

JK Cement Works, Mangrol A unit of JK Cement Ltd. CIN: L17229UP1994PLC017199

♠ C/o. Kailash Nagar-312617, Nimbahera Distt., Chittorgarh (Raj.) INDIA

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MGR/PC-21/C13

through Email

Date: 17.05.2023

To,
The Director (I),
Ministry of Environment, Forest & Climate Change,
Indira Paryavaran Bhavan,
JOR Bagh Road, Aliganj,
New Delhi-110003

Sub: Environmental Clearance Compliance report for Expansion of Clinker and Cement production, Captive power plant and WHRS of M/s J.K. Cement Works, Mangrol at Village- Mangrol, District-Chittorgarh, Rajasthan.

Ref.: EC letter no. J-11011/267/2013-IA. II (I) dated. 08.09.2016 & amendment dt. 08.03.2019.

Dear Sir,

With reference to above stated Environment Clearance (EC) accorded for our Mangrol plant, Clinker (2.90 MMTPA to 5.65 MMTPA) and Cement (3.54 MMTPA to 7.05 MMTPA) Captive Power Plant from 25 MW to 60 MW, and WHRB from 10 MW to 36 MW at our J.K. Cement Works, Mangrol. Please find attached herewith six monthly compliance for the period from **October 2022 to March 2023**.

As per MoEF & CC notification no. S.O. 5845 (E) 26.11.2018 the same soft copy has been send to email id. moef@nic.in, ccb.cpcb@nic.in, member-secretary@rpcb.nic.in, cpcb.bhopal@gov.in, iro.jaipur-mefcc@gov.in, seiaams2021@gmail.com for your kind reference and record please.

We trust you will find the same in order.

Thanking you, Yours Faithfully

For J. K. Cement Works, Mangrol

R. B. M. Tripathi President (Operations)

Encl: as above

#### Copy to:

- 1. The Deputy Director(S), Ministry of Environment, Forests & Climate Change, Integrated Regional office, Jaipur, A-218, Aranya Bhawan, Jhalana Institutional Area, **Jaipur-302004**
- 2. The Regional Director, Central Pollution Control Board, Paryavaran Parisar, E-5, Arera colony, **Bhopal (M.P) 462016**
- 3. The Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-CUM office complex, East Arjun Nagar, **New Delhi 110032**.
- 4. The Chairman, Rajasthan State Pollution Control Board, 4, Institutional Area, Jhalana Doongri, Jaipur 302004 (Rajasthan)





Corporate Office

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			Forr	n for	Uploading Six M	Nonthly Com	pliance Repo	rt			
Proposal Details											
Proposal No. IA/RJ/IND/20 196/ 2013			Project Name	Expansion of existing Clinker and Cement Manufacturing Capacity of M/s. J.K. Cement Works (2.90 MMTPA to 5.65 MMTPA of Clinker Production and 3.45 MMTPA to 7.05 MMTPA of Cement Production), Captive Power Plant from 25 to 60 MW by installation of an additional Coal Based Captive Power Plant of 35 MW and WHRB from 10 to 20 MW by installing an additional Waste Heat Recovery Boiler of 10 MW, at Village - Mangrol, Tehsil-Nimbahera, District - Chittorgarh, Rajasthan, and Integrated Cement Plant (Clinker 5.65 MTPA; Cement 7.05 MTPA; CPP 60 MW - Coal Based 35 MW and WHRB 20 MW) located at Village - Mangrol, Tehsil - Nimbahera, District - Chittorgarh, Rajasthan by M/s. J.K. Cement Works - Amendment in Environmental Clearance for Expansion of WHRB from 20 MW to 30 MW under the clause 7(ii) of EIA Notification, 2006							
Category A MoEF File No. J-11011/267/2013-IA. II (I) dated. 08.09.2016 & Amendment dated 08.03.2019											
Name of the Entit	ty /Corp	orate Office*	M/s. J.K. Ceme	nt Wo	orks, Nimbahera,	Kailash Naga	, District Chitt	orgarh	-31261, Rajasthan		
Entity's PAN* AABCJ0355R											
Entity Name as p	er PAN	J K CEMENT L	IMITED.								
Compliance Letter	r/Report	t									
Reporting Year*		2023	Reporting Pe	riod*	October-2022 to	o March-2023					
Remarks (if any)	5.65 M <sup>-</sup> - Chitto	TPA; Cement 7 orgarh, Rajasth	.05 MTPA; CPP	60 MV Cemen	W - Coal Based 35 nt Works - Amend	MW and WH	RB 20 MW) loc	cated a	arch-2023 of Integrated Cement   t Village - Mangrol, Tehsil - Nimba or Expansion of WHRB from 20 M	hera, District	
Details of Produ	ction an	d Project Area	) 								
Date of Commen	cement	of Project /Ac	tivity:* Line	, , , , , , , , , , , , , , , , , , , ,				149.42 ha.			
Actual Project A	rea (In C	Case of Mine L	ease):*	149.42 ha. (In Case of Mine Lease):*							
PRODUCTION CA	APACITY	•									
Name of t	the Prod	luct*		Units	s*	As per E	C granted*	Pro	duction during last financial year	*: 2022-23	
	Clink	er Production	Million	Tons F	Per Annum	5	.65		4.985310		
	Ceme	nt Production	Million	Tons F	Per Annum	7	.05		3.339641		

CPP (Electricity Generation)	MW/Hr.	60	13388.323 Mwh
WHRB (Electricity Generation)	MW/Hr.	30	195171.490 Mwh

# ENVIRONMENT CLEARANCE COMPLIANCE REPORT OF J. K. CEMENT WORKS, MANGROL (RAJASTHAN) (Period: October 2022 to March 2023)

Expansion of existing Clinker and Cement Manufacturing Capacity of M/s. J.K. Cement Works (2.90 MMTPA to 5.65 MMTPA of Clinker Production and 3.45 MMTPA to 7.05 MMTPA of Cement Production), Captive Power Plant from 25 to 60 MW by installation of an additional Coal Based Captive Power Plant of 35 MW and WHRB from 10 to 20 MW by installing an additional Waste Heat Recovery Boiler of 10 MW, at Village - Mangrol, Tehsil-Nimbahera, District - Chittorgarh, Rajasthan and EC Amendment: - Integrated Cement Plant (Clinker 5.65 MTPA; Cement 7.05 MTPA; CPP 60 MW - Coal Based 35 MW and WHRB 20 MW) located at Village - Mangrol, Tehsil - Nimbahera, District - Chittorgarh, Rajasthan by M/s. J.K. Cement Works - Amendment in Environmental Clearance for Expansion of WHRB from 20 MW to 30 MW under the clause 7(ii) of EIA Notification, 2006

#### EC Letter No.: J-11011/267/2013-IA. II (I) dated. 08.09.2016 and Amendment dated 08.03.2019

#### A. SPECIFIC CONDITION: -

S. No.	<b>Condition Type</b>	Condition Details	Self Declaration	Remarks / Reason	
i	Monitoring And	The project proponent should install 24x7 air monitoring devices to monitor air emission, as provided by the CPCB and submit report to Ministry and its Regional Office.	Complied	• Four (4) nos. of Continuous Ambient Air Quality Monitoring Station (CAAQMS) has been established at periphery of the plant for monitoring of the air quality and real time data is being transmitted to CPCB/SPCB portals.	
ii	Monitoring And	The Standard issued by the Ministry vide G.S.R. No. 612 (E) dated $25^{th}$ August, 2014 and subsequent amendment dated $9^{th}$ May, 2016 and $10^{th}$ May, 2016 regarding cement plant with respect to Particulate Matter, $SO_2$ and $NO_X$ shall be followed.	Complied	<ul> <li>Unit is complying with the aforesaid stack emission standards.</li> <li>Unit has provided the Bag House/Bag Filter/ESP in all process stacks to control the PM emission.</li> <li>Unit has provided the SNCR system to control the NOx emission. Photos of the same is given below:</li> <li>Detail stack emission monitoring and co-processing emission monitoring results is enclosed as <u>Annexure-1</u>.</li> </ul>	





iii Air Quality
Monitoring And
Preservation

Continuous stack monitoring facilities to monitor gaseous emissions from process stacks shall be provided. After expansion, limit of PM shall be controlled to meet prescribed standards by installing adequate air pollution control viz. Electrostatic precipitators to clinker cooler, bag house to raw mill/kiln and bag filter to coal mill and cement mill. Low NOx burner shall be provided to control NOx emissions. Regular calibration of the instruments must be ensured.

#### Complied

- CEMS system has been installed for continuous emission monitoring of the PM, SO<sub>2</sub> and NO<sub>x</sub> at all process stacks.
- Bag house has been installed in Raw Mill & Kilns, Cement Mills and Coal Mills to control the PM emission.
- ESP has been installed in Coolers and Boiler to control the PM emission.
- Low NOx burner has been installed in Line-1, Line-2 & Line-3.
- SNCR system has also been installed to control the NOx emission.
- CEMS real time data is being uploaded regularly on CPCB & RSPCB portals.
- Calibration of the CEMS instruments being done on quarterly basis.

iv Energy Preservation Measures Efforts shall be made to achieve power consumption of 70 units/tonne for Portland Pozzolona Cement (PPC) and 95 units/tonnes for Ordinary Portland Cement (OPC) production and thermal energy consumption of 670 Kcal/Kg of clinker.

#### Complied

- All suitable measures like VVFD, high efficient motors have been adopted to reduce power consumption.
- The specific Power and Thermal Energy Consumption is as given below:

Month		onsumption of Cement)	Thermal Energy Kcal/Kg.	
	OPC PPC		of Clinker (with loss)	
Oct-22	70.7	54.8	752	
Nov-22	70.1	55.2	749	
Dec-22	64.5	50.3	755	
Jan-23	68.5	55.4	764	
Feb-23	66.6	52.8	768	
Mar-23	65.5	52.9	765	

				Avg 67.9 53.7 756
(v)	•	The National Air Quality Standards issued by the Ministry vide G.S.R. No. 826 (E) dated 16 <sup>th</sup> November, 2009 shall be followed.	Complied	<ul> <li>Four nos. Continuous Air Quality Monitoring Station (CAAQMS) at periphery of the plant for monitoring of ambient air quality and real time data's are being transmitted to CPCB/SPCB portals.</li> <li>Manual AAQ monitoring are being also done and AAQ Monitoring results are found well within the prescribed standards.</li> <li>Detail Ambient Air Quality Monitoring results (Manual) for the period: Oct-22 to March-23 is enclosed as <u>Annexure-2</u>.</li> </ul>
(vi)	•	AAQ Modelling shall be carried out based on the specific mitigative measures taken in the existing project and proposed for the expansion project to keep the emissions well below prescribed standards.	Complied	AAQ modelling were carried out as part of the EIA report of expansion project and based on the specific mitigate measures taken to keep the emissions well within the prescribed standards.
(vii)	•	Secondary fugitive emissions shall be controlled and shall be within the prescribed limits and regularly monitored. Guidelines/Code of Practice issued by the CPCB in this regard shall be followed.	Complied	Unit is follow the CPCB guidelines/ code of practice to control the secondary fugitive emissions and measures taken are as: - Bag filters installed at all material transfer points, enclosures provided at all hoppers, water spray system provided at material handling area and developed covered sheds and storage silo for intermediate & finished product.  Fugitive emission monitoring report for the period: Oct-22 to March-23 is enclosed as <a href="Annexure-3">Annexure-3</a> .  Photographs of fugitive control measure are as below:
	Lat suite 22 Latigation in Department of Security 2019 Part of Security 2019 Part of Security 2019 Part of Security 2019	AND		
	Bag filters installed at material transfer point			Raw material covered belt conveyor

	Leistade Leistade Perspirate Accient	29-89/45 8-85-56 8-85-		Linduce 23.6914626 Longroude 4.5 art order Linguistics 505 fm Aziron 19.262 (m) Philib 20.22 (-1.4) Time 27.37 (40) 10.718 Vote: \$5444605. U.S
		Raw meal storage in CF silo		Clinker Storage Silo
(viii)	Miscellaneous	A statement on carbon budgeting including the quantum of equivalent CO <sub>2</sub> being emitted by the existing plant operations, the amount of carbon sequestered annually by the existing green belt and the proposed green belt and the quantum of equivalent CO <sub>2</sub> that will be emitted due to the proposed expansion shall be prepared by the project proponent and submitted to the Ministry and the Regional Office of the Ministry. This shall be prepared within a period of 6 Months and subsequently it should be prepared every year.	Complied	<ol> <li>Unit is continuously making efforts to reduce the CO<sub>2</sub> emissions such as: -</li> <li>Increase the green power generation from waste heat of cement plant by Waste Heat Recovery Boiler.</li> <li>For reduction of mineral consumption, increase the PPC production.</li> <li>For reduction of fossil fuel consumption, Hazardous &amp; others waste is being co-processed as AFR. In FY 2022-23: total 413718.641 MT waste material co-processed as AFR, including ARM.</li> <li>Dense greenbelt is developed in &amp; around the plant &amp; colony.</li> <li>Solar Power Plant of 7.0 MW installed at Mangrol Plant &amp; Colony.</li> </ol>
	Human Health Environment	For the employees working in high temperature zones falling in the plant operation areas, the total shift duration would be 4 hrs. or less per day where the temperature is more than 50°C. Moreover, the jobs of these employees will be alternated in such a way that no employee is subjected to working in high temperature area for more than 1 hr. continuously. Such employees would be invariably provided with proper protective equipments, garments and gears such as head gear, clothing, gloves eye protection etc.	Complied	No any workmen/employee are being allowed to work more than 4 hrs. where temperature is more than 50 °C. However, during shutdown, works start only after cooling of equipment's. Adequate personal protective equipment's (PPEs) are being provided to respective worker.

		There should also be an arrangement for sufficient drinking water at site to prevent dehydration etc.		
(x)	Miscellaneous	Arsenic and Mercury shall be monitored in emissions, ambient air and water.	Complied	Arsenic and mercury monitoring in stack emissions, ambient air and water quality is being carried out by MoEF&CC recognized laboratory. Kindly refer the stack, water quality and ambient air monitoring report.
(xi)	Miscellaneous	The coal yard shall be lined and covered.	Complied	Coal are being storage in covered storage yard.
(xii)	Miscellaneous	The project proponent shall prepare a report on	Complied	There is no Wildlife Sanctuary, National Park, within 10 Km
(All)	Wiscenaneous	impact of project on surrounding reserve forest within six months and will get it approved from the State Forest Department. A copy of the conservation with the State Forest and Wildlife Department. A copy of the same should be submitted to the Ministry and its Regional Office.	Complied	periphery of the lease area. The same has been authenticated by Deputy Conservator of forest Chittorgarh vide letter no. AF  () survey/UVS/2021-22/4089 dated 13.07.2021.
(xiii)	Statutory compliance	The project proponent shall take all precautionary measures for conservation and protection of wild fauna in the study area. A Wildlife Conservation Plan specific to this project site shall be prepared in consultation with State Forest and Wildlife Department. A copy of the Conservation plan shall be submitted to the Ministry and its Regional Office.	Complied	Combined WLCP has been prepared for 5 Nos. of captive Limestone Mines and 2 Nos. of Integrated Cement Plant of J K Cement Ltd are situated within 10 Km radius in Tehsil Nimbahera, Chittorgarh District.  Wildlife Conservation Plan (WCP) has been prepared for 6 Schedule-I Species found in the buffer area during the survey i.e.:  - a) Pavocristatus (Indian Peafowl),

				b) Pantherapadusfusca (Indian Leopard), c) Prionailurusrubiginosus (Rusty-Spotted Cat), d) Canis lupus pallipes (Indian Wolf), e) Varanusbengalensis (Indian Monitor Lizard) f) Gyps indicus/Gyps bengalensis (Indian Vulture) Wild life conservation plan has been forwarded by the DFO, Chittorgarh to Divisional Chief Conservator of Forest vide letter No.: F(5) Survey/UVS/2021-22/4089 dated 13.07.2021 and accordingly 20% amount of Rs. 57.07 Lakh deposited to DFO - Chittorgarh against the total amount of WCP of Rs. 285.30/- Cr in July-2021.
(xiv)	Statutory compliance	The project proponent will also provide the latest status of the environment compliances in respect of its existing plant.	Complied	Last EC compliance report submitted through email on 22.11.2022 vide our letter No.: MGR/PC/ 21/C13 dated 19.11.2022 for the period: April-22 to September-22.
(xv)	Air Quality Monitoring And Preservation	•	Complied	Raw material like coal/petcock is being transported through rail and maximum quantity of finished product dispatch through rail. Fly ash is being sourced from nearby to reduce the transportation impact. Separate truck parking area facilitated near the factory gate and regular water spray on road & yard being done.
			Elevat Accus Calinda High	# 24 43724 ## 74 63724 ## 74 63721 \$15 12 (8) 65 15 12 (8) 65 15 12 (8) 65 14 12 13 12 19 64 MAY TRAKSPOR AT MANGROLLS
	Water spraying system (fog system) at coal unloading point			Material Transportation by railway

(xvi)	Monitoring And Preservation	Efforts shall be made to further reduce water consumption by using air cooled condensers. All the treated waste water shall be recycled and reused in the process and/or for dust suppression and green belt development and other plant related activities etc. No process waste water shall be discharged outside the factory premises and 'zero' discharge shall be adopted.	Complied	To reduce the water consumption, unit has already installed air cooled condensers in captive power plant & WHRS. For maintain ZERO LIQUID DISCHARGE UNIT, 100% treated water of WHRS & CPP are being utilization in cement plant for cooling purpose & dust suppression.
	Garman-strain of the control of the	K-60 DAS STORY STATE AND EXCENSION OF THE PROPERTY OF THE PROP		
		Photographs of ACC system		Photographs of ACC system
(xvii)	Monitoring And	Efforts shall be made to make use of rain water harvested. If needed capacity of the reservoir shall be enhanced to meet the maximum water requirement. Only balance water requirement shall be met from other sources.	Complied	Unit has taken various step on water harvesting and conservation through plant optimization and taking up various support program in and around our unit under CSR initiative also. Total 16 nos. artificial rain water harvesting structures (Injection well) & 01 Nos. artificial pond constructed in our plant, Colony for recharge the ground water.





### **Photographs of Rain Water Harvesting Structure (Injection Well)**

(xviii)	Monitoring And Preservation	Regular monitoring of influent and effluent surface, sub-surface and ground water shall be ensured and treated waste water shall meet the norms prescribed by the State Pollution Control Board or described under the Environment (Protection) Act, 1986.	Complied	<ul> <li>No any effluent generated from cement plant.</li> <li>Only Domestic sewage generated from colony &amp; plant, which is treated in through STP and reuse in plantation.</li> <li>Effluent generated from CPP &amp; WHRS, after neutralization reuse in cement plant.</li> <li>Detail treated waste water analysis report of STP and ETP (CPP &amp; WHRS) for the period: Oct-22 to March-23 is enclosed as Annexure-4.</li> </ul>
(xix)	Miscellaneous	All the bag filter, raw mill dust, coal dust, clinker dust and cement dust from Pollution Control devices shall be recycled and reused in the process and used for cement manufacturing. Spent oil and batteries shall be sold to authorized recyclers/re-processors only.	Complied	Raw mill dust, Coal dust, Clinker dust and Cement dust from Pollution control equipment like Bag house / ESP are being 100% recycled in cement manufacturing process.  Hazardous waste i.e.: Used Oil (5.1), Waste Oil (5.2) are being sold to authorized recyclers and Batteries return back to the supplier & sold to registered recycler.
(xx)	Miscellaneous	The kiln shall be provided with a flexible fuel feeding system to enable use of hazardous wastes and other wastes including biomass, etc.	Complied	AFR feeding system has been installed for solid as well as for liquid AFR feeding. Photos of AFR feeding system are as below:







(xxi)	Miscellaneous	The proponent shall examine and prepare a plan for utilization of high calorific waste such as chemical waste, distillation residues, refuse derived fuels etc. as alternate fuels based on availability and composition. For this, the proponent shall identify suitable industries with such waste and enter into an MOU for long-term utilization of such waste as per the Environment (protection) Rules, 1986 and with necessary approvals.	Complied	<ul> <li>Unit is having various hazardous waste/other waste permissions from CPCB/ RSPCB to use as Alternative fuel &amp; raw materials (AFR) in cement plant.</li> <li>Hazardous &amp; others waste is being co-processed as AFR.</li> <li>In FY 2022-23: total 413718.641 MT waste material co-processed as AFR including ARM.</li> </ul>
(xxii)	Miscellaneous	Efforts shall be made to use the high calorific hazardous waste in the cement kiln and necessary provision shall be made accordingly. The PP shall enter into an MOU with units with potential for generating hazardous waste and in accordance with Hazardous Waste Regulation and prior approval of the MPPCB.	Complied	Unit is using various type of hazardous waste/other waste in kiln, and ARM in cement manufacturing with due permission obtained from CPCB/RSPCB.
(xxiii)	Greenbelt	Green belt over 33% of the total project area shall be developed within plant premises with at least 10 meter wide green belt on all sides along the periphery of the project area and along road sides etc. by planting native and broad leaved species in consultation with local DFO, local community and as per the CPCB guidelines.	Complied	<ul> <li>Total area of Plant = 126.95 ha.</li> <li>Green belt in plant area = 42 ha.</li> <li>Total nos. of tree in plant up to March 2022 = 164541 nos.</li> <li>Total nos. of saplings planted in plant in FY 2022-23 = 10928 nos. in gap filling.</li> <li>Total area of colony = 22.47 ha.</li> </ul>

				<ul> <li>Green belt in colony = 7.44 ha.</li> <li>Total nos. of tree in colony up to March 2023= 28401 nos.</li> <li>Total survived plantation up to March 2023 including plant &amp; colony = 203870 nos.</li> </ul>
(xxiv)	Energy Preservation Measures	The project proponent shall provide for solar light system for all common areas, street light, village and parking around project area and maintain the same regularly.	Complied	Unit has installed the 7.0 MW capacity solar power plant and also solar light system installed as per feasibility of area like street, parking area & mine office roof top area etc.
(xxv)	Energy Preservation Measures	The project proponent shall provide for LED light in their offices and residential areas.	Complied	Unit has replaced existing light in the offices and residential areas by LED light.
(xxvi)	Statutory compliance	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Cement plants shall be implemented.	Complied	<ul> <li>All recommendations made in the Charter on Corporate responsibility for Environment protection (CREP) for the Cement plant &amp; Captive power plant.</li> <li>All material belt conveyors are covered with metal sheet.</li> <li>All road in cement plant are paved &amp; cleaning by vacuum sweeping machine for minimize the fugitive dust emission.</li> <li>High efficient bag filters install at all material transfer point.</li> <li>All raw materials stored in covered storage yard &amp; intermediate, finish product stored in silos.</li> <li>Bag house at Raw mill &amp; Kiln, Coal Mill, Cement Mill etc. stack to maintain particular matter emission level of &lt;30 mg/Nm3.</li> <li>Fly ash unloading through pneumatic system.</li> <li>Water spraying system installed at source of fugitive dust emission points.</li> <li>ESP's installed at cooler &amp; Boiler stack.</li> </ul>
(xxvii)	Corporate Environmental Responsibility	At least 2.5% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on Public Hearing issues, locals need and itemswise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office. Implementation of such program shall be ensured by constituting a Committee comprising of	Complied	<ul> <li>Various activities every year are being taken to benefit the society and address the public hearing issue.</li> <li>Details of CSR activities taken in FY 2022-23 are given below:</li> </ul>

		the proponent, representatives of village P and District Administration. Action taken represents shall be submitted to the Ministry's Office.	ort in this			
		Detail CSR Acti	vities Carried Out in FY: 2022-	23:		
SN	Name of the pro	ject	Item from the list of activities in Schedule VII to the Act	Local Area or other	District	Amount spent for the Project (inRs.)
1	Construction of o	community hall at Aakya village		AAKYA VILLAGE	Chittorgarh	₹ 23,12,619.00
2	CC road construc	tion at Karparam ji Khedi village	]	KARPARAM JI KHEDI	Chittorgarh	₹ 14,26,219.00
3	Construction .of	CC road Lalukheda-Mangrol (samshan)	Infrastructure Development	Lalukheda	Chittorgarh	₹ 30,12,283.00
4	CC road construc	tion at Mangrol Village		Mangrol	Chittorgarh	₹ 23,43,190.00
5	Mangrol Road lig	ght		Mangrol	Chittorgarh	₹ 14,16,000.00
6		gram for women & Saparsh Program	Livelihood Promotion	Mangrol & Other villages	Chittorgarh	₹ 28,36,464.00
7	Water Tanker Su	pply shahbad village	Drinking Water Arrangement	Shahbad	Chittorgarh	
8	CONST. OF SCHO	OOL BOUNDARY WALL AT MGR		Mangrol	Chittorgarh	₹ 12,69,944.00
9	Boundary wall Ti	lakheda school	]	Tilakheda	Chittorgarh	₹ 13,18,735.00
10	Construction of L	Library at Arniya Joshi	Educational Charity	Arniya Joshi	Chittorgarh	₹ 4,62,219.00
11	School ground fil center at Arniya	lling at Arniya Joshi, construction of community		Arniya Joshi	Chittorgarh	₹ 7,82,619.00
12	Mangrol Playgro	und development	Sports	Mangrol	Chittorgarh	₹ 10,97,497.00
13	Arniya toilet con	struction	Sanitation	Arniya Joshi	Chittorgarh	₹ 3,88,585.00
TOTA	L					₹ 1,86,66,374.00
(xxviii)	Corporate Environmental Responsibility	In addition to the above provision of proponent shall prepare a detailed CSR Pla next 5 years including annual physical and targets for the existing-cum-expansion proje includes village-wise, sector-wise (Health, E Sanitation, Skill Development and infrastruct activities in consultation with the local com and administration. The CSR Plan will incommount of 2% retain annual profits of previous towards CSR activities for life of the project. A budget head shall be created and the annual	n for the financial ct, which ducation, ture etc.) nmunities clude the us 3 years separate	ly refer the above point.		

		and revenue expenditure on various activities of the CSR Plan shall also be uploaded on the company website and shall also be provided in the Annual Report of the company.		
(xxix)	Risk Mitigation And Disaster Management	A Risk Assessment Study and Disaster Preparedness and Management Plan along with the mitigation measures shall be prepared with a focus of Disaster Prevention and a copy submitted to the Ministry's Regional Office, SPCB and CPCB within 3 months of issue of Environment Clearance letter.	Complied	<ul> <li>Unit has the onsite emergency plan with respect to following objectives.</li> <li>To overcome any emergency in its initial stage and to handle Disaster in most effective manner.</li> <li>To eliminate any chance of loss to Human Life.</li> <li>To minimize loss of Property in the Plant and surrounding areas.</li> <li>To maintain essential supplies at the time of natural Calamities and/or Public disturbances.</li> <li>Approved On-Site Emergency Plan has been submitted at concern offices.</li> </ul>
xxx	Human Health Environment	To educate the workers, all the work places where dust may cause a hazard shall be clearly indicated as a dust exposure area through the use of display signs which identifies the hazard and the associated health effects.	Complied	Unit display environment health & safety slogan / messages in the existing Plant premises to spread the awareness with respect to hazard and the associated health effects.
xxxi	Miscellaneous	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structure to be removed after the completion of the project.	Complied	All necessary infrastructure and facilities such as fuel for cooking, mobile toilets, safe drinking water, medical health care, crèche etc. has provided during the construction period.
В.	GENERAL CONDI	TIONS:		
(i)	Statutory compliance	The Project authorities must strictly adhere to the stipulation made by the Rajasthan Pollution Control Board and the State Government.	Complied	Consent to Operate has been granted for Cement Plant L-1, L-2, L-3, Power Plant, WHRS & Residential township by Rajasthan State Pollution Board, Jaipur and complies with all conditions.

(ii)	Statutory compliance	No further expansion or modification in the plant shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change (MoEFCC).	Complied	Prior approval of the MoEF&CC will be obtained for expansion or modification in the Plant, if any.
(iii)		At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM10, PM2.5, SO2 and NOx are anticipate in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the SPCB/CPCB once in Six months.	Complied	Unit has installed 04 nos. of stations for monitoring of Ambient Air Quality parameters i.e.: PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> & NOx in consultation with the RSPCB and monitoring data are being regularly submitted to the Ministry and its regional office and the SPCB/CPCB.  Please refer the above <b>Annexure-1</b> and <b>Annexure-2</b> for detail Stack Emission and Ambient Air Quality monitoring results for the period: Oct-22 to March-23, respectively.
(iv)		Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Complied	There is no waste water discharge from cement plant, hence 'Zero discharge' facility adopted and waste water generated from CPP & WHRS is being reused after treatment in dust suppression and machineries cooling purpose in the cement plant.
(v)	Noise Monitoring And Prevention	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75dBA (daytime) and 70 dBA (night time).	Complied	Silencer, acoustic hoods, enclosures etc. are provided at noise generating points and PPEs are provided to respective workmen. Detail Noise level monitoring report for the period: Oct-22 to March-23 is enclosed as <b>Annexure-5</b> .
(vi)	Human Health Environment	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Complied	Occupational health surveillance of the workers is being done periodically.
(vii)		The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	Complied	Unit has already been developed 16 nos. of injection well and 1 recharge pond in the cement plant & colony.
(viii)	Statutory compliance	The project proponent shall also comply with all the environment protection measures and safeguards recommended in the EIA/EMP report. Further, the	Complied	Kindly refer the point no. xxvii, details are mentioned as above.

		company must undertake socio-economic		
		development activities in the surrounding villages like community development programmes, education programmes, drinking water supply and health care etc.		
(ix)	Statutory compliance	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change (MoEFCC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Lucknow. The funds so provide shall not be diverted for any other purpose.	Complied	Complied
(x)	Statutory compliance	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestion/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	Complied	A copy of Environmental clearance letter has been sent to the SDM, Nimbahera tehsil, The Sarpanch, Gram panchayat, Mangrol, DIC, Chittorgarh, Chief Executive officer Zila parishad, Chittorgarh The District Magistrate, Chittorgarh on dated 19.09.2016 The clearance letter has uploaded on the website of the company i.e. <a href="https://www.jkcement.com/environmental-compliance">https://www.jkcement.com/environmental-compliance</a>
(xi)	Statutory compliance	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEFCC at Lucknow. The respective zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; PM10, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Complied	Periodical EC compliance report with monitored data are being uploaded on company website and same has been sent to MoEF&CC, CPCB & RSPCB in soft copy through email. The criteria pollutant levels namely; $PM_{10}$ , $SO_2$ , $NOx$ (ambient levels as well as stack emissions) is being displayed at main gate of the company in public domain.

(xii)	Statutory compliance	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environment conditions including results of monitored data (both in hard copies as well as by email) to the Regional Office of MOEFCC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Lucknow/ CPCB/SPCB shall monitor the stipulated conditions.	Complied	Last EC compliance report submitted vide our letter No.: MGR/PC/21/C13, dated 19.11.2022 through email on 22.11.2022 for the period: April-2022 to September- 2022.
(xiii)	Statutory compliance	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MOEFCC at Lucknow by e-mail.	Complied	The Environment Statement report of cement plant L-1,2,3, CPP 25MW, WHRS 10MW, 29.1 MW & Residential Colony of FY 2021-22 has submitted vide letter No.: MGR/PC/ESR/21/641 to 643, dated: 19.09.2022 to the RSPCB and Regional Office of the MoEF&CC and also uploaded on our company website, which can be assess by following link: <a href="https://www.jkcement.com/environmental-compliance">https://www.jkcement.com/environmental-compliance</a>
(xiv)	Statutory compliance	The Project Proponent shall inform the public that the project has been accorded environment clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at website of the Ministry of Environment, Forest and Climate Change (MoEFCC) at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspaper that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office at Lucknow.	Complied	Unit published the notice that the project has been accorded environmental clearance by the MoEF&CC in two newspapers namely.  • Dainik Bhaskar dated 17.09.2016  • Rajasthan Patrika dated 17.09.2016
(xv)	Miscellaneous	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied	Agreed.

Α	<b>General Conditi</b>	<u>ons</u>		
(ii)	Miscellaneous	It is mentioned that there will be no pollution load increment due to enhancement of WHRB capacity from 20 MW to 30 MW. The following measures will be implemented to increase the waste heat recovery power generation upto 10 MW:  • Gain of 2.5 MW and 2.9 MW power generation by enhancement of boiler inlet flue temperature (from 380 480 C) by recirculation of hot air in line-2 and line respectively, i.e., total gain will be 5.4 MW.  • Installing a new boiler with efficient heat recovery, as there will be higher stream recovery with temperature of 440 degree with minimization of condensing temperature, with gain of 4.6 MW.	Complied	Waste Heat Recovery Boiler (WHRB) is eco-friendly system and there is no increase pollution load by capacity enhancement of WHRB power generation.
(iii)	Miscellaneous	The certified EC compliance has been obtained from Regional Office (Lucknow) of MOEF&CC vide letter No.: IV/ENV/R/IND167/946/2017/732 dated 09.07.2018.	Complied	Noted
(iv)	Miscellaneous	The proponent has mentioned that there is no court case or violation under EIA Notification to the project or related activity.	Complied	Agreed
(v)	Miscellaneous	<ul> <li>The proposal was considered by the Expert Appraisal Committee (Industry-I) during its 34<sup>th</sup> meeting held on 6<sup>th</sup> to 7<sup>th</sup> August, 2018. After detailed deliberations, the committee recommended for the grant of amendment to the environmental clearance with the following conditions.</li> <li>The power generation from waste heat recovery boiler shall be enhanced to 20 MW to 36 MW.</li> <li>The PP shall under take additional greenbelt development in 5% of the total area.</li> <li>The PP shall construct 5 additional rainwater recharging pits.</li> </ul>	Complied	29.1 MW WHRS has been installed.

(vi)	Miscellaneous	The ministry considered the above recommendation of EAC and hereby decided to amend the Environmental Clearance vide letter F. No. J-11011/267/2013-IA.II (I) dated 08.09.2016 with the conditions as recommended by EAC in para 5 above.	Complied	Noted
(vii)	Miscellaneous	All other terms and conditions in the Environmental clearance vide letter F. No. J-11011/267/2013-IA.II (I) dated 08.09.2016 are shall remain the same.	Complied	Noted

In compliance to the MoEFCC Office Memorandum F. No. IA3-22/8/2021-1A.III [150512] dated 18.07.2022 regarding Sensitization of project proponents on implementation of ban on Single Use Plastic (SUP) — Unit has been conducted awareness program to their employee, stakeholders and to the society in nearby villages, photographs of the same is enclosed in as <u>Annexure-6</u>.

Yours Sincerely,

For J. K. Cement Works, Mangrol

(Authorized Signatory)

MONTH:	Oct-22								
MONTH:	OCI-22		Stack				1		
Date	Name of the Stack / Duct attached with Unit	Cross Sectional Area of duct (in M2)	Gases Temp. (in K)	Gaes Velocity (in M/Sec.)	Flow of gases (in Nm3/Sec.)	Dust Conc. (Mg/Nm3)	Mean Dust Conc.(in Mg/Nm3)	Emission (in Ts/Day)	Remarks
04.10.2022		0.38	329	9.96	3.43	14.0		0.004	
11.10.2022	LS CRUSHER-1 BAG	0.38	328	9.43	3.26	11.2	12.0	0.003	
18.10.2022	FILTER	0.38	326	10.29	3.57	16.1	13.0	0.005	
25.10.2022		0.38	331	9.80	3.35	10.5		0.003	
04.10.2022		5.23	414	15.03	56.58	10.8		0.053	
11.10.2022	KILN NO1	5.23	428	15.12	55.06	12.2	10.7	0.058	
18.10.2022	BAG HOUSE	5.23	417	15.35	57.37	9.1	10.7	0.045	
25.10.2022		5.23	421	15.84	58.64	10.7		0.054	
04.10.2022		7.07	394	12.65	86.81	15.5		0.116	
11.10.2022	0001 ED E0D 4	7.07	401	13.06	89.34	14.0	14.3	0.108	
18.10.2022	COOLER ESP-1	7.07	397	12.76	88.14	15.0	14.5	0.114	
25.10.2022		7.07	405	13.01	90.17	12.5		0.097	
04.10.2022		0.45	356	14.04	6.15	19.3		0.010	
11.10.2022	COAL MILL-1 BAG	0.45	349	13.71	5.99	12.1	16.1	0.006	
18.10.2022	FILTER	0.45	358	13.53	5.93	18.6	10.1	0.010	
25.10.2022		0.45	361	13.74	6.08	14.3		0.008	
STOP									
STOP	CEMENT MILL NO1				STOP				
STOP	BAG FILTER				3106				
STOP						1	1		
06.10.2022		0.50	356.00	15.22	7.51	11.1		0.010	
13.10.2022	CEMENT MILL NO2	0.50	353.00	15.53	7.61	8.9	10.5	0.007	
20.10.2022	BAG FILTER	0.50	352.00	14.98	7.32	11.4	10.0	0.006	
28.10.2022		0.50	355.00	14.95	7.23	10.5		0.008	

MONTH:	Nov-22								
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K )	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/Nm3)	Mean Dust Conc.(in Mg/Nm3)	Emission (in Ts/Day)	Remarks
01.11.2022		0.38	334	10.35	3.53	9.6		0.003	
09.11.2022	LSCRUSHER - 1	0.38	333	10.76	3.68	13.3	40.5	0.004	
17.11.2022	BAG FILTER	0.38	323	10.36	3.66	8.7	10.5	0.003	
24.11.2022		0.38	321	10.50	3.73	10.2		0.003	
02.11.2022		5.23	403	15.39	59.52	10.3		0.053	
STOP	KILN No.1 BAG	STOP	STOP	STOP	STOP	STOP	10.3	STOP	
STOP	HOUSE	STOP	STOP	STOP	STOP	STOP	10.5	STOP	
STOP		STOP	STOP	STOP	STOP	STOP		STOP	
02.11.2022	0001505004	7.07	394	12.65	87.67	10.2		0.077	
STOP		STOP	STOP	STOP	STOP	STOP	40.0	STOP	
STOP	COOLER ESP -1	STOP	STOP	STOP	STOP	STOP	10.2	STOP	
STOP		STOP	STOP	STOP	STOP	STOP		STOP	
02.11.2022		0.45	348	13.88	6.10	12.6		0.007	
09.11.2022	COAL MILL - 1	0.45	355	13.82	6.14	8.9	12.6	0.005	
STOP	BAG FILTER	STOP	STOP	STOP	STOP	STOP	12.0	STOP	
STOP		STOP	STOP	STOP	STOP	STOP		STOP	
STOP				I	1	l	1		
STOP	CEMENT MILL No.				STOP				
STOP	- 1 BF				3106				
STOP				Г		Г	1		
02.11.2022		0.50	357.00	15.22	7.51	9.2		0.010	
09.11.2022	CEMENT MILL No.	0.50	364.00	15.53	7.61	7.4	9.3	0.007	
16.11.2022	- 2 BF	0.50	354.00	14.98	7.32	9.8	3.5	0.006	
23.11.2022		0.50	351.00	14.95	7.23	10.6		0.008	

MONTH:	Dec-22				_				
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K )	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/Nm3)	Mean Dust Conc.(in Mg/Nm3)	Emission (in Ts/Day)	Remarks
05.12.2022		0.38	325	10.74	3.74	8.4		0.003	
12.12.2022	LSCRUSHER - 1	0.38	325	10.51	3.66	10.6	40.0	0.003	
20.12.2022	BAG FILTER	0.38	323	9.81	3.44	14.8	10.9	0.004	
26.12.2022		0.38	329	10.33	3.56	9.9		0.003	
05.12.2022		5.23	415	16.47	61.85	11.9		0.064	
12.12.2022	KILN No.1 BAG	5.23	413	15.33	57.85	11.8	10.3	0.059	
20.12.2022	HOUSE	5.23	409	16.97	64.67	8.2		0.046	
26.12.2022		5.23	418	16.39	61.11	9.1		0.048	
05.12.2022		7.07	428	12.61	88.85	12.8		0.098	
12.12.2022	COOLER ESP -1	7.07	425	11.89	84.92	15.0	13.9	0.110	
20.12.2022	COOLER ESP -1	7.07	431	12.11	85.62	17.9		0.132	
26.12.2022		7.07	423	12.27	87.63	9.7		0.073	
05.12.2022		0.45	345	13.38	6.02	12.9		0.007	
12.12.2022	COAL MILL - 1	0.45	347	13.72	6.22	14.5	13.7	0.008	
20.12.2022	BAG FILTER	0.45	343	14.20	6.41	16.2	13.7	0.009	
26.12.2022		0.45	349	14.04	6.40	11.3		0.006	
STOP					<u> </u>				
STOP	CEMENT MILL No				CTOD				
STOP	1 BF				STOP				
STOP									
06.12.2022		0.50	364.00	15.22	7.51	9.3		0.010	
12.12.2022	CEMENT MILL No	0.50	363.00	15.53	7.61	8.2	9.1	0.007	
20.12.2022	2 BF	0.50	369.00	14.98	7.32	10.2	5.1	0.006	
26.12.2022		0.50	365.00	14.95	7.23	8.8		0.008	

MONTH:	Jan-23	1			•		1		
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K )	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/Nm3)	Mean Dust Conc.(in Mg/Nm3)	Emission (in Ts/Day)	Remarks
03.01.2023		0.38	325	12.30	4.29	12.9		0.005	
10.01.2023	LSCRUSHER - 1	0.38	325	8.84	3.08	14.9	40.0	0.004	
16.01.2023	BAG FILTER	0.38	323	10.06	3.53	14.5	13.8	0.004	
24.01.2023		0.38	329	10.81	3.72	13.0		0.004	
03.01.2023		5.23	403	15.39	59.52	8.3		0.043	
11.01.2023	KILN No.1 BAG	5.23	398	14.89	58.31	6.7	7.8	0.034	
17.01.2023	HOUSE	5.23	401	15.46	60.09	7.9		0.041	
25.01.2023		5.23	405	14.71	56.61	8.4		0.041	
04.01.2023		7.07	414	12.07	86.20	10.4	10.3	0.077	
12.01.2023	COOLER ESP -1	7.07	403	10.74	76.44	10.0		0.066	
18.01.2023	COOLLY LSF -1	7.07	406	9.95	70.58	10.1		0.062	
28.01.2023		7.07	411	9.35	66.10	10.8		0.062	
03.01.2023		0.45	342	12.67	5.72	6.2		0.003	
11.01.2023	COAL MILL - 1	0.45	344	13.85	6.30	5.7	6.3	0.003	
17.01.2023	BAG FILTER	0.45	341	11.86	5.34	6.9	0.5	0.003	
25.01.2023		0.45	339	12.57	5.66	6.4		0.003	
STOPPED	CEMENT MILL No 1 BF				STOP				
06.01.2023		0.50	363.00	15.22	7.51	16.4		0.010	
14.01.2023	CEMENT MILL No	0.50	365.00	15.53	7.61	11.3	12.5	0.007	
21.01.2023	2 BF	0.50	367.00	14.98	7.32	12.0		0.006	
28.01.2023		0.50	368.00	14.95	7.23	10.4		0.008	

MONTH:	Feb-23									
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks	
02.02.2023		0.38	322	9.67	3.40	17.0		0.005		
09.02.2023	LSCRUSHER - 1	0.38	325	10.03	3.49	12.4		0.004		
16.02.2023	BAG FILTER	0.38	327	10.24	3.55	10.6	14.6	0.003		
23.02.2023		0.38	329	10.81	3.72	18.4		0.006		
03.02.2023		5.23	398	16.08	62.97	12.2		0.066		
10.02.2023	KILN No.1 BAG	5.23	406	14.94	57.35	15.1	12.2	0.075		
17.02.2023	HOUSE	5.23	408	14.76	56.38	9.2	12.2	0.045		
24.02.2023		5.23	398	13.87	54.31	10.6		0.050		
01.02.2023		7.07	414	10.89	77.25	10.8		0.072		
08.02.2023	COOLED ESP. 1	7.07	406	10.41	73.60	14.5		0.092		
14.02.2023	COOLER ESP -1	7.07	412	11.57	81.53	13.0	12.8	0.092		
23.02.2023		7.07	407	9.14	64.62	12.6		0.070		
03.02.2023		0.45	343	13.44	6.07	9.2		0.005		
10.02.2023	COAL MILL - 1 BAG	0.45	344	14.13	6.36	8.8	7.5	0.005		
17.02.2023	FILTER	0.45	342	13.57	6.11	4.6	7.5	0.002		
24.02.2023		0.45	341	12.91	5.83	6.5		0.003		
STOPPED	CEMENT MILL No 1 BF		STOP							
04.02.2023		0.50	367.00	13.70	6.87	14.8		0.009		
07.02.2023	CEMENT MILL No	0.50	361.00	14.47	7.24	22.5	12.8	0.014		
17.02.2023	2 BF	0.50	362.00	11.93	5.99	16.1	12.0	0.008		
25.02.2023		0.50	366.00	12.68	6.36	12.9		0.007		

MONTH:	Mar-23								
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K )	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/Nm3)	Mean Dust Conc.(in Mg/Nm3)	Emission (in Ts/Day)	Remarks
04.03.2023		0.38	323	10.06	3.53	11.3		0.003	
10.03.2023	LSCRUSHER -	0.38	328	9.50	3.28	19.3		0.005	
18.03.2023	1 BAG FILTER	0.38	327	9.01	3.12	8.4	12.9	0.002	
23.03.2023		0.38	324	7.46	2.61	12.6		0.003	
02.03.2023		5.23	408	15.49	59.17	8.4		0.043	
09.03.2023	KILN No.1	5.23	411	14.60	55.36	9.2	9.6	0.044	
15.03.2023	BAG HOUSE	5.23	397	13.46	52.84	10.3	5.0	0.047	
27.03.2023		5.23	393	13.90	55.12	10.6		0.050	
01.03.2023		7.07	411	9.09	63.00	10.2		0.056	
06.03.2023	COOLER ESP	7.07	408	9.97	69.32	11.8	13.2	0.071	
13.03.2023	1	7.07	414	11.67	81.15	15.0		0.105	
24.03.2023		7.07	405	8.11	56.21	15.6		0.076	
02.03.2023		0.45	335	11.97	5.30	8.8		0.004	
09.03.2023	COAL MILL - 1	0.45	333	11.66	5.16	9.3	0.5	0.004	
15.03.2023	BAG FILTER	0.45	340	12.58	5.55	6.3	8.5	0.003	
27.03.2023		0.45	338	13.96	6.14	9.6		0.005	
STOPPED	CEMENT MILL No 1 BF				STOP				
01.03.2023		0.50	358.00	15.22	7.51	18.9		0.010	
11.03.2023	CEMENT	0.50	357.00	15.53	7.61	18.4	19.6	0.007	
14.03.2023	MILL No 2 BF	0.50	363.00	14.98	7.32	21.7	18.6	0.006	
25.03.2023		0.50	368.00	14.95	7.23	15.5		0.008	

MONTH:	RTICULATE MATTER EMIS	DOIOIN MOINTOIN	INO INEI OINT	TROWN ON TO	OUNCE (OTAC	DIX EIVIIOOIO	IN ) I OR OLIVILIA	I I LANI L-II	_
Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K )	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
03.10.2022		1.23	325	11.79	14.26	8.2		0.010	
14.10.2022	LSCRUSHER - 2 BAG	1.23	323	11.43	13.69	10.5	0.7	0.012	
21.10.2022	FILTER	1.23	327	12.24	14.61	10.7	9.7	0.014	
28.10.2022		1.23	326	11.59	13.97	9.3		0.011	
03.10.2022		14.18	422.00	15.28	211.01	8.4		0.153	
10.10.2022		14.18	419.00	15.49	214.61	11.0		0.204	1
17.10.2022	KILN No.2 BAG HOUSE	14.18	424.00	15.16	207.99	8.6	9.0	0.155	1
24.10.2022		14.18	428.00	15.50	216.16	7.9		0.148	
			.20.00	10.00	2.00			011.10	
03.10.2022		8.80	393.00	15.05	130.69	6.6		0.075	]
10.10.2022	COOLER ESP -2	8.80	391.00	15.11	130.77	12.2	8.3	0.138	
17.10.2022	COOLLIN LOF -2	8.80	399.00	15.42	132.58	7.0	0.5	0.080	
24.10.2022		8.80	397.00	15.28	130.52	7.3		0.082	
03.10.2022		2.00	354.00	13.95	27.35	13.3		0.031	
10.10.2022	COALMILL 2 BAC	2.00	349.00	14.28	28.00	13.1		0.031	
17.10.2022	COAL MILL - 2 BAG FILTER	2.00	351.00		28.44	9.0	11.6	0.032	1
	r iz i z i v	-		14.46					4
24.10.2022		2.00	356.00	14.84	29.00	10.8		0.027	
03.10.2022		6.60	352.00	12.75	82.22	12.8		0.091	
11.10.2022		6.60	348.00	12.99	84.32	15.4		0.112	
17.10.2022	CEMENT MILL No3 BF	6.60	354.00	13.00	83.56	12.4	13.6	0.090	
27.10.2022		6.60	358.00	13.43	86.89	13.9		0.104	
05 10 2022		0.70	227.00	44.00	0.10	12.0		0.010	
05.10.2022		0.79	327.00	11.98	9.19	12.8		0.010	
12.10.2022	PACKER BF-1 (L-2)	0.79	330.00	12.45	9.49	12.7	12.6	0.010	
19.10.2022		0.79	334.00	12.63	9.66	13.5		0.011	_
26.10.2022		0.79	331.00	12.26	9.43	11.5		0.009	
05.10.2022		0.79	324.00	11.82	9.10	12.1		0.010	
12.10.2022	PACKER BF-2 (L-2)	0.79	335.00	11.75	8.98	10.4	12.1	0.008	
19.10.2022	FAUNEN DF-2 (L-2)	0.79	331.00	12.16	9.27	12.2	12.1	0.010	
26.10.2022		0.79	342.00	12.67	9.75	13.7		0.012	
05.10.2022		0.79	330.00	12.04	9.20	11.2		0.009	
12.10.2022		0.79	328.00	11.52	8.84	7.4		0.006	1
19.10.2022	PACKER BF-3	0.79	334.00	12.21	9.33	11.5	10.9	0.009	1
26.10.2022		0.79	332.00	12.54	9.65	13.5		0.003	1
05.10.2022	-	0.79	333.00	11.99	9.23	11.0		0.009	4
12.10.2022	PACKER BF- 4	0.79	331.00	11.35	8.65	11.2	11.8	0.008	1
19.10.2022		0.79	329.00	11.54	8.82	13.5		0.010	4
26.10.2022		0.79	332.00	12.02	9.28	11.4		0.009	

	J.K.CEMENT WORKS ,MANGROL CHITTORGARH (RAJ.)												
PA	RTICULATE MATTER EMIS	SSION MONITOR				CK EMISSIO	N ) FOR CEMEN	T PLANT L-II					
MONTH:	Nov-22						•						
Date	Name of Stack	Cross Sectional Area of Duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity (in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks				
03.11.2022		1.23	325	11.79	14.36	11.6		STOP					
10.11.2022	LSCRUSHER - 2 BAG	1.23	323	11.43	13.87	10.4	10.5	0.012					
17.11.2022	FILTER	1.23	327	12.24	14.81	10.6	10.5	0.014					
29.11.2022		1.23	326	11.59	14.11	9.2		0.011					
03.11.2022		14.18	426.00	15.30	215.51	7.1		0.132					
10.11.2022	KII NI NIO 2 BAC HOLISE	14.18	417.00	14.50	202.22	6.3	7.7	0.110					
17.11.2022	KILN No.2 BAG HOUSE	14.18	429.00	14.93	209.60	9.7	7.7	0.176					
24.11.2022		14.18	423.00	14.38	201.21	7.7		0.134					
03.11.2022		8.80	390.00	14.74	127.99	10.7		0.118					
10.11.2022	000/50 500 0	8.80	394.00	15.12	130.86	8.1		0.092					
17.11.2022	COOLER ESP -2	8.80	392.00	15.18	130.95	8.8	9.4	0.100					
24.11.2022		8.80	398.00	15.45	134.60	10.1		0.117					
03.11.2022		2.00	356.00	13.99	27.43	9.1		STOP					
10.11.2022	COAL MILL - 2 BAG	2.00	363.00	14.56	28.55	8.2	10.1	0.020					
17.11.2022	FILTER	2.00	350.00	13.82	27.18	11.6	10.1	0.027					
24.11.2022		2.00	357.00	13.55	26.74	11.4		0.026					
04.11.2022		6.60	354.00	13.00	84.66	10.7		0.078					
10.11.2022	CEMENT MILL No. 2 DE	6.60	348.00	13.34	86.59	12.3	11.0	0.092					
17.11.2022	CEMENT MILL No3 BF	6.60	357.00	12.95	84.90	9.9	11.0	0.073					
24.11.2022		6.60	351.00	13.25	86.58	11.0		0.082					
04.11.2022		0.79	331.00	12.72	9.79	12.1		0.010					
11.11.2022	PACKER BF-1 (L-2)	0.79	326.00	12.02	9.28	9.0	10.3	0.007					
18.11.2022	THORER BIT (E 2)	0.79	324.00	12.34	9.46	10.7	10.0	0.009					
25.11.2022		0.79	328.00	13.15	10.19	9.2		0.008					
04.11.2022		0.79	331.00	13.01	10.04	10.9		0.009					
11.11.2022	D. 01/50 //	0.79	325.00	13.04	10.03	9.8		0.008	1				
18.11.2022	PACKER BF-2 (L-2)	0.79	329.00	12.17	9.43	14.1	11.9	0.011					
25.11.2022		0.79	333.00	12.81	9.89	12.7		0.011					
04.11.2022		0.79	329.00	12.02	9.25	11.1		0.009					
11.11.2022	DAOMED DE C	0.79	326.00	11.49	8.87	9.4	44.5	0.007	1				
18.11.2022	PACKER BF-3	0.79	331.00	12.16	9.36	11.4	11.6	0.009	1				
25.11.2022		0.79	333.00	12.56	9.73	14.4		0.012	]				
04.11.2022		0.79	332.00	12.89	9.95	13.5		0.012					
11.11.2022		0.79	325.00	12.05	9.27	8.5		0.007	1				
18.11.2022	PACKER BF- 4	0.79	328.00	12.41	9.61	14.3	12.3	0.012	1				
25.11.2022		0.79	332.00	12.23	9.44	13.0		0.011	1				
20.11.2022		0.13	332.00	12.23	J.44	13.0		0.011					

# CHITTORGARH (RAJ.) PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-II MONTH: Dec-22

MONTH:	Dec-22								
Date	Name of Stack	Cross Sectional Area of Duct (in M2)	Stack Gases Temp. ( in K)	Gaes Velocity (in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
06.12.2022		1.23	326	12.27	13.80	10.2		STOP	
13.12.2022	LSCRUSHER - 2 BAG	1.23	328	12.16	13.59	10.9		0.013	
26.12.2022	FILTER	1.23	327	12.03	13.48	9.3	9.9	0.011	
31.12.2022		1.23	329	12.43	13.85	9.1		0.011	1
07.12.2022		14.18	428.00	15.17	149.77	13.1		0.170	
14.12.2022		14.18	423.00	15.40	153.84	10.5		0.140	1
21.12.2022	KILN No.2 BAG HOUSE	14.18	425.00	14.51	144.27	13.6	13.5	0.170	1
28.12.2022	•	14.18	422.00	14.96	149.80	16.9		0.219	1
07.40.0000		0.00	200.00	44.04	120.77	0.4		0.402	
07.12.2022	-	8.80	399.00	14.81	130.77	9.1		0.103	-
14.12.2022	COOLER ESP -2	8.80	391.00	14.96	131.65	10.4	9.2	0.118	-
21.12.2022	-	8.80	397.00	15.38	136.26	8.4		0.099	_
28.12.2022		8.80	405.00	15.43	137.63	8.7		0.103	
07.12.2022		2.00	351.00	13.94	27.88	10.7		STOP	
14.12.2022	COAL MILL - 2 BAG	2.00	356.00	14.33	28.76	9.9	9.5	0.025	
21.12.2022	FILTER	2.00	349.00	13.61	27.50	9.1	9.5	0.022	
28.12.2022		2.00	361.00	14.15	28.49	8.3		0.020	
07.12.2022		6.60	368.00	13.77	90.58	11.4		STOP	
14.12.2022	CEMENT MILL No3 BF	6.60	371.00	13.36	88.18	9.2	10.2	0.070	
21.12.2022	CEIVIEINT IVIILL INO3 DF	6.60	374.00	13.73	91.23	10.5	10.2	0.083	
28.12.2022		6.60	377.00	13.28	88.54	9.8		0.075	
06.12.2022		0.79	330.00	12.65	10.03	11.7		0.010	
13.12.2022	DAOKED DE 4 (LO)	0.79	332.00	12.89	10.12	8.7	40.4	0.008	
19.12.2022	PACKER BF-1 (L-2)	0.79	333.00	11.93	9.40	10.7	10.1	0.009	
27.12.2022		0.79	331.00	11.90	9.31	9.2		0.007	
06.12.2022		0.79	325.00	12.25	9.65	14.2		0.012	
13.12.2022	1	0.79	336.00	13.16	10.44	10.3		0.009	1
19.12.2022	PACKER BF-2 (L-2)	0.79	332.00	12.79	10.04	10.1	12.3	0.009	1
27.12.2022	1	0.79	339.00	12.77	10.09	14.4		0.013	1
06.12.2022		0.79	338.00	12.13	9.59	10.6		0.009	
13.12.2022	PACKER BF-3	0.79	329.00	11.59	9.13	8.5	10.7	0.007	
19.12.2022		0.79	334.00	12.06	9.56	15.1	. 3.,	0.012	
27.12.2022		0.79	341.00	12.65	9.93	8.7		0.007	
06.12.2022		0.79	330.00	12.95	10.27	9.1		0.008	
	PACKER BF- 4	0.79	325.00		10.27				1
13.12.2022		0.79		13.46 13.77		11.5 8.4	10.2	0.011	1
19.12.2022	-		329.00		10.81	+		0.008	-
27.12.2022		0.79	327.00	13.13	10.38	11.8		0.011	

MO	ΝI	Н	: .	Jan-23

MONTH:	Jan-23								
Date	Name of Stack	Cross Sectional Area of Duct (in M2)	Stack Gases Temp. ( in K)	Gaes Velocity (in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
02.01.2023		1.23	324	11.29	12.77	16.1		0.018	
13.01.2023	LSCRUSHER - 2 BAG	1.23	327	11.98	13.43	10.3		0.012	
20.01.2023	FILTER	1.23	328	12.36	13.81	9.4	12.6	0.011	
25.01.2023		1.23	323	11.59	13.15	14.5		0.016	
07.01.2023		14.18	404.00	15.41	161.18	8.1		0.113	
11.01.2023		14.18	414.00	15.34	156.57	7.4	0.0	0.100	
21.01.2023	KILN No.2 BAG HOUSE	14.18	401.00	14.69	154.80	11.5	9.6	0.154	1
24.01.2023		14.18	406.00	14.18	147.59	11.2		0.143	
07.01.2023		8.80	388.00	6.16	54.76	21.8		0.103	
13.01.2023		8.80	389.00	8.27	73.27	18.7		0.118	1
20.01.2023	COOLER ESP -2	8.80	398.00	7.48	66.05	11.9	16.3	0.068	1
24.01.2023		8.80	381.00	6.90	60.72	12.9		0.068	
07.01.2023		2.00	344.00	12.61	25.22	5.3		0.012	
11.01.2023	COAL MILL - 2 BAG	2.00	339.00	13.70	27.68	7.4		0.018	1
21.01.2023	FILTER	2.00	341.00	13.55	27.28	5.0	6.5	0.012	1
24.01.2023		2.00	338.00	13.12	26.42	8.1		0.018	
05.01.2023		6.60	358.00	11.81	78.47	6.1		STOP	
14.01.2023		6.60	360.00	10.87	72.47	6.7	5.6	0.042	1
16.01.2023	CEMENT MILL No3 BF	6.60	365.00	11.45	75.82	2.8		0.018	
27.01.2023		6.60	369.00	12.65	83.49	6.8		0.049	
02.01.2023		0.79	318.00	12.32	9.74	8.0		0.007	
16.01.2023	DAOKED DE 4 (LO)	0.79	315.00	12.88	10.18	11.3	40.0	0.010	
25.01.2023	PACKER BF-1 (L-2)	0.79	316.00	12.48	9.83	14.6	12.2	0.012	1
30.01.2023		0.79	318.00	12.52	9.83	14.7		0.012	
05.01.2023		0.79	320.00	12.70	10.07	12.4		0.011	
14.01.2023	1	0.79	321.00	12.38	9.78	9.5		0.008	1
20.01.2023	PACKER BF-2 (L-2)	0.79	318.00	12.42	9.78	14.6	11.5	0.012	1
24.01.2023	-	0.79	318.00	12.56	9.86	9.5		0.008	
04.01.2022		0.79	312.00	11 20	Q 76	10.0		0.008	
04.01.2023 14.01.2023	-	0.79	313.00 315.00	11.20 12.60	8.76 9.89	15.7		0.008	1
19.01.2023	PACKER BF-3	0.79	314.00	13.00	10.21	11.8	12.9	0.013	1
25.01.2023	1	0.79	318.00	12.32	9.67	14.2		0.010	1
03.01.2023		0.79	335.00	12.94	10.16	7.3		0.006	]
19.01.2023	PACKER BF- 4	0.79	338.00	11.70	9.22	10.4	8.4	0.008	]
27.01.2023	, MONERO F	0.79	333.00	13.90	10.99	6.3	0.1	0.006	1
31.01.2023		0.79	338.00	13.49	10.70	9.6		0.009	

# CHITTORGARH (RAJ.) PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-II MONTH: Feb-23

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
05.12.2019		1.23	327	12.09	13.55	11.5		0.013	
10.02.2023	LSCRUSHER - 2 BAG	1.23	329	11.70	13.04	14.2	13.6	0.016	
16.02.2023	FILTER	1.23	325	11.74	13.24	12.1	13.0	0.014	
20.02.2023		1.23	327	11.61	13.01	16.6		0.019	
04.02.2023		14.18	398.00	15.10	160.32	5.3		0.073	
09.02.2023	KII NI NI - O DAO HOHOE	14.18	404.00	15.31	160.14	8.5	0.0	0.118	
17.02.2023	KILN No.2 BAG HOUSE	14.18	408.00	15.59	161.47	11.9	9.3	0.166	
21.02.2023		14.18	403.00	14.88	156.02	11.3		0.152	
03.02.2023		8.80	381.00	6.87	60.66	14.0		0.073	
07.02.2023	000155 505 6	8.80	389.00	5.75	50.60	12.3	40.0	0.054	1
13.02.2023	COOLER ESP -2	8.80	394.00	6.82	60.22	12.2	12.9	0.063	]
24.02.2023		8.80	377.00	8.10	71.28	13.1		0.081	
04.02.2023		2.00	344.00	12.13	24.42	3.3		0.007	
09.02.2023	COAL MILL - 2 BAG	2.00	343.00	13.49	26.89	7.0		0.016	
17.02.2023	FILTER	2.00	339.00	12.92	25.93	5.7	5.3	0.013	
21.02.2023		2.00	341.00	12.11	24.22	5.2		0.011	
06.02.2023		6.60	361.00	13.18	87.28	4.9		0.037	
17.02.2023		6.60	359.00	13.75	90.75	11.2		0.088	
20.02.2023	CEMENT MILL No3 BF	6.60	363.00	12.92	85.27	10.0	8.4	0.074	
27.02.2023		6.60	367.00	12.73	84.30	7.5		0.055	
03.02.2023		0.79	326.00	12.91	10.17	17.9		0.016	
10.02.2023	DAO((ED DE 4 (LO)	0.79	323.00	12.61	9.97	10.7	10.0	0.009	
15.02.2023	PACKER BF-1 (L-2)	0.79	329.00	12.83	10.17	15.0	13.8	0.013	
23.02.2023		0.79	325.00	12.40	9.77	11.7		0.010	
08.02.2023		0.79	318.00	12.37	9.74	15.5		0.013	
16.02.2023		0.79	321.00	12.77	10.09	14.6		0.013	1
21.02.2023	PACKER BF-2 (L-2)	0.79	323.00	12.61	10.00	13.8	14.7	0.012	1
27.02.2023		0.79	318.00	12.80	10.08	14.8		0.013	<u> </u>
08.02.2023		0.79	323.00	12.51	9.85	9.3		0.008	
16.02.2023		0.79	318.00	12.51	9.85	12.3		0.008	1
21.02.2023	PACKER BF-3	0.79	318.00	12.51	9.90	13.0	11.9	0.011	1
27.02.2023		0.79	321.00	12.32	9.79	13.1		0.011	1
22.2020		5.70	521.00	.2.10	5.70	.5.1		3.511	
09.02.2023		0.79	318.00	12.02	9.47	14.9		0.012	
16.02.2023	PACKER BF- 4	0.79	323.00	12.37	9.71	14.4	13.7	0.012	]
23.02.2023	TAORER DI 4	0.79	324.00	12.58	9.88	12.4	10.1	0.011	
28.02.2023		0.79	324.00	11.98	9.40	13.1		0.011	

MONTH:	Mar-23	OCIOIT MOTUTOR	III O ILLI OILI	TROWN ON TO	COCKEL (C17)	OK EMIOOK	JIT / I OIL OLIVILI		
Date	Name of Stack	Cross Sectional Area of Duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
01.03.2023		1.23	341	12.08	12.98	18.1		0.020	
11.03.2023	LSCRUSHER - 2 BAG	1.23	331	11.01	12.19	18.6	18.6	0.020	
14.03.2023	FILTER	1.23	333	11.39	12.54	18.8	10.0	0.020	
25.03.2023		1.23	334	11.52	12.64	18.9		0.021	
01.03.2023		14.18	401.00	15.15	159.65	6.2		0.086	
06.03.2023	.,,,,,,,	14.18	404.00	14.20	148.52	8.4		0.108	
17.03.2023	KILN No.2 BAG HOUSE	14.18	406.00	13.03	135.62	7.7	7.5	0.090	
23.03.2023		14.18	412.00	16.12	165.33	7.7		0.110	
02.02.2022		8.80	385.00	6.94	60.06	12.5		0.065	
02.03.2023 09.03.2023		8.80	382.00	6.23	53.74	14.6		0.068	
16.03.2023	COOLER ESP -2	8.80	383.00	5.19	44.62	13.9	14.4	0.066	
25.03.2023		8.80	385.00	5.42	46.60	16.6		0.054	
23.03.2023		0.00	363.00	5.42	40.00	10.0		0.007	
01.03.2023		2.00	338.00	11.64	22.82	7.4		0.015	
06.03.2023	COAL MILL - 2 BAG	2.00	341.00	11.21	22.05	5.7	5.4	0.011	
17.03.2023	FILTER	2.00	339.00	12.72	24.94	4.4	0.4	0.009	
23.03.2023		2.00	337.00	11.72	22.90	4.1		0.008	
11.03.2023		6.60	361.00	11.99	77.57	16.5		STOP	
18.03.2023	OFMENTANIA A DE	6.60	363.00	11.04	71.19	9.2	40.0	0.057	
25.03.2023	CEMENT MILL No3 BF	6.60	357.00	11.45	73.59	9.0	12.0	0.057	
30.03.2023		6.60	361.00	12.74	81.62	13.2		0.093	
10.03.2023		0.79	322.00	12.88	9.91	10.6		0.009	
14.03.2023		0.79	317.00	12.20	9.36	11.0		0.009	
23.03.2023	PACKER BF-1 (L-2)	0.79	318.00	11.34	8.70	12.6	12.3	0.009	
28.03.2023		0.79	317.00	11.33	8.72	14.8		0.011	
00.00.000		0.70	001.00	44.50	0.00	0.7		0.007	
06.03.2023		0.79	321.00	11.56	8.92	8.7		0.007	1
15.03.2023	PACKER BF-2 (L-2)	0.79	316.00	11.73	9.03	13.5	11.4	0.011	1
20.03.2023	-	0.79	317.00	12.10	9.28	11.3		0.009	1
27.03.2023		0.79	318.00	11.45	8.78	12.1		0.009	-
06.03.2023		0.79	315.00	10.75	8.22	12.4		0.009	
15.03.2023	DVCKED DE 3	0.79	316.00	11.09	8.51	16.4	1F 9	0.012	]
20.03.2023	PACKER BF-3	0.79	314.00	12.24	9.42	17.2	15.8	0.014	]
27.03.2023		0.79	313.00	13.34	10.30	17.3		0.015	
00.00.000		0.70	000.00	40.70	0	40.0		0.010	
06.03.2023		0.79	338.00	12.70	9.77	12.0		0.010	-
13.03.2023	PACKER BF- 4	0.79	340.00	11.58	8.94	15.4	14.3	0.012	1
25.03.2023	-	0.79	339.00	12.20	9.39	16.6	6	0.013	4
29.03.2023		0.79	337.00	13.75	10.55	13.2		0.012	

### PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-III

MONTH: Oct-22

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
06.10.2022		12.56	424.00	14.66	129.41	10.4		0.116	
14.10.2022	1/11 N	12.56	430.00	14.59	127.00	9.0	400	0.099	
20.10.2022	KILN-3 BAG HOUSE	12.56	427.00	15.79	138.41	11.2	10.2	0.134	
27.10.2022		12.56	436.00	15.80	135.64	10.2	<u></u>	0.120	
06.10.2022		9.61	399.00	12.73	120.71	11.1		0.116	
14.10.2022	COOLER ESP -2	9.61	402.00	12.73	113.99	9.7	11.8	0.096	
20.10.2022		9.61	396.00	12.56	118.32	14.2		0.090	
27.10.2022		9.61	403.00	12.55	118.62	12.0		0.143	
27.10.2022		3.01	400.00	12.00	110.02	12.0		0.120	
06.10.2022		3.94	338.00	9.44	36.46	8.5		0.027	
14.10.2022	COAL MILL-3	3.94	336.00	9.61	36.75	10.5	11.2	0.033	
20.10.2022	COAL WILL-3	3.94	353.00	9.92	38.06	13.2	11.2	0.043	
27.10.2022		3.94	352.00	10.37	40.18	12.5		0.043	
06.10.2022		6.15	377.00	9.83	59.46	10.3		0.053	
14.10.2022	CEMENT MILL-4	6.15	382.00	9.45	56.60	11.5	40.0	0.056	
20.10.2022		6.15	375.00	9.59	57.62	12.8	<del></del>	0.064	
27.10.2022		6.15	389.00	10.49	63.45	9.0		0.049	

### PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-III

MONTH: Nov-22

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
05.11.2022		12.56	424.00	14.94	131.88	11.1		0.126	
12.11.2022	1/11 N	12.56	430.00	14.65	127.52	9.1	400	0.100	
19.11.2022	KILN-3 BAG HOUSE	12.56	427.00	15.79	138.41	11.7	10.0	0.140	
26.11.2022		12.56	421.00	15.53	138.07	7.9		0.094	
05.11.2022		9.61	421.00	13.08	124.03	14.2		0.152	
12.11.2022	COOLER ESP -2	9.61	421.00	13.26	124.03	11.9	11.7	0.132	
19.11.2022		9.61	418.00	12.91	122.02	9.8		0.103	
26.11.2022		9.61	433.00	13.01	122.56	10.9		0.103	
20.11.2022		9.01	433.00	13.01	122.30	10.9		0.113	
05.11.2022		3.94	344.00	9.31	36.08	13.6		0.042	
12.11.2022	COAL MILL-3	3.94	351.00	9.69	37.80	10.8	11.3	0.035	
20.11.2022	COAL WILL-3	3.94	346.00	9.82	38.05	11.3	11.3	0.037	
26.11.2022		3.94	353.00	10.25	39.85	9.4		0.032	
05.11.2022		6.15	384.00	10.00	60.89	12.1		0.064	
12.11.2022	CEMENT MILL-4	6.15	378.00	9.48	57.34	11.2	11.5	0.055	
19.11.2022		6.15	375.00	9.73	59.05	11.9		0.061	
26.11.2022		6.15	381.00	10.31	62.16	10.8		0.058	

### PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-III

MONTH: Dec-22

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
09.12.2022		12.56	434.00	15.22	131.26	9.9		0.112	
16.12.2022		12.56	421.00	14.33	127.40	11.5		0.127	
23.12.2022	KILN-3 BAG HOUSE	12.56	428.00	15.71	137.38	8.0	9.2	0.095	
29.12.2022		12.56	426.00	15.88	139.52	7.4		0.089	
22.42.222		2.24	440.00	10.11	100 = 1	40.0		0.440	
09.12.2022	COOLER ESP -2	9.61	419.00	13.41	129.74	10.6		0.119	
16.12.2022		9.61	428.00	13.31	127.91	9.4	10.1	0.104	
23.12.2022	000121(201-2	9.61	421.00	13.32	127.15	11.4		0.125	
29.12.2022		9.61	434.00	13.34	129.50	8.8		0.098	
09.12.2022		3.94	346.00	9.75	38.54	11.2		0.037	
16.12.2022		3.94	354.00	9.52	37.51	12.7	40.0	0.041	
23.12.2022	COAL MILL-3	3.94	346.00	10.15	39.72	9.3	10.9	0.032	
29.12.2022		3.94	351.00	9.96	39.64	10.3		0.035	
09.12.2022		6.15	379.00	9.85	60.99	10.9		0.057	
16.12.2022	CEMENT MILL-4	6.15	385.00	10.43	64.14	11.6	6 10.4	0.064	
23.12.2022		6.15	376.00	9.95	60.58	9.0		0.047	
29.12.2022		6.15	381.00	9.66	59.81	9.9		0.051	

### PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION) FOR CEMENT PLANT L-III

MONTH: Jan-23

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
03.01.2023	KILN-3 BAG HOUSE	12.56	406.00	14.07	129.71	18.0	18.1	0.202	
11.01.2023		12.56	398.00	14.58	137.11	18.0		0.213	
20.01.2023		12.56	403.00	13.96	129.65	19.3		0.216	
27.01.2023		12.56	394.00	15.07	143.16	16.9		0.209	
04.04.0000		0.04	274.00	F 00	F 4 77	45.4		0.070	
04.01.2023	COOLER ESP -3	9.61	371.00	5.68	54.77	15.4	15.3	0.073	
14.01.2023		9.61	378.00	6.73	64.68	17.7		0.099	
18.01.2023		9.61	394.00	6.65	64.12	14.7		0.081	
24.01.2023		9.61	376.00	6.15	59.10	13.2		0.067	
03.01.2023	COAL MILL-3	3.94	344.00	10.99	43.45	17.2	14.2	0.065	
11.01.2023		3.94	347.00	10.80	42.55	13.6		0.050	
20.01.2023		3.94	338.00	9.44	37.19	15.1		0.049	
27.01.2023		3.94	341.00	8.18	32.23	11.0		0.031	
07.01.2023	CEMENT MILL-4	6.15	372.00	6.74	41.59	6.9	5.5	0.025	
12.01.2023		6.15	366.00	7.66	47.11	6.0		0.024	
24.01.2023		6.15	375.00	7.47	45.94	4.8		0.019	
28.01.2023		6.15	374.00	5.94	36.53	4.1		0.013	

# J.K.CEMENT WORKS ,MANGROL CHITTORGARH (RAJ.)

# PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION ) FOR CEMENT PLANT L-III

MONTH: Feb-23

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. ( in K)	Gaes Velocity (in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
06.02.2023		12.56	409.00	14.99	137.18	25.7		0.305	
16.02.2023	KILN-3 BAG HOUSE	12.56	397.00	14.56	137.27	20.9		0.248	
24.02.2023		12.56	392.00	15.03	143.51	14.0	18.6	0.174	
28.02.2023		12.56	393.00	13.84	131.81	13.6		0.155	
04.02.2023		9.61	406.00	7.09	68.13	17.5	17.4	0.103	
08.02.2023	COOLER ESP -3	9.61	414.00	5.73	54.70	19.2		0.091	
13.02.2023		9.61	381.00	7.77	74.42	18.9		0.122	
21.02.2023		9.61	388.00	7.65	73.27	14.0		0.089	
				2.12					
06.02.2023		3.94	338.00	8.42	33.17	16.4		0.047	
16.02.2023	COAL MILL-3	3.94	341.00	10.33	40.56	17.5	14.5	0.061	
24.02.2023	COAL WILL-3	3.94	334.00	11.46	44.85	10.4	14.5	0.040	
28.02.2023		3.94	333.00	9.31	36.68	13.8		0.044	
03.02.2023		6.15	375.00	7.18	44.46	6.6		0.025	
08.02.2023		6.15	378.00	7.79	47.91	4.9	0.0	0.020	
18.02.2023	CEMENT MILL-4	6.15	379.00	6.64	40.70	5.9	6.3	0.021	
22.02.2023		6.15	371.00	6.90	42.29	7.7		0.028	

# J.K.CEMENT WORKS ,MANGROL CHITTORGARH (RAJ.)

# PARTICULATE MATTER EMISSION MONITORING REPORT FROM POINT SOURCE (STACK EMISSION) FOR CEMENT PLANT L-III

MONTH:	Mar-23				

Date	Name of Stack	Cross Sectional Area of duct (in M2)	Stack Gases Temp. (in K)	Gaes Velocity ( in M / Sec.)	Flow of gases (in NM3/Sec.)	Dust Conc. (Mg/NM3)	Mean Dust Conc.(in Mg/NM3)	Emission (in Ts/Day)	Remarks
02.03.2023		12.56	391.00	13.59	130.09	12.4		0.139	
09.03.2023	1/11 N 0 B 1 0 1 10 1 10 F	12.56	400.00	12.19	114.06	15.2	4-0	0.150	
17.03.2023	KILN-3 BAG HOUSE	12.56	403.00	13.04	121.11	14.5	15.3	0.152	
25.03.2023		12.56	405.00	14.05	129.85	19.1		0.214	
01.03.2023		9.61	374.00	6.01	56.43	15.7		0.077	
10.03.2023		9.61	376.00	6.50	61.23	13.4	14.5	0.071	
18.03.2023	COOLER ESP -3	9.61	375.00	6.81	63.73	12.0		0.066	
27.03.2023		9.61	374.00	5.89	55.30	17.0		0.081	
					I				
02.03.2023		3.94	342.00	9.07	35.03	13.5		0.041	
09.03.2023	COAL MILL-3	3.94	343.00	8.25	31.76	7.8	13.8	0.021	
17.03.2023	00/12 111122 0	3.94	344.00	7.69	29.51	19.0	. 5.5	0.048	
25.03.2023		3.94	337.00	10.52	40.23	14.7		0.051	
01.03.2023		6.15	371.00	8.66	52.04	4.2		0.019	
11.03.2023	CEMENIT MILL 4	6.15	378.00	12.13	73.13	4.9	1	0.031	
16.03.2023	→ CEMENT MILL-4 ⊢	6.15	377.00	13.73	82.23	5.1	4.9	0.036	
25.03.2023		6.15	376.00	14.14	84.97	5.4		0.040	

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### 18ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA, DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/15646/015

Issue Date

2023/01/17

P.O. Number

4600086158

P.O. Date

15/10/2022

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Sample Registration Date Analysis Starting Date

2023/01/03

2022/01/03

Sampling Date

Analysis Completion Date

2022/12/23 2023/01/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location Line-2 Cooler Stack

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA Test protocol

Method No. 3A, 6C & 10B

Stack Height 48.9m

**Height of Sampling Point** 42.1 m

Stack Diameter at Test Location : 3.4 m

\$.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	] st	09:00	105	8.6	57.14	2.1
2	2nd	10:00	108	8.9	58.64	1.95
3	3rd	11:00	115	8.7	56.26	2.2

Dr.SubbaReddyMallampati Deputy Manager-Environment

-----CIN: L24110TG1990PLC011977

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### **ISSUED TO:**

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/15646/016

Issue Date

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P.O. Number

4600086158

P.O. Date

15/10/2022

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Sample Registration Date

2023/01/03

Sampling Date

2022/12/20

Analysis Starting Date

2022/01/03

Analysis Completion Date

2022/01/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Line-3 Cooler Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 52.1m

**Height of Sampling Point** 

: 45.5m

Stack Diameter at Test Location

: 3.5m

S.no	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
. 1	lst	09:30	124	8.9	14.71	7.1
2	2nd	10:30	125	8.9	14.75	6.9
· 3	3rd	11:30	124	8.9	14.84	6.2

Dr.SubbaReddyMallampati
Deputy Manager-Environment

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

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### **ISSUED TO:**

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/15646/017

Issue Date

2023/01/17

P.O. Number

4600086158

P.O. Date

15/10/2022

Page 1 of 1

Sample Registration Date

2023/01/03

Sampling Date

2022/12/23

Analysis Starting Date

2022/01/03

Analysis Completion Date

2022/12/23

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address : Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Coal mill -02 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

51.2 m

38.7 m

1.6 m

S.no	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	]st	12:00	67	11.9	45.99	0.7
2	2nd	14:00	67	11.9	45.99	0.8
3	3rd	15:00	67	11.8	45.99	4.6

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051, Telangana, India

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#### **ISSUED TO:**

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/15646/018

Issue Date

2023/01/17

P.O. Number

4600086158

P.O. Date

: 15/10/2022

Page 1 of 1

Sample Registration Date:

2023/01/03

Sampling Date

2022/12/21

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

## **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAJLASH NAGAR, NIMBAHERA

Sampling Location

: Coal mill -3 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

62.2 m

43.6 m

Height of Sampling Point Stack Diameter at Test Location

2.24 m

S.no	Test Id	Time (Hrs)	Temp. (ºC)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
l	1st	12:00	69	27.5	4.44	7.1
2	2nd	14:00	69	27.5	4,44	6.9
3	3rd	· 15:00	69	27.5	4.60	6.6

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#### ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA,

DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

VLL/VLS/22/15646/019

Issue Date

2023/01/17

P.O. Number P.O. Date

4600086158

15/10/2022

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Sample Registration Date :

2023/01/03

Sampling Date

2022/12/24

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location Line-1 Cooler Stack

IS:11255 Part-1,2003, iS: Part-3, 2008, USEPA Test protocol

Method No. 3A, 6C & 10B

Stack Height

**Height of Sampling Point** 

Stack Diameter at Test Location

 $40 \, \mathrm{m}$ 

33 m

3 m

\$.no	Test Id	Time (Hrs)	Temp. (ºC)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	lst	12:00	95	21.2	116.00	21.5
2	2nd	14:00	95	21.3	116.54	20.5
3	3rd	15:00	95	21.8	119.25	19.5

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Report Number

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P.O. Date

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Sample Registration Date :

2023/01/03

Sampling Date

2022/12/24

Analysis Starting Date

Plant Name & Address

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Coal mill -1 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

**Height of Sampling Point** 

Stack Diameter at Test Location

 $30 \, \mathrm{m}$ 

21.5 m

 $0.8 \, \mathrm{m}$ 

S.no	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1 '	1st	16:00	70	7.1	2.65	5.1
2	2nd	17:00	70	7.5	2.74	5.1
3	3rd	18:00	70	7.3	2.74	4.8

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Report Number

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Issue Date P.O. Number 2023/01/17

P.O. Date

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Sample Registration Date

2023/01/03

Sampling Date

2022/12/29

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

## **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Sampling Location

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

: LS Crusher-1

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

 $30 \, \mathrm{m}$ 

23.5 m

0.69 m

S.no	Test Id	Time (Hrs)	Temp. (ºC)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	12:00	30	8.8	7.24	15.3
2	2nd	14:00	30	8.8	7.91	16.4
3	3rd	15:00	30	8.8	7.91	15,8

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Report Number

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Sampling Date

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Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Kiin-01 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

88.3 m

Height of Sampling Point

: 77.5 m

Stack Diameter at Test Location

: 2.6 m

S.no	Test Id	Time (Hrs)	Temp.	O2 (%V/V)	CO2 (%V/V)	\$O2 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	09:00	129	9.52	18.8	BDL(<1)	414.1	17.6	57.16	0.8
2	2nd	10:00	129	9.52	18.8	BDL(<1)	412.05	17.7	57.34	0.8
3	3rd	11:00	129	9.52	18.8	BDL(<1)	440.75	17.5	56.25	0.8

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Sampling Date

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Cement mill-02 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 35 m

Height of Sampling Point

: 24.7 m

Stack Diameter at Test Location

1.1 m

\$.no	Test 1d	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	lst	16:00	101	7.7	5,56	7.9
2	2nd	17:00	101	7.8	5.63	7.1
3	3rd	18:00	101	7.6	5.48	6.9

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Report Number

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Sample Registration Date

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Sampling Date

2022/12/21

Analysis Starting Date

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Analysis Completion Date

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## **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Packer-01 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

30 m

**Height of Sampling Point** 

 $25 \, \mathrm{m}$ 

Stack Diameter at Test Location

1 m

S.no	Test Id	Time (Hrs)	Temp. (ºC)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1	1st	16:00	30	8.9	7.88	5.3
2	2nd	17:00	31	8.9	7.76	6.1
3	3rd	18:00	33	8.9	7.80	7.1

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Sample Registration Date

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Sampling Date

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Analysis Starting Date

2022/01/03

Analysis Completion Date

2021/01/17

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Packer - 02 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height Height of Sampling Point 30 m 25 m

Height of Sampling Point
Stack Diameter at Test Location

l m

S.no	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	09:00	30	8.6	7.63	5.1
2	2nd	10:00	30	8.6	7.63	6.4
3	3rd	11:00	30	8,6	7.60	5.3

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Sample Registration Date

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Sampling Date

2022/12/22

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

## TEST REPORT

J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL Plant Name & Address

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Packer -03 Stack

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA Test protocol

Method No. 3A, 6C & 10B

Stack Height

 $30 \, \mathrm{m}$ 

**Height of Sampling Point** 

 $25 \, \mathrm{m}$ 

Stack Dlameter at Test Location

1 m

S.no	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1	lst	12:00	30	9,2	8.19	<5.0
2	2nd	14:00	31	9.2	8.22	7.5
3	3rd	15:00	30	9.2	8.22	<5.0

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Sample Registration Date

2023/01/03

Sampling Date

2022/12/22

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o; KAILASH NAGAR, NIMBAHERA

**Sampling Location** 

Packer-04 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

 $30\,\mathrm{m}$ 

Height of Sampling Point

25 m

Stack Diameter at Test Location

1 m

S.no	Test id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	16:00	30	8.3	7.41	<5.0
2	2nd	17:00	30	8.3	7.43	5.7
3	3rd	18:00	29	8.3	743	5.1

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Sample Registration Date

2023/01/03

Sampling Date

2022/12/24

Analysis Starting Date

2022/01/03

Analysis Completion Date

2023/01/17

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# TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Kiln-02 Stack (Une-2)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

158.5

**Height of Sampling Point** 

104.3

Stack Diameter at Test Location

4.25

S.no	Test Id	Time (Hrs)	Temp.	O2 (%V/V)	CO2 (%V/V)	\$O2 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	09:00	139	6.31	24.17	8.4	420.25	12.5	110.41	5,5
2	2nd	10:00	139	6.31	24.17	9.8	492.0	12.5	110.41	2.4
3	3rd	11:00	139	6.31	24.17	9.52	502.25	12.5	110.41	2.0

Dr.SubbaReddyMallampati **Deputy Manager-Environment** 

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Sample Registration Date

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Sampling Date

2022/12/21

Analysis Starting Date

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Analysis Completion Date

2023/01/17

Sample Collected by Vimta Labs Ltd.

## **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Kiln-03 Stack (Line-3)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

148 m

Height of Sampling Point

131.5 m

Stack Diameter at Test Location

4 m

S.no	Test Id	Time (Hrs)	Temp.	O2 (%V/V)	CO2 (%V/V)	SO2 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Fiow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	lst	09:00	130	8.3	22.5	BDL	225.5	17.3	153.45	17.1
2	2nd	10:00	130	8.3	22.5	BDL	229.6	17.3	153.45	17.0
3	3rd	11:00	130	8.3	22.5	BDL	256.25	17.3	153.45	17.5

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Sample Registration Date

2023/01/03

Sampling Date

: 2022/12/20

Analysis Starting Date

2022/01/03

Analysis Completion Date

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Sample Collected by Vimta Labs Ltd.

## **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Cement Mill-4 (HRP)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 61.7 m

Height of Sampling Point

56,10 m

Stack Diameter at Test Location

2.8 m

S.no	Test Id	Time (Hrs)	Temp. (ºC)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	12:30	80	4.1	20.34	2.1
2	2nd	14:00	81	4.1	20.28	2.2
3	3rd	15:00	82	4.1	20.22	2.1

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Sample Registration Date :

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Sampling Date

2022/12/20

Analysis Starting Date

2022/01/03

Analysis Completion Date

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K, CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location : Cement Mill Line-3

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

56.0 m

Height of Sampling Point

49.9 m

Stack Diameter at Test Location

2.9 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	16:00	89	8.6	6.43	9.6
2	2nd	17:00	90	8.6	6.41	9.9
3	3rd	18:00	89	8.6	6.43	10.1

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Report Number

: VLL/VLS/22/20128/001

Issue Date P.O. Number 17/03/2023

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Sample Registration Date :

2023/03/11

Sampling Date

2023/02/23

Analysis Starting Date

2023/03/11

Analysis Completion Date

: 2023/03/17

Sample Collected by Vimta Labs Ltd.

### **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Line-2 CoolerStack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 48.9m

**Height of Sampling Point** 

: 42.1m

Stack Diameter at Test Location

: 3.35m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	] st	11:15	106	5.2	33.65	1.93
2	2 <sup>nd</sup>	12:00	107	5.3	33.86	2.1
3	3rd	12:45	105	5.1	33.45	1.85

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Report Number

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Sample Registration Date :

2023/03/11

Sampling Date

2023/02/22

Analysis Starting Date

Plant Name & Address

2023/03/11

Analysis Completion Date

: 2023/03/17

Sample Collected by Vimta Labs Ltd.

# TEST REPORT

J.K. CEMENT LIMITED

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Line-3 Cooler Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 52.1m

Height of Sampling Point

: 45.5m

Stack Diameter at Test Location

: 3.5m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	10:00	95	2.8	20.62	17.5
2	2nd	11:00	96	2.9	20.85	18.6
3	3rd	12:30	94	2.7	20.51	19.5

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Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA, DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/20128/003

Issue Date

17/03/2023

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Sample Registration Date :

2023/03/11

Sampling Date

2023/02/23

Analysis Starting Date

2023/03/11

Analysis Completion Date

: 2023/03/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Coal mill -02 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

51.2 m 38.7 m

1.6 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	11:15	69	17.3	27.46	14.34
2	2nd	12:00	70	17.5	27.76	2.56
3	3rd	12:45	68	17.1	27.15	2.9

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Analysis Completion Date

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Coal mill -3 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

62.2 m

43.6 m : 2.24 m

Sr.No	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	15:00	74	6.1	18.56	15.67
2	2nd	15:45	72	5.9	18.93	16.5
3	3rd	17:00	73	6.0	17.87	16.96

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2023/03/17

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Line-1 Cooler Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 40 m

Height of Sampling Point

: 33 m

Stack Diameter at Test Location

: 3 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1 .	1st	16:45	120	11.2	54.78	25.3
2	2nd	17:30	121	11.3	54.83	24.5
3	3rd	18:15	119	11.1	54.70	24.8

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Sampling Date

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Analysis Starting Date

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Analysis Completion Date

2023/03/17

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Coal mill -1 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

30 m

21.5 m

: 0.76 m

Sr.No	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	15:00	72	29.3	10.30	8.4
2	2nd	15:45	73	29.5	10.45	6.3
3	3rd	18:00	70	7.3	2.74	4.8

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# **TEST REPORT**

J.K. CEMENT LIMITED

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Plant Name & Address

: LS Crusher-1

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

30 m

Height of Sampling Point

23.5 m

Stack Diameter at Test Location

: 0.69 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	16:50	43	9.36	5.66	15.3
2	2nd	17:13	41	9.30	5.82	15.0
3	3rd	17:37	42	9.35	5.71	15.7

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

Kiln-01 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

Stack Diameter at Test Location

88.3 m

77.5 m 2.6 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	O2 (%V/V)	CO2 (%V/V)	SO2 (mg/Nm³)	NOx (mg/Nm³)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	16:45	193	10.84	15.91	BDL	235.75	21.8	65.55	19.45
2	2nd	17:30	193	10.82	15.93	BDL	164.00	21.7	65.75	20.34
3	3rd	18:15	193	10.85	15.90	BDL	211.15	21.5	65.17	19.78

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# TEST REPORT

Plant Name & Address

: J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Cement mill-02 Stack

Test protocol

: IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 35 m

Height of Sampling Point

: 24.7 m

Stack Diameter at Test Location

: 1.1 m

S.no	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	12:45	82	11.7	8.68	5.8
2	2nd	13:30	81	11.6	8.76	5.56
3	3rd	14:15	83	11.5	8.58	5.64

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Packer-01 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

Height of Sampling Point

: 30 m : 25 m

Stack Diameter at Test Location

: 1 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	11:44	. 44	·5.8 ·	4.03	6.8
2	2 <sup>nd</sup>	12:40	43	5.7	4.02	6.2
3	3rd	14:20	42	5.6	4.15	<5.0

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Sample Registration Date

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Sampling Date

2022/12/25

Analysis Starting Date

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Analysis Completion Date

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# TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Packer - 02 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30 m

Height of Sampling Point

: 25 m

Stack Diameter at Test Location

: 1 m

Sr.No	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	15:15	47	6.8	4.68	5.87
2	2nd	16:03	45	6.6	4.75	<5.0
3	3rd	16:45	46	6.7	4.60	6.35

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Sampling Date

2023/02/25

Analysis Starting Date

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Analysis Completion Date

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# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Packer -03 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

30 m

Height of Sampling Point

25 m

Stack Diameter at Test Location

1 m

Sr.No	Test Id	Time (Hrs)	Temp.	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1	1st	11:00	40	5.9	4.16	<5.0
2	2nd	11:50	42	6.1	4.23	5.3
3	3rd	16:15	41	6.0	4.05	5.9

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Sampling Date

2023/02/25

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# TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Packer-04 Stack

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30 m

Height of Sampling Point

25 m

Stack Diameter at Test Location

: 1 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1	1st	14:30	70	6.9	6.18	<5.0
2	2nd	15:20	68	6.7	6.23	5.2
3	3rd	16:15	69	6.8	6.10	5.7

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2023/02/22

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Analysis Completion Date

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# TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Kiln-02 Stack (Line-2)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

158.5

Height of Sampling Point

104.3

Stack Diameter at Test Location

4.25

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	O2 (%V/V)	CO2 (%V/V)	SO2 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	15:00	123	5.03	26.46	BDL	492.0	12.05	113.66	18.45
2	2nd	15:45	124	5.15	26.32	BDL	565.8	12.40	113.98	19.6
3	3rd	16:30	122	5.10	26.37	BDL	641.67	12.01	113.26	19.2

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2023/02/21

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#### TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Kiln-03 Stack (Line-3)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 148 m

**Height of Sampling Point** 

: 131.5 m

Stack Diameter at Test Location

: 4 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	O2 (%V/V)	CO2 (%V/V)	SO2 (mg/Nm3)	NOx (mg/Nm3)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	10:00	105	7.23	22.0	BDL	348.5	18.4	161.70	18.2
2	2nd	11:00	106	7.15	22.6	BDL	323.9	18.7	162.3	19.5
3	3rd	11:45	104	7.25	21.6	BDL	352.6	18.1	161.35	16.5

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# TEST REPORT

J.K. CEMENT LIMITED

Plant Name & Address

Unit: - J.K. CEMENT WORKS MANGROL

C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Cement Mill-4(HRP Stack)

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 61.7 m

Height of Sampling Point

: 56.10 m

Stack Diameter at Test Location

2.8 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	13:30	91	5.21	23.92	2.93
2	2nd	14:15	92	5.12	23.45	3.23
3	3rd	16:15	91	5.39	24.16	2.9

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: 2023/02/27

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# **TEST REPORT**

Plant Name & Address

: J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: Cement Mill Line-3

Test protocol

: IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 56.0 m

Height of Sampling Point

: 49.9 m

Stack Diameter at Test Location

: 2.9 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/S)	Particulate Matter (mg/Nm³)
1	1st	11:00	82	6.4	32.92	2.94
2	2nd	11:45	81	6.6	33.14	2.3
3	3rd	12:30	83	6.3	32.81	2.0

- Long

### Vimta Labs Limited

Registered Office 142, IDA Phase II, Cherlapally Hyderabad-500 051,Telangana, India

T: +91 40 2726 4141 F: +91 40 2726 3657



ISSUED TO:

M/S. J.K. CEMENT LIMITED

Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA, DIST: CHITTORGARH, RAJASTHAN-312617,

INDIA.

Report Number

: VLL/VLS/22/20128/018

Issue Date P.O. Number

P.O. Date

: 2023/03/17

er : 4600086158 : 15/10/2022

Page 1 of 1

Sample Registration Date

2023/03/11

Sampling Date

2023/02/27

Analysis Starting Date

2023/03/11

Analysis Completion Date

: 2023/03/17

Sample Collected by Vimta Labs Ltd.

# **TEST REPORT**

J.K. CEMENT LIMITED

Plant Name & Address

: Unit: - J.K. CEMENT WORKS MANGROL C/o. KAILASH NAGAR, NIMBAHERA

Sampling Location

: LS Crusher-2

Test protocol

IS:11255 Part-1,2003, IS: Part-3, 2008, USEPA

Method No. 3A, 6C & 10B

Stack Height

: 30 m

Height of Sampling Point

: 23.5 m

Stack Diameter at Test Location

: 1.25 m

Sr.No	Test Id	Time (Hrs)	Temp. (°C)	Velocity (m/s)	Flow Rate (Nm³/\$)	Particulate Matter (mg/Nm³)
1	1st	11:22	48	5.8	6.23	16.3
2	2nd	11:58	47	5.65	6.16	14.9
3	3rd	12:32	46	5.58	6.27	15.9

- boly

Dr. Subbareddy Mallampati Deputy Manager-Environment

# J.K. Cement WORKS, MANGROL (RAJ)

# AMBIENT AIR QUALITY MONITORING DATA (AVERAGE)

( ALL VALUES IN MICROGRAMS / CUBIC METER )

(Common for Unit 1 , Unit 2 , Unit-3 , TPP,WHRS & RESIDENTAL COLONY )

Monthly Average Report (October-2022-March-2023)

(2022-23)

			`	,			
S.No.	LOCATION	Month					
S.NO.	LOCATION	WOTHT	PM10	PM2.5	SO2	NOx	CO
1		Oct-22	50.4	35.5	14.8	26.1	702
2	NEAR TIME OFFICE	Nov-22	43.7	23.4	17.1	21.9	695
3		Dec-22	43.9	31.2	20.2	21.3	639
4	NEAR TIME OFFICE	Jan-23	50.9	30.6	12.3	23.6	656.9
5		Feb-23	55.2	21.6	12.4	20.7	632.6
6		Mar-23	58.0	31.9	16.2	26.1	438.0
	Halfyearly Average		50.4	29.0	15.5	23.3	627.2
1		Oct-22	50.7	32.1	19.9	28.1	724
2	] [	Nov-22	44.6	26.1	17.7	31.5	715
3	NEAR THERMAL POWI PLANT	Dec-22	46.6	30.8	22.7	23.4	714
4		Jan-23	56.4	42.3	12.3	19.8	654
5		Feb-23	57.5	26.7	15.0	28.0	568
6		Mar-23	60.3	32.7	17.5	25.3	455
	Halfyearly Average		52.7	31.8	17.5	26.0	638.4
1		Oct-22	52.1	32.9	18.1	26.5	761
2		Nov-22	38.7	27.9	11.5	22.6	603
3	NEAR FACTORY GAT	Dec-22	34.7	23.6	20.7	20.7	639
4	NEARTACTORT OAT	Jan-23	61.9	31.2	12.5	21.0	657
5		Feb-23	51.5	33.0	13.9	21.8	636
6		Mar-23	60.5	35.5	19.1	26.1	477
	Halfyearly Average		49.9	30.7	16.0	23.1	628.6
1		Oct-22	47.6	27.1	16.7	25.4	654
2	]	Nov-22	41.2	31.1	10.7	19.1	747
3	NEAR COLONY GATE	Dec-22	35.6	24.7	22.7	23.3	699
4	INLAN COLONI GAIL	Jan-23	54.1	31.4	15.0	17.8	693
5	] [	Feb-23	53.4	27.7	16.5	24.6	579
6		Mar-23	54.2	26.0	11.3	14.7	374
	Halfyearly Average		47.7	28.0	15.5	20.8	624.1



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# (Unit of Team Institute of Science & Technology Pvt. Ltd.)



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Email: marketinglab@teamtesthouse.com

## TEST REPORT

Report No./ULR No.:	TC502522400003400	Date :	24-11-2022
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	15-11-2022
Point of Collection	Near Time office	Date of Receipt :	17-11-2022
Date of Test/Analysis :	17-11-2022 to 24-11-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	280	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	12.05	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	38.03	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	3.52	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	75.43	IS 5182 (Part 23)-2006 RA 2017	100.00

# Notes :-

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Maliyogi

Authorized Signatory

(Report No: TC502522400003400)



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Email: marketinglab@teamtesthouse.com

# TEST REPORT

Report No./ULR No.:	TC502522400003401	Date :	24-11-2022
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	16-11-2022
Point of Collection :	Near Thermal Power Plant	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 24-11-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	290	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	12.43	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	31.29	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	3.23	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	64.06	IS 5182 (Part 23)-2006 RA 2017	100.00

### Notes :-

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Puran Mal Yogi Senior Analyst

Authorized Signatory

(Report No: TC502522400003401)



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# **TEST REPORT**

Report No./ULR No.:	TC502522400003402	Date :	24-11-2022
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng :	15-11-2022
Point of Collection	Near Factory Gate	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 24-11-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By:	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	310	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	14.79	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	32.12	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	2.54	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	73.5	IS 5182 (Part 23)-2006 RA 2017	100.00

### Notes :-

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Authorized Signatory

(Report No: TC502522400003402)

Puran Mal Yog Senior Analyst



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# **TEST REPORT**

Report No./ULR No.:	TC502522400003403	Date :	24-11-2022
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Air Quality Monitoring	Date of Sample Collection/Monitori ng:	16-11-2022
Point of Collection	Near Colony Gate	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 24-11-2022	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	320	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	12.49	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	30.52	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	3.31	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	63.14	IS 5182 (Part 23)-2006 RA 2017	100.00

### Notes :-

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Puran Mal Senior Analyst

Authorized Signatory

(Report No: TC502522400003403)







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### **TEST REPORT**

Report No./ULR No.:	TC502523400000419	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of sample / Discipline :	Ambient Air Quality Monitoring / Chemical	Date of Sample Collection/Monitori ng:	08-02-2023 16:31 to 09- 02-2023 16:31
Point of Collection	Near Time office	Date of Receipt :	28-02-2023
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	IS 5182:2000(Part 14)RA 2014
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

DECLII TO

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	330	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	15.93	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	32.69	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	5.48	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	74.17	IS 5182 (Part 23)-2006 RA 2017	100.00

### Notes :-

# The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.

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Purant Vogi

Senior Analyst

**Authorized Signatory** 

(Report No: TC502523400000419)







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# **TEST REPORT**

Report No./ULR No.:	TC502523400000420	Date :	10-03-2023	
Issued To: M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),		Type of Unit :	Mines	
Type of sample / Ambient Air Quality Monitoring / Chemical Discipline :		Date of Sample Collection/Monitori ng:	08-02-2023 16:33 to 09- 02-2023 16:33	
Point of Collection Near Thermal Power Plant		Date of Receipt :	28-02-2023	
Date of 28-02-2023 to 10-03-2023 Test/Analysis :		Sampling Plan :	IS 5182:2000(Part 14)RA 2014	
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma	
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing	

DECLII TO

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	350	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	14.88	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	32.39	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	5.39	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	73.28	IS 5182 (Part 23)-2006 RA 2017	100.00

# Notes :-

# The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.

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Senior Analyst

Pura Poully Yogi

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**Authorized Signatory** 

(Report No: TC502523400000420)







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# TEST REPORT

Report No./ULR No.:	TC502523400000421	Date :	10-03-2023	
Issued To: M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),		Type of Unit :	Mines	
Type of sample / Discipline :	Ambient Air Quality Monitoring / Chemical	Date of Sample Collection/Monitori ng :	08-02-2023 16:36 to 09- 02-2023 16:36	
Point of Collection	Near Factory Gate	Date of Receipt :	28-02-2023	
Date of 28-02-2023 to 10-03-2023 Test/Analysis :		Sampling Plan :	IS 5182:2000(Part 14)RA 2014	
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma	
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing	

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	310	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	15.92	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	38.55	IS 5182 (Part 24): 2019	60.00
4	Sulphur Dioxide [microgram/m3]	5.56	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	75.94	IS 5182 (Part 23)-2006 RA 2017	100.00

# Notes :-

# The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.

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Senior Analyst

Pulany Intal Yogi

Rayuthorized SignatoryWaR

(Report No: TC502523400000421)







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Email: marketinglab@teamtesthouse.com

Laboratory: G1-584, RIICO Industrial Area,

# **TEST REPORT**

Report No./ULR No.:	TC502523400000422	Date :	10-03-2023	
Issued To: M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),		Type of Unit :	Mines	
Type of sample / Ambient Air Quality Monitoring / Chemical Discipline :		Date of Sample Collection/Monitori ng:	08-02-2023 16:37 to 09- 02-2023 16:37	
Point of Collection Near Colony Gate		Date of Receipt :	28-02-2023	
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	IS 5182:2000(Part 14)RA 2014	
Quantity of Sample :	-	Sample Collected By:	Rakesh Sharma	
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing	

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per National Ambient Air Quality Standard, 2009
1	Carbon Monoxide [microgram/m3]	340	TTH/AAQM/08	4000
2	Nitrogen Dioxide as NO2 [microgram/m3]	14.71	IS 5182 (Part 6) : 2006 Reaffirmed 2017	80.00
3	Particulate Matter (PM2.5) [microgram/m3]	32.71	IS 5182 (Part 24) : 2019	60.00
4	Sulphur Dioxide [microgram/m3]	5.62	IS 5182 (Part 2) : 2001 RA 2017	80.00
5	Particulate Matter (PM 10) [microgram/m3]	78.49	IS 5182 (Part 23)-2006 RA 2017	100.00

### Notes :-

- # The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.
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- # The samples will be destroyed after 15 days from the date of issue of test report unless otherwise specified.

Pulky Mai roy,

Rauthorized Signatory Van

(Report No: TC502523400000422)

	J.K. Cement Works, Mangrol (Unit-1)									
	Fugitive Emission Monitoring Report									
	October" 2022 - March" 2023									
	SPM ( Pluï•									
S.No.	Month/Year	NEAR COAI YARD-1	NEAR LIMESTONE CRUSHING SI' 1		NEAR GYPSUN YARD-1					
1	Oct-22	1093.0	1133.0	1092.8	909.8					
2	Nov-22	943.3	1074.2	1023.8	977.7					
3	Dec-22	884.3	996.3	976.9	898.6					
4	Jan-23	952.3	1152.6	858.6	988.0					
5	Feb-23	1044.0	850.2	1256.6	1151.2					
6	Mar-23	1254.1	1322.4	977.9	844.1					

# J.K. Cement Works, Mangrol (Unit-2) Fugitive Emission Monitoring Report

	October" 2022 - March" 2023								
				^ W D ~	.Pluï•				
S.No.	Month/Year		NEAR LIMESTONE CRUSHING SI 2	NEAR STACK RECLAIMER-		NEAR COAL YARD-Power Plant			
1	Oct-22	954.8	1005.8	1196.1	862.6	933.7			
2	Nov-22	1082.6	1243.8	1396.8	980.9	1118.8			
3	Dec-22	1003.0	1288.4	1386.9	887.9	1062.3			
4	Jan-23	1150.4	1150.2	1008.7	966.3	1147.9			
5	Feb-23	1258.6	1059.6	1255.3	1190.6	1244.3			
6	Mar-23	1104.2	1211.6	1047.2	987.6	995.2			

### J.K. Cement Works, Mangrol (Unit-3) **Fugitive Emission Monitoring Report** October" 2022 - March" 2023 ^WD ~...Pluï• **NEAR** S.No. Month/Year **NEAR COAL** NEAR STACK NEAR GYPSUN **ADDITIVE** YARD-3 **RECLAIMER-**YARD-3 **YARD** Oct-22 857.8 825.3 1047.3 962.0 1 2 Nov-22 659.7 700.8 784.2 550.7 3 Dec-22 576.1 711.4 739.1 544.1 4 Jan-23 998.6 966.5 1050.5 963.3 1188.1 5 Feb-23 1055.2 1066.9 855.2 6 Mar-23 1032.7 1322.2 1055.2 1210.3

# J.K.CemeNVORKS, Mangrol (RAJ)

	Treated Domestic Effluent Analysis Report									
	October" 2022 - March" 2023									
S.No.	PARAMETER	Standards	October-22	November-22	December-22	January-23	February-23	March-23		
1	рН	Between 5.5 to 9.0	7.6	7.36	7.45	7.7	7.6	7.6		
2	Chlorides as Cl	Not to exceed 1000 mg/l	85.9	137.97	110.8	140.0	137.0	152		
3	Total Suspended solids	Not to exceed 100 mg/l	31	25	37	42.0	24.0	19		
4	Biological Oxygen Demand ( days at 27 Degree C)	Not to exceed 30 mg/l	10.55	14.25	12.4	9.6	12.0	14.2		
5	Chemical Oxygen Demand	Not to exceed 250 mg/l	81.7	95.58	63.5	76.5	88.4	59.4		
6	Oil & Grease	Not to exceed 10 mg/l	2.05	4	1.25	<1.0	3.0	<1.0		
7	Ammonical Nitrogen (as N)	Not to exceed 50 mg/l	11.52	9.42	6.54	6.5	4.9	5.4		
8	Sulphide (as S)	Not to exceed 2.0 mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1		
9	Total Residual Chlorine	Not to exceed 1.0 mg/l	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1		



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### **TEST REPORT**

Report No./ULR No. :	TC502522200002733	Date :	01-12-2022
Issued To:  M/S J.K. Cement Works (Mangrol)  Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),		Type of Unit :	Cement Plant
Type of Sample : Liquid Effluents		Date of Sample Collection/Monitori ng:	22-11-2022
Point of Collection STP Sushila Nagar Colony		Date of Receipt :	24-11-2022
Date of 24-11-2022 to 30-11-2022 Test/Analysis :		Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr	Sample Collected By :	Mahaveer singh Gurjar
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	25	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	9.42	APHA 2017: 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	14.25	APHA 2017:5210-B	30
4	Chloride as CI [mg/l]	137.97	APHA 2017 : 4500- CI- B	
5	Chemical Oxygen Demand (COD) [mg/l]	95.58	APHA:2017 : 5220-C	250
6	pH	7.36	APHA:2017 : 4500 H+B	5.5 - 9.0
7	Sulphide as S [mg/l]	BDL (<0.1)	APHA. 2017: 4500-S2-F	2
8	Total Kjeldahl Nitrogen (TKN) [mg/l]	18.72	APHA 2017: 4500-Norg B	100
9	Oil & Grease [mg/l]	4	APHA 2017 : 5520 B	10
10	Total Residual Chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	1.0

### Notes :-

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Seprimerumar

Rajesh Maheshwan Authorized Signatory

(Report No: TC502522200002733)



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# **TEST REPORT**

Report No./ULR No. :	200002733	Date :	01-12-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng :	22-11-2022
Point of Collection	STP Sushila Nagar Colony	Date of Receipt :	24-11-2022
Date of Test/Analysis :	24-11-2022 to 30-11-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr	Sample Collected By :	Mahaveer singh Gurjar
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	-

### Notes :-

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Senior Amalystumar

Authorized Signatory (Report No: 200002733)



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### **TEST REPORT**

Report No./ULR No. :	TC502523200000481	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of sample / Discipline :	Liquid Effluents / Chemical & Biological	Date of Sample Collection/Monitori ng:	23-02-2023
Point of Collection	STP Sushila Nagar Colony	Date of Receipt :	03-03-2023
Date of Test/Analysis:	03-03-2023 to 10-03-2023	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 ltr.	Sample Collected By :	Prahlad yogi
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	24	APHA.2017:2540-D	100
2	Ammonical Nitrogen as N [mg/l]	4.90	APHA 2017: 4500-NH3 C	50
3	Biochemical Oxygen Demand (BOD) [mg/l]	12	APHA 2017:5210-B	30
4	Chloride as CI [mg/I]	137.97	APHA 2017 : 4500- CI- B	
5	Chemical Oxygen Demand (COD) [mg/l]	88.4	APHA:2017 : 5220-C	250
6	pH	7.62	APHA:2017 : 4500 H+B	5.5 - 9.0
7	Sulphide as S [mg/l]	BDL(<0.1)	APHA. 2017 : 4500-S2-F	2
8	Total Kjeldahl Nitrogen (TKN) [mg/l]	15.30	APHA 2017: 4500-Norg B	100
9	Oil & Grease [mg/l]	3	APHA 2017 : 5520 B	10
10	Total Residual Chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	1.0

### Notes :-

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Sunil kumar

Sunii kumar Senior Analyst Caje

Rajesh Maheshwari Authorized Signatory

(Report No: TC502523200000481)



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# **TEST REPORT**

Report No./ULR No.:	200000481	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of sample / Discipline :	Liquid Effluents / Chemical & Biological	Date of Sample Collection/Monitori ng:	23-02-2023
Point of Collection	STP Sushila Nagar Colony	Date of Receipt :	03-03-2023
Date of Test/Analysis :	03-03-2023 to 10-03-2023	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 ltr.	Sample Collected By :	Prahlad yogi
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
11	Faecal coliform [MPN/100ml]	Not Detected	IS 1622 : 1981	1000

### Notes :-

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Sunil kumar Senior Analyst Rajesh Maheshwari Authorized Signatory

(Report No: 200000481)



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# **TEST REPORT**

Report No./ULR No. :	TC502522200002732	Date :	01-12-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	22-11-2022
Point of Collection	29.1 MW ETP	Date of Receipt :	24-11-2022
Date of Test/Analysis :	24-11-2022 to 30-11-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr	Sample Collected By :	Mahaveer singh Gurjar
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	18	APHA.2017:2540-D	100
2	Biochemical Oxygen Demand (BOD) [mg/l]	9.75	APHA 2017:5210-B	30
3	Chemical Oxygen Demand (COD) [mg/l]	75.81	APHA:2017 : 5220-C	250
4	pH	7.51	APHA:2017 : 4500 H+B	6.5 - 8.5
5	Phosphate (total) as P [mg/l]	0.40	APHA 2017: 4500-P C	5
6	Chromium Total [mg/l]	BDL(<0.01)	APHA:2017:3111-B	0.2
7	Copper [mg/l]	BDL(<0.01)	APHA:2017:3111-B	1.0
8	Iron [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	1.0
9	Zinc [mg/l]	0.05	APHA:2017:3111-B	1.0
10	Oil & Grease [mg/l]	3	APHA 2017 : 5520 B	10
11	Total Residual Chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	1.0

### Notes :-

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Rajesh Maheshwan Authorized Signatory

(Report No: TC502522200002732)



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### **TEST REPORT**

Report No./ULR No. :	200002732	Date :	01-12-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of Sample :	Liquid Effluents	Date of Sample Collection/Monitori ng:	22-11-2022
Point of Collection	29.1 MW ETP	Date of Receipt :	24-11-2022
Date of Test/Analysis:	24-11-2022 to 30-11-2022	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 Ltr	Sample Collected By :	Mahaveer singh Gurjar
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Temperature ['C]	28	APHA 2017 :2550A	-
2	Free available chlorine [mg/l]	BDL (<0.1)	APHA 2017 : 4500- CI- B	0.5

### Notes :-

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Rajesh Maneshwar Authorized Signatory (Report No: 200002732)



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## **TEST REPORT**

Report No./ULR No.:	TC502523200000480	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of sample / Discipline :	Liquid Effluents / Chemical	Date of Sample Collection/Monitori ng:	23-02-2023
Point of Collection :	29.1 MW ETP	Date of Receipt :	03-03-2023
Date of Test/Analysis :	03-03-2023 to 10-03-2023	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 ltr.	Sample Collected By :	Prahlad yogi
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Total Suspended Solids [mg/l]	22	APHA.2017:2540-D	100
2	Biochemical Oxygen Demand (BOD) [mg/l]	9	APHA 2017:5210-B	30
3	Chemical Oxygen Demand (COD) [mg/l]	70.72	APHA:2017 : 5220-C	250
4	pH	7.30	APHA:2017 : 4500 H+B	5.5 - 9.0
5	Phosphate (total) as P [mg/l]	BDL (<0.1)	APHA 2017: 4500-P C	5
6	Chromium Total [mg/l]	BDL(<0.01)	APHA :2017 :3111- B	0.2
7	Copper [mg/l]	BDL(<0.01)	APHA:2017:3111-B	1.0
8	Iron [mg/l]	0.02	APHA :2017 :3111-B	1.0
9	Zinc [mg/l]	0.05	APHA:2017:3111-B	1.0
10	Oil & Grease [mg/l]	3	APHA 2017 : 5520 B	10
11	Total Residual Chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	1.0

### Notes :-

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Sunil kumar Senior Analyst Rajesh Maheshwari Authorized Signatory

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# **TEST REPORT**

Report No./ULR No.:	200000480	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of sample / Discipline :	Liquid Effluents / Chemical	Date of Sample Collection/Monitori ng:	23-02-2023
Point of Collection	29.1 MW ETP	Date of Receipt :	03-03-2023
Date of Test/Analysis:	03-03-2023 to 10-03-2023	Sampling Plan :	APHA 2017 : 1060
Quantity of Sample :	2 ltr.	Sample Collected By :	Prahlad yogi
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
12	Temperature ['C]	25	APHA 2017 :2550A	-
13	Free available chlorine [mg/l]	BDL(<0.1)	APHA 2017 : 4500- CI- B	0.5

### Notes :-

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Sunil kumar

Senior Analyst

Rajesh Maheshwari

**Authorized Signatory** 

(Report No: 200000480)

# J.K.Cement/ORKS, Mangrol (RAJ)

Noise Monitoring Report

			Mangr	ol Plant FY	′ 2022-23(l	Jnit - 1 , 2 &	3)	
Month	Near Ti	me office		rmal Powe ant	Near Fa	actory Gate	Near C	olony Gate
	Day	Night	Day	Night	Day	Night	Day	Night
Oct-22	61.6	49.3	60.2	46.5	65.7	52.6	61.4	44.8
Nov-22	61.3	49.6	59.7	46.3	64.9	52.4	60.2	43.1
Dec-22	60.7	48.8	59.5	46.1	64.4	52.2	60.1	43.3
Jan-23	69.5	52.3	62.6	52.1	68.8	50.8	61.2	48.6
Feb-23	65.2	55.3	69.1	50.1	67.3	54.5	65.4	53.3
Mar-23	65.4	51.8	64.3	52.1	68.9	53.1	60.1	45.01



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Email: marketinglab@teamtesthouse.com

# **TEST REPORT**

Report No./ULR No.:	TC502522600002283	Date :	24-11-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng:	16-11-2022
Point of Collection :	Near Time office	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 23-11-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	63.5	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	54.8	IS 9989	70

### Notes :-

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Senior Analyst

Authorized Signatory Shwari

(Report No: TC502522600002283)



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Website: www.teamtesthouse.com Email: team.bdhead@gmail.com Laboratory: G1-584, RIICO Industrial Area, Sitapura, Jaipur - 302022, Rajasthan Phone: +91 9460222039, 9460222049,

Phone: +91 9460222039, 9460222049, Email: director@teamtesthouse.com, Email: marketinglab@teamtesthouse.com

# **TEST REPORT**

Report No./ULR No.:	TC502522600002284	Date :	24-11-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng:	16-11-2022
Point of Collection	Near Thermal Power Plant	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 23-11-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By:	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	62.1	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	52.1	IS 9989	70

### Notes :-

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Puran Mai Yori

Rolandon

Authorized Signatory

(Report No: TC502522600002284)



RSPCB

# TEAM TEST HOUSE

# (Unit of Team Institute of Science & Technology Pvt. Ltd.)



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# **TEST REPORT**

Report No./ULR No.:	TC502522600002285	Date :	24-11-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng :	16-11-2022
Point of Collection	Near Factory Gate	Date of Receipt :	17-11-2022
Date of Test/Analysis :	17-11-2022 to 23-11-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By:	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	64.9	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	48.9	IS 9989	70

### Notes :-

The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.

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**Authorized Signatory** 

(Report No: TC502522600002285)

Senior Analyst



# (Unit of Team Institute of Science & Technology Pvt. Ltd.)



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Email: marketinglab@teamtesthouse.com

# TEST REPORT

Report No./ULR No.:	TC502522600002286	Date :	24-11-2022
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of Sample :	Ambient Noise Level Monitoring	Date of Sample Collection/Monitori ng :	16-11-2022
Point of Collection :	Near Colony Gate	Date of Receipt :	17-11-2022
Date of Test/Analysis:	17-11-2022 to 23-11-2022	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Krashna Murari
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	53.1	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	41.8	IS 9989	70

### Notes :-

# The results listed refer only to the tested sample (s) & parameters (s). Endorsement of products is neither inferred nor implied.

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Authorized Signatory

(Report No: TC502522600002286)

Printed on 24 November, 2022 10:28:42 am
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### TEST REPORT

Report No./ULR No. :	TC502523600000320	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Cement Plant
Type of sample / Discipline :	Ambient Noise Level Monitoring / Chemical	Date of Sample Collection/Monitori ng :	08-02-2023 16:39 to 09- 02-2023 16:39
Point of Collection :	Near Time office	Date of Receipt :	28-02-2023
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

**RESULTS** 

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	64.2	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	54.9	IS 9989	70

### Notes :-

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Senior Analyst

Rajesh Walter Signatory

(Report No: TC502523600000320)







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### **TEST REPORT**

Report No./ULR No.:	TC502523600000321	Date :	10-03-2023
Issued To :	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of sample / Discipline :	Ambient Noise Level Monitoring / Chemical	Date of Sample Collection/Monitori ng:	08-02-2023 16:41 to 09- 02-2023 16:41
Point of Collection	Near Thermal Power Plant	Date of Receipt :	28-02-2023
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	67.4	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	57.4	IS 9989	70

### Notes :-

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Puran May Yog Senior Analyst Rajesti Maneshwan Authorized Signatory

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### TEST REPORT

Report No./ULR No.:	TC502523600000322	Date :	10-03-2023
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of sample / Discipline :	Ambient Noise Level Monitoring / Chemical	Date of Sample Collection/Monitori ng :	08-02-2023 16:42 to 09- 02-2023 16:43
Point of Collection :	Near Factory Gate	Date of Receipt :	28-02-2023
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

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S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	65.2	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	56.2	IS 9989	70

# Notes :-

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### TEST REPORT

Report No./ULR No. :	TC502523600000323	Date :	10-03-2023
Issued To:	M/S J.K. Cement Works (Mangrol) Village- Mangrol, Tehsil - Nimbahera,, District - Chittorgarh-312617 (Rajasthan),	Type of Unit :	Mines
Type of sample / Discipline :	Ambient Noise Level Monitoring / Chemical	Date of Sample Collection/Monitori ng:	08-02-2023 16:44 to 09- 02-2023 16:44
Point of Collection	Near Colony Gate	Date of Receipt :	28-02-2023
Date of Test/Analysis :	28-02-2023 to 10-03-2023	Sampling Plan :	TTH/NOISE/01
Quantity of Sample :	-	Sample Collected By :	Rakesh Sharma
Unit's representative :	Mr Sunil Singh	Condition of Sample :	Fit for testing

RESULTS

S.No	Parameters	Observed Value	Testing Protocol	Limits as per Environment protection rules, 1986
1	Noise Level (Day Time ): Leq [dB(A)]	53.4	IS 9989	75
2	Noise Level (Night Time ): Leq [dB(A)]	42.5	IS 9989	70

# Notes :-

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Senior Analyst

Authorized Signatory) Wan

(Report No: TC502523600000323)



# Awareness Program on Ban of Single Use Plastic By

Place

Certified

J K Cement Works
Nimbahera & Mangrol
Dist. Chittorgarh (Rajasthan)

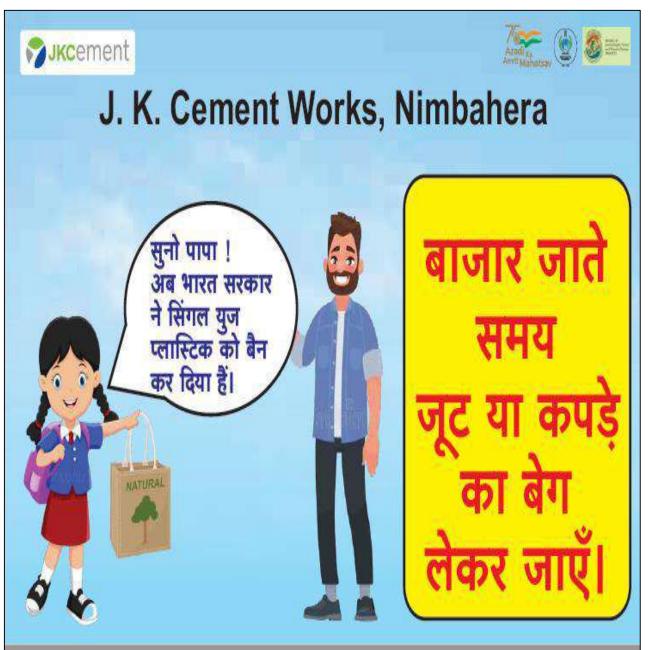


August 2022

# DisplayBoard onBan of SUPplaced at Nimbahera Plant







# Display Board on Ban of SUPPacedat KailashNagar1



# Display Board on Ban of SUP placed at Kailash Nagar



# Awareness or Ban of Single Use Plasticonducted at Nimbahera Town





# Awareness orBan of SUP conducted at Nimbahera Town Awareness orBan of SUPAudio Clip Played in Loud Speak





# Awareness or Ban of SUP conducted Stahabad Village

# Awareness or Ban of SUP conducted Atrniya Paliwal Village



# DisplayBoard onBan ofSingle Use Plastic placed at Sushila Nagar Colony, Mangrol

# J. K. Cement Works, Mangrol बाजार जाते समय

# Awareness on Ban of SUP conducted at Mangrol Village



# Awareness or Ban of SUR onducted at Mangrol Village





# Awareness or Ban of SUR onducted at Tilakhera Village

# Awareness or Ban of SUP conducted and adoli Madhopur Village





# Awareness orBan of SUP conducted Arniya Joshi Village





# Awareness orBan ofSingle Use Plastic ConductedFatIwaVillage





# Awareness orBan ofSUP conducted a Maliakheri Village





# Awareness or Ban of SUP conducted Rasulpura

# Awareness orBan of SURonducted atCharliaGadiyaVillage





