

# JK Cement WORKS

(Unit of JK Cement Ltd.)

CIN : L17229UP1994PLC017199  
 ISO 9001, ISO 14001 & OHSAS 18001 Certified  
 P.O. GOTAN - 342 902 District - Nagaur (Rajasthan) INDIA  
 Phone : (01591) 230201-03 (PBX), 230205 Fax : 230206  
 Email : gotan@jkcement.com

JKC/ENV/13 A/

Reg. A/d & Mail

Date: 22.11.2022

The Director,  
 Ministry of Environment, Forest & Climate Change  
 Integrated Regional Office, Jaipur  
 A-209 & 218, "ARANYA BHAWAN", Jhalana Institutional Area, Jaipur-302004  
 Tel No: 0141-2713786, 2713778 Email: iro.jaipur-mefcc@gov.in

Subject: Compliance of Environmental Clearance conditions for production of 471900 TPA grey cement at J K Cement Works, Gotan (Period 1<sup>st</sup> April 2021 to 30 Sep., 2022).

Ref. : EC letter No. J-11011/63/2008-IA-II dated August 18, 2008 & subsequent EC22A009RJ183791 File no. IA-J-11011/63/2008-IA-II(I) dated 27.05.2022

Dear Sir,

Please find below the point – wise reply of the compliance conditions communicated for production of grey cement 471900 TPA & setting up clinker 262500 TPA as above referred letter.

Name of the Project : Expansion of Grey Cement from 84000 TPA to 471900 TPA & setting up of Clinker 262500 TPA  
 Clearance Letter No. : J-11011/63/2008-IA-II dated August 18, 2008.  
 (Above reference expansion project EC, CTO obtained dated 16.9.2022 & project work in preliminary stage for conservation (W&G). The expansion of project Line-2 is also under preliminary stage and once it conclusive level.

## SPECIFIC CONDITIONS:

S. No.	Conditions	Compliance Status
1.	The company shall install Electrostatic Precipitator (ESP) to raw mill and kiln, Cyclone to cooler, bag house to cement mill and bag filter to crusher to control particulate emissions within 50mg/Nm <sup>3</sup> . The company shall provide air pollution monitoring arrangements with stacks and vents. Regular monitoring reports shall be submitted to the Rajasthan Pollution Control Board, CPCB and Ministry's Regional Office at Lucknow.	We have installed three stage ESP at the raw mill & kiln, bag houses at cement mill and crusher with all monitoring facilities have also been provided. Regular monitoring is being conducted & results have been sent to concerned departments. The OCEMS system has installed at site for online monitoring and it has connected with RSPCB & CPCB Servers.  Refer recognized Lab Monitoring reports Attached: <b>Annexure-2</b>
2.	Bag house/ filters shall be provided to control the fugitive emissions generated during material transfer, packing, loading and unloading. The project authorities shall store all the raw materials except limestone in the covered sheds to control fugitive emissions.	We have already taken care for controlling the fugitive dust emission by adopting the better house keeping, concreting the movement areas and development of Green belt.  Bag filters have been installed at material transfer, packing, loading & unloading point.

### Registered Office

Kamla Tower  
 Kanpur (U.P.)  
 Ph : 0512-2371478-83  
 Fax : 0512-2399854  
 admin@jkcement.com  
 Website : www.jkcement.com

### Jaipur Office

206, Axis Mall, Bhagwan Das Road  
 C-Scheme, Jaipur (Raj.)  
 Ph : 0141-2379739  
 Fax : 0141-2379740  
 Email : jkwc.jaipur@jkcement.com

### Jodhpur Office

Plot No. 100, 2nd Floor,  
 Panchmukhi Vishwakarma Tower,  
 New Power House Road, Jodhpur-342003  
 Ph : 0291-2432021, 2433072  
 Fax : 0291-2433071  
 Email : jodhpur.office@jkcement.com





3.	The locations of ambient air quality monitoring stations shall be set up as per statutory requirement in consultation with the Rajasthan Pollution Control Board (RPCB) and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated.	Presently there are four manual ambient air quality monitoring stations have been set up as well as Four Continuous Ambient Air Quality Monitoring Stations as per guidelines.  All Continuous Ambient Air Quality Monitoring Stations connected to RSPCB & CPCB servers.
4.	The water requirement shall not exceed 1000 KLD. The company shall obtain the prior permission for drawl of ground water from the Central Ground Water Authority / Central Ground Water Board. The copy of the permission letter shall be submitted to the Ministry's Regional Office at Lucknow within 3 months from date of issue of this letter.	We assure for the same i. e. the water consumption shall not exceed the limit. Permission for the same has been obtained from CGWA.
5.	The company shall develop rain water harvesting structures to harvest the run off water for recharge of ground water.	We have provided very well Rainwater harvesting System.  Drawing and other in Letter No.- JKC/ENV/13 A/ dated 26.11.2014 and subsequent correspondence to CGWA compliances on yearly basis.
6.	Green belt shall be developed at least in 33 % of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board.	We have developed and well maintained more than 33% green belt area of plant area which is tree sapling of Neem, Desi Ashok, Pendular Ashok, Arjun etc. has been planted around the plant boundary, near by area, colony area. Total area of plantation is developed 20.90 hectares with 34552 saplings at site.  Refer layout attached <b>Annexure-1</b>
7.	The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport.	Transportation of all powder form of raw materials & finished product are done by means of covered conveyor system.
8.	All the recommendations mentioned in the CREP guidelines for the cement plants shall be followed and complied.	We are followed the recommendation of CREP guidelines as applicable.
9.	The commitments made during public hearing shall be complied with. A detailed action plan regarding compliance of the commitments made during public hearing shall be submitted to the Ministry's Regional Office at Lucknow within 3 months from date of issue of this letter.	Point wise Public Hearing commitments are as follows:  1. There could be some damage to residential properties due to Blasting operation carried out in the Mines area. - Blasting is carried out done under controlled conditions following all safety norms.  2. The company should open new school in the residential clusters where the company is operating - We have engaged 3 nos. of buses to carry students of near by villages at our school LK Singhania Education Centre, in J K White Cement Works premises Gotan free of cost.  3. Air pollution will take place in Borunda area due to lime kilns operation - Our factory is situated at Gotan, about 30 kms away from Borunda village however we are taking care for control the air pollution on regular basis.  4. No employment of child labour. - No child labour is employed in the factory as per social policy.  Company is ISO 9001, 14001 & 45001 Certified





**GENERAL CONDITIONS:**

1.	The project authorities shall strictly adhere to the stipulations of the SPCB/State Government or any statutory body.	We have followed all the stipulations of the statutory body given time to time and shall continue to follow the same.
2.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	It shall be followed at all times. Changes if any shall be under taken with due permissions.
3.	At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	We agree to follow the prescribed norms.
4.	The gaseous emissions (SO <sub>2</sub> , NO <sub>x</sub> ) and particulate matter along with RSPM levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time.	Four AAQM stations are monitored regularly for the parameters of PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> , NO <sub>x</sub> & CO. Results are well within the stipulated norms & results have been sent to concerned department/ authorities.  Four CAAQM stations are installed at site and connected to RSPCB & CPCB servers for online monitoring.  Refer recognized Lab Monitoring reports Attached: <b>Annexure-2</b>
5.	The company shall undertake following Waste Minimization measures. <ul style="list-style-type: none"><li>➤ Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.</li><li>➤ Use of "Close pneumatic" system for transport of fine material.</li><li>➤ All Venting systems shall be connected with dust arresting equipments.</li><li>➤ Dust collect in pollution control equipments shall be reused.</li></ul>	We have already taken care for controlling the dust by adopting the better housekeeping and covered storage area.  Bag filters have been installed at material transfer, packing, loading, unloading & at venting systems to arrest dust.  Dust collected in pollution control equipments is being reused.
6.	Fugitive emissions in the work zone environment, product, and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits imposed by the State Pollution Control Boards/Central Pollution Control Board.	Fugitive emissions in the work zone environment, product and raw materials storage area have been monitored regularly. Results are well within the stipulated norms.
7.	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Regular noise monitoring is being done around plant boundary. Noise levels are well within stipulated norms. Proper enclosures have been provided at high noise area. PPEs have been provided to all the workers.  Recognized Lab Monitoring reports Attached: <b>Annexure-2</b>
8.	Occupational health and safety measures shall be undertaken. Periodic monitorial for exposure to dust on the workers should be conducted and records maintained including health records of the workers. The company shall engage a doctor who is trained in occupational health.	Periodic health checkup of all the employees have been conducted at our dispensary where all facilities are available.  <b>Refer report attached Annexure:-3</b>
9.	The company shall undertake eco-developmental measures including community welfare measures in the project area for	Various eco – developmental measures including community welfare programs have been conducted time to time in the area





	the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval.	such as plantation program, free eye camp, free bus service for students, construction of Dharmashala, RO water to villagers etc.
10.	A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Environmental Management cell has been setup. The Unit Head looks after the total control of pollutions, monitoring & maintenance of pollution control devices with the help of Technical -Head along with mechanical department, Environment Department, Environment Officers, Engineers (Chemical) & a trained team.
11.	The project authorities shall earmark adequate fund to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government. An implementation schedule for all the conditions stipulated herein shall be submitted to the Ministry's Regional Office. The funds so provided shall not be diverted for any other purpose.	The all allocated work has been completed. Implementation of the conditions as stipulated by the MoEF & State Government Compliances already certified by your good office.
12.	The implementation of the project vis-à-vis environmental action plans shall be monitored by the concerned Regional Office of the Ministry/SPCB / CPCB. A six monthly compliance status report shall be submitted to monitoring agencies and shall be posted on the website of the Company.	We assure to submit timely compliance report to concerned departments.
13.	The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry at <a href="http://envfor.nic.in">http://envfor.nic.in</a> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.	Grant of Environmental Clearance was advertised in Rajasthan Patrika & Dainik Bhasker on dated 20.08.2008. Expansion EC: advertised in Rajasthan Dainak Navjyoti & Dainik Bhasker on dated 30.05.2022.
14.	The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	The intimation given to RO office RSPCB & Ministry. Before start project work obtained CTE /CTO.

Expansion environmental clearance has been obtained vide letter EC identification no. EC21A009RJ196812 dated 06/12/2021 Till now expansion project work not started at site. And EC22A009RJ183791 File no. IA-J-11011/63/2008-IA-II(1) dated 27.05.2022 project work in preliminary stage for conservation ( W&G).

We hope you will find the document in order. Kindly acknowledge the receipt.

Thanking you,

Yours Faithfully,

For J/K Cement Works



Dr. Rajiv Kumar Bagariya

Environment-Head

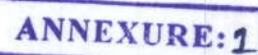
Encl.: Annexure- 1 to 3

Cc: Central Pollution Control Board  
Reg. A/d Parivesh Bhawan, East Arjun Nagar, Shahdara, New Delhi – 110 032

Cc: Rajasthan State Pollution Control Board  
Reg. A/d 4, Institutional Area, Jhalana Dungri, Jaipur (Raj.) – 302 004

Cc: Regional Officer,  
Reg. A/d Rajasthan State Pollution Control Board,  
First Floor, Sehkar Bhoomi Vikas Bank Ltd., Nagaur- 341004





(SEE INSTRUCTIONS ON THE REVERSE SIDE OF THIS ORDER FORM) <b>JK CEMENT FACTORY</b> EXISTING PLANTATION LAYOUT		ORDER NO. _____ DATE _____ QUANTITY _____ APPROVED BY _____ 1 (ONE)	ORDER NO. _____ DATE _____ QUANTITY _____ APPROVED BY _____ 1 (ONE)
<b>J.K. Cement Works</b> (A Unit of J.K. Cement Ltd.) MATHURA (U.P.)		ORDER NO. _____ DATE _____ QUANTITY _____ APPROVED BY _____ 1 (ONE)	







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

**ANNEXURE:2**

Sample Number: VEL/JK/A/04  
Name & Address of the Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan  
Report No.: VEL/A/2206300001  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated: 03/06/2022  
Report Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

Sample Description : Ambient Air Quality Monitoring

### General Information:-

Sampling Location : Front of Pump House  
Sample collected by : VEL Team  
Sampling Equipment used : RDS & FPS  
Instrument Code : VEL/RDS/FPS/01/03  
Instrument Calibration Status : Calibrated  
Latitude : 26°38'45"  
Longitude : 73°43'36"  
Meteorological condition during monitoring : Clear sky  
Date of Sampling : 26/06/2022 to 27/06/2022  
Time of Sampling : 11:30 to 11:30 Hrs.  
Ambient Temperature (°C) : Min. 31°C, Max. 43 °C  
Surrounding Activity : Human, Vehicular & Other Activities  
Scope of Monitoring : Regulatory Requirement  
Sampling & Analysis Protocol : IS-5182 & CPCB Guidelines  
Sampling Duration : 24 hrs.  
Parameter Required : As Per Work Order

S. No.	Parameter	Protocol	Result	Unit	NAAQS* Limit
1.	Particulate Matter (PM <sub>2.5</sub> )	SOP No. VEL/SOP/01, Section No. SP 63	34.04	µg/m <sup>3</sup>	60
2.	Particulate Matter (PM <sub>10</sub> )	IS 5182 (P 23 ), Gravimetric Method	75.31	µg/m <sup>3</sup>	100
3.	Nitrogen Dioxide (NO <sub>2</sub> )	IS 5182 (P 6), Jacob & Hochheiser	15.47	µg/m <sup>3</sup>	80
4.	Sulphur Dioxide (SO <sub>2</sub> )	IS 5182 (P 2), Modified West and Gacke	10.50	µg/m <sup>3</sup>	80
5.	Carbon Monoxide (CO)	IS 5182 (P-10) Gas Chromatography	0.52	mg/m <sup>3</sup>	4
6.	Ammonia (NH <sub>3</sub> )	SOP, SP-207, Issue No.01 & Based on CPCB Guidelines	5.23	µg/m <sup>3</sup>	400
7.	Lead (Pb)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 0.02)	µg/m <sup>3</sup>	1
8.	Benzene (C <sub>6</sub> H <sub>6</sub> )	IS: 5182 (P-11)	BLQ (LOQ 1.0)	µg/m <sup>3</sup>	05
9.	Benzo(a)pyrene	IS: 5182 (P-12)	BLQ (LOQ 0.5)	ng/m <sup>3</sup>	01
10.	Ozone (O <sub>3</sub> )	IS 5182 (P-9), Colorimetric Method	10.33	µg/m <sup>3</sup>	180
11.	Arsenic as (As)	IS 5182 (P-22)	BLQ (LOQ 1.0)	ng/ m <sup>3</sup>	6
12.	Nickel as (Ni)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 5.0)	ng/ m <sup>3</sup>	20

Note: \* BLQ-Below Limit of Quantification, \*\* LOQ- Limit of Quantification.

\*\*\*End of Report\*\*\*



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www.vardanenviro.com

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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number: VEL/JK/A/03  
Name & Address of the Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan

Report No.: VEL/A/2206300002  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated: 03/06/2022

Sample Description : Ambient Air Quality Monitoring

Report Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

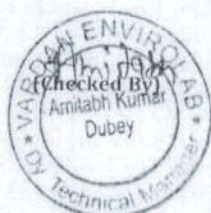
### General Information:-

Sampling Location  
Sample collected by  
Sampling Equipment used  
Instrument Code  
Instrument Calibration Status  
Latitude  
Longitude  
Meteorological condition during monitoring  
Date of Sampling  
Time of Sampling  
Ambient Temperature (°C)  
Surrounding Activity  
Scope of Monitoring  
Sampling & Analysis Protocol  
Sampling Duration  
Parameter Required

: Front of Weigh Bridge  
: VEL Team  
: RDS & FPS  
: VEL/RDS/FPS/03/04  
: Calibrated  
: 26°38'46"  
: 73°43'46"  
: Clear sky  
: 26/06/2022 to 27/06/2022  
: 10:20 to 10:20 Hrs.  
: Min. 31°C, Max. 43 °C  
: Human, Vehicular & Other Activities  
: Regulatory Requirement  
: IS-5182 & CPCB Guidelines  
: 24 hrs.  
: As Per Work Order

S. No.	Parameter	Protocol	Result	Unit	NAAQS* Limit
1.	Particulate Matter (PM <sub>2.5</sub> )	SOP No. VEL/SOP/01, Section No. SP 63	35.71	µg/m <sup>3</sup>	60
2.	Particulate Matter (PM <sub>10</sub> )	IS 5182 (P 23 ), Gravimetric Method	77.36	µg/m <sup>3</sup>	100
3.	Nitrogen Dioxide (NO <sub>2</sub> )	IS 5182 (P 6), Jacob & Hochheiser	19.71	µg/m <sup>3</sup>	80
4.	Sulphur Dioxide (SO <sub>2</sub> )	IS 5182 (P 2), Modified West and Gaeke	12.44	µg/m <sup>3</sup>	80
5.	Carbon Monoxide (CO)	IS 5182 (P-10) Gas Chromatography	0.75	mg/m <sup>3</sup>	4
6.	Ammonia (NH <sub>3</sub> )	SOP, SP-207, Issue No.01 & Based on CPCB Guidelines	8.95	µg/m <sup>3</sup>	400
7.	Lead (Pb)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 0.02)	µg/m <sup>3</sup>	1
8.	Benzene (C <sub>6</sub> H <sub>6</sub> )	IS: 5182 (P-11)	BLQ (LOQ 1.0)	µg/m <sup>3</sup>	05
9.	Benzo(a)pyrene	IS: 5182 (P-12)	BLQ (LOQ 0.5)	ng/m <sup>3</sup>	01
10.	Ozone (O <sub>3</sub> )	IS 5182 (P-9), Colorimetric Method	12.39	µg/m <sup>3</sup>	180
11.	Arsenic as (As)	IS 5182 (P-22)	BLQ (LOQ 1.0)	ng/m <sup>3</sup>	6
12.	Nickel as (Ni)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 5.0)	ng/m <sup>3</sup>	20

Note: \* BLQ-Below Limit of Quantification, \*\* LOQ- Limit of Quantification.  
\*\*\*End of Report\*\*\*



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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number: VEL/JK/A/01  
Name & Address of the Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan  
Report No.: VEL/A/2206300003  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated: 03/06/2022  
Report Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

Sample Description : Ambient Air Quality Monitoring

### General Information:-

Sampling Location : Front of Crusher MCC Room  
Sample collected by : VEL Team  
Sampling Equipment used : RDS & FPS  
Instrument Code : VEL/RDS/FPS/02/04  
Instrument Calibration Status : Calibrated  
Latitude : 26°38'35"  
Longitude : 73°43'50"  
Meteorological condition during monitoring : Clear sky  
Date of Sampling : 26/06/2022 to 27/06/2022  
Time of Sampling : 09:20 to 09:20 Hrs.  
Ambient Temperature (°C) : Min. 31°C, Max. 43 °C  
Surrounding Activity : Human, Vehicular & Other Activities  
Scope of Monitoring : Regulatory Requirement  
Sampling & Analysis Protocol : IS-5182 & CPCB Guidelines  
Sampling Duration : 24 hrs.  
Parameter Required : As Per Work Order

S. No.	Parameter	Protocol	Result	Unit	NAAQS* Limit
1.	Particulate Matter (PM <sub>2.5</sub> )	SOP No. VEL/SOP/01, Section No. SP 63	35.00	µg/m <sup>3</sup>	60
2.	Particulate Matter (PM <sub>10</sub> )	IS 5182 (P 23 ), Gravimetric Method	73.25	µg/m <sup>3</sup>	100
3.	Nitrogen Dioxide (NO <sub>2</sub> )	IS 5182 (P 6), Jacob & Hochheiser	16.12	µg/m <sup>3</sup>	80
4.	Sulphur Dioxide (SO <sub>2</sub> )	IS 5182 (P 2), Modified West and Gaeke	10.69	µg/m <sup>3</sup>	80
5.	Carbon Monoxide (CO)	IS 5182 (P-10) Gas Chromatography	0.52	mg/m <sup>3</sup>	4
6.	Ammonia (NH <sub>3</sub> )	SOP,SP-207, Issue No.01 & Based on CPCB Guidelines	6.84	µg/m <sup>3</sup>	400
7.	Lead (Pb)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 0.02)	µg/m <sup>3</sup>	1
8.	Benzene(C <sub>6</sub> H <sub>6</sub> )	IS: 5182 (P-11)	BLQ (LOQ 1.0)	µg/m <sup>3</sup>	05
9.	Benzo(a)pyrene	IS: 5182 (P-12)	BLQ (LOQ 0.5)	ng/m <sup>3</sup>	01
10.	Ozone (O <sub>3</sub> )	IS 5182 (P-9), Colorimetric Method	11.36	µg/m <sup>3</sup>	180
11.	Arsenic as (As)	IS 5182 (P-22)	BLQ (LOQ 1.0)	ng/ m <sup>3</sup>	6
12.	Nickel as (Ni)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 5.0)	ng/ m <sup>3</sup>	20

Note: \* BLQ-Below Limit of Quantification, \*\* LOQ- Limit of Quantification.

\*\*\*End of Report\*\*\*







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number: VEL/JK/A/02  
Name & Address of the Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan  
Report No.: VEL/A/2206300004  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated: 03/06/2022  
Sample Description: Ambient Air Quality Monitoring  
Report Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

### General Information:-

Sampling Location : Bachelor Hostel  
Sample collected by : VEL Team  
Sampling Equipment used : RDS & FPS  
Instrument Code : VEL/RDS/FPS/05/06  
Instrument Calibration Status : Calibrated  
Latitude : 26°38'31"  
Longitude : 73°43'41"  
Meteorological condition during monitoring : Clear sky  
Date of Sampling : 26/06/2022 to 27/06/2022  
Time of Sampling : 09:40 to 09:40 Hrs.  
Ambient Temperature (°C) : Min. 31°C, Max. 43 °C  
Surrounding Activity : Human, Vehicular & Other Activities  
Scope of Monitoring : Regulatory Requirement  
Sampling & Analysis Protocol : IS-5182 & CPCB Guidelines  
Sampling Duration : 24 hrs.  
Parameter Required : As Per Work Order

S. No.	Parameter	Protocol	Result	Unit	NAAQS* Limit
1.	Particulate Matter (PM <sub>2.5</sub> )	SOP No. VEL/SOP/01, Section No. SP 63	31.67	µg/m <sup>3</sup>	60
2.	Particulate Matter (PM <sub>10</sub> )	IS 5182 (P 23 ), Gravimetric Method	73.20	µg/m <sup>3</sup>	100
3.	Nitrogen Dioxide (NO <sub>2</sub> )	IS 5182 (P 6), Jacob & Hochheiser	12.21	µg/m <sup>3</sup>	80
4.	Sulphur Dioxide (SO <sub>2</sub> )	IS 5182 (P 2), Modified West and Gaeke	8.22	µg/m <sup>3</sup>	80
5.	Carbon Monoxide (CO)	IS 5182 (P-10) Gas Chromatography	0.68	mg/m <sup>3</sup>	4
6.	Ammonia (NH <sub>3</sub> )	SOP, SP-207, Issue No 01 & Based on CPCB Guidelines	5.38	µg/m <sup>3</sup>	400
7.	Lead (Pb)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 0.02)	µg/m <sup>3</sup>	1
8.	Benzene (C <sub>6</sub> H <sub>6</sub> )	IS: 5182 (P-11)	BLQ (LOQ 1.0)	µg/m <sup>3</sup>	05
9.	Benzo(a)pyrene	IS: 5182 (P-12)	BLQ (LOQ 0.5)	ng/m <sup>3</sup>	01
10.	Ozone (O <sub>3</sub> )	IS 5182 (P-9), Colorimetric Method	9.64	µg/m <sup>3</sup>	180
11.	Arsenic as (As)	IS 5182 (P-22)	BLQ (LOQ 1.0)	ng/m <sup>3</sup>	6
12.	Nickel as (Ni)	IS: 5182 (P-22), Air Acetylene Method	BLQ (LOQ 5.0)	ng/m <sup>3</sup>	20

Note: \* BLQ-Below Limit of Quantification, \*\* LOQ- Limit of Quantification  
\*\*\*End of Report\*\*\*







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:	VEL/JK/AN/01	Report No.:	VEL/N/2206300001
Name & Address of the Party:	M/s JK Cement Works (Unit of JK Cement LTD Vill. & PO-Gotan Dist. Nagaur Rajasthan)	Format No.:	7.8 F-03
		Party Reference No.:	GTN/WH/PUR/37/022/2022-23
Sample Description:	Ambient Noise Level Monitoring	Reporting Date:	Dated: 03/06/2022
Scope of Monitoring:	Regulatory Requirement	Receipt Date:	05/07/2022
Protocol Used:	IS 9989: IS 9876	Sampling Duration:	30/06/2022
Instrument Used:	SLM	Sample Collected by:	24 Hrs.
		Instrument Calibration Status:	VEL Team
			Calibrated

### General Information:-

Sampling Location	: Front of Pump House
Instrument Code	: VEL/SLM/05
Meteorological condition during monitoring	: Clear sky
Date of Monitoring	: 26/06/2022 to 27/06/2022
Time of Monitoring	: 06:00 AM to 06:00AM
Ambient Temperature (°C)	: Min. 31°C, Max. 43 °C
Surrounding Activity	: Human & Vehicular Activities
Parameter Required	: As per Work Order

Sr. No.	Test Parameter	Protocol	Test Result dB(A)	
			Day Time	Night Time
1.	Leq	IS:9989, By Calculation	61.94	50.03

Category of Zones	Leq in dB (A)	
	Day	Night
Industrial	75	70
Commercial	65	55
Residential	55	45
Silence Zone	50	40

1. Day Time is from 6.00 AM to 10.00 PM.  
2. Night Time is reckoned between 10.00 PM to 6.00 AM.  
3. Silence Zone is defined as an area up to 100 m around premises of Hospitals, Educational and Courts. Use of vehicle horn, Loudspeaker and bursting of crackers is banned in these zones.  
Note: Mixed categories of areas be declared as one of the four above mentioned categories by the competent Authority and the corresponding standards shall apply

\*\*\*End of Report\*\*\*







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:	VEL/JK/AN/02	Report No.:	VEL/N/2206300002
Name & Address of the Party:	M/s JK Cement Works (Unit of JK Cement LTD Vill. & PO-Gotan Dist. Nagaur Rajasthan)	Format No.:	7.8 F-03
		Party Reference No.:	GTN/WH/PUR/37/022/2022-23
Sample Description:	Ambient Noise Level Monitoring	Reporting Date:	Dated: 03/06/2022
Scope of Monitoring:	Regulatory Requirement	Receipt Date:	05/07/2022
Protocol Used:	IS 9989: IS 9876	Sampling Duration:	24 Hrs.
Instrument Used:	SLM	Sample Collected by:	VEL Team
		Instrument Calibration Status:	Calibrated

### General Information:-

Sampling Location

Instrument Code

Meteorological condition during monitoring

Date of Monitoring

Time of Monitoring

Ambient Temperature (°C)

Surrounding Activity

Parameter Required

: Front of Weigh Bridge

: VEL/SLM/04

: Clear sky

: 26/06/2022 to 27/06/2022

: 06:00 AM to 06:00AM

: Min. 31°C, Max. 43 °C

: Human & Vehicular Activities

: As per Work Order

Sr. No.	Test Parameter	Protocol	Test Result dB(A)	
			Day Time	Night Time
1.	Leq	IS:9989, By Calculation	65.76	53.82

Category of Zones	Leq in dB (A)	
	Day	Night
Industrial	75	70
Commercial	65	55
Residential	55	45
Silence Zone	50	40

1. Day Time is from 6.00 AM to 10.00 PM.  
2. Night Time is reckoned between 10.00 PM to 6.00 AM.  
3. Silence Zone is defined as an area up to 100 m around premises of Hospitals, Educational and Courts. Use of vehicle horn, Loudspeaker and bursting of crackers is banned in these zones.  
Note: Mixed categories of areas be declared as one of the four above mentioned categories by the competent Authority and the corresponding standards shall apply

\*\*\*End of Report\*\*\*



VEL/E/N/TR/10394







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
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## Test Report

Sample Number: VEL/JK/AN/03  
Name & Address of the Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan

Report No.: VEL/N/2206300003  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23

Sample Description: Ambient Noise Level Monitoring  
Scope of Monitoring: Regulatory Requirement  
Protocol Used: IS 9989: IS 9876  
Instrument Used: SLM

Reporting Date: 05/07/2022  
Receipt Date: 30/06/2022  
Sampling Duration: 24 Hrs.  
Sample Collected by: VEL Team  
Instrument Calibration Status: Calibrated

### General Information:-

Sampling Location

Instrument Code

Meteorological condition during monitoring

Date of Monitoring

Time of Monitoring

Ambient Temperature (°C)

Surrounding Activity

Parameter Required

: Front of Crusher MCC Room

: VEL/SLM/03

: Clear sky

: 26/06/2022 to 27/06/2022

: 06:00 AM to 06:00AM

: Min. 31°C, Max. 43 °C

: Human & Vehicular Activities

: As per Work Order

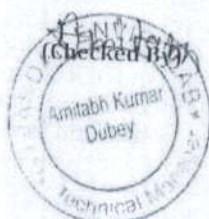
Sr. No.	Test Parameter	Protocol	Test Result dB(A)	
			Day Time	Night Time
1.	Leq	IS:9989, By Calculation	67.03	54.29

Category of Zones	Leq in dB (A)	
	Day	Night
Industrial	75	70
Commercial	65	55
Residential	55	45
Silence Zone	50	40

1. Day Time is from 6.00 AM to 10.00 PM.  
2. Night Time is reckoned between 10.00 PM to 6.00 AM.  
3. Silence Zone is defined as an area up to 100 m around premises of Hospitals, Educational and Courts. Use of vehicle horn, Loudspeaker and bursting of crackers is banned in these zones.

Note: Mixed categories of areas be declared as one of the four above mentioned categories by the competent Authority and the corresponding standards shall apply

\*\*\*End of Report\*\*\*



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# Vardan EnviroLab

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## Test Report

Sample Number:	VEL/JK/AN/04	Report No.:	VEL/N/2206300004
Name & Address of the Party:	M/s JK Cement Works (Unit of JK Cement LTD Vill. & PO-Gotan Dist. Nagaur Rajasthan)	Format No.:	7.8 F-03
		Party Reference No.:	GTN/WH/PUR/37/022/2022-23
Sample Description:	Ambient Noise Level Monitoring	Reporting Date:	Dated: 03/06/2022 05/07/2022
Scope of Monitoring:	Regulatory Requirement	Receipt Date:	30/06/2022
Protocol Used:	IS 9989: IS 9876	Sampling Duration:	24 Hrs.
Instrument Used:	SLM	Sample Collected by:	VEL Team
		Instrument Calibration Status:	Calibrated

### General Information:-

Sampling Location	: Bachelor Hostel
Instrument Code	: VEL/SLM/06
Meteorological condition during monitoring	: Clear sky
Date of Monitoring	: 26/06/2022 to 27/06/2022
Time of Monitoring	: 06:00 AM to 06:00AM
Ambient Temperature (°C)	: Min. 31°C, Max. 43 °C
Surrounding Activity	: Human & Vehicular Activities
Parameter Required	: As per Work Order

Sr. No.	Test Parameter	Protocol	Test Result dB(A)	
			Day Time	Night Time
1.	Leq	IS:9989, By Calculation	50.80	41.38

Category of Zones	Leq in dB (A)	
	Day	Night
Industrial	75	70
Commercial	65	55
Residential	55	45
Silence Zone	50	40

1. Day Time is from 6.00 AM to 10.00 PM.  
2. Night Time is reckoned between 10.00 PM to 6.00 AM.  
3. Silence Zone is defined as an area up to 100 m around premises of Hospitals, Educational and Courts. Use of vehicle horn, Loudspeaker and bursting of crackers is banned in these zones.  
Note: Mixed categories of areas be declared as one of the four above mentioned categories by the competent Authority and the corresponding standards shall apply

\*\*\*End of Report\*\*\*



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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
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**ANNEXURE:**

## Test Report

Sample Number: VEL/S/04  
Name & Address of Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan

Report No.: VEL/S/2206300001  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated 03/06/2022  
Reporting Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

Sample Description : STACK EMISSION MONITORING

Sample Collected : Vardan EnviroLab Team  
Date & Time of Sampling : 27/06/2022 (12:15 to 12:53)  
Sampling Location : Raw Mill /Kiln ESP  
Stack Attached : ESP  
Sampling duration (Minutes) : 38  
Make Of Stack : MS  
Meteorological Condition : Clear Sky  
Stack Diameter : 2.6 m  
Stack Height : 82 m  
Instrument calibration status : Calibrated  
Ambient Temperature - Ta (°C) : 42  
Temperature of Stack Gases - Ts (°C) : 125  
Velocity of Stack Gases (m/sec.) : 8.18  
Flow rate of PM (LPM) : 26  
Flow rate of Gas (LPM) : 2.0  
Sampling condition : OK  
Protocol used : IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
1.	Particulate Matter as (PM)	IS: 11255 (P-1), Gravimetric Method	28.02	mg/Nm <sup>3</sup>	30
2.	Oxide of nitrogen as (NO <sub>x</sub> )	IS: 11255 (P-7), Colorimetric Method	364.18	mg/Nm <sup>3</sup>	800
3.	Sulphur Dioxide as (SO <sub>2</sub> )	IS: 11255 (P-2), Titrimetric Method	22.18	mg/Nm <sup>3</sup>	100
4.	Carbon Monoxide as (CO)	#SOP, SP-74, Issue No. 01	24.71	mg/Nm <sup>3</sup>	--

\*\*\*End of Report\*\*\*



VEL/EIN/TR/PN10340

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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number: VEL/ S/05  
Name & Address of Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan  
Report No.: VEL /S/2206300002  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PU R/37/022/2022-23  
Dated 03/06/2022  
Reporting Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

Sample Description : Stack Emission Monitoring

General Information  
Sampling Location : DG Set No. (350 KVA)  
Sample Collected By : VEL Team  
Date of Sampling : 27/06/2022  
Sampling duration (Minutes) : 29 min (15:00 to 15:29 Hrs.)  
Stack Attached to : DG Set  
Mack of Stack : Iron  
Diameter of Stack (m) : 0.15 m  
Height of Stack (m) : 45 m  
Instrument calibration status : Calibrated  
Meteorological Condition : Clear Sky  
Ambient Temperature - Ta (°C) : 42  
Temperature of Stack Gases - Ts (°C) : 128  
Velocity of Stack Gases (m/sec.) : 10.84  
Flow rate of PM (LPM) : 34  
Flow rate of Gas (LPM) : 2.0  
Sampling condition : OK  
Protocol used : IS :11255 & EPA

## RESULTS

S. No.	Parameters	Test Method	Results	Units	Limits
1.	Particulate Matter (PM)	IS: 11255 (P-1). Gravimetric Method	0.11	gm/kw-hr	<0.2
2.	Sulphur Dioxide as (SO <sub>2</sub> )	IS: 11255 (P-2). Titrimetric Method	5.64	gm/kw-hr	Not Specified
3.	Oxide of Nitrogen as (NO <sub>x</sub> )	IS: 11255 (P-7). Colorimetric Method	1.41	gm/kw-hr	<4.0
4.	Total Hydrocarbon (as HC)	#SOP, SP-194, Issue No. 01	0.58	gm/kw-hr	--
5.	Carbon Monoxide as (CO)	#SOP, SP-74, Issue No. 01	0.96	gm/kw-hr	<3.5

\*\*\*End of Report\*\*\*







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number: VEL/ S/06  
Name & Address of Party: M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan)  
Report No.: VEL /S/2206300003  
Format No.: 7.8 F-03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated 03/06/2022  
Sample Description : STACK EMISSION MONITORING  
Reporting Date: 05/07/2022  
Period of Analysis: 30/06/2022-05/07/2022  
Receipt Date: 30/06/2022

Sample Collected : Vardan EnviroLab Team  
Date & Time of Sampling : 28/06/2022 (16:10 to 16:34)  
Sampling Location : Lime Stone Crusher  
Stack Attached : Bag Filter  
Sampling duration (Minutes) : 24.0  
Make Of Stack : MS  
Meteorological Condition : Clear Sky  
Stack Diameter : 0.8 m  
Stack Height : 30 m  
Instrument calibration status : Calibrated  
Ambient Temperature - Ta (°C) : 42  
Temperature of Stack Gases - Ts (°C) : 49  
Velocity of Stack Gases (m/sec.) : 10.47  
Flow rate of PM (LPM) : 41  
Flow rate of Gas (LPM) : 2.0  
Sampling condition : OK  
Protocol used : IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
1.	Particulate Matter as (PM)	IS 11255 (P-1), Gravimetric Method	20.32	mg/Nm <sup>3</sup>	30

\*\*\*End of Report\*\*\*



VEL/E/N/TR/PN10261







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:

VEL/ S/02

Name & Address of Party:

M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan)

Report No.:

VEL /S/2206300004

Format No.:

7.8 F-03

Party Reference No.:

GTN/WH/PUR/37/022/2022-23  
Dated 03/06/2022

Sample Description :

STACK EMISSION MONITORING

Reporting Date:

05/07/2022

Period of Analysis:

30/06/2022-05/07/2022

Receipt Date:

30/06/2022

Sample Collected : Vardan EnviroLab Team  
Date & Time of Sampling : 27/06/2022 (10:30 to 10:48)  
Sampling Location : Pet Coke/Coal Mill  
Stack Attached : Bag Filter  
Sampling duration (Minutes) : 18.0  
Make Of Stack : MS  
Meteorological Condition : Clear Sky  
Stack Diameter : 0.85 m  
Stack Height : 41 m  
Instrument calibration status : Calibrated  
Ambient Temperature - Ta (°C) : 41  
Temperature of Stack Gases - Ts (°C) : 66  
Velocity of Stack Gases (m/sec.) : 14.77  
Flow rate of PM (LPM) : 55  
Flow rate of Gas (LPM) : 2.0  
Sampling condition : OK  
Protocol used : IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
1.	Particulate Matter as (PM)	IS 11255 (P-1), Gravimetric Method	11.92	mg/Nm <sup>3</sup>	30

\*\*\*End of Report\*\*\*



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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
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## Test Report

Sample Number:

Name & Address of Party:

VEL/ S/01

M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan)

Report No.:

Format No.:

Party Reference No.:

VEL /S/2206300005

7.8 F-03

GTN/WH/PUR/37/022/2022-23

Dated 03/06/2022

Sample Description :

STACK EMISSION MONITORING

Reporting Date:

Period of Analysis:

Receipt Date:

05/07/2022

30/06/2022-05/07/2022

30/06/2022

Sample Collected	:	Vardan EnviroLab Team
Date & Time of Sampling	:	27/06/2022 (09:15 to 09:55)
Sampling Location	:	Grate Cooler
Stack Attached	:	ESP
Sampling duration (Minutes)	:	40.0
Make Of Stack	:	MS
Meteorological Condition	:	Clear Sky
Stack Diameter	:	2.0 m
Stack Height	:	30.0 m
Instrument calibration status	:	Calibrated
Ambient Temperature - Ta (°C)	:	41
Temperature of Stack Gases - Ts (°C)	:	110
Velocity of Stack Gases (m/sec.)	:	7.61
Flow rate of PM (LPM)	:	25
Flow rate of Gas (LPM)	:	NA
Sampling condition	:	OK
Protocol used	:	IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
1.	Particulate Matter as (PM)	IS 11255 (P-1), Gravimetric Method	20.92	mg/Nm <sup>3</sup>	30

\*\*\*End of Report\*\*\*



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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:

Name & Address of Party:

VEL/ S/03

M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan

Report No.:

VEL /S/2206300006

Format No.:

7.8 F-03

Party Reference No.:

GTN/WH/PUR/37/022/2022-23

Dated 03/06/2022

Sample Description :

STACK EMISSION MONITORING

Reporting Date:

05/07/2022

Period of Analysis:

30/06/2022-05/07/2022

Receipt Date:

30/06/2022

Sample Collected	:	Vardan EnviroLab Team
Date & Time of Sampling	:	27/06/2022 (11:20 to 11:47)
Sampling Location	:	Cement Mill /Packing Plant
Stack Attached	:	Bag Filter
Sampling duration (Minutes)	:	27
Make Of Stack	:	Iron
Meteorological Condition	:	Clear Sky
Stack Diameter	:	1.28 m
Stack Height	:	30 m
Instrument calibration status	:	Calibrated
Ambient Temperature - Ta (°C)	:	41
Temperature of Stack Gases - Ts (°C)	:	62
Velocity of Stack Gases (m/sec.)	:	9.65
Flow rate of PM (LPM)	:	37
Flow rate of Gas (LPM)	:	NA
Sampling condition	:	OK
Protocol used	:	IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
1.	Particulate Matter as (PM)	IS 11255 (P-1), Gravimetric Method	14.15	mg/Nm <sup>3</sup>	30

\*\*\*End of Report\*\*\*







# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:

VEL/ S/07

Name & Address of Party:

M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan)

Report No.:

VEL /S/2206300007

Format No.:

7.8 F-03

Party Reference No.:

GTN/WH/PUR/37/022/2022-23  
Dated 03/06/2022

Sample Description :

STACK EMISSION MONITORING

Reporting Date:

05/07/2022

Period of Analysis:

30/06/2022-05/07/2022

Receipt Date:

30/06/2022

Sample Collected	:	Vardan EnviroLab Team
Date & Time of Sampling	:	28/06/2022 (17:00 to 17:37)
Sampling Location	:	Read Mix Dry Motor Plant(20 TPD)
Stack Attached	:	Bag Filter
Sampling duration (Minutes)	:	37
Make Of Stack	:	Iron
Meteorological Condition	:	Clear Sky
Stack Diameter	:	--
Stack Height	:	--
Instrument calibration status	:	Calibrated
Ambient Temperature - Ta (°C)	:	41
Temperature of Stack Gases - Ts (°C)	:	42
Velocity of Stack Gases (m/sec.)	:	6.57
Flow rate of PM (LPM)	:	27
Flow rate of Gas (LPM)	:	NA
Sampling condition	:	OK
Protocol used	:	IS-11255 & CPCB Guidelines

## RESULTS

S. No.	Parameter	Protocol	Results	Units	Limits
I.	Particulate Matter as (PM)	IS 11255 (P-I), Gravimetric Method	18.52	mg/Nm <sup>3</sup>	30

\*\*\*End of Report\*\*\*



VEL/E/N/TR/PN10265

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# Vardan EnviroLab

Laboratory: Plot No. 82A, Sector - 5, IMT Manesar, Gurugram - 122051 (Haryana)  
MoEF&CC Recognized | ISO 9001 | ISO 14001 | ISO 45001



## Test Report

Sample Number:  
Name & Address of Party:

VEL./JK/WW/01  
M/s JK Cement Works  
(Unit of JK Cement LTD Vill. & PO-Gotan  
Dist. Nagaur Rajasthan)

Report No.: VEL/WW/2206300001  
Format No.: 7.8 F 03  
Party Reference No.: GTN/WH/PUR/37/022/2022-23  
Dated 03/06/2022

Sample Description:  
Sampling Location:  
Sample Collected by  
Preservation:  
Sampling & Analysis Protocol:

Waste Water (STP Treated Water)  
300 KLD STP  
Vardan EnviroLab Representative  
Refrigerated  
APHA 23<sup>rd</sup> Edition 2017 & IS-3025

Reporting Date: 05/07/2022  
Period of Analysis: 30/06/2022 to 05/07/2022  
Receipt Date: 30/06/2022  
Sampling Date: 28/06/2022  
Sampling Type: Grab  
Sample Quantity: 2.0 Ltr.

## TEST RESULTS

S. No.	Test Parameters	Test Method	Result	Unit	Prescribed Limit
1.	pH (at 25°C)	APHA 4500H+ B Electrometric Method	7.63	--	
2.	Total Suspended Solids	APHA 2540 D Gravimetric Method	10.2	mg/L	5.5-9.0 100
3.	Temperature	APHA 2550 B Thermometer Method	27.8	°C	Shall not exceed 5° above the receiving water temp.
4.	Oil & Grease	APHA 5520 B Partition Gravimetric Method	1.9	mg/L	10
5.	Ammonical Nitrogen (as NH <sub>3</sub> -N)	IS 3025 (P-34) Titrimetric Method	9.6	mg/L	50
6.	Total Kjeldahl Nitrogen (as N)	IS 3025 (P-34) Kjeldahl Method	17.9	mg/L	100
7.	BOD (5 Days at 20°C)	APHA 5210 C Ultimate BOD Test	24.6	mg/L	30
8.	Chemical Oxygen Demand	APHA 5220 B Open Reflux Method	122.8	mg/L	250
9.	Chloride as Cl	APHA 4500 Cl B Argentometric Method	792.1	mg/L	Not Specified
10.	Sulphide (as S)	APHA 4500 S2- F Iodometric Method	0.28	mg/L	2
11.	Residual Free Chlorine	APHA 3500 Cl B Iodometric Method	0.22	mg/L	1
12.	Fecal Coliform	IS 1622:1981	<2	MPN/100ml	<1000

\*\*\*End of Report\*\*\*



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2022

PLANT	ID	EMPL. NAM	DV/L	DV/R	NV/L	NV/R	HT (IN CMS)	WT (IN KG)	B/G	ECG	AUDIOMETRY	SPIROMETRY
JKC	A0920	ANIRUDH BHAN OJHA	6/6	6/6	N-6	N-6	178	95	O-VE	NORMAL	NORMAL	NORMAL
JKC	A0930	ASHOK KUMAR CHHAPARWAL	6/6	6/6	N-6	N-6	171	90	O+VE	NORMAL	NORMAL	NORMAL
JKC	A1040	ADITYA KUMAR	6/6	6/6	N-6	N-6	175	77.7	AB+VE	NORMAL	ML LE	MILD REST
JKC	A1110	ANAND KUMAR SONI	6/6	6/6	N-6	N-6	177	77.5	O+VE	NORMAL	ML LE	NORMAL
JKC	A1220	ANDHAN KUMAR	6/6	6/6	N-6 C GLS	N-6 C GLS	176	87.3	O+VE	NORMAL	NORMAL	NORMAL
JKC	A1240	ANIL KUMAR	6/6	6/6	N-6	N-6	166	78.9	B+VE	NORMAL	NORMAL	NORMAL
JKC	A1380	ASHUTOSH MOHAN SHARMA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	184	84.4	O+VE	NORMAL	NORMAL	NORMAL
JKC	A1480	ANKIT AGARWAL	6/6	6/6	N-6	N-6	173	63	B+VE	NORMAL	NORMAL	NORMAL
JKC	B0720	BHANWAR PURI	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	172	62.5	B+VE	NORMAL	ML LE	NORMAL
JKC	B0760	BHAWANI LAL DHAKER	6/6	6/6	N-6	N-6	171	70	AB+VE	NORMAL	NORMAL	NORMAL
JKC	B0780	BHUPENDRA PRASAD SHARMA	6/6	6/6	N-6	N-6	164	66	B+VE	NORMAL	NORMAL	NORMAL
JKC	B0900	BAL MUKUND SEN	6/6	6/6	N-6	N-6	166	91	O+VE	NORMAL	NORMAL	NORMAL
JKC	B0950	BHERU LAL DANGI	6/6	6/6	N-6	N-6	163.5	56.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	D0600	DEEPAK GANDHI	6/9	6/6	N-6	N-6	172	71.5	O+VE	NORMAL	ML BE	NORMAL
JKC	D0610	DINESH KUMAR JANGID	6/6	6/6	N-6	N-6	171	88	B+VE	NORMAL	NORMAL	NORMAL
JKC	D0630	DHARMRAJ CHOUHAN	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	167	81	O-VE	NORMAL	NORMAL	NORMAL
JKC	D0680	DEEPAK DEORA	6/6	6/6	N-6	N-6	175	79	A+VE	NORMAL	NORMAL	NORMAL
JKC	D0700	DILEEP SINGH	6/6	6/6	N-6 C GLS	N-6 C GLS	168	77	AB+VE	NORMAL	NORMAL	NORMAL
JKC	D0720	DASHRATH SINGH	6/9 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	160	70	B+VE	NORMAL	NORMAL	MILD REST
JKC	D0770	DHARMESH SHARMA	6/6	6/6	N-6	N-6	165	64	B+VE	NORMAL	NORMAL	NORMAL
JKC	D0840	DALIP SHARMA	6/6	6/6	N-6	N-6	168	71	A+VE	NORMAL	NORMAL	NORMAL
JKC	D0860	DILIP BHARADIYA	6/6	6/6	N-6	N-6	172.5	92	B+VE	NORMAL	NORMAL	NORMAL
JKC	F0030	FEP SINGH	6/6	6/6	N-6	N-6	181	70	A+VE	NORMAL	NORMAL	NORMAL
JKC	G0370	GANPAT SINGH BHATI	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	168	68	A+VE	NORMAL	ML BE	NORMAL
JKC	G0420	GOVIND SHARMA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	172	84	O+VE	NORMAL	ML LE	NORMAL
JKC	G0440	GHEESA LAL SWAMI	6/6	6/6	N-6 C GLS	N-6 C GLS	168	77	B+VE	NORMAL	ML LE	NORMAL
JKC	G0510	GOPAL LAL SHARMA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	172	69	O+VE	NORMAL	NORMAL	NORMAL
JKC	H0300	HARI SINGH	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	173	64	O+VE	NORMAL	ML LE	NORMAL
JKC	H0370	HEMANT PAREEK	6/6	6/6	N-6	N-6	173	68.7	O+VE	NORMAL	NORMAL	NORMAL
JKC	I0030	INDAR SINGH RAO	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	176	68.5	O+VE	NORMAL	ML LE	NORMAL
JKC	J0210	JASDEV SINGH RATHORE	6/6	6/6	N-6	N-6	166	84	A+VE	NORMAL	ML BE	NORMAL
JKC	J0240	JAGDISH CHAND SHARMA	6/6	6/6	N-6 C GLS	N-6 C GLS	170	60	B+VE	NORMAL	NORMAL	NORMAL
JKC	K0450	KISHORE SINGH	6/6	6/6	N-6	N-6	171	64.6	O+VE	NORMAL	NORMAL	NORMAL
JKC	K0470	KHUSHAL ASERI	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	171	95.9	A+VE	NORMAL	NORMAL	NORMAL
JKC	K0480	KEDAR MAL KURMI	6/6	6/6	N-6	N-6	180	102	O+VE	NORMAL	NORMAL	NORMAL
JKC	K0530	KALU RAM SHARMA	6/9 C GLS	6/9 C GLS	N-8 C GLS	N-8 C GLS	178	66.5	O+VE	NORMAL	ML BE	NORMAL
JKC	K0580	KULDEEP SINGH	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	177	93	O+VE	NORMAL	NORMAL	NORMAL
JKC	K0710	KAMLESH CHOUDHARY	6/6	6/6	N-6	N-6	171	84.7	A+VE	NORMAL	ML LE	NORMAL
JKC	L0340	LALIT KUMAR	6/6	6/6	N-6	N-6	175	63.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	M0770	MANISH JAIN	6/6	6/6	N-6	N-6	170	65	B+VE	NORMAL	ML RE	NORMAL
JKC	M0930	MOHAN LAL SARAN	6/6 C GLS	6/9 C GLS	N-6 C GLS	N-6 C GLS	171	72	O+VE	NORMAL	NORMAL	NORMAL
JKC	M1180	MUKESH KUSHWAHA	6/6 C GLS	6/6 C GLS	N-6	N-6	160	44.7	A+VE	NORMAL	NORMAL	NORMAL
JKC	M1260	MAHAVIR GUSAI	6/6	6/6	N-8	N-8	160.5	52	O+VE	NORMAL	NORMAL	NORMAL
JKC	N0340	NIRANJAN JAIN	6/6 C GLS	6/6 C GLS	N-6	N-6	162	51	AB+VE	NORMAL	NORMAL	NORMAL
JKC	N0370	NARENDRA SINGH SISODIA	6/6	6/6	N-6 C GLS	N-6 C GLS	172	78	O+VE	NORMAL	ML BE	NORMAL
JKC	N0380	NARESH KUMAR RATHI	6/6	6/6	N-6	N-6	182	88	O-VE	NORMAL	ML BE	MILD REST
JKC	P0670	PRADEEP MUNDEL	6/6	6/6	N-6	N-6	184	70	O+VE	NORMAL	NORMAL	NORMAL
JKC	P0720	PRAKASH KUMAR SAINI	6/6	6/6	N-6	N-6	172	70	AB+VE	NORMAL	NORMAL	NORMAL
JKC	P0740	PANKAJ BHANDARI	6/6	6/6	N-6	N-6	182	95.5	B+VE	NORMAL	NORMAL	NORMAL
JKC	P0790	PRADHAN SINGH CHAUHAN	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	171	88.5	O+VE	NORMAL	ML LE	NORMAL
JKC	P0820	PRAHLAD RAM GODARA	6/6	6/6	N-8	N-8	173	63	O+VE	NORMAL	ML BE	MILD REST
JKC	P0940	PANKAJ GOUTAM	6/6	6/6	N-6	N-6	180	81.5	B+VE	NORMAL	NORMAL	NORMAL
JKC	P0980	PARMESHVAR LAL	6/6	6/6	N-6	N-6	176	70	O+VE	NORMAL	NORMAL	NORMAL
JKC	R1290	ROHIT PANPALIA	6/6	6/6	N-6	N-6	167	78.7	B+VE	NORMAL	ML BE	NORMAL
JKC	R1340	RAMESH CHAND SHARMA	6/6	6/6	N-6 C GLS	N-6 C GLS	154	47	O+VE	NORMAL	ML BE	NORMAL
JKC	R1350	RAJESH KUMAR RATHORE	6/6 C GLS	6/6 C GLS	N-6	N-6	184	79.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	R1360	RAJEEV RAI	6/6	6/6	N-6	N-6	160	54	B+VE	NORMAL	NORMAL	NORMAL
JKC	R1440	RAM RAJ BEDA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	170	75	B+VE	NORMAL	NORMAL	MILD REST
JKC	R1450	Dr. RANJEET KUMAR BAGARIYA	6/6	6/6	N-6	N-6	183	85	B+VE	NORMAL	NORMAL	NORMAL
JKC	R1490	RISHIRAJ AAROLIYA	6/6	6/6	N-6	N-6	178	96.8	B+VE	NORMAL	NORMAL	NORMAL
JKC	R1600	RAHUL AGARWAL	6/6	6/6	N-6	N-6	159	74.5	B+VE	NORMAL	ML LE	NORMAL
JKC	R1610	RAM LAL PRAJAPAT S/O KALU RAM	6/9 C GLS	6/9 C GLS	N-6 C GLS	N-6 C GLS	171	83	B+VE	NORMAL	ML RE	NORMAL
JKC	R1620	REKHA RAM PRAJAPAT	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	168	98.5	O+VE	NORMAL	ML LE	NORMAL
JKC	R1640	RAMESHWAR LAL SAIN	6/9	6/9	N-6 C GLS	N-6 C GLS	160	58	O+VE	NORMAL	NORMAL	NORMAL
JKC	R1650	RANU SIGNH	6/6	6/6	N-6 C GLS	N-6 C GLS	175	65.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	R1660	RAM JEEVAN CHOUDHARY	6/9 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	173	67	A+VE	NORMAL	ML BE	MILD REST
JKC	R1670	RAGHUVEER SINGH SEKHAWAT	6/6	6/6	N-6 C GLS	N-6 C GLS	169	83	AB+VE	NORMAL	NORMAL	NORMAL
JKC	R1680	RAM LAL PRAJAPAT S/O ROOP RAM	6/6	6/6	N-6 C GLS	N-6 C GLS	178	93.5	B+VE	NORMAL	ML BE	MILD REST
JKC	R1710	RAM NIWAS CHAUDHARY	6/6 C GLS	6/9 C GLS	N-6 C GLS	N-6 C GLS	173	83	B+VE	NORMAL	ML LE	MILD REST
JKC	R1860	RAM LAL PRAJAPAT S/O PHOOLA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	162	83.5	O+VE	NORMAL	ML BE	NORMAL
JKC	R1870	RAM PRASAD SHARMA	6/6	6/6	N-6	N-6	172.5	81	O+VE	NORMAL	ML BE	NORMAL
JKC	R1880	RAM AVATAR PRAJAPAT	6/6	6/6	N-6	N-6	179	86	A+VE	NORMAL	NORMAL	NORMAL
JKC	R1890	RAMESH KUMAR	6/6	6/6	N-6	N-6	163	64.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	R1910	RAVI KHANDELWAL	6/6	6/6	N-6	N-6	171	64.5	A+VE	NORMAL	NORMAL	NORMAL
JKC	R2020	ROHIT SINGH RATHORE	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	167	70	B+VE	NORMAL	NORMAL	NORMAL
JKC	R2060	RAKESH KUMAR ARYA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	176	72	A+VE	NORMAL	NORMAL	NORMAL
JKC	S2220	SANJEEV MUNDEL	6/6	6/6	N-6	N-6	182	72	AB+VE	NORMAL	NORMAL	NORMAL
JKC	S2230	SANJAY MUWAL	6/6 C GLS	6/6 C GLS	N-6	N-6	178	86.5	O+VE	NORMAL	NORMAL	NORMAL
JKC	S2320	SAHDEV SINGH RATHORE	6/6 C GLS	6/6 C GLS	N-6	N-6	169	60	O+VE	NORMAL	NORMAL	MILD REST
JKC	S2420	SRAWAN KUMAR BENIWAL	6/6	6/6	N-6	N-6	180	74.5	A+VE	NORMAL	ML BE	NORMAL
JKC	S2530	SANJAY KUMAR SHARMA	6/6	6/6	N-6	N-6	178	62	O+VE	NORMAL	NORMAL	NORMAL
JKC	S2550	SURENDRA SONI	6/6	6/6	N-6	N-6	181	75	A+VE	NORMAL	NORMAL	NORMAL
JKC	S2680	SANJAY KUMAR CHOUDHARY	6/6	6/6	N-6	N-6	164	58.5	B+VE	NORMAL	NORMAL	NORMAL
JKC	S2700	SUDHIR KUMAR LIMBA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	170	90.8	O+VE	NORMAL	ML BE	NORMAL
JKC	S2720	SAURABH KATIYAR	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	170	90.8	O+VE	NORMAL	ML BE	NORMAL



JKC	S2770	SHUBHAM SRIVASTAVA											
JKC	S2820	SANJAY KUMAR DUBE	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	178		107.5	B+VE	NORMAL	NORMAL	MILD REST
JKC	S3020	SURENDER SINGH SHAKTAWAT	6/6	6/9	N-6	N-6	178		82	A+VE	NORMAL	NORMAL	NORMAL
JKC	S3070	SHAITAN SINGH RAJPUT	6/6	6/6	N-6	N-6	182		78	A-VE	NORMAL	NORMAL	NORMAL
JKC	S3160	SUMIT KUMAR KUMAWAT	6/6	6/6	N-6	N-6	171.5		77	A+VE	NORMAL	NORMAL	NORMAL
JKC	T0160	TEJA RAM DEVASI			N-6	N-6	173		63.4	B+VE	NORMAL	NORMAL	NORMAL
JKC	T0170	TARUN KUMAR CHHIPA	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	166		67.8	A-VE	NORMAL	NORMAL	NORMAL
JKC	U0170	UMA SHANKAR MEHTA	6/6	6/6	N-6	N-6	176		76	A+VE	NORMAL	NORMAL	MILD REST
JKC	V0540	VISHAL AVASTHI	6/9 C GLS	6/9 C GLS	N-6 C GLS	N-6 C GLS	164		65	B+VE	NORMAL	NORMAL	NORMAL
JKC	V0570	VIKAS PALIWAL	6/6 C GLS	6/6 C GLS	N-6 C GLS	N-6 C GLS	166		63.5	O+VE	NORMAL	NORMAL	NORMAL
			6/6	6/6	N-6	N-6	175		75.7	B+VE	NORMAL	NORMAL	NORMAL

