

JK Cement Works, Nimbahera A unit of JK Cement Ltd. CIN: L17229UP1994PLC017199

♠ Kailash Nagar - 312617, Nimbahera Distt., Chittorgarh (Raj.) INDIA

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Through Email

NBH/PC-14/C11/

Date: 22.11.2022

To,

The Director (M),

Ministry of Environment, Forest & Climate Change,

Indira Paryavaran Bhawan,

JOR Bagh Road, Aligani,

New Delhi-110003

Sub: Compliance report of Environmental Clearance for Expansion of Integrated Cement Plant (Clinker 5.0 MTPA to 5.2 MTPA) Cement 3.6 MTPA to 6.5 MTPA) WHRS {13.2 (Water Cooled) to 15 MW (Air Cooled)} along with additional WHRS (15 MW (Air Cooled)) and Reduction in capacity of Captive Power Plant (47 to 22 MW) at Nimbahera, District: Chittorgarh (Rajasthan) by M/s. JK Cement Limited.

Ref: EC letter no. - IA-J-11011/243/2016-IA-II(I) dated 23.07.2018 and amended on vide letter no IA-J-11011/243/2016-IA-II(I) dated 14.02.2022

Dear Sir,

Kindly refer to the above subject matter and refer above EC letter no., please find attached herewith compliance of EC for the period of April 2022 to September 2022.

As per MoEF & CC notification no. S.O. 5845 (E) 26.11.2018 the soft copy of same has been sent through email to iro.jaipur-mefcc@gov.in, moef@nic.in, ccb.cpcb@nic.in, member-secretary@rpcb.nic.in, cpcb.bhopal@gov.in, monitoring-ec@nic.in. iro.jaipur-mefcc@gov.in

We hope that the compliance is in order.

Thanking you.

Yours Faithfully

For J. K. Cement Works, Nimbahera

R. B. M. Tripathi

President (Operations)

Encl: as above

Copy to:

- 1. The Deputy Director(S), Ministry of Environment, Forests & Climate Change, Integrated Regional office, Jaipur, A-218, Aranya Bhawan, Jhalana Institutional Area, Jaipur-302004
- 2. The Regional Director Central Pollution Control Board, Paryavaran Parisar, E-5, Arera colony, Bhopal (M.P) 462016
- 3. The Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-CUM office complex, East Arjun Nagar, New Delhi 110032.
- 4. The Chairman, Rajasthan State Pollution Control Board, 4, Institutional Area, Jhalana Doongri, Jaipur 302004 (Rajasthan)



Corporate Office

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Manufacturing Units at :







Form for Uploading Six Monthly Compliance Report							
Proposal Details							
Proposal No.	IA/RJ/IND/236959/202 dated 22 Dec 2021			MTPA Coole Coole Plant	ansion in Clinker Production Capacity (5.0 to 5.2 PA) and WHRS (13.2 (Water Cooled) to 15 MW (Ai pled)) along with additional WHRS (15 MW (Ai pled)) and Reduction in capacity of Captive Powent (47 to 22 MW) at Nimbahera, District: Chittorgark (asthan) by M/s. J. K. Cement Limited.		
Category	A		MoEF File No.	IA-J-1	1011/243/2016-IA-II(I), dated 14/02/2	2022	
Name of the Entity / Corporate Office*	J. K. CEMENT LTD. KAN	PUR, J. K. C	ement Works, Kailash Nagar, N	limbah	era, Chittorgarh, Rajasthan-312617		
Entity's PAN*	AABCJ0355R						
Entity Name as per PAN	J K CEMENT LIMITED.						
Compliance Letter/Report							
Reporting Year*	2022		Reporting Period* April-2022 t	to Sept	ember-2022		
Remarks (if any)	Clinker Production Cap	acity (5.0 to ooled)} and	5.2 MTPA) and WHRS {13.2 (Wa Reduction in capacity of Captiv	ter Co	od: April-2022 to September-2022 of Ex oled) to 15 MW (Air Cooled)} along with over Plant (47 to 22 MW) at Nimbaher	additional	
Details of Production and F	Project Area						
• Line 2 • Kiln 3		• Kiln 3 : 1		Case of Mine Lease):*		98.05 ha.	
Actual Project Area (In Cas	Actual Project Area (In Case of Mine Lease):* 98.05 ha.						
PRODUCTION CAPACITY							
Name of the Product*	Units	k	As per EC granted*		Production during last Financial Year: 20		
Clinker Prod	uction Million Tons P	er Annum	5.20		1.526456		
Cement Production Million Tons Per Annum			6.50		4.793490		

CPP (Electricity Generation)	MW/Hr.	22	72969.3 Mwh
WHRB (Electricity Generation)	MW/Hr.	30	27865.24 Mwh

ENVIRONMENT CLEARANCE COMPLIANCE REPORT OF J. K. CEMENT WORKS, NIMBAHERA (RAJASTHAN)

EC Compliance Report: April-2022 to September-2022

Expansion in Clinker Production Capacity (5.0 to 5.2 MTPA) and WHRS (13.2 (Water Cooled) to 15 MW (Air Cooled)) along with additional WHRS (15 MW (Air Cooled)) and Reduction in capacity of Captive Power Plant (47 to 22 MW) at Nimbahera, District: Chittorgarh (Rajasthan) by M/s. J. K. Cement Limited

EC Letter No.: IA-J-11011/243/2016-IA-II(I) dated 14.02.2022

A. SPECIFIC CONDITION: -

S. No.	Condition Type	Condition Details	Self Declaration	Remarks / Reason			
i.	Miscellaneous	All the observations made in the inspection report of Regional Office dated 02/12/2021 shall be compiled within one month from date of issue of the Environment Clearance. Compliance status in this regard shall be furnished to the Ministry and the concerned Regional Office of the MoEF&CC.		Unit has complied with all the observations in the inspection report of Regional Office dated 02/12/2021 and submitted Compliance status report to IRO & RO MoEFCC, Jaipur on 22/12/2021.			
ii.	Air Quality Monitoring And Preservation	Particulate matter emissions from all the stacks shall be less than 30 mg/Nm ³ .	Complied	 Stack emission are being maintained less than 30 mg/Nm3. Detail stack emission monitoring results (in-house & NABL accredited third party) for the period: Apr-22 to Sept-22 are enclosed as Annexure-1. 			
iii.	Water Quality Monitoring And Preservation	Air Cooled condensers shall be used in the captive power plant in place of water-cooled system	Complied	Unit has provided the air cooled condensers (ACC) in it is CPP and erection & commissioning of ACC is under progress of WHRS.			
iv.	Water Quality Monitoring And Preservation	Water consumption shall be reduced from 4071 KLD to 2892 KLD due to switch over from water cooled system to air cooled condensers. Compliance status in this regard shall be submitted to the concerned Regional Office of the MoEF&CC along with the six-monthly compliance report.	Yet to be complied	 Air cooled condenser erection & commissioning is under progress of WHRS, switch over from water cooled condenser to air cooled condenser after completion of the project. Water consumption will be reduced after commissioning of Air Cooled Condenser and it will be informed to the concern 			

				Regional Office of the MoEF&CC along with the six-monthly compliance report.
V.	Air Quality Monitoring And Preservation	Dioxin and furans shall be monitored twice a year during co-processing of hazardous waste and report shall be submitted to the Regional Office of the MoEF&CC.	Complied	Unit has conducted dioxin & furans monitoring through NABL accredited laboratory at twice a year basis during coprocessing of hazardous wastes and monitoring report of the same for the period: Apr-22 to Sept-22 is enclosed as Annexure-2 .
vi.	Greenbelt	Greenbelt shall be developed in 33% of the total area all the entire periphery of the area with a density of 2500 trees per ha by 31 st December, 2022 as committed. This shall include development of greenbelt with a width of 20m within the project site towards 4 villages around the plant i.e. Rampura (220 m), Ahirpura (340 m), Kautha (350 m) and Nimbahera (860 m) from the project site. Additionally, 14.57 ha land located outside the project shall be brought under greenbelt development as committed by the proponent.	Complied	Unit has developed the greenbelt in 33% of the total area. Details of greenbelt/plantation are: - • Total plant area - 98.05 ha. • Total plantation area covered - 32.36 ha. • Total nos. of tree planted - 90481 nos. till FY 2021-22. • Plantation done in FY 2022-23 (till Sept) - 2731 nos. to increase the plant density. • Apart from above additional plantation has done on 14.57 ha outside the plant premises.
vii.	Water Quality Monitoring And Preservation	Rainwater harvesting shall be implemented as per the action plan submitted in the addendum EIA report.	Complied	Unit have not proposed any action plan for rainwater harvesting implementation in addendum EIA report. However, unit has constructed 5 nos. of injection wells, 2 nos. of check dams at seasonal nalla and 1 water pond in south direction of the plant.
viii.	Statutory compliance	All stockyards shall be having impervious flooring and shall be equipped with water spray system for dust suppression. Stock yards shall also have garland drains to trap the run off material.	Complied	Unit has developed covered storage yard with impervious flooring. Provided water spray system for dust suppression at raw material handling transfer point, as per requirement.
ix.	Miscellaneous	Slip roads shall be provided at the gates and along crossings on main roads.	Complied	Unit has provided separate entry and exit gates for raw material and manpower, hence slip road is not required.
x.	Miscellaneous	All internal and connecting road to the Highway shall be black topped/concreted with suitable load in term of Million Standard Axle (MSA) as per IRC guidelines.	Complied	All internal and connecting roads to the Highways are blacked topped & concreted.

xi.	Statutory compliance	Performance monitoring of pollution control equipment shall be taken up yearly and compliance status in this regard shall be reported to the concerned Regional Office of the MoEF&CC.	Complied	Performance monitoring of pollution control equipment are being done and stack emissions are observed less than 30 mg/Nm ³ . Please refer the <u>Annexure-1</u> for in house and NABL accredited third party stack emission monitoring reports.		
xii.	Statutory compliance	The recommendations of the approved Site-Specific Conservation Plan/Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the sixmonthly compliance report to the concerned Regional Office of the MoEF&CC.	Complied	Combined WLCP has been prepared for 5 Nos. of captive Limestone Mines and 2 Nos. of Integrated Cement Plant of J K Cement Ltd are situated within 10 Km radius in Tehsil Nimbahera, Chittorgarh District. Wildlife Conservation Plan (WCP) has been prepared for 6 Schedule-I Species found in the buffer area during the survey i.e.: - a) Pavocristatus (Indian Peafowl), b) Pantherapadusfusca (Indian Leopard), c) Prionailurusrubiginosus (Rusty-Spotted Cat), d) Canis lupus pallipes (Indian Wolf), e) Varanusbengalensis (Indian Monitor Lizard) f) Gyps indicus/Gyps bengalensis (Indian Vulture) Wild life conservation plan has been forwarded by the DFO - Chittorgarh to Divisional Chief Conservator of Forest vide letter No.: F(5) Survey/UVS/2021-22/4089 dated 13.07.2021 and accordingly 20% amount of Rs. 57.07 Lakh deposited to DFO - Chittorgarh against the total amount of WCP of Rs. 285.30/- Cr in July-2021.		
В.	GENERAL EC C	ONDITIONS: -				
I.	Statutory Com	pliance				
i.	Statutory compliance	The Environment Clearance (EC) granted to the project/activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/construe to approvals/ consent/permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	Complied	 Unit has obtained the CTE from RSPCB, Jaipur vide letter No.: F(CPM)/Chittorgarh (Nimbahera)/4002(1)/2020-2021/1203-1205, Order No.: 2022-2023/CPM/8585 dated 18.07.2022, copy of the same is enclosed as Annexure-3. Unit has obtained the CTO from RSPCB, Jaipur vide letter No.: F(HSW)/Chittorgarh (Nimbahera)/20(1)/2022-2023/2567-2569, Order No.: 2022-2023/CPM/8620 dated 22.09.2022, copy of the same is enclosed as Annexure-3. 		
II.	Air Quality Mo	onitoring And Preservation		.1		

i.	Air Quality Monitoring And Preservation	The project proponent shall install 24x7 Continuous Emission Monitoring System (CEMS) at process stacks to monitor stack emission as well as 4 Nos. Continuous Ambient Air Quality Station (CAAQS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules, 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complied	 Continuous emission monitoring system has been installed for monitoring of PM, SO₂ and NOx at the stack of all Kilns, Boilers. Opacity meters have been installed for continuous monitoring of PM at the stacks of Coal mill, Cement mill and Clinker cooler etc. Real time continuous monitoring system has been connected 24x7 with RSPCB and CPCB online server. Online CAAQMS system already installed at 4 locations in periphery of plant area and 24x7 connected to RPCB/CPCB web portal. CEMS remote calibration done by CPCB and CEMS & CAAQMS periodical calibration done by OEM and NABL lab.
ii.	Air Quality Monitoring And Preservation	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through labs recognized under Environment (Protection) Act, 1986.	Complied	 Fugitive emission monitoring is being carried out by in-house facility as well as NABL recognized laboratory. Detail fugitive emission monitoring results (In-house & NABL accredited laboratory) for the period: Apr-22 to Sept-22 are enclosed as Annexure-4.
iii.	Air Quality Monitoring And Preservation	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	Complied	Bag house and bag filter are having mechanized bag cleaning system and DP system provided which indicate the leakages.
iv.	Air Quality Monitoring And Preservation	The project proponent shall ensure covered transportation and conveying of ore, coal and other raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.	Complied	Raw materials transported through trucks covered with tarpaulin and bulker are being used for fly ash transportation.
v.	Air Quality Monitoring And Preservation	The project proponent shall provide wind shelter fence and chemical spraying on the raw material stock piles;	Complied	Covered shed are provided for storage of raw materials & also developed dense plantation around the plant hence, wind shelter fence is not required.
vi.	Air Quality Monitoring And Preservation	Ventilation system shall be designed for adequate air changes as per the prevailing norms for all tunnels, motor houses, and cement bagging plants.	Complied	Ventilation system has been provided at all the required locations.

III.	Water Quality I	Monitoring And Preservation		
i.	Water Quality Monitoring And Preservation	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 vide G.S.R. No. 612 (E) dated 25 th August, 2014 (Cement) and subsequent amendment dated 9 th May, 2016 (Cement) and 10 th May, 2016 (in case of Co-processing Cement) as amended from time to time; S.O. 3305(E) dated 7 th December, 2015 (Thermal Power Plants) as amended from time to time) and connected to SPCB and CPCB online servers and calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complied	The unit is Zero liquid discharge facility and as per the CPCB guideline, the continuous effluent monitoring system is not required for cement plant. OCEMS have been installed and connected 24x7 with RSPCB and CPCB online portal. CEMS Remote calibration done by CPCB and periodical calibration by OEM and NABL lab.
ii.	Water Quality Monitoring And Preservation	The project proponent shall regularly monitor ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Complied	Ground water quality is being test by NABL recognized lab, the Pre-monsoon ground water quality analysis report is enclosed as Annexure - 5 .
iii.	Water Quality Monitoring And Preservation	Sewage Treatment Plant shall be provided for treatment of domestic wastewater to meet the prescribed standards.	Complied	 STP of capacity: 500 KLD; based on Activated Sludge Process (ASP) technology has been provided for domestic waste water treatment and treated water is being utilized for plantation. Additionally, unit has installed two reed bed technology based STP with the capacity of 55 KLD and 35 KLD each. STP treated water quality analysis report for the period: Apr-22 to Sept-22 is enclosed as <u>Annexure-6</u>.
iv.	Water Quality Monitoring And Preservation	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface run off.	Complied	Raw material stored in covered shed and finished product in silo. The garland drains and collection pits has been provided for each stock pile to arrest the run-off in the event of heavy rainfall.

Water Quality Monitoring And Preservation	Water meters shall be provided at the inlet to all unit processes in the cement plant.	Complied	Water meters has been provided at all the strategic location in the existing plant.			strategic locations
Water Quality Monitoring And Preservation	The project proponent shall make efforts to minimize water consumption in the cement plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Complied	 Cement manufacturing process is based on dry process technology. Air cooled condensers in captive power plant is installed. Treated waste water from CPP is being reused in coal yard for dust suppression. WHR treated waste water is being recycle in cement plant for machineries cooling purpose only. Domestic sewage generated is being treated at STP and treated water is reused for plantation/greenbelt development. 'Zero' liquid discharge are being maintained. 			
Noise And Vibra	ation Monitoring And Prevention					
Noise And Vibration Monitoring And Prevention	Noise quality shall be monitored as per the prescribed Noise Pollution (Regulation And Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Complied	 Unit is being monitored the ambient noise level on regular basis. Noise level monitoring report for the period: Apr-22 to Sept-22 is enclosed as <u>Annexure-7</u>. 			
Energy Conserv	ration Measures					
Energy Conservation Measures	Waste heat recovery system shall be provided for kiln and cooler.	Complied	Presently, Waste Heat Recovery system has been installed with capacity of 13.2 MW and further its capacity will be increase from 13.2 MW to 15 MW, same will be explore in Line-4 also.			
Energy Conservation Measures	The project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.	Complied	All suitable measures like VVFD, high efficient motors have been adopted to reduce power consumption. The specific Power and Thermal Energy Consumption is as given below: Nonth Power Consumption Thermal Energy Kcal/ Kg. of Clinker (kwh/ton of Cement OPC (43+53) PPC (PPC+WS+PPCSS) (with loss)			
	Monitoring And Preservation Water Quality Monitoring And Preservation Noise And Vibr Noise And Vibration Monitoring And Prevention Energy Conservation Measures Energy Conservation	Monitoring And Preservation Water Quality Monitoring And Preservation Noise And Vibration Monitoring And Prevention Noise And Vibration Monitoring And Prevention (Regulation And Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report. Energy Conservation Measures Fine project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of	Monitoring And Preservation Water Quality Monitoring And Preservation Noise And Vibration Monitoring And Prevention Noise And Vibration Monitoring And Prevention (Regulation And Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report. Energy Conservation Measures Provided for kiln and cooler. 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Energy Conservation Measures Energy Conservation Measures Energy Conservation Measures Energy Conservation Measures The project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker. In the exist in the cement technolo • Air coole • Treated • Treated • WHR trea machine: • Domestic treated developm • 'Zero' liq Unit is by basis. • Noise leve 22 is encount of the Ministry as a part of six-monthly compliance report. Energy Conservation Measures Energy Conservation Measures The project proponent makes efforts to achieve power consumption less than 65 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker. 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Noise And Vibration Monitoring And Prevention Noise And Control) Rules, 2000 and report in this regard shall be submitted to Regional Officer of the Ministry as Prevention Energy Conservation Measures Energy Conservation Measures Energy Conservation Measures The project proponent makes efforts to achieve power plant and Control) Rules, 2000 and report in this regard shall be governed by the provided for Conservation Measures The project proponent makes efforts to achieve power plant (account of the Ministry as prevention Poycland Pozzolona Cement (PPC) and 85 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Portland Pozzolona Cement (PPC) and 85 units/ton for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker. In the existing plant. Complied Commplied Commplied Commplied Complied Complied Presently, Waste Heat Recovery system has to capacity of 13.2 MW and further its capacity from 13.2 MW to 15 MW, same will be explication and thermal energy consumption of 670 Kcal/Kg of clinker. Power Consumption (whith existing plant. Complied Complied Presently, Waste Heat Recovery system has to capacity of 13.2 MW and further its capacity from 13.2 MW to 15 MW, same will be explication and thermal energy consumption of 670 Kcal/Kg of clinker. Power Consumption (whith (whit) (whit) on of Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker. Power Consumption (Regulation And Control) Rules and the capacity of 13.2 MW and further its capacity of 13.2 MW and further its capacity of 13.2 MW to 15 MW, same will be explication and thermal energy consumption of 670 Kcal/Kg of clinker.

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			Jun-22	76.9	62.3	749
			Jul-22	76.1	61.5	746
			Aug-22	79.6	64.7	746
			Sep-22	77.7	62.9	746
			Average	77.65	62.98	747.5
Energy Conservation Measures	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Complied	Unit has recently installed & commissioned 7.0 MW power plant, apart from this solar street light in colon rooftop solar system has provided.			
Energy Conservation Measures	Provide the project proponent for LED lights in their offices and residential areas.	Complied	LED lights provided in offices & residential township.			ownship.
Waste Manage	ment					
Waste management	Used refractories shall be recycled as far as possible.	Complied	Used refractories is sold and partially recycled in existing plan and same practice will be adopted in proposed plant			
Green Belt						
Green Belt	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises.	Complied	GHG emission inventory report has been submitted for the FY 2021-22 along with last compliance report.			bmitted for the FY
Public Hearing	And Human Health Issues					
_		Complied	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan are implemented.			
and human	analysis for the workmen who work in high		There is no any activity is carried out in high temperature work zone however during shutdown, we start working after cooling of equipment and same practice will be followed in proposed unit. Personal protective equipment is being provided to respective worker.			
health issues	Protection Equipment (PPE) as per the norms.		unit. Perso	nal protect	•	
	Conservation Measures Energy Conservation Measures Waste Manage Waste management Green Belt Green Belt Public Hearing and human health issues Public hearing and human health human	Conservation Measures buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly. Energy Conservation Measures Waste Management Waste Used refractories shall be recycled as far as possible. Green Belt Green Belt The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises. Public Hearing And Human Health Issues Public hearing and human health issues Public hearing and Disaster Management Plan shall be implemented. Public hearing and human The project proponent shall carry out heat stress analysis for the workmen who work in high	Conservation Measures buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly. Energy Conservation Measures Provide the project proponent for LED lights in their offices and residential areas. Waste Management Waste management Used refractories shall be recycled as far as possible. Green Belt The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises. Public Hearing And Human Health Issues Public hearing and human health issues Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented. Public hearing and human The project proponent shall carry out heat stress analysis for the workmen who work in high	Energy Conservation Measures Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly. Energy Conservation Measures Provide the project proponent for LED lights in their offices and residential areas. Waste Management Waste management Waste management Green Belt The project proponent shall prepare GHG emissions inventory for the plant and shall submit the program for reduction of the same including carbon sequestration by trees in the plant premises. Public hearing and human health Issues Public hearing and Disaster Management Plan shall be implemented. Public hearing and human Heappens of the project proponent shall carry out heat stress analysis for the workmen who work in high	Jul-22 76.1 Aug-22 79.6 Sep-22 77.7 Average 77.65	Duil-22

	health issues	maintained.						
IX.	Environment Management							
i.	Environment Management	The project proponent shall comply with the provisions contained in this Ministry's OM vide F. No. 22-65/2017- IA.III dated 30/09/2020.	Complied	Unit has been carried out combined CSR activities for Cement Plant and its associated mines, on the focus area of infrastructure, health, sanitation & water, women-empowerment, sports, education etc. CSR activities expenditure occurred in the FY: 2021-22 is given as below: -				

Details of CSR amount spent in FY 2021-22

SN	Name of the project	Item from the list of activities in Schedule VII to the Act	Local Area or other	District	Amount spent for the Project (inRs.)
1	Distribution of PPEs at nearby	Disaster Relief	Narsakhedi	Chittorgarh	102660
	villages, provided DG sets at nearby		Nimbahera	Chittorgarh	263865
	hospitals for Power arrangement				
	during emergency power cuts.				
2	Reimbursement of expenses on	Education Promotion	Falwa	Chittorgarh	154675
	Coaching of students of rural areas		Ghatera	Chittorgarh	480000
	at nearby villages. Construction of		Nimbahera	Chittorgarh	2076144
	school , Bio Toilets at Schools for		Maliakheda	Chittorgarh	5258244
	better health & hygiene of student,		Ahirpura	Chittorgarh	211420
	School bag & water distribution		Karunda	Chittorgarh	521699
3	Contribution for Construction and	Community Welfare	Falwa	Chittorgarh	1626481.92
	Renovation of Structures of Public		Baswa	Chittorgarh	1032960
	utility like Bathroom, Community		Ahirpura	Chittorgarh	1147053
	Centre in nearby villages and		Karunda	Chittorgarh	2030936
	Camera Distribution		Nimbahera	Chittorgarh	3097389
4	Contribution for infrastructure	Health Care	Karunda	Chittorgarh	311024.4
	development & other		Maliakheda	Chittorgarh	348923.64
	modifictaion work at hospitals		Nimbahera	Chittorgarh	5349750
	Provided medical equipments at			-	
	hospital better treatments.				
	Sanitization work at nearby villages				

5	Drinking water arrangement at	Water Management	Ahirpura	Chittorgarh	126550			
	nearby villages.	& Conservation	Maliakheda	Chittorgarh	73231			
			Karunda	Chittorgarh	69594			
			Nimbahera	Chittorgarh	5094891			
6	Construction of Road and painting	Rural development	Karunda, Maliakhera	Chittorgarh	11850909			
	work		and Sand					
			Ahirpura	Chittorgarh	2591755			
7	Plantation	Plantation	Nimbahera	Chittorgarh	873974			
8	Contribution towards District	Sports Promotion	Ahirpura	Chittorgarh	160000			
	football association and Misc.		Karunda	Chittorgarh	112415			
	Sports items purchased		Murlia	Chittorgarh	13000			
			Nimbahera	Chittorgarh	173280			
	TOTAL							

ii.	Environment Management	The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/ deviation/ violation of the environmental / forest / wildlife norms / conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.	·	Unit has implemented the Environment Policy duly approve by the Board of Directors and same has been submitted to all concern authorities along with last EC compliance report.
iii.	Environment Management	A Separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Complied	A separate environmental management cell with qualified personnel is already established & has sufficient monitoring equipment in environmental laboratory.
Х.	Miscellaneous			

i.	Miscellaneous	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which on shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	Complied	Publically published in 02 local newspapers namely Rajasthan Patrika and Dainik Bhaskar on 17/02/2022 regarding grant of Environment Clearance.
ii.	Miscellaneous	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied	A copy of EC has been submitted to the all concern local authority and pollution control board, Zila Parishad Chittorgarh, DIC office Chittorgarh, District Collector Chittorgarh, SDM Office, Nimbahera on 16/02/2022.
iii.	Miscellaneous	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Complied	Six monthly compliance report has been uploaded at company website, which can be access on: https://www.jkcement.com/environmental-compliance
iv.	Miscellaneous	The project proponent shall monitor the criteria pollutants level namely; PM ₁₀ , SO ₂ , NOx (ambient levels as well as stack emissions) or critical sectorial parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Complied	Unit is monitoring the PM_{10} , SO_2 , NO_X in ambient levels and PM , SO_2 , NO_X in stack emission on regular basis. Data of the same are being displayed outside the plant main gate and uploaded on the website of the company along with EC compliance report.
V.	Miscellaneous	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Complied	Periodical EC compliance is being submitted. Last six monthly EC compliance report for the period: October-21 to March-22 has been submitted through e-mail on 01.06.2022 to the respective Regional Office of MoEF&CC, Zonal Office of CPCB and HO/RO of RSPCB vide letter No.: NBH/PC-14/C11 dated 25.05.2022 and same has also been uploaded at MoEF&CC website.
vi	Miscellaneous	The project proponent shall submit the environmental statement for each financial year in	Complied	Unit has submitted the Environment Statement Report (ESR) in Form-V for the FY: 2021-22 for Cement Plant, 22 MW CPP and

		Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.		13.2 MW WHRS to RSPCB Office vide our letter No.: NBH-PC-ESR-21-894, 892 & 893, dated 19.09.2022, respectively.
vii.	Miscellaneous	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Complied	The total existing capital investment of Rs. 913.87 crores for cement plant.
viii.	Miscellaneous	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Complied	Complied with.
ix.	Miscellaneous	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment, Forests and Climate Change (MoEF&CC).	Complied	Noted, No further expansion or modifications in the plant will be done without prior approval of the MoEF&CC.
X.	Miscellaneous	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	Complied	Noted.
xi.	Miscellaneous	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Complied	Noted
xii.	Miscellaneous	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Complied	Agreed.
xiii.	Miscellaneous	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The	Complied	Noted and agreed.

	project authorities should extend full cooperation to the officer(s) of the Regional Office by furnishing the requisite data/information/monitoring reports.		
xiv.	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted and agreed.	

In compliance to the MoEFCC Office Memorandum F. No. IA3-22/8/2021-1A.III [150512] dated 18.07.2022 regarding Sensitization of project proponents on implementation of ban on Single Use Plastic (SUP) – Unit has been conducted awareness program to their employee, stakeholders and to the society in nearby villages, photographs of the same is enclosed in as **Annexure-8**.

Yours sincerely,

For, J. K. Cement Works, Nimbahera

(Authorized Signatory)

		I.V. Coment WO	DEC NIM	DAHEDA (1	DAT)			Annexure-1
	DATA SHEET FOR	J.K. Cement WO PARTICULATE				INT SOUR	<u>CE</u>	
	HALF YEAR	LY REPORT FY	-2022-23 (A	pril' 2022 to	o September	' 2022)		
DATE	NAME OF THE STACK / DUCT ATTACHED WITH UNIT	CROSS SECTIONAL AREA OF DUCT	STACK GASES TEMP.	STACK GASES VELOCITY	FLOW OF GASES IN STACK	DUST CONC.	MEAN DUST CONC.	EMISSION RATE
		(M^2)	(⁰ K)	(M / Sec.)	(NM ³ /Sec.)	(Mg/NM ³)	(Mg/NM ³)	(Ts/DAY)
04.04.2022	I C COLICIED (D.E.)	0.26	April'2022	10.10	2.45	12.2		0.003
04.04.2022 12.04.2022	L.S. CRUSHER (B.F.) L.S. CRUSHER (B.F.)	0.26 0.26	322 324	10.19 10.85	2.45 2.59	12.2 17.9		0.003
19.04.2022	L.S. CRUSHER (B.F.)	0.26	323	11.67	2.80	18.1	15.4	0.002
28.04.2022	L.S. CRUSHER (B.F.)	0.26	324	10.97	2.62	13.4		0.002
			May '2022					
03.05.2022	L.S. CRUSHER (B.F.)	0.26	328	8.98 STOPPED	2.12	11.4		0.002
STOPPED 25.05.2022	L.S. CRUSHER (B.F.) L.S. CRUSHER (B.F.)	0.26	329	9.82	2.31	13.5	13.8	0.000
30.05.2022	L.S. CRUSHER (B.F.)	0.26	325	12.45	2.97	16.4		0.003
			June'2022					
03.06.2022	L.S. CRUSHER (B.F.)	0.26	326	11.06	2.63	10.8		0.002
09.06.2022	L.S. CRUSHER (B.F.)	0.26	328	11.43	2.70	10.1	12.1	0.002
15.06.2022	L.S. CRUSHER (B.F.)	0.26	321	9.89	2.39 2.45	15.3	12.1	0.003
24.06.2022	L.S. CRUSHER (B.F.)	0.26	July'2022	10.23	2.45	12.3		0.003
01.07.2022	L.S. CRUSHER (B.F.)	0.26	322	11.87	2.86	15.2		0.004
08.07.2022	L.S. CRUSHER (B.F.)	0.26	323	12.41	2.98	13.3	42.0	0.003
15.07.2022	L.S. CRUSHER (B.F.)	0.26	324	9.65	2.31	13.2	13.8	0.003
21.07.2022	L.S. CRUSHER (B.F.)	0.26	321	11.31	2.73	13.4		0.003
04.08.2022	L.S. CRUSHER (B.F.)	0.26	August'2022 320	11.29	2.73	12.3		0.003
13.08.2022	L.S. CRUSHER (B.F.)	0.26	324	10.97	2.62	11.00	11.7	0.003
20.08.2022	L.S. CRUSHER (B.F.)	0.26	321	9.65	2.33	10.2	11.7	0.002
26.08.2022	L.S. CRUSHER (B.F.)	0.26	324	12.01	2.87	13.3		0.003
03.09.2022	L.S. CRUSHER (B.F.)	0.26	eptember'202 322	10.40	2.50	12.6		0.003
09.09.2022	L.S. CRUSHER (B.F.)	0.26	327	9.79	2.32	10.9	12.2	0.002
17.09.2022	L.S. CRUSHER (B.F.)	0.26	322	9.65	2.32	13.6	12.2	0.003
21.09.2022	L.S. CRUSHER (B.F.)	0.26	326	11.73	2.79	11.8		0.003
			April'2022					
STOPPED	KILN No.1 (Bag House)			N	ot in operation			
		Ī	May'2022					
STOPPED	KILN No.1 (Bag House)			N	ot in operation			
			June'2022					
STOPPED	KILN No.1 (Bag House)			No	ot in operation	1		
		Ī	July'2022					
STOPPED	KILN No.1 (Bag House)			No	ot in operation	1		
			August'2022					
STOPPED	KILN No.1 (Bag House)			No	ot in operation	1		
	-	Se	eptember'202	22			·	
STOPPED	KILN No.1 (Bag House)			No	ot in operation	1		

			A:112022								
			April'2022								
STOPPED	KILN No. 2 (Bag house)			No	ot in operation						
•			May'2022								
STOPPED	KILN No. 2 (Bag house)			No	ot in operation						
			June'2022								
STOPPED	KILN No. 2 (Bag house)			No	ot in operation						
•		•	July'2022								
STOPPED KILN No. 2 (Bag house) Not in operation											
		•	August'2022								
STOPPED	KILN No. 2 (Bag house)			N	ot in operation	ı					
		S	September'202	2							
STOPPED	KILN No. 2 (Bag house)			N	ot in operation	1					
			April'2022								
05.04.2022	KILN No. 3 (Bag House)	15.89	405	13.49	157.72	12.60		0.172			
13.04.2022	KILN No. 3 (Bag House)	15.89	403	12.92	151.81	10.40	12.2	0.136			
20.04.2022	KILN No. 3 (Bag House)	15.89	398	15.37	182.87	15.60		0.246			
26.04.2022	KILN No. 3 (Bag House)	15.89	401	14.54	171.70	10.20		0.151			
04.05.2022	KILN No. 3 (Bag House)	15.89	May'2022 398	13.86	164.90	9.40	1	0.134			
STOPPED	KILN No. 3 (Bag House)	13.69		STOPPED	104.90	9.40		0.134			
23.05.2022	KILN No. 3 (Bag House)	15.89	394	14.38	172.82	11.70	10.5	0.175			
30.05.2022	KILN No. 3 (Bag House)	15.89	396	12.91	154.37	10.50		0.140			
			June'2022								
02.06.2022	KILN No. 3 (Bag House)	15.89	394	13.70	164.65	9.80		0.139			
08.06.2022	KILN No. 3 (Bag House)	15.89	398	14.27	169.78	9.30	8.9	0.136			
16.06.2022	KILN No. 3 (Bag House)	15.89	393	12.88	155.19	7.00		0.094			
22.06.2022	KILN No. 3 (Bag House)	15.89	393 July'2022	15.28	184.11	9.50	ı	0.151			
07.07.2022	KILN No. 3 (Bag House)	15.89	387	14.13	172.89	14.20	1	0.212			
13.07.2022	KILN No. 3 (Bag House) KILN No. 3 (Bag House)	15.89	393	12.27	147.84	10.40	1	0.212			
20.07.2022	KILN No. 3 (Bag House)	15.89	390	13.24	160.75	12.60	12.3	0.175			
28.07.2022	KILN No. 3 (Bag House)	15.89	392	13.78	166.46	12.00	<u> </u>	0.173			
			August'2022								
03.08.2022	KILN No. 3 (Bag House)	15.89	391	13.65	165.31	11.60		0.166			
12.08.2022	KILN No. 3 (Bag House)	15.89	381	11.51	143.05	12.60	11.4	0.156			
17.08.2022	KILN No. 3 (Bag House)	15.89	394	14.25	171.26	9.60	4	0.142			
25.08.2022	KILN No. 3 (Bag House)	15.89	387 September'202	13.36	163.47	11.80	<u> </u>	0.167			
08.09.2022	KILN No. 3 (Bag House)	15.89	398	14.49	172.40	7.80	1	0.116			
14.09.2022	KILN No. 3 (Bag House)	15.89	398	12.13	146.90	7.70	1	0.116			
20.09.2022	KILN No. 3 (Bag House)	15.89	396	14.02	167.65	13.30	8.9	0.193			
28.09.2022	KILN No. 3 (Bag House)	15.89	390	12.83	155.78	8.40	1	0.113			
			April'2022								
05.04.2022	FOLAX COOLER (E.S.P)	12.56	398	9.33	113.01	14.20		0.139			
12.04.2022	FOLAX COOLER (E.S.P)	12.56	391	9.81	118.44	17.90	16.5	0.183			
20.04.2022	FOLAX COOLER (E.S.P)	12.56	393	7.93	95.75	16.90	10.5	0.140			
25.04.2022	FOLAX COOLER (E.S.P)	12.56	395	8.96	108.18	17.10		0.160			

			May'2022							
04.05.2022	FOLAX COOLER (E.S.P)	12.56	398	4.67	56.38	21.30		0.104		
STOPPED	FOLAX COOLER (E.S.P)			STOPPED			20.5			
23.05.2022	FOLAX COOLER (E.S.P)	12.56	381	5.85	70.40	20.20	20.5	0.123		
30.05.2022	FOLAX COOLER (E.S.P)	12.56	390	6.98	83.73	20.10		0.145		
			June'2022					1		
04.06.2022	FOLAX COOLER (E.S.P)	12.56	405	8.15	98.09	18.80		0.159		
10.06.2022 17.06.2022	FOLAX COOLER (E.S.P) FOLAX COOLER (E.S.P)	12.56	401 388	7.82 8.88	93.51	20.80	18.6	0.168 0.145		
25.06.2022	FOLAX COOLER (E.S.P)	12.56 12.56	393	7.64	106.19 91.65	15.80 19.10	ł	0.143		
25.00.2022	FOLAA COOLER (E.S.F)	12.30	July'2022	7.04	91.03	19.10		0.131		
07.07.2022	FOLAX COOLER (E.S.P)	12.56	398	7.05	86.52	16.90	ſ	0.126		
13.07.2022	FOLAX COOLER (E.S.P)	12.56	405	7.96	97.36	18.10	1	0.152		
20.07.2022	FOLAX COOLER (E.S.P)	12.56	382	9.70	119.04	11.70	15.2	0.120		
28.07.2022	FOLAX COOLER (E.S.P)	12.56	401	6.26	77.33	14.00		0.094		
			August'2022							
05.08.2022	FOLAX COOLER (E.S.P)	12.56	408	8.56	105.39	14.50		0.132		
10.08.2022	FOLAX COOLER (E.S.P)	12.56	401	9.20	112.90	14.70	14.3	0.143		
19.08.2022	FOLAX COOLER (E.S.P)	12.56	388	7.28	89.34	14.10		0.109		
24.08.2022	FOLAX COOLER (E.S.P)	12.56	393	7.93	97.63	13.90		0.117		
02.00.2022	FOLAY COOLED (F.C.D)		September'202		06 77	11.10	I	0.093		
02.09.2022 10.09.2022	FOLAX COOLER (E.S.P) FOLAX COOLER (E.S.P)	12.56 12.56	405 398	7.86 8.46	96.77 104.16	14.00	ł	0.093		
16.09.2022	FOLAX COOLER (E.S.P)	12.56	404	11.38	139.65	13.00	12.7	0.120		
27.09.2022	FOLAX COOLER (E.S.P)	12.56	398	10.80	132.10	12.80	1	0.146		
			April'2022							
STOPPED	COAL MILL - 1 (B.F.)	Not in operation								
			May'2022							
STOPPED	COAL MILL - 1 (B.F.)		1 12022	No	ot in operation	1				
		ı	June'2022							
STOPPED	COAL MILL - 1 (B.F.)			No	ot in operation	1				
			July'2022							
STOPPED	COAL MILL - 1 (B.F.)			Ne	ot in operation	1				
			August'2022							
STOPPED	COAL MILL - 1 (B.F.)			No	ot in operation	1				
		S	September'202	2						
STOPPED	COAL MILL - 1 (B.F.)			Ne	ot in operation	1				
<u> </u>		1	April'2022							
STOPPED	COAL MILL - 2 (B.F.)			No	ot in operation	1				
		1	May'2022							
STOPPED	COAL MILL - 2 (B.F.)			No	ot in operation	1				
			June'2022							
STOPPED	COAL MILL - 2 (B.F.)			No	ot in operation	1				

			July'2022					
STOPPED	COAL MILL - 2 (B.F.)		·	No	ot in operation	1		
1		1	August'2022					
STOPPED	COAL MILL - 2 (B.F.)			No	ot in operation	1		
		S	September'202	2				
STOPPED	COAL MILL - 2 (B.F.)			No	ot in operation	1		
			April'2022					
07.04.2022	COAL MILL - 3 (B.F.)	3.52	348	9.25	31.50	6.0		0.016
12.04.2022	COAL MILL - 3 (B.F.)	3.52	344	11.12	37.99	5.8	5.8	0.019
19.04.2022 25.04.2022	COAL MILL - 3 (B.F.) COAL MILL - 3 (B.F.)	3.52 3.52	344 343	11.88 12.25	40.59 41.72	5.0 6.2		0.018
25.04.2022	COAL MILL - 3 (B.F.)	3.32	May'2022	12.23	41.72	0.2		0.022
02.05.2022	COAL MILL - 3 (B.F.)	3.52	351	11.47	38.81	11.2		0.038
STOPPED	COAL MILL - 3 (B.F.)	3.02		STOPPED	22.01		10.2	0.000
24.05.2022	COAL MILL - 3 (B.F.)	3.52	345	10.89	36.61	10.3	10.2	0.033
31.05.2022	COAL MILL - 3 (B.F.)	3.52	349	10.11	33.99	9.1		0.027
			June'2022					
02.06.2022	COAL MILL - 3 (B.F.)	3.52	344	10.56	35.50	7.6		0.023
08.06.2022 16.06.2022	COAL MILL - 3 (B.F.) COAL MILL - 3 (B.F.)	3.52	341 343	11.83 11.34	39.52 38.00	11.9 10.3	9.5	0.041
22.06.2022	COAL MILL - 3 (B.F.)	3.52 3.52	343	10.02	33.47	8.3		0.034
2210012022	COME MEET & (Birl)	3.32	July'2022	10.02	33.47	0.5		0.024
08.07.2022	COAL MILL - 3 (B.F.)	3.52	338	9.05	31.23	6.6		0.018
14.07.2022	COAL MILL - 3 (B.F.)	3.52	344	8.90	30.81	9.6	7.8	0.026
21.07.2022	COAL MILL - 3 (B.F.)	3.52	337	12.25	42.27	6.4	7.0	0.023
27.07.2022	COAL MILL - 3 (B.F.)	3.52	338	10.53	36.21	8.6		0.027
		2.52	August'2022	10.15	2505		1	0.024
03.08.2022 12.08.2022	COAL MILL - 3 (B.F.) COAL MILL - 3 (B.F.)	3.52 3.52	341 339	10.45 10.23	36.06 35.30	6.6 9.80		0.021
17.08.2022	COAL MILL - 3 (B.F.)	3.52	344	11.99	41.24	9.6	8.6	0.034
25.08.2022	COAL MILL - 3 (B.F.)	3.52	343	12.57	43.23	8.3		0.031
		5	September'202	2				
08.09.2022	COAL MILL - 3 (B.F.)	3.52	344	10.11	34.77	9.1		0.027
14.09.2022	COAL MILL - 3 (B.F.)	3.52	335	10.42	35.72	9.5	7.7	0.029
20.09.2022	COAL MILL - 3 (B.F.)	3.52	337	12.25	42.13	7.8		0.028
28.09.2022	COAL MILL - 3 (B.F.)	3.52	336 April'2022	11.68	40.04	4.3		0.015
			April 2022					
STOPPED	COAL MILL - 4 (BAG FILTER)			No	ot in operation	1		
			May'2022					
STOPPED	COAL MILL - 4 (BAG FILTER)			Ne	ot in operation	1		
			June'2022					
STOPPED	COAL MILL - 4 (BAG FILTER)			No	ot in operation	1		
			July'2022					
			July 2022					
STOPPED	COAL MILL - 4 (BAG FILTER)			No	ot in operation	1		
			August'2022					
STOPPED	COAL MILL - 4 (BAG FILTER)			No	ot in operation	1		

1408-2222 CEMENT MILL 1 DAGS FILTERS 0.28 353 12.09 3.28 9.6 0.0			S	September'202	2			1	
SAMPLE S	STOPPED	COAL MILL - 4 (BAG FILTER)			No	ot in operation	n		
13.08.03.021 CEMENT MILL - 10 AGC FILTER 0.28 357 12.33 3.35 7.6 0.0	-			April'2022					
INDESTITE CEMENT MILL GRAG FILTER 0.28 357 12.33 3.35 17.6								12.0	0.004
STOPPED CEMENT MILL - 1 (BAG FILTER)				_				13.2	0.003
STOPPED CEMENT MILL - 1 GAG PILTER CEME			0.28	337					0.003
CEMENT MILL : BAG FILTER C. 28 357 13.04 3.47 12.7 10.0 0.0 10.3 10.90 0.0 10.90 0.0 10.3 10.90 0.0	STOTTED	CEMENT MILL-1 (BAG FILTER)		May'2022	110	n in operation			
CEMENT MILL BAG FILTER		CEMENT MILL - 1 (BAG FILTER)		•					
CEMENT MILL BRAG PILTER 0.28 557 13.04 3.47 12.7 10.90 10.3 10.90 10.90 10.3 10.90	STOPPED				N	ot in operation	1		
SUBJECT SUBJ	STOTTED		ſ		-,	ot in operation	•		
		CEMENT MILL - 1 (BAG FILTER)		June'2022					
1306-2022 CEMENT MILL - 1 (BAG FILTER) 0.28 3.55 10.47 2.50 10.3 10.90	08.06.2022	CEMENT MILL - 1 (BAG FILTER)	0.28		13.04	3 47	12.7		0.004
STOPPED CEMENTMILL-1 (BAG FILTER) 0.28 353 13.08 3.51 9.6 0.00								10.00	0.002
301/2002 CEMENT MILL 18AG FILTER 0.28 352 11.90 3.26 8.8 0.0 0.0	STOPPED	CEMENT MILL - 1 (BAG FILTER)			STOPPED		•	10.90	0.000
1973/2022 CEMENT MILL -1 (BAG FILTER)	29.06.2022	CEMENT MILL - 1 (BAG FILTER)	0.28		13.08	3.51	9.6		0.003
STOPPED CEMENT MILL-1 (BAG FILTER)	07.07.2022	CEMENTANI I 4 (DAC EN MED)	0.29		11.00	2.20	0.0		0.002
STOPPED CEMENT MILL -1 (BAG FILTER) 0.28 353 12.43 3.41 10.4 0.0			0.28	•		5.26	8.8		0.002
2507.3022 CEMENT MILL - 1 (BAG FILTER) 0.28 353 12.43 3.41 10.4 0.0					STOPPED			9.6	0.000
	25.07.2022	CEMENT MILL - 1 (BAG FILTER)	0.28	353	12.43	3.41	10.4		0.003
16.08.2022 CEMENT MILL - 1 (BAG FILTER)		,		_					0.003
STOPPED CEMENT MILL - 1 (BAG FILTER) STOPPED STOPPED								12.50	0.004
September'2022 CEMENT MILL 1 (BAG FILTER) 0.28 350 11.28 3.09 14.10 14.50 0.0			0.28			3.27	14.30		0.004
	SIGITED	CEMENT MILL-1 (BAG FILTER)	5						0.000
14.90 0.00	05.09.2022	CEMENT MILL - 1 (BAG FILTER)		- î		3.09	14.10		0.004
21.09.2022 CEMENT MILL - 1 (BAG FILTER) 0.28 354 11.06 3.03 14.70 0.0 28.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 10.79 6.39 17.2 0.0 20.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 355 12.35 7.34 11.9 0.0 20.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 358 13.22 7.83 15.3 14.8 0.0 25.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 354 12.05 7.16 14.8 0.0 CEMENT MILL - 2 (BAG FILTER) 0.61 354 12.05 7.16 14.8 0.0 CEMENT MILL - 2 (BAG FILTER) 0.61 358 13.38 7.80 13.5 13.5 0.0 CEMENT MILL - 2 (BAG FILTER) 0.61 358 13.38 7.80 13.5 13.5 0.0 CEMENT MILL - 2 (BAG FILTER) 0.61 358 11.94 6.93 11.3 14.8 0.0 20.05.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 11.57 6.74 13.4 11.7 0.0 20.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 11.57 6.74 13.4 11.7 0.0 20.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.31 7.78 9.7 0.0 20.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.31 7.78 9.7 0.0 20.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 356 11.78 7.07 13.2 0.0 20.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 366 11.78 7.07 13.2 0.0 20.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.34 7.38 14.1 13.5 0.0 20.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.34 7.38 14.1 13.5 0.0 20.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.34 7.38 14.1 13.5 0.0 30.08.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.72 7.63 13.1 13.5 0.0 30.08.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.72 7.63 13.1 13.5 0.0 30.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 360 12.72 7.63 13.1 13.5 0.0 30.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 3.87 8.14 14.60 0.0 20.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 3.87 8.24 12.5 0.0 30.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 358 3.	14.09.2022	CEMENT MILL - 1 (BAG FILTER)	0.28	353	12.03	3.28	15.60	14 50	0.004
April'2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 10.79 6.39 17.2 14.8 0.0								14.50	0.004
0.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 10.79 6.39 17.2 14.8 0.0	28.09.2022	CEMENT MILL - 1 (BAG FILTER)	0.28		13.04	3.57	13.60		0.004
14.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 355 12.35 7.34 11.9 14.8 0.0 0.	08 04 2022	CEMENT MILL - 2 (RAC FILTED)	0.61		10.79	6 30	17.2		0.009
14.8 0.0 25.04.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 358 13.22 7.83 15.3 15.3 0.0 0.0	-								0.009
CEMENT MILL - 2 (BAG FILTER) CEMENT MILL - 2 (BAG FILTER)			0.61	_	13.22	7.83	15.3	14.8	0.010
CEMENT MILL - 2 (BAG FILTER) CEMENT MILL - 2 (BAG FILTER)	25.04.2022	CEMENT MILL - 2 (BAG FILTER)	0.61		12.05	7.16	14.8		0.009
CEMENT MILL - 2 (BAG FILTER) O.61 358 13.38 7.80 13.5 13.5 0.0				May'2022					
CEMENT MILL - 2 (BAG FILTER)	STOPPED			N	ot in operation				
0.00 0.00	SIGITED			140	ot in operation				
06.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 358 11.94 6.93 11.3 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.4 13.6 13.6 13.6 13.6 13.5 13.5 13.3	02.05.2022		0.61	358	13.38	7.80	13.5	13.5	0.009
15.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 11.57 6.74 13.4 13.4 0.0 0.				June'2022					
11.7	-	· · ·							0.007
30.06.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.31 7.78 9.7 0.0								11.7	0.008
11.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 366 11.78 7.07 13.2 13.5 0.0				_					0.008
05.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 366 11.78 7.07 13.2 11.07.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 12.34 7.38 14.1 13.5 0.0 0	J01001E0EE	(BIGINE)	0.01		10.01	,.,,	,.,		5.007
13.5 13.5	05.07.2022	CEMENT MILL - 2 (BAG FILTER)	0.61		11.78	7.07	13.2		0.008
STOPPED CEMENT MILL - 2 (BAG FILTER) O.61 360 12.72 7.63 13.1 O.0								13.5	0.009
August'2022 CEMENT MILL - 2 (BAG FILTER) 0.61 368.00 13.57 8.11 14.60 0.00		1	0.61			7.63	13.1	15.6	0.009
03.08.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 368.00 13.57 8.11 14.60 0.00	STOPPED	CEMENT MILL - 2 (BAG FILTER)			STOPPED				I
0.08.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357.00 12.66 7.55 12.20 12.80	03.08.2022	CEMENT MILL 2 (DAC EIL TED)	0.61		13.57	Q 11	1/1 60		0.010
STOPPED CEMENT MILL - 2 (BAG FILTER) O.61 356.00 13.50 8.05 11.50 0.0									0.008
22.08.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 356.00 13.50 8.05 11.50 0.00			0.01			7.00	12.20	12.80	0.000
03.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 358 13.74 8.19 10.1 10.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 11.99 7.12 11.2 11.2 15.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.87 8.24 12.5 10.8 0.0			0.61	356.00	13.50	8.05	11.50		0.008
10.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 361 11.99 7.12 11.2 10.8 0.0 15.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.87 8.24 12.5 0.0 0.0 24.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 359 12.13 7.23 9.5 0.0 April'2022 01.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 370 13.28 6.46 23.0 0.0 08.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 367 13.91 6.78 21.9 20.4				-					
15.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 357 13.87 8.24 12.5 10.8 0.0 24.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 359 12.13 7.23 9.5 0.0 0.0 24.09.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 370 13.28 6.46 23.0 0				_					0.007
24.09.2022 CEMENT MILL - 2 (BAG FILTER) 0.61 359 12.13 7.23 9.5 0.0 April'2022 01.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 370 13.28 6.46 23.0 0.0 08.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 367 13.91 6.78 21.9 20.4								10.8	0.007
April'2022 CEMENT MILL - 3 (BAG FILTER) 0.50 370 13.28 6.46 23.0 0.00									0.009
01.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 370 13.28 6.46 23.0 0.0 08.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 367 13.91 6.78 21.9 20.4	44.07.2022	CEMENT WILL - 2 (DAG FILTER)	0.01		12.13	1.23	7.3		0.000
08.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 367 13.91 6.78 21.9 20.4	01.04.2022	CEMENT MILL - 3 (BAG FILTER)	0.50		13.28	6.46	23.0		0.013
20.4	-	, , , , , , , , , , , , , , , , , , , ,		_				20.4	0.013
15.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 362 14.12 6.91 16.6 0.0	15.04.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	362	14.12	6.91	16.6	20.4	0.010
21.04.2022 CEMENT MILL - 3 (BAG FILTER) 0.50 363 13.15 6.41 20.0 0.0	21.04.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	363	13.15	6.41	20.0		0.011

			May'2022					
06.05.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	371	11.14	5.38	20.1		0.009
14.05.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	373	13.33	6.46	16.2	19.5	0.009
19.05.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	374	14.70	7.10	21.2	19.5	0.013
26.05.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	375	15.02	7.23	20.5		0.013
			June'2022					
03.06.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	368	13.78	6.61	19.7		0.011
09.06.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	370	14.92	7.11	15.3	18.5	0.009
17.06.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	367	12.56	6.01	18.4	10.5	0.010
23.06.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	364	13.44	6.45	20.4		0.011
			July'2022					
01.07.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	367	12.27	6.04	12.8		0.007
08.07.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	365	13.24	6.50	10.9	12.6	0.006
16.07.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	367	13.86	6.78	13.8		0.008
22.07.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	364	13.44	6.62	12.7		0.007
			August'2022					
01.08.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	363	11.61	5.72	10.3		0.005
08.08.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	360	11.00	5.42	8.8	9.3	0.004
17.08.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	361	12.11	5.94	8.0		0.004
26.08.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	359	12.75	6.26	10.2		0.006
00.00.2022	CEMENTALL 2 (B. C. EH TED)		September'202		6.22	16.2	1	0.000
08.09.2022	CEMENT MILL - 3 (BAG FILTER)	0.50 0.50	368 362	12.86 13.61	6.33 6.66	16.3 16.1	-	0.009
16.09.2022 21.09.2022	CEMENT MILL - 3 (BAG FILTER) CEMENT MILL - 3 (BAG FILTER)	0.50	363	12.26	6.02	21.0	17.8	0.009
27.09.2022	CEMENT MILL - 3 (BAG FILTER)	0.50	368	13.35	6.53	17.9	1	0.011
27.09.2022	CEMENT WILL - 3 (BAG FILTER)	0.50	April'2022	13.33	0.55	17.9		0.010
01.04.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	361	11.00	6.71	14.4	1	0.008
09.04.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	356	13.18	8.06	18.5	1	0.013
15.04.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	359	13.61	8.35	16.2	15.8	0.012
23.04.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	353	14.29	8.77	13.9		0.011
			May'2022	•		•		
03.05.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	358	12.12	7.32	16.4		0.010
11.05.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	355	12.68	7.63	16.1	16.4	0.011
19.05.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	356	14.54	8.78	16.9	10.4	0.013
28.05.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	357	11.57	6.96	16.1		0.010
			June'2022					
02.06.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	353	11.00	6.60	8.9		0.005
08.06.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	354	13.81	8.26	8.2	11.3	0.006
14.06.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	357	12.61	7.56	14.7		0.010
24.06.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	353	13.23	7.99	13.4		0.009
0405	GT14T114T1	0.62	July'2022	11.00	(22	0.1		0.007
04.07.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	361	11.00	6.77	9.1	4	0.005
12.07.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	354	12.61	7.79	9.9	8.9	0.007
21.07.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	359 357	12.25 13.41	7.59 8.28	10.2 6.3	1	0.007
25.07.2022	CEMENT MILL - 4 (BAG FILTER)	0.03	35 / August'2022	13.41	8.28	0.3		0.005
01.08.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	348	12.83	7.90	11.4	1	0.008
01.08.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	350	12.83	7.90	8.5	1	0.008
17.08.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	353	12.46	7.71	13.6	10.2	0.000
27.08.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	355	14.03	8.66	7.4	1	0.009
27.00.2022	CENTERI PRIBLE - T (BROTTETER)		September'202		0.00	77		0.000
06.09.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	354	12.61	7.76	12.8	1	0.009
12.09.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	353	12.15	7.48	11.7	1	0.008
20.09.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	350	12.13	7.93	14.7	13.4	0.010
28.09.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	349	13.57	8.33	14.3	1	0.010
28.09.2022	CEMENT MILL - 4 (BAG FILTER)	0.63	349	13.57	8.33	14.3		0.010

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

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ISSUED TO:

M/S. J.K. CEMENT LIMITED Unit: - J.K. CEMENT WORKS KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/001

Issue Date P.O. Number : 2022/07/07

4600082694

P.O. Date : 03/06/2022

Page 1 of 1

Sample Registration Date

2022/06/27

Sampling Date

2022/06/11

Analysis Starting Date

2022/06/27

Analysis Completion Date

2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: Coal Mill-3

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 47.5 m

Height of Sampling Point

: 32.2 m

Stack Diameter at Test Location

: 2.12 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1] st	10:30	70	11.16	30.12	11.5
2	2 nd	11:00	72	10.37	27.8	9.3
3	3rd	11:35	72	10.88	29.2	10.1

Dr.SubbaReddyMallampati Deputy Manager-Environment

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

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ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/002

Issue Date : 2022/07/07

P.O. Number

: 4600082694

P.O. Date

: 03/06/2022

Page 1 of 1

Sample Registration Date : Analysis Starting Date

2022/06/27 : 2022/06/27

Sampling Date

2022/06/10 : 2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Analysis Completion Date

Sampling Location

: Kiln-3 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA Method

No. 3A, 6C & 10B

Stack Height

174.600 m

Height of Sampling Point

115.4 m

Stack Diameter at Test Location

4.5 m

S.no	Test Id	Time (Hrs)	Temp.	O2 (%V/V)	CO2 (%V/V)	\$02 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1] st	15:45	126	7.6	22.3	14.4	681.2	12.92	151	6.4
2	2 nd	16:40	127	7.82	21.98	18	659.1	10.72	124	7.5
3	3rd	17:20	125	7.9	22.2	21.6	668.2	11.04	128	7.2

Dr. SubbaReddy Mallampati Deputy Manager-Environment

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

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ISSUED TO:

M/S. J.K. CEMENT LIMITED Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH. RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/003

Issue Date P.O. Number

: 2022/07/07

: 4600082694

P.O. Date

: 03/06/2022

Page 1 of 1

Sample Registration Date : Analysis Starting Date

2022/06/27 : 2022/06/27

Sampling Date Analysis Completion Date 2022/06/11 2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: Cooler Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 54.65 m

Height of Sampling Point

: 46.30 m

Stack Diameter at Test Location

: 4.0 m

\$.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1 st	15:30	120	7.4	66.6	20.7
2	2nd	16:20	120	7.4	67.2	13.7
3	3rd	17:30	119	7.4	66.75	17.6

Dr.SubbaReddyMallampati Deputy Manager-Environment

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

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ISSUED TO:

M/S. J.K. CEMENT LIMITED
Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/004

Issue Date

: 2022/07/07

P.O. Number

4600082694

P.O. Date

03/06/2022

Page 1 of 1

Sample Registration Date :

2022/06/27

Sampling Date

2022/06/13

Analysis Starting Date

: 2022/06/27

Analysis Completion Date

2022/03/13

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: HRP Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 58.0 m

Height of Sampling Point

50.0m

Stack Diameter at Test Location

: 3.0m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1] st	9:30	84	13,8	77.6	13.6
2	2nd	10:30	86	13.7	77.18	17.1
3	3rd	11:40	87	13.9	76.96	15.1

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/04986/005

Issue Date P.O. Number 2022/07/07

4600082694

P.O. Date

: 03/06/2022

Page 1 of 1

Sample Registration Date :

2022/06/27

Sampling Date

2022/06/13

Analysis Starting Date

: 2022/06/27

Analysis Completion Date

2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: Cement mill-4

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

30.0 m

Height of Sampling Point

: 25.33 m

Stack Diameter at Test Location

: 0.9 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm3/S)	Particulate Matter (mg/Nm3)
1	1st	15:00	84	17.4	8.74	10.8
2	2nd	16:00	84	17.4	8.74	9.5
3	3rd	17:00	83	17.4	8.77	7.6

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS
KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/006

Issue Date

: 2022/07/07

P.O. Number

4600082694

P.O. Date

: 03/06/2022

Page 1 of 1

Sample Registration Date :

2022/06/27

Sampling Date

2022/06/14

Analysis Starting Date

: 2022/06/27

Analysis Completion Date

: 2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: Cement mill-3

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30.0 m

Height of Sampling Point

: 21.86 m

Stack Diameter at Test Location

: 0.6 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1] st	9:40	100	15.1	40.66	16.55
2	2 nd	10:35	101	15.1	40.55	18.45
3	3rd	11:30	98	15.1	40.88	21.6

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

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ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/007

Issue Date

2022/07/07

P.O. Number P.O. Date

4600082694

03/06/2022

Page 1 of 1

Sample Registration Date :

2022/06/27

Sampling Date

2022/06/14

Analysis Starting Date

: 2022/06/27

Analysis Completion Date

: 2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

Cement mill-2

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30.0 m

Height of Sampling Point

: 21.12 m

Stack Diameter at Test Location

: 0.65 m

\$.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1] st	14:15	84	16.9	4.47	6.9
2	2nd	15:25	88	16.9	4.42	8.7
3	3rd	16:40	87	16.9	4.43	12.6

Dr.SubbaReddyMallampati Deputy Manager-Environment

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number : VLL/VLS/22/04986/008

Issue Date

2022/07/07

P.O. Number

: 4600082694

P.O. Date

: 03/06/2022

Page 1 of 1

Sample Registration Date : 2022/06/27 Analysis Starting Date : 2022/06/27

Sampling Date

2022/06/15

Sample Collected by Vimta Labs Ltd.

Analysis Completion Date

: 2022/07/07

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: Cement mill-1

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30.0 m

Height of Sampling Point

: 25.22 m

Stack Diameter at Test Location

: 0.63 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1 st	9:30	84	17.2	4.26	7.5
2	2 nd	10:40	86	17.2	4.23	6.2
3	3rd	11:55	86	17.2	4.22	8.1

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED Unit: - J.K. CEMENT WORKS KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/009

Issue Date

2022/07/07

P.O. Number

4600082694

P.O. Date

03/06/2022

Page 1 of 1

Sample Registration Date

2022/06/27

Sampling Date

2022/06/15

Analysis Starting Date

: 2022/06/27

Analysis Completion Date

: 2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Plant Name & Address

J.K. Cement Limited

Kailash Nagar, Nimbahera

Sampling Location

: LS Crusher

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30 m

Height of Sampling Point

22.2 m

Stack Diameter at Test Location

: 0.58 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1] st	14:05	50	15.3	10.51	10.5
2	2 nd	15:10	50	15.2	10.44	11.8
3	3rd	16:20	50	15.2	10.44	14

Dr.SubbaReddyMallampati
Deputy Manager-Environment

(See Rule - 10) Final Report

Report No.: 2135

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of raw mill klin line-3 attached with bag house. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter mg/Nm3	9.35

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

(See Rule - 10) Final Report

Report No. : 2136

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L No- 2/97 Collected from Stack monitoring of COOLER attached with E.S.P. Line-3 Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter mg/Nm3	12.20

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh

Phone: 01472-255077

(See Rule - 10) Final Report

Report No. : 2137

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of cement mill-3 attached with bag house. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No. Parameters		Result
1	Particulate Matter mg/Nm3	5.37

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

(See Rule - 10) Final Report

Report No. : 2138

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of cement mill-2 attached with bag house. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result	
1	Particulate Matter mg/Nm3	20.74	

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

(See Rule - 10) Final Report

Report No. : 2139

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of cement mill-4 attached with bag house. Collected on 07/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:

S. No.	Parameters	Result
1	Particulate Matter mg/Nm3	9.71

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

(See Rule - 10) Final Report

Report No.: 2140

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of coal mill-3 VRM attached with bag house. Collected on 07/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter mg/Nm3	17.95

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

(See Rule - 10) **Final Report**

Report No.: 2141

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] , Nimbahera, Kailash Nagar, City- Ahirpura Tehsil- Nimbahera, District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of HRP cement mill attached with bag house. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below :-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below :-

1	analysis to t	larysis to be as below	
	S. No.	Parameters	Result
	1	Particulate Matter mg/Nm3	13.16

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh

Phone:01472-255077

FORM - X RAJASTHAN STATE POLLUTION CONTROL BOARD REPORT OF THE STATE BOARD ANALYST

(See Rule - 10) Final Report

Report No. : 2142

Report On : 18/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Bhupendra Kumar Soni, SO, Chittorgarh ,RSPCB Chittorgarh a sample of Source Emission (Stack) of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Stack monitoring of cement mill-1 attached with bag house. Collected on 07/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 18/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result	
1	Particulate Matter mg/Nm3	13.03	

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 18/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh Phone:01472-255077

Vimta Labs Limited

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/010

Issued Date

2022/07/07

P.O. Ref

: 4600082694

P.O. Date

03/06/2022

SAMPLE PARTICULARS

Stack Connected to Bag House Kiln-III

Sample Collection Date

Page 1 of 2

Sample Registration Date Analysis Starting Date

2022/06/27

2022/06/10

2022/06/27

Analysis Completion Date

Test Required

 O_2 , PM, SO_2 , NOx, HCI, HF, CO, CO_2 and TOC.

2022/07/07

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Sr. No.	Parameters	UoM	Method of Testing	Results	Limits as per MoE, F&CC Notification GSR 497(E)
1	Diameter of stack	m	2	4.5	••
2	Flue gas temperature	°C		126	••
3	Fuel	S#1	Co-processing of AFR Liquid and Solid waste	n m	6.5
4	Velocity	m/sec	115204 14-11-1 2	11.56	
5	Volumetric flow rate	Nm³/Sec	USEPA Method -3	121.48	**
6	Oxygen as O ₂	%		7.7	**
7	Carbon Monoxide as CO	mg/Nm³		88.2	<100.0
8	Carbon Dioxide as CO2	%	Combustion Analyzer	22.2	**
9	Sulphur Dioxide	mg/Nm³		18	<100.0
10	Oxides of Nitrogen, NOx as NO2	mg/Nm³		670	<1000.0
11	Particulate Matter	mg/Nm³	USEPA method-5	7.03	<30.0
12	Hydrogen Chloride as HCI	mg/Nm³	USEPA method -26	3.5	<10.0
13	Hydrogen Fluoride as HF	mg/Nm³	USEPA method -13	0.76	<1.0
14	Total Organic Compounds as	mg/nm³	USEPA method -40 & MM5(10)	2.2	<10.0

All the Values are represented at 10% O2

Dr. Subbakeddy Mallampati Dy. Manager-Environment.

Vimta Labs Limited

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/04986/010

Issued Date

: 2022/07/07

P.O. Ref

: 4600082694

P.O. Date

: 03/06/2022

Page 2 of 2

SAMPLE PARTICULARS

: Stack Connected to Bag House Kiln-III

Sample Registration Date

2022/06/27

Sample Collection Date

2022/06/10

Analysis Starting Date

2022/06/27

Analysis Completion Date

: 2022/07/07

Test Required

: Heavy Metals And its Compounds

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Sr. No	Parameters	UoM	Method of Testing	Results	Limits as per MoE,F&CC Notification GSR 497(E)
1	Mercury as Hg + their Compound			< 0.001	< 0.05
2	Cadmium + Thallium (Cd + Tl) + their Compound			<0.001	< 0.05
	Chromium as Cr + their Compound		USEPA method - 29	0.009	
	Manganese as Mn + their Compound	mg/Nm³		0.014	
	Arsenic as As + their Compound			0.016	
	Antimony as Sb + their Compound			0.011	
	Lead as Pb + their Compound			0.009	
3	Cobalt as Co + their Compound			0.026	
	Copper as Cu + their Compound			0.018	
	Nickel as Ni + their Compound			0.022	
	Vanadium as V + their Compound			0.017	
	Sb+ As+ Pb+ Co+ Cr+ Cu+ Mn+ Ni+ V+ Their compounds			0.142	< 0.5

Instruments used: GC-FID, ICP-MS, Cold Vapor AAS and GC-MS All the values are represented at 10% $\rm O_2$

Dr. SubbaReddy Mallampati Dy. Manager-Environment.

Vimta Labs Limited

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS

KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/04986/011

Issued Date : 2022/07/07

P.O. Ref 4600082694

P.O. Date : 03/06/2022

Page 1 of 1

SAMPLE PARTICULARS

Stack Connected to Bag House Kiln-III

Sample Registration Date

2022/06/27 2022/06/27 Sample Collection Date

2022/06/10

Analysis Starting Date

Analysis Completion Date

: 2022/07/07

Test Required

PCDD & PCDF

Sample Collected by Vimta Labs Ltd.

TEST REPORT

Sr.No.	Congeners of Dioxin & Furans	UoM	Results
1	1,2,3,4,6,7,8-HpCDD	The state of the s	0.0011
2	1,2,3,4,6,7,8-HpCDF		0.0008
3	1,2,3,4,7,8,9-HpCDF		0.0042
4	1,2,3,4,7,8-HxCDD		0.0016
5	1,2,3,4,7,8-HxCDF		0.0001
6	1,2,3,6,7,8-HxCDD		0.0010
7	1,2,3,6,7,8-HxCDF		0.0002
8	1,2,3,7,8,9-HxCDD		0.0012
9	1,2,3,7,8,9-HxCDF	ng/Nm³, TEQ	0.0001
10	1,2,3,7,8-PeCDD		0.0003
11	1,2,3,7,8-PeCDF	900	0.0004
.12	2,3,4,6,7,8-HxCDF		0.0006
13	2,3,4,7,8-PeCDF		0.0014
14	2,3,7,8-TCDD		0.0004
15	2,3,4,7,8-TCDF		0.0001
16	OCDD		0.00001
17	OCDF		0.00001
Total Furans & Dioxins Total Furans & Dioxins		ng/Nm³, TEQ	0.0135
		ng/Nm³, TEQ Corrected to 10% O ₂ Concentration	0.0112
Limits as	mits as per MoE,F &CC Notification GSR 497(E)		

Method of Testing: As per USEPA 23 A & 8290

Instruments used: Auto spec Premier (HRGC/HRMS). Detection Limit: 0.01ng

Dr. SubbaReddy Mallampati Dy. Manager-Environment.

Rajasthan

Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

onai Area, jnaiana Doongari, jaipur-30 Phone: 0141-5159600,5159695



Registered

File No : F(CPM)/Chittorgarh(Nimbahera)/4002(1)/2020-2021/1203-1205

Order No: 2022-2023/CPM/8585 Dispatch Date: Jul 18 2022 3:09PM

Unit Id: 190

M/s J.K.Cement Works

 $Kailash\ Nagar\ ,\ Nimbahera\ Tehsil: Nimbahera$

District:Chittorgarh

Sub: Consent to Establish under Section 25/26 of the Water (Prevention & Control of Pollution)

Act, 1974 and under Section 21(4) of Air (Prevention & Control of Pollution) Act, 1981.

Ref: Your application(s) for Consent to Establish dated 18/02/2022 and subsequent correspondence.

Sir,

Consent to Establish under the provisions of Section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 (hereinafter to be referred as the Water Act) and under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981, (hereinafter to be referred as the Air Act) as amended to date and rules & the orders issued thereunder ,is hereby granted for your J.K. Cement Works plant situated / proposed at Nimbahera, Kailash Nagar Nimbahera Tehsil:Nimbahera District:Chittorgarh , Rajasthan under the provisions of the said Act(s). This consent is granted on the basis of examination of the information furnished by you in consent application(s) and the documents submitted therewith, subject to the following conditions:-

- 1 That this Consent to Establish is valid for a period from 18/02/2022 to 31/01/2027 or date of commencement of production / commissioning of the project or activities whichever is earlier.
- **2** That this Consent is granted for manufacturing / producing following products / by products or carrying out the following activities or operation/processes or providing following services with capacities given below:

Particular	Туре	Quantity / Capacity
CLINKER	Product	0.40 MILLION TONES PER ANNUM

3 That in case of any increase in capacity or addition / modification / alteration or change in product mix or process or raw material or fuel, the project proponent is required to obtain fresh consent to establish.

Page 1 of 4

Signature Not Verified





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695

Registered

File No : F(CPM)/Chittorgarh(Nimbahera)/4002(1)/2020-2021/1203-1205

Order No: 2022-2023/CPM/8585 Dispatch Date: Jul 18 2022 3:09PM

Unit Id: 190

- That the control equipment as proposed by the applicant shall be installed before trial operation is started for which prior consent to operate under the provision of the **Water Act and Air Act** shall be obtained. This consent to establish shall not be treated as consent to operate.
- 5 That this consent to establish is valid for the production of Clinker upto 0.4 MTPA by process optimisation & debottlenecking only in Line-III.
- 6 That the industry shall not install any additional plant & machinery and make any investment under this consent. Moreover, no additional water requirement shall be made.
- 7 That no hazardous waste/ non-hazardous waste shall be used/co-processed in cement kiln without obtaining prior permission from CPCB & RSPCB as per the provisions of the Hazardous and Other Waste(Management & Transboundary) Rules, 2016 and consent to establish/operate from the State Board, if applicable.
- 8 That guidelines on co-processing in cement/power industries issued by the Central Pollution Control Board shall be complied, if applicable.
- 9 That for the control of fugitive emission guidelines / code of practice as issued by the CPCB will be followed.
- 10 That the industry shall comply with the revised emission standards as notified by the MoEF & CC, GoI New Delhi for cement plants vide gazette notification dated 25/08/2014(without co-processing of waste) subsequently amended on 9/05/2016 and notified vide notification dated 10/05/2016(with co-processing of waste), whichever is applicable.
- 11 That the industry shall comply with all the directions issued by MoEF&CC, GoI & CPCB for compliance of revised emission norms.
- 12 That the industry shall comply with all the condition of Environment Clearance issued vide letter No- 1 A-J-11011/243/2016-1 A II(I) dated 14/02/2022.
- 13 That the industry shall submit yearly Environmental Audit Statement on or before September of every year.
- 14 That all the other conditions and standards as imposed vide order no. 2021-2022/CPM/5724 dated 13.08.2021 shall be complied strictly.
- 15 That the industry shall comply with the standards as prescribed vide MOEF notification no. GSR 826(E) dated 16th November, 2009 with respect to National Ambient Air Quality.
- 16 That the industry shall ensure compliance of ambient air quality standard in respect of noise as prescribed under Environment (Protection) Act & Rules made therein.

Page 2 of 4

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Purohit Date: 2022.07.18**-4**5:09:39 IST Reason: SelfAtt<mark>este</mark>d

Location:

5 (1) (1) 5 (3) (1)



Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695

Registered

File No : F(CPM)/Chittorgarh(Nimbahera)/4002(1)/2020-2021/1203-1205

Order No: 2022-2023/CPM/8585 Dispatch Date: Jul 18 2022 3:09PM

Unit Id: 190

- 17 That this consent to establish shall be subject to compliance of direction or order passed by NGT/Hon'ble Court of Law in if any in the matter.
- 18 That the industry shall submit the half-yearly compliance report of all the above conditions to the State Board.
- 19 That the proposed expansion shall not be commissioned without prior consent to operate.
- 20 That the industry shall not exceed the quantity of petcoke use from 3,20,000 MTPA without prior consent from the Board.
- 21 That, notwithstanding anything provided hereinabove, the State Board shall have the power and reserves its right, as contained under Section 27(2) of the Water Act and under Section 21(6) of the Air Act to review anyone or all of the conditions imposed here in above and to make such variation as it deems fit for the purpose of compliance of the Water Act and Air Act.
- 22 That the grant of this **Consent to Establish** is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility, to comply with the conditions laid down in all other laws for the time-being in force, rests with the industry/unit/project proponent.
- 23 That the grant of this **Consent to Establish** shall not, in any way, adversely affect or jeopardize the legal proceedings, if any, instituted in the past or that could be instituted against you by the State Board for violation of the provisions of the Act or the Rules made thereunder.

This **Consent to Establish** shall also be subject, besides the aforesaid specific conditions, to the general conditions given in the enclosed Annexure. The project proponent will comply with the provisions of the **Water Act and Air Act** and to such other conditions as may, from time to time, be specified by the State Board under the provisions of the aforesaid Act(s). Please note that, non compliance of any of the above stated conditions would tantamount to revocation of **Consent to Establish** and project proponent / occupier shall be liable for legal action under the relevant provisions of the said Act(s).

Page 3 of 4

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Purohit
Date: 2022.07.18 5:09:39 IST
Reason: SelfAttested
Location:





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695

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File No : F(CPM)/Chittorgarh(Nimbahera)/4002(1)/2020-2021/1203-1205

Order No: 2022-2023/CPM/8585 Dispatch Date: Jul 18 2022 3:09PM

Unit Id: 190

This bears approval of the competent authority.

Yours sincerely,

Group Incharge[CPM]

(A): **Copy to:-**

- 1 Regional Officer, Regional Office, Rajasthan State Pollution Control Board, Chittorgarh to ensure the compliance.
- 2 Master File.

Group Incharge[CPM]

Page 4 of 4

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

M/s J.K.Cement Works

Kailash Nagar , Nimbahera Tehsil:Nimbahera District:Chittorgarh

Sub: Consent to Operate under Section 25/26 of the Water (Prevention & Control of Pollution)

Act, 1974 and under Section 21(4) of Air (Prevention & Control of Pollution) Act, 1981.

Ref: Your application for Consent to Operate dated 29/06/2022 and subsequent correspondence.

Sir,

Consent to Operate under the provisions of Section 25/26 of the Water (Prevention & Control of Pollution) Act, 1974 (hereinafter to be referred as the Water Act) and under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981, (hereinafter to be referred as the Air Act) as amended to date and rules & the orders issued thereunder is hereby granted for vour J.K. Cement Works plant situated at Nimbahera, Kailash Nagar Nimbahera Tehsil:Nimbahera District:Chittorgarh Rajasthan, subject the following conditions:-

- 1 That this Consent to Operate is valid for a period from 29/10/2022 to 30/09/2027.
- **2** That this Consent is granted for manufacturing / producing following products / by products or carrying out the following activities or operation/processes or providing following services with capacities given below:

Particular	Туре	Quantity with Unit
CEMENT	Product	4.90 MILLION TONES PER ANNUM
CLINKER	Product	3.20 MILLION TONNES PER ANNUM

- 3 That this Consent to Operate is for existing plant, process & capacity and separate Consent to Establish/Operate is required to be taken for any addition / modification / alteration in process or change in capacity or change in fuel.
- **4** That the quantity of effluent generation along with mode of disposal for the treated effluent shall be as under:

Page 1 of 10

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Purohit Date: 2022.09.2247:42:55 IST Reason: SelfAttested

Reason: SelfAtt<mark>est</mark>ed Location:





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695

Registered

F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569 File No:

Sep 22 2022 5:40PM Date: 2022-2023/CPM/8620 Order No:

Unit Id: 190

Type of effluent	Max. effluent generation (KLD)	Recycled Qty of Effluent (KLD)	Disposed Qty of effluent (KLD)and mode of disposal
Domestic Sewage	12.000	NIL	12.000 To be treated in STP and to be utilized in plantation and horticulture within the factory premises

That the sources of air emissions along with pollution control measures and the emission standards for the prescribed parameters shall be as under:

Sources of Air Emissions	Pollution Control Measures	Prescribed		
		Parameter	Standard	
Four Cement Mills	ADEQUATE STACK HEIGHT , Bag House	Particulate Matter	30 mg/Nm3	
Four Coal Mills	ADEQUATE STACK HEIGHT , Bag House	Particulate Matter	30 mg/Nm3	

Kiln-1 and Kiln-2 (SLC ADEQUATE STACK Technology) **HEIGHT**, Bag House

> HCL10 mg/Nm3

SO2 100 mg/Nm3

Total Organic

10 mg/Nm3

Carbon

HF 1 mg/Nm3

Total dioxins

0.1 ngTEQ/Nm3

and furans

Particulate 30 mg/Nm3

Matter

Page 2 of 10

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

190	1	1	ı
		NOx	1000 mg/Nm3
		Cd + Th +their	0.05 mg/Nm3
		compounds Hg and its	0.05 mg/Nm3
		compounds	0.03 1116/141113
		Sb + As + Pb +	0.5 mg/Nm3
		Co+ Cr + Cu +	
		Mn + Ni + V +	
		their	
		compounds	
Kiln-3 (ILC Technology)	ADEQUATE STACK HEIGHT , Bag House		
		HCL	10 mg/Nm3
		S02	100 mg/NM3
		Total Organic Carbon	10 mg/Nm3
		HF	1 mg/Nm3
		Total dioxins and furans	0.1 ngTEQ/Nm3
		Particulate Matter	30 mg/NM3
		NOx	800 mg/NM3
		Cd + Th +their compounds	0.05 mg/Nm3
		Hg and its compounds	0.05 mg/Nm3
		Sb + As + Pb +	0.5 mg/Nm3
		Co+ Cr + Cu +	<u>.</u>
		Mn + Ni + V +	
		their	
		compounds	
One Cement Mill HRP	ADEQUATE STACK HEIGHT , Bag House		
		Particulate Matter	30 mg/Nm3

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

One Clinker Cooler	ADEQUATE STACK HEIGHT , ESP		
	,	Particulate Matter	30 mg/NM3

- **6** That the **J.K. Cement Works plant** will comply with the standards as prescribed vide MoEF notification No. GSR 826(E) dated 16th November, 2009 with respect to National Ambient Air Quality Standards.
- 7 That the domestic sewage shall be treated before disposal so as to conform to the standards prescribed under the Environvent (Protection) Act-1986for disposal Into Inland Surface Water. The main parameters for regular monitoring shall be as under:

Parameters	Standards
Total Suspended Solids	Not to exceed 100 mg/l
pH Value	Between 5.5 to 9.0
Oil and Grease	Not to exceed 10 mg/l
Total Residual Chlorine	Not to exceed 1.0 mg/l
Ammonical Nitrogen (as N)	Not to exceed 50 mg/l
Biochemical Oxygen Demand (3 days at 27°C)	Not to exceed 30 mg/l
Chemical Oxygen Demand	Not to exceed 250 mg/l

- 8 That the industry shall obtain all necessary permission from concerning authority and district administration Chittorgarh for operation of expansion project.
- That this consent to operate is valid for production of Clinker 3.2 Million Tones/Annum (including existing 2.80 Million Tons/Annum 0.40 Million Tons/Annum by process optimization & debottlenecking only in Line-III) Cement - 4.90 Million Tones/Annum in the existing premises with the help of three kilns, four cement mills, four coal mills and one clinker cooler and one cement mill HRP only. For any change in quantity and number of products & by-products etc, the industry has to seek fresh consent to establish.
- 10 That no fuel other than coal/petcoke/carbon black/biomass/AFR shall be used as fuel in the kiln and quantity of petcoke use shall not exceed to 3,18,450 tons per annum (29915 tons per month) without prior consent from the State Board.

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600.5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

- 11 That this consent to operate is being issued considering capital investment of Rs. 913.87 crores. In case project cost exceeds 913.87 crores the industry shall obtain modification in consent to operate after paying fee as applicable.
- 12 That the industry shall ensure compliance of all the conditions mentioned in the Environmental Clearance issued by the MoEF & CC New Delhi, vide letter no .F.No 1A-J-11011/243/2016-1A II(I) dated 14.02.2022.
- 13 That no hazardous waste/ non-hazardous waste shall be used/co-processed in the cement kiln without obtaining prior permission from CPCB & RPCB as per the provisions of the Hazardous and Other Waste(Management & Transboundary) Rules,2016.
- 14 That all the recommendations made in the Charter on Corporate Responsibility for Environmental Protection for Cement Plants shall be implemented.
- 15 That the guidelines for pre-processing and co-processing of Hazardous and other waste in cement plants of July, 2017 issued by the Central Pollution Control Board shall be complied.
- 16 That the industry shall procure pet coke from Board's registered producer or refineries and their Board's registered / authorized dealers only or may import directly.
- 17 That the industry may import the petcoke for its own use only and consignment shall be in the name of the industry. For import of petcoke the industry shall obtain registration from the State Board.
- 18 That the trading of pet coke by the industry is not permitted.
- 19 That the industry shall submit details of pet coke purchased from various sources during the month (imported, purchased from refineries or authorized dealers), quantity consumed during the month and opening and closing stock to the State Board on monthly basis.
- 20 That the industry shall comply with all other directions as contained in the notification dated 19/01/2018 & 25/05/2018 related to sale and use of petcoke and "Guidelines for Regulation and Monitoring of Petcoke in India" dated 10/09/2018 issued by the MOEF&CC, New Delhi and any other directions issued by the MoEF&CC & State Pollution Control Board in this regard.
- 21 That furnace oil shall not be used as fuel in compliance to the order dated 24/10/2017 of Hon'ble Supreme Court, wherein ban has been imposed on the use of furnace oil in the State of Rajasthan.
- 22 That all the raw materials and products shall be stored in closed covered shed.
- 23 That for the control of fugitive emission guidelines / code of practice as issued by the CPCB will be followed.

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Signature Not Verified





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004

Phone: 0141-5159600,5159695

Registered

F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Sep 22 2022 5:40PM Date: 2022-2023/CPM/8620 Order No:

Unit Id: 190

- 24 That the unit shall maintain online continuous monitoring systems at all the main stacks (attached to kiln, coal/pet coke mill, cement mills and clinker cooler etc) to monitor the emission level of particulate matter(PM), SO2 and NOx etc. (at kiln stack) and connectivity of the same shall be ensured with RPCB/CPCB server.
- 25 That the industry shall comply with the emission standards as notified by the Delhi MoEF, GoI New for cement plants vide gazette notification dated 25/08/2014(without co-processing of waste) subsequently amended on 09/05/2016(without co-processing of hazardous and other waste), and 10/05/2016 (with co-processing of hazardous & other waste), whichever applicable.
- 26 That the industry shall comply with all the directions issued by the MoEF&CC, GoI & CPCB for compliance of revised emission norms.
- 27 That the industry shall maintain adequate height of stack and adequate pollution control measures at all the sources of air emissions so as to maintain the prescribed emission standards.
- 28 That industry shall maintain safe & adequate infrastructure facility in accordance with the emission regulation part-III issued by the Central Pollution Control Board at all the stacks viz, kiln, cooler, cement mill and coal/pet coke mill etc for stack emission monitoring.
- 29 That no additional source of air emission shall be installed without prior consent from the State Board.
- 30 That closed conveyor belts shall be used for the transfer of material to minimize the fugitive emissions.
- 31 That the industry shall maintain dust collection and extraction system to control fugitive dust emissions at all the transfer points and loading/unloading areas.
- 32 That cemented roads shall be provided & maintained inside the premises minimize the fugitive emissions due to vehicular movements.
- 33 That water sprinkling and cleaning of roads by vacuum cleaner shall be done regularly to control the fugitive emissions generated due to vehicular movement.
- 34 That the industry shall maintain good housekeeping within plant premises so that fugitive emissions can be controlled/maintained.
- 35 That the recommendations of the policy briefs related to human health risk due to cement dust exposures shall be complied.
- 36 That the power supply to the production/process shall be interlocked with the pollution control equipments such that in the event of non-functioning of the pollution control equipment/or increase in levels of pollutants, the production process stops automatically.

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Signature Not Verified





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600.5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

- 37 That separate energy meter & hour meter shall be provided and maintained at all the air pollution control measures & ETP/STP and daily record of running hours of pollution control measures and energy consumption shall be maintained in log book.
- 38 That the water meter shall be installed and maintained at all the bore wells to measure the quantity of daily ground water withdrawal and record of the same shall be maintained on daily basis.
- 39 That domestic waste water (12 KLD) generated from the cement plant premises shall be treated through sewage treatment plant located in the colony upto the standards as mentioned at condition no. 7 and treated domestic waste water shall be used for plantation/horticulture purpose within the premises.
- 40 That no trade effluent and domestic waste water will be discharged inside or outside the factory premises in to a stream or well or sewer or on land.
- 41 That suitable flow measuring devices/ meters on the inlet and outlet of sewage treatment plant shall be maintained. Daily record of domestic waste water generation and its treatment and utilization shall be maintained.
- 42 That industry shall maintain ambient air quality monitoring stations in all directions for monitoring of gaseous emissions and particulate matter in the ambient air and records of the same shall be submitted on quarterly basis to the State Board.
- 43 That total fresh water requirement/ consumption for the cement plant shall not exceed to 1071 KLD which shall be met from rain water collected in mines pits-644 KLD and from ground water-427 KLD.
- 44 That water meters shall be maintained at all suitable places to measure the daily water received from mine pits and used for different purposes and record of the same will be maintained on daily basis.
- 45 That the industry shall comply with the conditions imposed in NOC issued by CGWA for abstraction of ground water up to 2427 m3/day vide NOC no. 21-4(34)WR/CGWA/2005-907 dated 14.05.2018 valid up to 13.05.2023.
- 46 That the industry shall comply with the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and record of daily hazardous waste generation and its disposal shall be maintained.
- 47 That the industry shall carryout effluent sampling/stack monitoring/ambient air quality monitoring and submit quarterly analysis report from the State Board laboratory/ laboratory recognized by Ministry of Environment & Forests (MoE&F), Government of India.
- 48 That suitable measure for rain water harvesting for artificial recharge of ground water shall be taken.

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

- 49 That the plantation in atleast 33% of total area of the project in and around the cement plant shall be carried out & maintained.
- 50 That the industry shall ensure compliance of all the other conditions of consent to operate letter no. 2021-2022/CPM/5724 dated 13/08/2021 and consent to establish letter no. 1203-1205 dated 18.07.2022.
- 51 That the industry shall comply with the MoEF & CC, Government of India, Notification dated 14th September 1999, amended up to date relating to fly ash management and shall provide relevant details to the State Board and MoEF & CC, Government of India.
- 52 That this consent to operate shall be subject to compliance of direction or order passed by the Hon'ble NGT/Court of Law in the matter, if any.
- Single Use Plastic (SUP) item, which banned vide Ministry is Environment, **Forest** and Climate Change (MOEF & CC),Government notification dated 12.08.2021 shall be used in the industry/unit premises.
- 54 That the industry shall submit the half yearly compliance report of all the above conditions to the State Board.
- 55 That, notwithstanding anything provided hereinabove, the State Board shall have the power and reserves its right, as contained under Section 27(2) of the Water Act and under Section 21(6) of the Air Act to review anyone or all of the conditions imposed here in above and to make such variation as it deems fit for the purpose of Air Act & Water Act.
- That the grant of this **Consent to Operate** is issued from the environmental angle only, and does not absolve the project proponent from the other statutory obligations prescribed under any other law or any other instrument in force. The sole and complete responsibility to comply with the conditions laid down in all other laws for the time-being in force, rests with the industry/unit/project proponent.
- 57 That the grant of this **Consent to Operate** shall not, in any way, adversely affect or jeopardize the legal proceeding, if any, instituted in the past or that could be instituted againt you by the State Board for violation of the provisions of the Water Act and Air Act or the Rules made thereunder.
- That the Project Proponent shall comply with provisions of the E-waste (Management) Rules, 2016 and ensure that e-waste generated by them is channelized through collection centre or dealer of authorized producer or dismantler or recycler or through designated take back service provider of the producer to authorized dismantler or recycler.

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Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

59 That the Project Proponent shall maintain record of e-waste generated by them in Form-2 and make such records available for scrutiny by the Board.

- 60 That the Project Proponent shall file annual returns in Form-3, to the Board on or before the 30th day of June following the financial year to which that return relates.
- 61 That the transportation of e-waste shall be carried out as per the manifest system whereby the transporter shall be required to carry a document (three copies) prepared by the sender, giving the details as per Form-6.
- That the Project Proponent shall comply with provisions of the Batteries (Management and Handling) Rules, 2001 (as amended) and submit half yearly returns (as bulk consumer, importer, auctioneer, recycler as the case may be) to the State Board as provided under Rule 10(2) (ii) of the Battery (Management and Handling) Rules, 2001 (as amended). In case the Project Proponent is not a bulk consumer even then the used batteries shall be returned to the authorized dealers or recyclers only.
- 63 That the record of batteries purchased and sold/ returned to registered dealers and/ or authorized recyclers shall be maintained and made available to the officers of the Board during inspections.

This **Consent to Operate** shall also be subject, besides the aforesaid specific conditions, to the general conditions given in the enclosed Annexure. The Project Proponent will comply with the provisions of the **Water Act and Air Act** and to such other conditions as may, from time to time , be specified, by the State Board under the provisions of the aforesaid Act(s). Please note that, non compliance of any of the above stated conditions would tantamount to revocation of **Consent to Operate** and Project Proponent / occupier shall be liable for legal action under the relevant provisions of the said Act(s).

This bears approval of the competent authority.

Yours sincerely,

Group Incharge[CPM]

(A): Copy to:-

- 1 Regional Officer, Regional Office, Rajasthan State Pollution Control Board, Chittorgarh to monitor compliance from time to time.
- 2 Master File.

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Signature Not Verified





Rajasthan State Pollution Control Board 4, Institutional Area, Jhalana Doongari, Jaipur-302 004 Phone: 0141-5159600,5159695

Registered

File No : F(HSW)/Chittorgarh(Nimbahera)/20(1)/2022-2023/2567-2569

Order No: 2022-2023/CPM/8620 Date: Sep 22 2022 5:40PM

Unit Id: 190

Group Incharge[CPM]

Page 10 of 10

Signature Not Verified
Digitally signed by Vishnu Datt
Purohit
Date: 2022.09.22 47:42:55 IST
Reason: SelfAttested
Location:



J.K. Cement Works, Nimbahera Fugitive Emission Monitoring Report April '2022 - September '2022

		SPM (µg/m3)				
S.No.	Month/Year	NEAR COAL YARD-1	NEAR LIMESTONE CRUSHING SITE-1	NEAR STACKER RECLAIMER-1	NEAR GYPSUM YARD-1	
1	Apr-22	1087.2	1614.7	1362.7	1262.1	
2	May-22	980.2	2098.4	1610.9	1894.5	
3	Jun-22	731.5	1052.6	1159.2	1088.3	
4	Jul-22	780.5	809.4	892.3	920.4	
5	Aug-22	870.8	492.5	686.1	904.0	
6	Sep-22	1030.5	738.9	982.0	1269.7	

J.K. Cement WORKS, Nimbahera (RAJ) 22 MW CPP Fugitive Emission Monitoring Report April '2022 - September '2022

(ALL VALUES IN MICROGRAMS / CUBIC METER)

Month/Year	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22
NEAR COAL YARD OF 22 MW CPP	477.3	987.1	486.6	448.6	792.4	947.5







Approved by Ministry of Environment and Forest, Government of India as Environmental Laboratory

RSPCB ISO 9001:2015,

ISO 14001:2015,

ISO 45001:2018 (OH&S)

JDA/UDH

Office: E-65, Chitranjan Marg,

C-Scheme, Jaipur - 302001, Rajasthan Phone: +91 6377210064, 9414077379, Website: www.teamtesthouse.com Email: team.bdhead@gmail.com

Laboratory: G1-584, RIICO Industrial Area,

Sitapura, Jaipur - 302022, Rajasthan Phone: +91 9460222039, 9460222049, Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No. :	TC502522400001500	Date :	20-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng:	02-06-2022
Point of Collection	Near Coal Yard (power Plant)	Date of Receipt :	10-06-2022
Date of Test/Analysis :	10-06-2022 to 18-06-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	431.3	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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(Report No: TC502522400001500)



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TEST REPORT

Report No./ULR No. :	TC502522400001499	Date :	20-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	02-06-2022
Point of Collection	Near Gypsum Yard	Date of Receipt :	10-06-2022
Date of Test/Analysis :	10-06-2022 to 18-06-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	2.	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	402.86	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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Rajesh Maheshwari Authorized Signatory

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Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No. :	TC502522400001498	Date :	20-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	02-06-2022
Point of Collection :	Near Stacker @ Reclaimer	Date of Receipt :	10-06-2022
Date of Test/Analysis :	10-06-2022 to 18-06-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	516.66	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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(Report No: TC502522400001498)



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TEST REPORT

Report No./ULR No.:	TC502522400001497	Date :	20-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng:	02-06-2022
Point of Collection	Near Limestone Crushing Site	Date of Receipt :	10-06-2022
Date of Test/Analysis :	10-06-2022 to 18-06-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	407.37	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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Puran Mal Yogi Senior Analystal Yogi

Authorized Signatory

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Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No.:	TC502522400001496	Date :	20-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	02-06-2022
Point of Collection	Near Coal Yard (Cement Plant)	Date of Receipt :	10-06-2022
Date of Test/Analysis :	10-06-2022 to 18-06-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	2	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

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S.No	Parameters	Observed Value	Testing Protocol			
1	Suspended Particulate Matter	509.77	IS 5182 (Part 4) : 1999 RA 2019			

Notes :-

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Senior Analyst 19 Yogi

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TEST REPORT

Report No./ULR No. :	TC502522400002311	Date :	24-08-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection :	Near Coal Yard (Cement Plant)	Date of Receipt :	08-08-2022
Date of Test/Analysis:	08-08-2022 to 19-08-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	•	Sample Collected By :	Vimal Kumar Yadav
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	317.84	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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K.N. MIKUNDANHYAY
Authorized Signatory

(Report No: TC502522400002311)



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TEST REPORT

Report No./ULR No. :	TC502522400002312	Date :	24-08-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng:	03-08-2022
Point of Collection :	Near Limestone Crushing Site	Date of Receipt :	08-08-2022
Date of Test/Analysis :	08-08-2022 to 19-08-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Vimal Kumar Yadav
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	407.68	IS 5182 (Part 4) : 1999 RA 2019

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Authorized Signatory

(Report No: TC502522400002312)

K.N. MUKHOPADHYAY







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TEST REPORT

Report No./ULR No. :	TC502522400002313	Date :	24-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection :	Near Stacker @ Reclaimer	Date of Receipt :	08-08-2022
Date of Test/Analysis:	08-08-2022 to 19-08-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	•	Sample Collected By :	Vimal Kumar Yadav
Unit's representative :	Mr Sunil Singh	Condition of Sample:	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	364.96	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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TEST REPORT

Report No./ULR No. :	TC502522400002314	Date :	24-08-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection	Near Gypsum Yard	Date of Receipt :	08-08-2022
Date of Test/Analysis:	08-08-2022 to 19-08-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Vimal Kumar Yadav
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No Parameters Observed Value Te		Testing Protocol	
1	Suspended Particulate Matter [microgram/m3]	343.43	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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TEST REPORT

Report No./ULR No. :	TC502522400002315	Date :	24-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Fugitive Emission Quality Monitoring	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection	Near Coal Yard (Cement Plant)	Date of Receipt :	08-08-2022
Date of Test/Analysis:	08-08-2022 to 19-08-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Vimal Kumar Yadav
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol
1	Suspended Particulate Matter [microgram/m3]	424.32	IS 5182 (Part 4) : 1999 RA 2019

Notes :-

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Authorized Signatory

(Report No: TC502522400002315)

J.K. Cement WORKS, NIMBAHERA (RAJ) AMBIENT AIR QUALITY AVERAGE SPM RESULTS

(ALL VALUES IN MICROGRAMS / CUBIC METER)

HALF YEARLY REPORT FY-2022-23 (April' 2022 to September' 2022)

FY (2022-23)

	=		,	1022-23)			
S.No.	LOCATION	Month -	PM10	PM2.5	SO2	NOx	СО
1	NEAR MAIN	Apr-22	57.0	26.0	13.0	23.8	816
2		May-22	68.0	38.1	7.3	18.7	557
3		Jun-22	54.8	22.6	14.0	20.2	473
4	SECURITY GATE	Jul-22	52.5	23.2	18.0	30.2	673
5		Aug-22	62.3	20.8	14.5	24.3	582
6		Sep-22	72.3	25.6	12.2	21.2	607
	Half Yearly Averag	ge	61.2	26.0	13.2	23.1	618
1		Apr-22	65.7	33.0	13.3	19.9	644
2		May-22	61.0	32.4	7.4	22.5	727
3	NEAR NEW J.K.	Jun-22	56.6	23.4	9.4	15.5	636
4	FACTORY GATE	Jul-22	63.6	28.9	11.5	20.8	712
5		Aug-22	64.8	33.3	12.8	15.8	688
6		Sep-22	70.9	35.8	14.9	21.4	794
	Half Yearly Averag	ge	63.8	31.1	11.5	19.3	700
1		Apr-22	68.9	28.8	11.6	23.3	758
2		May-22	67.6	33.2	8.3	26.9	435
3	NEAR MINE GATE	Jun-22	52.2	21.6	7.1	20.7	650
4	MEAR MINE GATE	Jul-22	63.5	22.6	16.6	14.5	780
5		Aug-22	68.4	31.8	15.8	22.5	845
6		Sep-22	73.1	26.9	20.2	17.8	810
	Half Yearly Averag	ge	65.6	27.5	13.3	21.0	713
1		Apr-22	70.4	36.2	11.8	25.5	650
2		May-22	72.1	38.7	14.1	20.7	480
3	NEAR THERMAL	Jun-22	67.0	28.3	12.1	25.2	624
4	POWER PLANT GATE	Jul-22	64.5	30.5	15.2	31.0	841
5		Aug-22	68.0	32.6	14.8	28.5	533
6		Sep-22	76.0	34.5	20.1	22.5	673
	Half Yearly Averag	ge	69.7	33.5	14.7	25.6	634



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Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No.:	400001728	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	16-06-2022
Point of Collection	Near Main Security Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

DECLII TO

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Benzene [microgram/m3]	BDL (<1.0)	IS 5182 (Part 11) : 2012 RA 2017	5.00
2	Benzo-alfa- Pyrene [ng/m3]	BDL(<0.5)	CPCB Guidelines	1.00

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Senior Analyst

(Report No: 400001728)



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TEST REPORT

Report No./ULR No.:	TC502522400001728	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	16-06-2022
Point of Collection	Near Main Security Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality
1	Ammonia [microgram/m3]	BDL (<10.0)	IS 5182 (Part 25) : 2018	Standard, 2009 400.00
2	Carbon Monoxide [microgram/m3]	270	TTH/AAQM/08	4000
3	Lead [microgram/m3]	0.09	IS 5182 (Part 22) : 2004 Reaffirmed 2019	1.00
4	Nitrogen Dioxide as NO2 [microgram/m3]	12.2	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
5	Ozone [microgram/m3]	BDL (<20.0)	APHA 1977,Part 819	100.00
6	Particulate Matter (PM2,5) [microgram/m3]	34.13	IS 5182 (Part 24) : 2019	60.00
7	Sulphur Dioxide [microgram/m3]	3.11	IS 5182 (Part 2) : 2001 RA 2017	80.00
8	Particulate Matter (PM 10) [microgram/m3]	63.83	IS 5182 (Part 23)-2006 RA 2017	100.00
9	Arsenic [ng/m3]	BDL(<2.0)	IS 5182 (Part 22) : 2004 Reaffirmed 2019	6.00
10	Nickel [ng/m3]	7.7	IS 5182 : Part 26 : 2020	20.00

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Puran Mal Yogi

Rajesh Maheshwan



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TEST REPORT

Report No./ULR No.:	TC502522400001729	Date :	05-07-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	16-06-2022
Point of Collection	Near Thermal Power Plant	Date of Receipt :	27-06-2022
Date of Test/Analysis:	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Ammonia [microgram/m3]	BDL (<10.0)	IS 5182 (Part 25) : 2018	400.00
2	Carbon Monoxide [microgram/m3]	260	TTH/AAQM/08	4000
3	Lead [microgram/m3]	0.09	IS 5182 (Part 22) : 2004 Reaffirmed 2019	1.00
4	Nitrogen Dioxide as NO2 [microgram/m3]	12.43	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
5	Ozone [microgram/m3]	BDL (<20.0)	APHA 1977,Part 819	100.00
6	Particulate Matter (PM2.5) [microgram/m3]	34.67	IS 5182 (Part 24): 2019	60.00
7	Sulphur Dioxide [microgram/m3]	3.24	IS 5182 (Part 2) : 2001 RA 2017	80.00
8	Particulate Matter (PM 10) [microgram/m3]	70.05	IS 5182 (Part 23)-2006 RA 2017	100.00
9	Arsenic [ng/m3]	BDL(<2.0)	IS 5182 (Part 22) : 2004 Reaffirmed 2019	6.00
10	Nickel [ng/m3]	11.7	IS 5182 : Part 26 : 2020	20.00

Notes :-

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Puran Mai Yogi

Rajesh Maheshwaii



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TEST REPORT

Report No./ULR No.:	400001729	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	16-06-2022
Point of Collection	Near Thermal Power Plant	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Benzene [microgram/m3]	BDL (<1.0)	IS 5182 (Part 11) : 2012 RA 2017	5.00
2	Benzo-alfa- Pyrene [ng/m3]	BDL(<0.5)	CPCB Guidelines	1.00

Notes :-

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Puran Mal Yogi Senior Analyst

(Report No: 400001729)



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TEST REPORT

Report No./ULR No.:	TC502522400001730	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	17-06-2022
Point of Collection :	Near new J.k Factory Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis:	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Ammonia [microgram/m3]	BDL (<10.0)	IS 5182 (Part 25) : 2018	400.00
2	Carbon Monoxide [microgram/m3]	260	TTH/AAQM/08	4000
3	Lead [microgram/m3]	0.09	IS 5182 (Part 22) : 2004 Reaffirmed 2019	1.00
4	Nitrogen Dioxide as NO2 [microgram/m3]	12.28	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
5	Ozone [microgram/m3]	BDL (<20.0)	APHA 1977,Part 819	100.00
6	Particulate Matter (PM2.5) [microgram/m3]	33.84	IS 5182 (Part 24): 2019	60.00
7	Sulphur Dioxide [microgram/m3]	3.06	IS 5182 (Part 2) : 2001 RA 2017	80.00
8	Particulate Matter (PM 10) [microgram/m3]	81.54	IS 5182 (Part 23)-2006 RA 2017	100.00
9	Arsenic [ng/m3]	BDL(<2.0)	IS 5182 (Part 22) : 2004 Reaffirmed 2019	6.00
10	Nickel [ng/m3]	10	IS 5182 : Part 26 : 2020	20.00

Notes :-

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Rajesh Maheshwari



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TEST REPORT

Report No./ULR No.:	400001730	Date :	05-07-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	17-06-2022
Point of Collection :	Near new J.k Factory Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Benzene [microgram/m3]	BDL (<1.0)	IS 5182 (Part 11) : 2012 RA 2017	5.00
2	Benzo-alfa- Pyrene [ng/m3]	BDL(<0.5)	CPCB Guidelines	1.00

Notes :-

- # The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.
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- The samples will be destroyed after 15 days from the date of issue of test report unless otherwise specified.

Puran Mai Yogi Senior Analyst

Authorized Signatory (Report No: 400001730)



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TEST REPORT

Report No./ULR No.:	TC502522400001731	Date :	05-07-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	17-06-2022
Point of Collection :	Near Mine Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Ammonia [microgram/m3]	BDL (<10.0)	IS 5182 (Part 25) : 2018	400.00
2	Carbon Monoxide [microgram/m3]	280	TTH/AAQM/08	4000
3	Lead [microgram/m3]	0.12	IS 5182 (Part 22) : 2004 Reaffirmed 2019	1.00
4	Nitrogen Dioxide as NO2 [microgram/m3]	12.59	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
5	Ozone [microgram/m3]	BDL (<20.0)	APHA 1977,Part 819	100.00
6	Particulate Matter (PM2.5) [microgram/m3]	34.27	IS 5182 (Part 24) : 2019	60.00
7	Sulphur Dioxide [microgram/m3]	4	IS 5182 (Part 2) : 2001 RA 2017	80.00
8	Particulate Matter (PM 10) [microgram/m3]	76.83	IS 5182 (Part 23)-2006 RA 2017	100.00
9	Arsenic [ng/m3]	BDL(<2.0)	IS 5182 (Part 22) : 2004 Reaffirmed 2019	6.00
10	Nickel [ng/m3]	8.5	IS 5182 : Part 26 : 2020	20.00

Notes :-

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Puran Mai Yogi

Rajesh Maheshwan



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TEST REPORT

Report No./ULR No.:	400001731	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	17-06-2022
Point of Collection	Near Mine Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

DECLII TO

S.No	Parameters		Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Benzene [microgram/m3]	BDL (<1.0)	IS 5182 (Part 11) : 2012 RA 2017	5.00
2	Benzo-alfa- Pyrene [ng/m3]	BDL(<0.5)	CPCB Guidelines	1.00

Notes :-

- The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.
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- The samples will be destroyed after 15 days from the date of issue of test report unless otherwise specified.

(Report No: 400001731)

(See Rule - 10) Final Report

Report No. : 2131

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Ambient Air Quality of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Ambient air quality monitoring near thermal power plant gate. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter (PM10) µg/m3	91
2	PM 2.5 ug/m3	31
3	Sulphur Dioxide as SO2 ug/m3	8.0
4	NO2 ug/m3	22.7

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh Phone:01472-255077

(See Rule - 10) Final Report

Report No. : 2132

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Ambient Air Quality of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No 2/97 Collected from Ambient air quality monitoring near mines office. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter (PM10) µg/m3	87
2	PM 2.5 ug/m3	25
3	Sulphur Dioxide as SO2 ug/m3	9.0
4	NO2 ug/m3	21.6

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh Phone: 01472-255077

(See Rule - 10) **Final Report**

Report No. : 2133

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh of Ambient Air Quality of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar, City- Ahirpura Tehsil- Nimbahera, District- Chittorgarh M.L. No. 2/97 Collected from Ambiemt air quality monitoring near main security gate. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below :-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below :-

S. No.	Parameters	Result
1	Particulate Matter (PM10) µg/m3	68
2	PM 2.5 ug/m3	19
3	Sulphur Dioxide as SO2 ug/m3	8.6
4	NO2 ug/m3	18.5

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh

Phone:01472-255077

(See Rule - 10) Final Report

Report No.: 2134

Report On : 15/07/2022

I hereby certify that I Dr Giriraj Kumar Songara, State Board Analyst duly appointed under sub Section(2) of Section 29 of the Air (Prevention & Control of Pollution) Act, 1981 received on the 11/07/2022 from Surya Pratap Meena, JSO, Chittorgarh ,RSPCB Chittorgarh a sample of Ambient Air Quality of M/S J.K.Cement Works , Plant - J.K. Cement Works [190] ,Nimbahera, Kailash Nagar , City- Ahirpura Tehsil- Nimbahera , District- Chittorgarh M.L. No- 2/97 Collected from Ambiemt air quality monitoring near new J.K. factory gate. Collected on 06/07/2022. The Sample was in a condition fit for analysis as reported below:-

I further certify that I have analyzed the aforementioned sample on 15/07/2022 and declare the result of the analysis to be as below:-

S. No.	Parameters	Result
1	Particulate Matter (PM10) µg/m3	76
2	PM 2.5 ug/m3	21
3	Sulphur Dioxide as SO2 ug/m3	6.9
4	NO2 ug/m3	21.1

The condition of the seals, fastening and container on receipt was as follows: Intact

Signed This On 15/07/2022

BOARD ANALYST

Rajasthan State Pollution Control Board Regional Office Chittorgarh Near FCI Godown, Chanderia, Chittorgarh Phone:01472-255077





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TEST REPORT

Report No./ULR No. :	TC502522100000673	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	25-04-2022
Point of Collection	Borewell No01	Date of Receipt :	27-04-2022
Date of Test/Analysis:	27-04-2022 to 09-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS Testing Protocol S.No **Parameters** Observed Value Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500 : 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 Odour Agreeable Agreeable IS 3025 (Part 5): 2018 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 RA 2017 8.18 5 pH IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation **RA 2017** 6 Hardness (total) [mg/l] 411.65 IS 3025 (Part 21): 2009 200.00 600.00 RA 2019 Iron [mg/l] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 RA 2019 Chloride [mg/l] 82.78 IS 3025 (Part 32): 1988 250.00 1000.00 8 RA 2019

Note:

Continue to next page...





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S.No	Parameters	Observed Value	RESULTS Testing Protocol	Requirement (Acceptable	Standard Permissible
				Limit) as per IS 10500 : 2012 (RA 2018) Max.	Limit in the absence of alternative Source as per IS 10500 : 2012
9	Total Dissolved Solids [mg/l]	551	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	142.91	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	13.21	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	44.7	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	14.48	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.69	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/l]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	222.72	IS 3025 (Part 23): 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/l]	0.71	APHA 2017 : 4500- B C	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Phenolic Compound [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002



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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	-
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019		-
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/l]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	
35	Silver [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	-
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	-
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

Notes :-

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шran Mal Yogi

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(Report No: TC502522100000673)





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TEST REPORT

Report No./ULR No. :	TC502522100000674	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	25-04-2022
Point of Collection	Borewell No02	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 09-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
1	Color [Hazen]	Less than 5	IS 3025 (Part 4) : 1983 RA 2017	5.00	15.00
2	Odour	Agreeable	IS 3025 (Part 5): 2018	Agreeable	
3	Taste	Agreeable	IS 3025 (Part 7) : 2017 & (Part8) : 1984 RA 2017	Agreeable	-
4	Turbidity [NTU]	BDL (<0.1)	IS 3025 (Part 10) : 1984 RA 2017	1.00	5.00
5	рН	7.90	IS 3025 (Part 11) : 1983 RA 2017	6.5 to 8.5	No relaxation
6	Hardness (total) [mg/l]	415.53	IS 3025 (Part 21) : 2009 RA 2019	200.00	600.00
7	Iron [mg/l]	BDL(<0.01)	IS 3025 (Part 53) : 2003 RA 2019	1.0	-
8	Chloride [mg/l]	78.84	IS 3025 (Part 32) : 1988 RA 2019	250.00	1000.00

Note:

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S.No	Parameters	Observed Value	e Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
9	Total Dissolved Solids [mg/l	509	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	135.15	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	18.87	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	33.4	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	10.91	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.80	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/l]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	188.16	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/I]	0.70	APHA 2017: 4500- B C	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	
27		Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
8	Phenolic Compound [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002







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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	-
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/l]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	-
35	Silver [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.1	
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	-
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	

Notes :-

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Puran Mal Yogi Senior Analyst

Rayenbizeasignshwan

(Report No: TC502522100000674)







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TEST REPORT

Report No./ULR No. :	TC502522100000675	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng :	25-04-2022
Point of Collection	Borewell No03	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Observed Value Testing Protocol Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 2 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 RA 2017 5 pH 8.02 IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation RA 2017 6 Hardness (total) [mg/l] 411.65 IS 3025 (Part 21): 2009 200.00 600.00 RA 2019 Iron [mg/I] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 RA 2019 8 Chloride [mg/l] 84.75 IS 3025 (Part 32): 1988 250.00 1000.00 RA 2019

Note:

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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
9	Total Dissolved Solids [mg/l]	540	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	146.02	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	11.32	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	37.4	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/I]	12.57	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.85	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/I]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	-
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	180.48	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0,2
24	Boron [mg/I]	0.76	APHA 2017 : 4500- B C	0.5	1.0
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26		Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	-
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Phenolic Compound [mg/l] Name of the state	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002







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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	No relaxation
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/I]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	-
35	Silver [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	-
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

Notes :-

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Puran Mai Yogi Senior Analyst

Rajesh Maneshwari Rajesh Maneshwari Rajesh Maneshwari

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TEST REPORT

Report No./ULR No.:	TC502522100000676	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	25-04-2022
Point of Collection	Borewell No04	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Observed Value | Testing Protocol Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 1 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 2 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 4 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 **RA 2017** 5 pH 7.99 IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation **RA 2017** 6 Hardness (total) [mg/I] 419.42 IS 3025 (Part 21): 2009 200.00 600.00 **RA 2019** Iron [mg/I] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 RA 2019 8 Chloride [mg/l] 80.81 IS 3025 (Part 32): 1988 250.00 1000.00 **RA 2019**

Note:

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	RESULTS								
S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012				
9	Total Dissolved Solids [mg/l	551	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00				
10	Calcium [mg/l]	144.47	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00				
11	Magnesium [mg/l]	14.16	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00				
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50				
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3				
14	Sulphate [mg/l]	36.7	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00				
15	Nitrate [mg/l]	11.63	IS 3025 (Part 34) : 1988 RA 2019	45.00	-				
16	Fluoride [mg/l]	0.72	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50				
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-				
18	Arsenic [mg/I]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	-				
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-				
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15				
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-				
22	Alkalinity - T [mg/l]	188.16	IS 3025 (Part 23) : 1986 RA 2019	200	600				
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2				
24	Boron [mg/I]	0.70	APHA 2017: 4500-BC	0.5	2.4				
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-				
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample					
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-				
8	Phenolic Compound [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002				





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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	-
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/I]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	-
35	Silver [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.1	-
36	Ammonia [mg/I]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	-
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	-
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

Notes :-

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Puran Mal Yogi

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(Report No: TC502522100000676)



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TEST REPORT

Report No./ULR No. :	TC502522100000677	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	25-04-2022
Point of Collection :	Borewell No05	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Observed Value Testing Protocol Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 1 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 RA 2017 5 pH 7.83 IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation RA 2017 6 Hardness (total) [mg/l] 423.3 IS 3025 (Part 21): 2009 200.00 600.00 **RA 2019** Iron [mg/I] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 **RA 2019** 8 Chloride [mg/l] 80.81 IS 3025 (Part 32): 1988 250.00 1000.00 **RA 2019**

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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
9	Total Dissolved Solids [mg/l]	549	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	80.78	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	53.79	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	45.4	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	13.88	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.86	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/I]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	-
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49): 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	180.48	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/l]	0.71	APHA 2017 : 4500- B C	0.5	1.0
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Phenolic Compound [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002





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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	No relaxation
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/I]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	- 11 11
35	Silver [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

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Senior Analyst

Authorized Sigharon War

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TEST REPORT

Report No./ULR No.:	TC502522100000678	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng :	25-04-2022
Point of Collection	Borewell No06	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Observed Value Testing Protocol Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 1 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 2 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 4 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 RA 2017 5 pH 7.84 IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation RA 2017 6 Hardness (total) [mg/l] 419.42 IS 3025 (Part 21): 2009 200.00 600.00 RA 2019 Iron [mg/I] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 RA 2019 8 Chloride [mg/I] 82.78 IS 3025 (Part 32): 1988 250.00 1000.00 RA 2019

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	T		RESULTS	_	
S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
9	Total Dissolved Solids [mg/	547	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	139.81	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	16.99	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	42.1	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	15.17	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.70	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/I]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	-
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	180.48	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
	Boron [mg/l]	0.71	APHA 2017: 4500-BC	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26		Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	-
	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
	Phenolic Compound [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002





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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	No relaxation
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/I]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	
35	Silver [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.1	
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	- da 19,745
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	-
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	_

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TEST REPORT

Report No./ULR No.:	TC502522100000679	Date :	10-05-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	25-04-2022
Point of Collection :	Borewell No07	Date of Receipt :	27-04-2022
Date of Test/Analysis :	27-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2ltr.	Sample Collected By :	Banwari Lal Kumawat
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Testing Protocol Observed Value Requirement Standard Permissible (Acceptable Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 1 Color [Hazen] Less than 5 IS 3025 (Part 4): 1983 RA 5.00 15.00 2017 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 3 Taste Agreeable IS 3025 (Part 7): 2017 & Agreeable (Part8): 1984 RA 2017 4 Turbidity [NTU] BDL (<0.1) IS 3025 (Part 10): 1984 1.00 5.00 RA 2017 5 pH 7.88 IS 3025 (Part 11): 1983 6.5 to 8.5 No relaxation RA 2017 6 Hardness (total) [mg/l] 442.72 IS 3025 (Part 21): 2009 200.00 600.00 RA 2019 Iron [mg/I] BDL(<0.01) IS 3025 (Part 53): 2003 1.0 RA 2019 8 Chloride [mg/l] 86.72 IS 3025 (Part 32): 1988 250.00 1000.00 RA 2019

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			RESULTS		
S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
9	Total Dissolved Solids [mg/l]	572	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	152.23	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	15.1	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	53.3	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	11.91	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.74	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/l]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	215.04	IS 3025 (Part 23): 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/l]	0.97	APHA 2017: 4500- B C	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26		Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Phenolic Compound [mg/l] binded do Mayago 2222 :51:222 22 am	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.001	0.002

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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
29	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	No relaxation
30	Residual free chlorine [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/I]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	
35	Silver [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	-
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL (<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

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Raymon Maheshwar

(Report No: TC502522100000679)



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TEST REPORT

Report No./ULR No.:	TC502522100000738	Date :	16-05-2022
Issued To :	M/S Nimbahera - Ahirpura Limestone Mine (ML No2/97), Murlia Block C/o JK Cement Works, Nimbahera, Tehsil- Nimbahera, District- Chittorgarh (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	26-04-2022
Point of Collection :	Borewell No01	Date of Receipt :	28-04-2022
Date of Test/Analysis:	28-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2 Ltr.	Sample Collected By :	Prahlad yogi
Unit's representative :	Mr Sunil Kumar Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
1	Color [Hazen]	Less than 5	IS 3025 (Part 4) : 1983 RA 2017	5.00	15.00
2	Odour	Agreeable	IS 3025 (Part 5): 2018	Agreeable	-
3	Taste	Agreeable	IS 3025 (Part 7) : 2017 & (Part8) : 1984 RA 2017	Agreeable	-
4	Turbidity [NTU]	BDL(<0.1)	IS 3025 (Part 10) : 1984 RA 2017	1.00	5.00
5	pН	7.90	IS 3025 (Part 11) : 1983 RA 2017	6.5 to 8.5	No relaxation
6	Hardness (total) [mg/l]	442.72	IS 3025 (Part 21) : 2009 RA 2019	200.00	600.00
7	Iron [mg/l]	BDL(<0.01)	IS 3025 (Part 53) : 2003 RA 2019	1.0	-
8	Chloride [mg/l]	71.98	IS 3025 (Part 32) : 1988 RA 2019	250.00	1000.00

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			RESULTS		
S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
9	Total Dissolved Solids [mg/l]	560	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	155.34	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	13.21	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	34.7	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	15.41	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.67	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/l]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	-
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	176.64	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/l]	0.65	APHA 2017 : 4500- B C	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	



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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500 : 2012
29	Residual free chlorine [mg/l]	BDL(<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
30	Phenolic Compound [mg/l]	BDL(<0.001)	APHA 2017: 5530 C	0.001	0.002
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/l]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	
35	Silver [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL(<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.07	-

Notes :-

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Rajesh Maheshwan

(Report No: TC502522100000738)



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TEST REPORT

Report No./ULR No.:	TC502522100000739	Date :	10-05-2022
Issued To :	M/S Tilakhera Limestone Mine (ML No 7/97), C/o J.K. Cement Works-Nimbahera Tehsil- Nimbahera, District- Chittorgarh 312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Borewell Water	Date of Sample Collection/Monitori ng:	26-04-2022
Point of Collection	Bore well No01	Date of Receipt :	28-04-2022
Date of Test/Analysis :	28-04-2022 to 10-05-2022	Sampling Plan :	IS 3025:1987(Part 1)RA 2014
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS S.No **Parameters** Observed Value Testing Protocol Requirement Standard (Acceptable Permissible Limit) as per IS Limit in the 10500: 2012 absence of (RA 2018) Max. alternative Source as per IS 10500: 2012 IS 3025 (Part 4): 1983 RA 5.00 15.00 Less than 5 Color [Hazen] 2017 Odour Agreeable IS 3025 (Part 5): 2018 Agreeable 2 IS 3025 (Part 7): 2017 & Agreeable 3 Taste Agreeable (Part8): 1984 RA 2017 5.00 IS 3025 (Part 10): 1984 1.00 Turbidity [NTU] BDL(<0.1) RA 2017 No relaxation IS 3025 (Part 11): 1983 6.5 to 8.5 7.58 5 pH **RA 2017** IS 3025 (Part 21): 2009 200.00 600.00 Hardness (total) [mg/l] 376.7 6 RA 2019 IS 3025 (Part 53): 2003 1.0 BDL(<0.01) Iron [mg/l] RA 2019 1000.00 IS 3025 (Part 32): 1988 250.00 75.98 8 Chloride [mg/l] **RA 2019**

Note:

Continue to next page...







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S.No	Parameters	Observed Value	RESULTS Testing Protocol	Requirement	Standard
3.140	Parameters	Observed Value	resulty Protocol	(Acceptable Limit) as per IS 10500 : 2012 (RA 2018) Max.	Permissible Limit in the absence of alternative Source as per IS 10500: 2012
9	Total Dissolved Solids [mg/l]	544	IS 3025 (Part 16) : 1984 RA 2017	500.00	2000.00
10	Calcium [mg/l]	128.93	IS 3025 (Part 40) : 1991 RA 2019	75.00	200.00
11	Magnesium [mg/l]	13.21	IS 3025 (Part 46) : 1994 RA 2019	30.00	100.00
12	Copper [mg/l]	BDL(<0.01)	IS 3025 (Part 42) : 1992 RA 2019	0.05	1.50
13	Manganese [mg/l]	BDL(<0.01)	IS 3025 (Part 59) : 2006 RA 2017	0.1	0.3
14	Sulphate [mg/l]	25.4	IS 3025 (Part 24) : 1986 RA 2019	200.00	400.00
15	Nitrate [mg/l]	16.52	IS 3025 (Part 34) : 1988 RA 2019	45.00	-
16	Fluoride [mg/l]	0.55	IS 3025 (Part 60) : 2008 RA 2019	1.00	1.50
17	Cadmium [mg/l]	BDL(<0.001)	IS 3025 (Part 41) : 1992 RA 2019	0.003	-
18	Arsenic [mg/l]	BDL(<0.001)	IS 3025 (Part 37) : 1988 RA 2019	0.01	
19	Lead [mg/l]	BDL(<0.01)	IS 3025 (Part 47) : 1994 RA 2019	0.01	-
20	Zinc [mg/l]	BDL(<0.01)	IS 3025 (Part 49) : 1994 RA 2019	5	15
21	Chromium [mg/l]	BDL(<0.01)	IS 3025 (Part 52) : 2003 RA 20193	0.05	-
22	Alkalinity - T [mg/l]	184.32	IS 3025 (Part 23) : 1986 RA 2019	200	600
23	Aluminum [mg/l]	BDL(<0.01)	IS 3025 (Part 55) : 2003 RA 2019	0.03	0.2
24	Boron [mg/l]	0.69	APHA 2017 : 4500- B C	0.5	2.4
25	Sulphide [mg/l]	Less than 0.05	IS 3025 (Part 29) : 1986 RA 2019	0.05	-
26	Total Coliform [MPN/100ml]	Not Detected	IS 5401 (Part 2) : 2012 RA 2018	Shall not be detectable in any any 100 ml sample	-
27	E-Coli [MPN/100ml]	Not Detected	IS 5887 (Part 1) : 1976 RA 2018	Shall not be detectable in any 100 ml sample	-
28	Selenium as Se [mg/l]	BDL(<0.01)	IS 3025 (Part 56) : 2003 RA 2019	0.01	



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S.No	Parameters	Observed Value	Testing Protocol	Requirement (Acceptable Limit) as per IS 10500: 2012 (RA 2018) Max.	Standard Permissible Limit in the absence of alternative Source as per IS 10500: 2012
29	Residual free chlorine [mg/l]	BDL(<0.1)	IS 3025 (Part 26) : 1986 RA 2019	0.2	1.0
30	Phenolic Compound [mg/l]	BDL(<0.001)	APHA 2017: 5530 C	0.001	0.002
31	Mineral oil [mg/l]	BDL(<0.5)	IS 3025 (Part 39) : 1991 RA 2019	1.0	-
32	Anionic Detergents as MBA's [mg/l]	BDL(<0.1)	IS 13428 (Annexure K)	0.2	1.0
33	Cyanide as CN [mg/l]	BDL(<0.01)	IS 3025 (Part 27) : 1986 RA 2019	0.05	-
34	Nickel [mg/l]	BDL(<0.01)	IS 3025 (Part 54) : 2003 RA 2019	0.02	
35	Silver [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.1	-
36	Ammonia [mg/l]	BDL(<0.1)	IS 3025 (Part 34) : 1988 RA 2019	0.5	
37	Barium [mg/l]	BDL(<0.5)	IS 13428 (Annexure F)	0.7	-
38	Chloramines [mg/l]	BDL(<0.1)	IS 3025 (Part 26) : 1986 RA 2019	4.0	
39	Molybdenum as Mo [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.07	-

Notes :-

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(Report No: TC502522100000739)

Annexure-6

J.K. **Cemeut** WORKS, Nimbahera (RAJ)

Treated Domestic Effluent Analysis Report

HALF YEARLY REPORT (April'22- September'22)

S.No.	PARAMETER	Standards	April-22	May-22	June-22	July-22	August-22	September-22
1	рН	Between 5.5 to 9.0	7.63	7.80	7.89	7.70	7.76	7.60
2	Total Suspended solids	Not to exceed 100 mg/l	41.2	38.0	36.00	43.00	31.00	28.00
3	Chemical Oxygen Demand	Not to exceed 250 mg/l	89.6	100.3	101.18	125.30	114.24	108.60
4	Biological Oxygen Demand (3 days at 27 Degree C)	Not to exceed 30 mg/l	12.33	14.41	15.00	28.30	16.00	12.50
5	Oil & Grease	Not to exceed 10 mg/l	<1.0	<1.0	4.00	1.25	5.00	3.25
6	Ammonical Nitrogen (as N)	Not to exceed 50 mg/l	6.63	3.39	5.60	4.62	3.63	2.86
7	Sulphide (as S)	Not to exceed 2.0 mg/l	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1
8	Total Kjeldahl Nitrogen (as N)	Not to exceed 100 mg/l	8.53	4.89	6.72	6.32	7.14	7.26
9	Residual Chlorine	Not to exceed 1.0 mg/l	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1	< 0.1



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TEST REPORT

	IEST NEFT		
Report No./ULR No.:	TC502522200001296	Date :	22-06-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	
Point of Collection	STP Kailash Nagar Colony	Date of Receipt :	14-06-2022
Date of Test/Analysis:	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
	Total Suspended Solids [mg/l]	36	APHA.2017:2540-D	100
1		5.60	APHA 2017 : 4500-NH3 C	50
2	Ammonical Nitrogen as N [mg/l]	15	APHA 2017:5210-B	30
3	Biochemical Oxygen Demand (BOD) [mg/l]	101.18	APHA:2017 : 5220-C	250
1	Chemical Oxygen Demand (COD) [mg/l]	7.89	APHA:2017 : 4500 H+B	5.5 - 9.0
5	pH	The second secon	APHA. 2017 : 4500-S2-F	2
3	Sulphide as S [mg/l]	BDL(<0.1)	APHA 2017 : 4500-Norg B	100
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	6.72		10
8	Oil & Grease [mg/l]	4	APHA 2017 : 5520 B	ON SHORT STREET, STREE
a	Total Residual chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	1.0

Notes :-

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Rajesh Maheshwan Authorized Signatory (Report No: TC502522200001296)

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TEST REPORT

		Data :	22-06-2022
Report No./ULR No.:	200001296	Date :	
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	
Point of Collection	STP Kailash Nagar Colony	Date of Receipt :	14-06-2022
Date of Test/Analysis:	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By:	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

S.No Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1 Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	-

Notes :-

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Senior Analyst

bii Maneshwan **Authorized Signatory** (Report No: TC502522200001296)



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Email: marketinglab@teamtesthouse.com

TEST REPORT

	TEST REPO		00 00 0000
Report No./ULR No.:	TC502522200001299	Date :	22-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	
Point of Collection	STP- 35 KLD	Date of Receipt :	14-06-2022
Date of Test/Analysis:	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample:	Fit for testing

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
	Total Suspended Solids [mg/l]	23	APHA.2017:2540-D	100
		2.24	APHA 2017: 4500-NH3 C	50
2	Ammonical Nitrogen as N [mg/l]	14	APHA 2017:5210-B	30
3	Biochemical Oxygen Demand (BOD) [mg/l]	107.71	APHA:2017 : 5220-C	250
4	Chemical Oxygen Demand (COD) [mg/l]	7.69	APHA:2017 : 4500 H+B	5.5 - 9.0
5	рН		APHA. 2017 : 4500-S2-F	2
6	Sulphide as S [mg/l]	BDL (<0.1)	APHA 2017 : 4500-Norg B	100
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	3.36		10
8	Oil & Grease [mg/l]	5	APHA 2017 : 5520 B	THE PARTY OF THE P
9	Total Residual chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	0.5

Notes :-

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TEST REPORT

Report No./ULR No.:	200001299	Date :	22-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit:	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	11-06-2022
Point of Collection	STP- 35 KLD	Date of Receipt :	14-06-2022
Date of Test/Analysis:	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS Testing Protocol Limits as per Observed Value S.No **Parameters** Environment protection rules, 1986 IS 1622: 1981 Not Detected Faecal coliform [MPN/100ml]

Notes :-

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Maheshwan **Authorized Signatory** (Report No: 200001299)

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TEST REPORT

Report No./ULR	TC502522200001300	Data	22 22 2222
No.:	10502522200001300	Date :	22-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	11-06-2022
Point of Collection :	STP- 55 KLD	Date of Receipt :	14-06-2022
Date of Test/Analysis :	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	26	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	3.64	APHA 2017 : 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	17	APHA 2017:5210-B	30
4	Chemical Oxygen Demand (COD) [mg/l]	110.98	APHA:2017 : 5220-C	250
5	рН	7.89	APHA:2017 : 4500 H+B	5.5 - 9.0
6	Sulphide as S [mg/l]	BDL (<0.1)	APHA. 2017 : 4500-S2-F	2
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	4.06	APHA 2017: 4500-Norg B	100
8	Oil & Grease [mg/l]	6	APHA 2017 : 5520 B	10
9	Total Residual chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	0.5

Notes :-

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esn Maheshwan **Authorized Signatory** (Report No: TC502522200001300)



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TEST REPORT

Report No./ULR No.:	200001300	Date :	22-06-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Distt Chittorgarh (Rajatshan)	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	11-06-2022
Point of Collection	STP- 55 KLD	Date of Receipt :	14-06-2022
Date of Test/Analysis:	14-06-2022 to 22-06-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	•

Notes :-

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Senior Amalýst

Raisch Maheshwar Authorized Signatory (Report No: 200001300)



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TEST REPORT

Report No./ULR No.:	TC502522200001826	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	03-08-2022
Point of Collection :	STP Kailash Nagar Colony	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	31	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	3.63	APHA 2017: 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	16	APHA 2017:5210-B	30
4	Chemical Oxygen Demand (COD) [mg/l]	114.24	APHA:2017 : 5220-C	250
5	pH	7.76	APHA:2017 : 4500 H+B	5.5 - 9.0
6	Sulphide as S [mg/l]	BDL (<0.1)	APHA. 2017 : 4500-S2-F	2
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	7.14	APHA 2017: 4500-Norg B	100
8	Oil & Grease [mg/l]	5	APHA 2017 : 5520 B	10
9	Free available chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	0.5
10	Total Nitrogen [mg/l]	8.73	APHA 2017: 4500-Norg B	10

Notes :-

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Senior Analyst Sunii Kumar K.N. MUKHOPADHYAY
Authorized Signatory

(Report No: TC502522200001826)



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Sitapura, Jaipur - 302022, Rajasthan
Phone: +91 9460222039, 9460222049,
Email: director@teamtesthouse.com,

Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No. :	200001826	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	03-08-2022
Point of Collection :	STP Kailash Nagar Colony	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	-

Notes :-

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(Report No: 200001826)



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TEST REPORT

Report No./ULR No.:	TC502522200001827	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection :	STP - 35 KLD	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	25	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	1.89	APHA 2017: 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	15	APHA 2017:5210-B	30
4	Chemical Oxygen Demand (COD) [mg/l]	117.5	APHA:2017 : 5220-C	250
5	рН	7.82	APHA:2017 : 4500 H+B	5.5 - 9.0
6	Sulphide as S [mg/l]	BDL (<0.1)	APHA. 2017 : 4500-S2-F	2
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	5.51	APHA 2017: 4500-Norg B	100
8	Oil & Grease [mg/l]	5	APHA 2017 : 5520 B	10
9	Free available chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	0.5
10	Total Nitrogen [mg/l]	7.14	APHA 2017: 4500-Norg B	10

Notes :-

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Signific Lumar

Authorized Signatory

(Report No: TC502522200001827)

K.N. MUKHOPADHYAY



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Laboratory: G1-584, RIICO Industrial Area,

TEST REPORT

Report No./ULR No.:	200001827	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	03-08-2022
Point of Collection	STP - 35 KLD	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	-

Notes :-

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TEST REPORT

Report No./ULR No. :	TC502522200001828	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection :	STP - 55 KLD	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	22	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	2.46	APHA 2017: 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	18	APHA 2017:5210-B	30
4	Chemical Oxygen Demand (COD) [mg/l]	130.56	APHA:2017 : 5220-C	250
5	рН	7.75	APHA:2017 : 4500 H+B	5.5 - 9.0
6	Sulphide as S [mg/l]	BDL (<0.1)	APHA. 2017 : 4500-S2-F	2
7	Total Kjeldahl Nitrogen (TKN) [mg/l]	6.09	APHA 2017: 4500-Norg B	100
8	Oil & Grease [mg/l]	5	APHA 2017 : 5520 B	10
9	Free available chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	0.5
10	Total Nitrogen [mg/l]	8.59	APHA 2017: 4500-Norg B	10

Notes :-

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Authorized Signatory

(Report No: TC502522200001828)

K.M. MIKUNDANHYAY





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TEST REPORT

Report No./ULR No. :	200001828	Date :	23-08-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Mines
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng :	03-08-2022
Point of Collection	STP - 55 KLD	Date of Receipt :	13-08-2022
Date of Test/Analysis :	13-08-2022 to 23-08-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr.	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

S.No Parameters Observed Value Testing Protocol Limits as per Environment protection rules, 1986

1 Faecal coliform [MPN/100ml] Not Detected IS 1622 : 1981 -

Notes :-

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Senior Analyskumar

Authorized Signatory (Report No: 200001828)

Annexure-7

J.K. Cement WORKS, Nimbahera (RAJ)

Noise Monitoring Report (All Values in dB)

		HALF Y	EARLY I	REPORT (Apr	ril-22 -Sept	tember '22) FY	2022-23	
Month	Main Se	curity Gate	Thermal	Power Plant	New JK	Factory Gate	Mine	s Office
	Day	Night	Day	Night	Day	Night	Day	Night
Apr-22	66.2	52.2	67.5	51.4	64.9	54.3	68.8	52.1
May-22	68.5	54.2	63.6	54.1	64.2	55.3	70.2	52.1
Jun-22	62.2	55.6	69.2	52.1	63.6	58.4	64.8	54.8
Jul-22	66.3	54.2	65.4	55.2	67.8	56.3	66.2	52.2
Aug-22	64.5	52.9	66.8	54.6	70.2	59.4	64.8	55.9
Sep-22	67.8	56.8	64.1	52.3	68.1	54.1	70.1	51.8
Average	65.9	54.3	66.1	53.3	66.5	56.3	67.5	53.2



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Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No.:	TC502522600001182	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng:	17-06-2022
Point of Collection	Near Main Security Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :		Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

DECLII TO

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Night Time)) : Leq [dB(A)]	52.3	IS 9989	70
2	Noise Level (Day Time): Leq [dB(A)]	65.4	IS 9989	75

Notes :-

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Senior Analyst

(Report No: TC502522600001182)



(Unit of Team Institute of Science & Technology Pvt. Ltd.)



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TEST REPORT

Report No./ULR No.:	TC502522600001183	Date :	05-07-2022
Issued To:	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng:	17-06-2022
Point of Collection	Near Thermal Power Plant	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	•	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Night Time)) : Leq [dB(A)]	60.5	IS 9989	70
2	Noise Level (Day Time): Leq [dB(A)]	69.3	IS 9989	75

Notes :-

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Senior Analyst

Rajesh Maheshwan Authorized Signatory

(Report No: TC502522600001183)



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Laboratory: G1-584, RIICO Industrial Area, Sitapura, Jaipur - 302022, Rajasthan Phone: +91 9460222039, 9460222049, Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No.:	TC502522600001184	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng :	17-06-2022
Point of Collection :	New J.k Factory Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Night Time)) : Leq [dB(A)]	53.1	IS 9989	70
2	Noise Level (Day Time): Leq [dB(A)]	64.7	IS 9989	75

Notes :-

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Senior Analyst

Rajesh Maheshwar Authorized Signatory

(Report No: TC502522600001184)



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Email: marketinglab@teamtesthouse.com

TEST REPORT

Report No./ULR No.:	TC502522600001185	Date :	05-07-2022
Issued To :	M/S J.K. Cement Works, Nimbahera Tehsil - Nimbahera, Dist Chittorgarh (Rajatshan),	Type of Unit :	Cement Plant
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng:	17-06-2022
Point of Collection	Near Mine Gate	Date of Receipt :	27-06-2022
Date of Test/Analysis :	27-06-2022 to 05-07-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	•	Sample Collected By :	kishan murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Night Time)) : Leq [dB(A)]	53.4	IS 9989	70
2	Noise Level (Day Time): Leq [dB(A)]	61.9	IS 9989	75

Notes :

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Puran Ma Senior Analyst

Authorized Signatory War

(Report No: TC502522600001185)

DATE OF RECEIPT: 11/07/2022

MONITORED BY: Surya Pratap Meena, JSO, Chittorgarh

S.No.	Lab Sample No	Name of Industry / Place	Point of Collection / Location	Date of Monitoring	In Day	Noise Level In Night Time(Leq dB(A))
1	2127	J.K.Cement Works,AhirpuraAhirpura Tehsil:Nimbahera District:Chittorgarh	Ambient noise level monitoring near thermal power plant gate.	06/07/2022	63.8	ND

BOARD ANALYST

Rajasthan State Pollution Control Board

DATE OF RECEIPT: 11/07/2022

MONITORED BY: Surya Pratap Meena, JSO, Chittorgarh

S.No.	Lab Sample No	Name of Industry / Place	Point of Collection / Location	Date of Monitoring	Noise Level In Day Time(Leq dB(A))	Noise Level In Night Time(Leq dB(A))
1	2128	J.K.Cement Works,AhirpuraAhirpura Tehsil:Nimbahera District:Chittorgarh	Ambient noise level monitoring near Mines office.	06/07/2022	66.4	ND

ROARD ANALYST

Rajasthan State Pollution Control Board

DATE OF RECEIPT: 11/07/2022

MONITORED BY: Surya Pratap Meena, JSO, Chittorgarh

S.No.	Lab Sample No	Name of Industry / Place	Point of Collection / Location	Date of Monitoring	Noise Level In Day Time(Leq dB(A))	Noise Level In Night Time(Leq dB(A))
1	2129	J.K.Cement Works,AhirpuraAhirpura Tehsil:Nimbahera District:Chittorgarh	Ambient noise level monitoring near Main security gate.	06/07/2022	61.8	ND

BOARD ANALYST

Rajasthan State Pollution Control Board

DATE OF RECEIPT: 11/07/2022

MONITORED BY: Surya Pratap Meena, JSO, Chittorgarh

S.No.	Lab Sample No	Name of Industry / Place	Point of Collection / Location	Date of Monitoring	Noise Level In Day Time(Leq dB(A))	Noise Level In Night Time(Leq dB(A))
1	2130	J.K.Cement Works,AhirpuraAhirpura Tehsil:Nimbahera District:Chittorgarh	Ambient noise level monitoring near New J.K. Factory gate.	06/07/2022	62.8	ND

BOARD ANALYST

Rajasthan State Pollution Control Board



Awareness Program on Ban of Single Use Plastic By

Place

Certified

J K Cement Works
Nimbahera & Mangrol
Dist. Chittorgarh (Rajasthan)

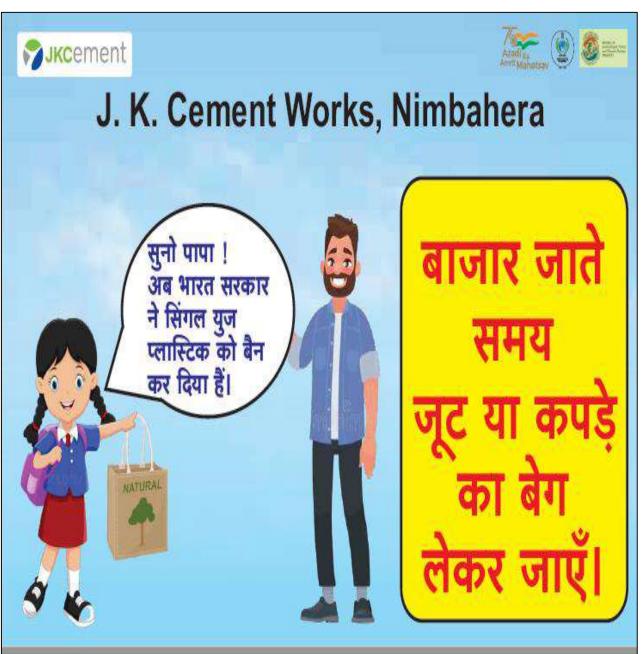


August 2022

Display Board on Ban of SUP placed at Nimbahera Plant







Display Board on Ban of SUP placed at Kailash Nagar-1



Display Board on Ban of SUP placed at Kailash Nagar-2



Awareness on Ban of Single Use Plastic conducted at Nimbahera Town





Awareness on Ban of SUP conducted at Nimbahera Town

Awareness on Ban of SUP Audio Clip Played in Loud Speaker





Awareness on Ban of SUP conducted at Sahabad Village

Awareness on Ban of SUP conducted at Arniya Paliwal Village



Display Board on Ban of Single Use Plastic placed at Sushila Nagar Colony, Mangrol



Awareness on Ban of SUP conducted at Mangrol Village



Awareness on Ban of SUP conducted at Mangrol Village





Awareness on Ban of SUP conducted at Tilakhera Village

Awareness on Ban of SUP conducted at Badoli Madhopur Village





Awareness on Ban of SUP conducted at Arniya Joshi Village





Awareness on Ban of Single Use Plastic Conducted at Falwa Village





Awareness on Ban of SUP conducted at Maliakheri Village





Awareness on Ban of SUP conducted at Rasulpura

Awareness on Ban of SUP conducted at Charlia Gadiya Village





