Plant	58.4	52.1	65.2	48.5	66.2	54.6	60.3	7.04			(2)	48.5	56.4	42.2	62.2	52.6	59.55	48.9833
T	Description heigh	575	52.6	61.8	51.4	58.6	42.2	56.4	52.4	8.09	40.8	7.70	0.01		44.0	8 179	50.8	58 4833	48.5667
9	Despaten weign brings			407	10.5	64.8	808	52.8	50.3	58.8	44.8	59.5	45.8	27.8	44.0	01:0	2	20,00	15 222
	Near QC Lab.	54.6	20.7	4.00	47.7	0.10		7 23	48.5	8 95	42.6	56.7	44.2	55.6	42.6	58.8	48.5	26.85	45.3333
	Coal Yard	8.95	46.2	56.4	46.2	28.8	44.3	0.00	7	2 7 2	707	57.2	45.8	54.5	40.7	58.6	52.4	57.3667	46.5833
1	Noor Conteen	58.4	47.6	58.3	46.8	58.6	46.2	27.7	52.4	0.4.0	10.0	1		0	40.5	200	46.2	54 9667	42.55
	INCAL CARROLL		204	7 33	47 g	8 65	42.6	58.2	40.6	54.8	45.6	54.8	46.2	27.8	C.04	70.00	1		+
10	Plant main gate	53.6	40.5	0.00	47.0	24.0	2	000	200	57.3	45.5	56.2	44.5	52.9	41.5	9.09	52.5	56.4667	45.0667
=	Dispensary	52.9	41.5	57.5	42.6	54.4	43.8	9.09	57.5	4:10	3.03	8 59	50.6	52.8	41.4	66.5	56.3	61.4833	20.9667
	Packing Plant	55.2	49.5	66.5	55.4	52.8	41.4	62.8	50.3	02.0	0.20	0.00	1	F 0.2	40.5	1 69 7	54.6	59.5833	47.4833
71	Comorol Store	60.5	48.9	62.7	43.5	50.4	40.5	9.09	54.6	62.6	50.2	8.09	47.7	50.4	6.00	i			
13	DC House (1-meter			3 02		70.1		69.2	1	70.5	1	70.5	1	69.2	1	72.6	1	70.9	1
14	distance)	72.5	Ĺ	0.7/	ı		1					200		5 89		71.5		8.69	I
1	DG House (2-meter	70.4	1	68.5	1	71.5	¥.	70.1	1	8.89	1	03.3	1	2	1				
2	distance,									_									

Annexure-3

Social Development Expenses for the period from April 2015 to September 2015

	Subject	Amount (Rs.)
S.N.		3,567.00
1	RO SERVICE BILL AGST SCHOOLSomeshwar Enterprises Payment	2,860.00
2	Adv of B.G.Shoalapur agst stat adjusted	85,000.00
3	Sir Padampat Primary School Salary April 2015Sir Padampat Primary School Salary April 2015	70,000.00
4	Sir Padampat Primary School Salary for May 2015Sir Padampat Primary School Salary for May 2015	80,000.00
5	Sir Padampat Primary School Salary for August 2015Sir Padampat Primary School Salary for August 2015	80,500.00
6	Sir Padampat Primary School Salary for Septem 2015Sir Padampat Primary School Salary for Septem 2015	61,200.00
7	CEMENT SUPPLIED FOR GARDEN AT KHB COLONY MUDHOL	33,150.00
8	CEMENT SUPPLIED FOR FITNESS CENTRE AT CHIKKODI	76,440.00
9	CEMENT SUPPLIED FOR CONGRESS COMMITTEE BUILDING	25,000.00
10	Managia Siddhashwar Jatra Petlur 03 4 15 to 4.4.15Shri Muppin Siddeshwar	50,000.00
11	Ramkrishna T. Budni Function of Advocate at MudholRamkrishna T. Budni Function of Advocate at Mudhol	50,000.00
12	Shri Kashilingeshwar Jathra 22.04.15 to 24.04.15Kashilengeshwar Seva Sameeti, Muddapur	12,000.00
13	Shri Chandragiri Devi Jathra Annaprasada VitranB. V. Hongal 21.04.15 to 23.04.15 Petlur Misc.	25,000.0
14	Water Purification Project Help at TimapurGoudappa Vinkappa Kamakeri Misc.	5,000.0
15	Polymama Maharai lathra at NingapurH, R, Hampiholi Ningapur Miscellenious	5,000.0
16	Shel Durga Devi Jathra Ningapur 11.05.15 to 12.05.Hanamant Madar Durga Devi Jathra Ningapur Misc.	12,200.0
17	Distribution of Army Flags to celebrate Soldiers DDirector Sainik Welfare & Rehabilition Deptt. Misc	
18	Kannada Sahithya Sammelan at Sameerwadi 28 June 15President Kannada Sahitya Parishad, Mudhoi	25,000.0
19	Pandurang Padayatra Annaprasad 09.07.1 to 26.07.15Bhimappa D. Kenchareddi Dindi Ashadh Jathra Halki	15,000.0
20	Land Purchased for KEB Station DevelopmentVenkappa T. Mareguddi Miscellenious	100,000.0
	Shree Gururaghavendra Swami Aradhana MahotsavRaju S. Talikoti Annaprasad Vitran Miscellenious	25,000.0
21	Shree Pandurang Dindi Utsav Meals ArrangementH. G. Tulasigeri Ningapur Village Misc.	5,000.0
22	College Fest JSS Academy 23,24,25 April 2015Principal JSSATE Bangalore Miscellenious	15,000.0
23		861,917.0
	Total	

J.K. Cement WORKS, MUDDAPUR (KARNATAKA)

(Unit : J.K. Cement Limited)

Half Yearly Fugitive Emission Monitoring Report of Cement plant for the month of April-2015 to September-2015

				SPM (mic	rogram/m³)		
SL. NO.	MONTH/YEAR	Gypsum Yard	Slag Yard	Flyash Yard	Cement mill	Lime stone unloading hopper	Lime stone crushing Site
1	Apr-15	471.5	486.3	465.2	467.5	510.8	490.3
2	May-15	481.4	471.2	441.1	458.0	434.6	419.3
3	Jun-15	421.4	514.4	450.7	414.7	427.0	443.6
4	Jul-15	589.7	483.2	459.9	423.0	650.6	490.8
5	Aug-15	558.3	564.6	618.8	485.4	430.2	429.7
6	Sep-15	449.1	488.1	610.1	466.5	544.6	453.9
I	Minimum	421.35	471.17	441.10	414.72	427.04	419.27
N	Aaximum	589.74	564.62	618.85	485.37	650.57	490.82
	Average	495.24	501.29	507.62	452.51	499.62	454.60
Stand	lard deviation	65.19	34.11	83.20	27.66	88.60	30.27



J.K. Cement WORKS, MUDDAPUR (KARNATAKA) (Unit: J.K. Cement Ltd.)

Half Yearly Noise monitoring report of Cement & Power Plant for the month of April-2015 to September-2015

		A	A 15	Ma	Mov-15	-Inn-15	-15	Jul.	Jul-15	Aug	Aug-15	Sep-15	-15	Mini	Minimum	Maximum	mnm	Average	age
SI. No.	Location Name	Day (dB)	Night (dB) Lea	Day (Night (dB) Leq	Day (Night (dB) Leq	Day (dB) Leq	Night (dB) Leq										
	n d	53.4	47.6	Ш	44.5		44.6	53.6	42.5	58.4	43.8	57.5	41.5	52.4	41.5	58.6	44.6	55.8833	43.25
-	boundary side	55.6	43.5	603	46.4	h 100000	42.8	56.4	46.8	59.6	45.4	59.6	46.8	55.6	42.8	60.3	46.8	57.9833	45.2833
2	Administrative building	77.4	55.0	64.2	48.5	77223	55.4	62.6	55.2	62.6	48.5	63.2	48.5	60.2	48.5	72.4	55.9	64.2	52
e .	Vila/ Coolar Office	71.5	5 69	68.5	52.6	102/24	60.5	58.4	56.8	66.2	53.5	8.79	52.2	58.4	52.2	71.5	62.5	66.8167	56.35
4	Domer Plant	58.4	52.1	65.2	48.5	V 100	54.6	60.3	48.2	63.2	51.8	64.1	50.2	58.4	48.2	66.2	54.6	62.9	50.9
ın ı	Description with hidee	57.5	50.6	8 19	51.4	00.94	42.2	56.4	52.4	8.09	46.8	62.2	48.5	56.4	42.2	62.2	52.6	59.55	48.9833
9	Despatch weign bringe	21.7	50.3	40.4	49.5	1000	50.8	52.8	50.3	58.8	44.8	59.5	45.8	52.8	44.8	8.49	8.05	58.4833	48.5667
7	Near QC Lab.	0,4,0	4.00	56.4	46.0	er 33	44.3	556	48.5	56.8	42.6	56.7	44.2	55.6	42.6	58.8	48.5	56.85	45.3333
00	Coal Yard	20.0	40.7	100	46.9	3 525	46.7	57.2	52.4	54.5	40.7	57.2	45.8	54.5	40.7	58.6	52.4	57.3667	46.5833
6	Near Canteen	53.4	0.74	56.6	40.0	25 72	42.6	58.2	40.6	54.8	42.6	54.8	46.2	52.8	40.5	58.2	46.2	54.9667	42.55
10	Plant main gate	23.0	6,04	0.00	0.7	49 1 50	2	200	2 63	573	15.5	295	44.5	52.9	41.5	9.09	52.5	56.4667	45.0667
11	Dispensary	52.9	41.5	57.5	47.6	54.4	45.8	00.00	27.3	2.10	10.0	1.00		0 00	41.4	2 27	563	61 4833	50 9667
12	Packing Plant	55.2	49.5	66.5	55.4	52.8	41.4	62.8	56.3	8.59	52.6	65.8	20.6	27.8	4.1.4	6.00	0.00	0001.10	2007.00
13	General Store	60.5	48.9	62.7	43.5	50.4	40.5	60.5	54.6	62.6	50.2	8.09	47.2	50.4	40.5	62.7	54.6	59.5833	47,4855
2	DG House (1-meter	72.5	E	72.6	ì	70.1	1	69.2	1	70.5	1	70.5	1	69.2	1	72.6	Ĭ.	70.9	ì
1 2	DG House (2-meter distance)	70.4	1	68.5	ï	71.5	1	70.1	1	8.89	1	69.5	1	68.5	-	71.5	1	8.69	1