

JK Cement Works, Nimbahera A unit of JK Cement Ltd. CIN: L17229UP1994PLC017199

♠ Kailash Nagar - 312617, Nimbahera Distt., Chittorgarh (Raj.) INDIA

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NBH/PC/ESR/21 600

Date: 19.09.2022

To, The Member Secretary Rajasthan State Pollution Control Board 4, Industrial Area Jhalana Doongri JAIPUR - 302004 (Raj)

Subject: Environmental Statement Report for the FY 2021-22 of Nimbahera-Ahirpura Limestone Mine (ML 02/97) of M/s J. K. Cement Works, Tehsil: Nimbahera, Dist.: Chittorgarh (Rajasthan).

Ref: F (Mines)/Chittorgarh (Nimbahera) /1869 (1)/2017-2018/6610-6614 Order No. 2021-2022/ Mines /10405 Dated: 15/02/2022.

Dear Sir.

Kindly refer to above subject matter, please find enclosed herewith Environment Statement Report of Nimbahera-Ahirpura Limestone Mine for the FY 2021-2022 for your reference and record. We believe you will find the same in order.

Thanking You.

Yours Faithfully For J.K. Cement Works, Nimbahera

> R. B. M. Tripathi President (Operations)

Encl.: as above.

Copy:

The Regional Officer, Rajasthan State Pollution Control Board, Near FCI Godown, Chanderiya, -312021 Distt. - CHITTORGARH (RAJ)

Corporate Office

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JK SÜPER CEMENT **BUILD SAFE**



Nimbahera, Mangrol, Gotan (Rajasthan) | Muddapur (Karnataka) Jharli (Haryana) | Katni (M.P.) | Aligarh (U.P.) | Balasinor (Gujarat)



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ENVIRONMENTAL STATEMENT FORM - V

Environmental Statement for the financial year 2021-22, ending the 31st March 2022

PART-A

	<u> </u>			
i.	Name an address of the owner/occupier	Nimbahera-Ahirpura Limestone Mine		
	of the industry operation or process	J.K. Cement Works, Nimbahera		
		Kailash Nagar, Tehsil: Nimbahera, Chittorgarh		
		(Rajasthan) - 312617		
ii.	Industry category			
	Primary - (STC Code)	Primary		
	Secondary - (STC Code)			
iii.	Production capacity	Limestone - 0.8949 MMTPA		
iv.	Year of establishment-	1971		
٧.	Date of last environmental statement	17th September 2021		
	submitted			

PART-B WATER AND RAW MATERIAL CONSUMPTION

i. WATER CONSUMPTION in m³/day

Process

18.5 m³/day (Spray on roads / mining, wet drilling etc.)

Cooling

Nil

Domestic

1.5 m³/day

	Process water consumption per unit of products		
Name of products	During the previous financial year 2020-21 (KL/Unit)	During the current financial year 2021-22 (KL/Unit)	
Limestone	0.0042	0.0053	

ii. RAW MATERIAL CONSUMPTION

Name of raw material	Name of	Consumption of raw material per unit of output	
	products	During the previous	During the current
		financial year 2020-21	financial year 2021-22
High speed diesel (HSD)	Limestone	0.477liter/ton	0.310 liter/ton
AN		0.0638 kg/MT	0.0753 kg/MT
ED		0.00058 kg/MT	0.00077 kg/MT
KELVEX 600		0.016296 kg/MT	0.011602 kg/MT
AQUADYNE		0.004032 kg/MT	0.005786 kg/MT
KELVEX-P		0.00019 kg/MT	0.00020 kg/MT

KELVEX 500	0.0016 kg/MT	0.000193 kg/MT
ENERGEL	0.0004 kg/MT	0.0000323 Kg/MT
D-FUSE	0.0270 kg/MT	0.0185 Kg/MT
MSDD	0.000314 kg/MT	0.000209 Kg/MT
NONELS	0.0089 kg/MT	0.01085 Kg/MT

POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT

Pollutants	Quantity of pollutants	Concentration of	Percentage of
	discharged	pollutants in	variation from
	(Ton/Day)	discharge	prescribed standards
		(Mass/Volume)	with reasons
(a) Water	NIL	•	

(b) Ambient Air Emission (Yearly Average)

Location	Parameters				
	PM ₁₀ (μg/m³)	PM _{2.5} (μg/m³)	\$O ₂ (µg/m ³)	NO _X (μg/m³)	CO (mg/m³)
Ahirpura Block - Near Mines Gate	44.5	30.2	11.5	19.4	702.4
Ahirpura Block - Near Mine Water Pump House	51.1	34.4	13.8	22.9	664.7
Murlia Block - Near Mines Office	43.8	31.1	14.6	25.5	672.3
Murlia Block - Near Ravana Office	53.2	34.0	16.0	28.3	737.7

Ambient Noise Level Monitoring Data (Ahirpura Mine)

	Near Mi	nes Gate	Near Mine Water	Pump House
Month	NOISE LEVEL - dB(A)			
	DAY	NIGHT	DAY	NIGHT
Apr-21	62.1	56.3	60.5	53.3
May-21	63.4	57.2	62.8	55.6
Jun-21	68.2	56.5	64.5	56.8
Jul-21	66.4	53.8	61.1	52.3
Aug-21	61.2	50.8	46.2	38.1
Sep-21	64.5	51.2	52.3	41.7
Oct-21	60.6	57.1	48.7	44.3
Nov-21	58.4	54.3	46.9	41.2
Dec-21	55.1	51.8	41.4	40.7
Jan-22	57.6	42.3	55.9	37.1
Feb-22	51.2	38.8	48.2	35.7
Mar-22	53.8	39.7	50.5	36.9

Ambient Noise Level Monitoring Data (Murlia Block)

	Near Mi	ne office	Near Ray	ana office	
Month	NOISE LEVEL - dB(A)				
	Day Time	Night Time	Day Time	Night Time	
Apr-21	61.8	55.4	63	51.8	
May-21	62.3	54.1	63.9	50.3	
Jun-21	67.8	60.6	63.2	55.2	
Jul-21	64.8	62.2	58.8	52.2	
Aug-21	60.9	56.2	59.7	48.1	
Sep-21	63.3	52.7	60.8	50.1	
Oct-21	62.7	59.2	49.6	46.4	
Nov-21	60.4	53.8	50.8	41.7	
Dec-21	62.8	58.9	51.2	44.8	
Jan-22	47.6	38.9	46.6	35.9	
Feb-22	52.8	41.8	53.8	39.1	
Mar-22	49.9	40.8	51.1	42.3	

PART-D

(As specified under Hazardous & Other Waste Management Rules-2016)

	Total Quantity		
Hazardous Waste	During previous financial year 2020-21 (KL)	During current financial year 2021-22 (KL)	
(a) From process	Used oil (5.1) - 26.80*	Used oil (5.1) - 8.60*	
	Waste oil (5.2) - NIL	Waste oil (5.2) -11.0*	
(b) From pollution control facilities	Not applicable	Not applicable	

^{*} Including Cement Plant, CPP, WHRS, Mines & Colony. Hazardous wastes generated are being sold to registered recycler authorized by CPCB/SPCB.

PART-E

SOLID WASTE

		Total Quantity		
	Particulars	During previous financial year 2020-21 (MT/Year)	During current financial year 2021-22 (MT/Year)	
(a)	From process			
(b)	From pollution control facility			
(c)	Quantity rejected or reutilized			
	with in the unit			

PART-F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

There is no hazardous as well as solid waste produced.

PART-G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

- Periodically preventive maintenance of Heavy earth moving machinery to meet the emission level below the prescribed limit.
- Wet drilling technology adopted to reduce fugitive dust emission.
- Water tanker deployed for water sprinkling on haul road.
- Greenbelt developed to reduce the noise level.
- Periodically carried out the ambient air quality monitoring.
- Closed cabins facilitated in HEMM to reduce the noise level.
- All required PPE's are provided to all workers.
- To reduce the vibration during blasting unit is using NONEL technology (Non Electric initiation system).
- Blasting is being practice between 12.00 noon to 3.00 PM when air density is low.
- Use of air decking & sufficient column stemming in the blast holes.

PART-H

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

Expenditure incurred on Environment Protection Measures during FY: 2021-22

S. No.	Activity	Recurring cost per annum (Rs. in lacs)
1.	Pollution control expenses (Others)	33.65
2.	Pollution control expenses (Statutory)	4.65
3.	Plantation / Gardening Expenses	5.14
	Total Expenditure (Rs in Lacs.)	43.44

CARL

ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- Monitoring of ombient oir ond water quality a being done regularly as mentioned in consent to operate.
- One CAAQMS not been installed at valids block of Antiquirs limestone mines and real. time ambient oir quality data a connected with CPCB & SPCB fortist.
- 3) Erritsion level (ira being mointoined wall within the prescribed-norms.
- Worker spimiling is being done on hour road and mining sees to suppress the fugitive dust emission.
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