

No.JKCW/ENV/2024-25/ EC Compliance/2nd Half(Muddapur LSM)/93/18 Date :21-05-2024

To

The Deputy Director,
Ministry of Environment & Forest
Govt. of India, Indira Paryavaran Bhavan,
New Delhi- 110 003

Sub: **Half Yearly Environmental Clearance Compliance report for the period from October-2023 to March-2024 (2nd Half) for Muddapur Limestone Mine, Village-Muddapur, Taluka- Mudhol, District- Bagalkot (Karnataka).**

Ref: **MoEF Letter No. J-11015/383/2006-1A. II (M), dtd.21-01-2008.**

Dear Sir,

With reference to aforesaid subject and reference matter, we are here by sending the enclosed pointwise environmental clearance compliance report for the **October-2023 to March-2024 (2nd Half) of Muddapur Limestone Mine** (Limestone production of 2 MTPA) Village-Muddapur, Taluka-Mudhol, District-Bagalkot, Karnataka, along with **Annexure-1 to 7.**

This for your kind perusal and acknowledge the receipt.

Thanking you

Yours faithfully

For Halki Limestone Mine

Vinit


Umashankar Choudhary
(Unit Head)

Encl. – A- All EC Compliance Report- Annexure-1

- a. Ambient Air Quality Monitoring- Annexure -2**
b. Fugitive emission Monitoring - Annexure -3
c. Noise Level Monitoring- Annexure -4
d. Mines Water Analysis Report- Annexure-5
e. Environmental expenditure- Annexure-6
f. CSR Report Annexure-7

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CC:

- 1- The Addl. Principal Chief Conservator of Forest (C), Ministry of Environment & Forest, Regional Office (South Zone), Koramangala, Bangalore.
- 2- Chairman, Central Pollution Control Board, Parivesh Bhavan, East Arjun Nagar, New Delhi
- 3- Scientist 'D' & Incharge, Central Pollution Control Board, 1st & 2nd Floors, Nisarga Bhavan, A-Block, Thimmaiah, Main Road, 7thD Cross, Shivanagar, Opp. Pushpanjali Theatre, Bengaluru
- 4- Member Secretary, Karnataka Pollution Control Board, Church Street, Bangalore
- 5- The Environmental officer, Karnataka State Pollution Control Board, Bagalkot – 587102

Muddapur Limestone Mines, Village- Muddapur, Taluk- Mudhol, Dist.- Bagalkot, Karnataka
Ref: MoEF Letter No. J-11015/383/2006-IA. II (M)/dated. 21st January-2008

EC to Muddapur Limestone Mine (ML area 161.87 ha., 2.0 MTPA of limestone Production) of
M/s J.K.Cement Ltd., at village Muddapur, in Mudhol Taluk, Bagalkot-Dist. In Karnataka

Specific Condition:

Annexure-1

S.N.	CONDITION	COMPLIANCE STATUS
A.	Specific Conditions	
i)	Land use pattern of nearby village shall be studied and action plan for abatement and compensation for damage to agriculture land /common property land as applicable due to mining activity shall be submitted to the Regional office of the Ministry within six months. Annual status of implementation of the plan and expenditure thereon shall be reported to the regional office of the ministry.	Complied. It has been studied with EIA which submitted to concerned authority. Mining is being done as per IBM approved modified mining Plan so there is no damage to agriculture land /common property. Environmental expenditure is attached as Annexure-6 .
ii)	Need based assessment for the nearby villages shall be conducted to study economic measures which can help in upliftment of poor section of society such as development of fodder farm, fruit orchard, vocational training etc. Year wise allocation of funds for implementation of these economic measures shall be reported to the regional office of the ministry within six months.	Complying. Surrounding village people are sustaining their lively hood in this project. The literacy rate and better living standards enhanced due to increased earning capacity of villagers, better medical facility, and transportation and communication facilities. For socio economic development we have established funds to the nearby villagers. Copy of CSR activities enclosed as Annexure-7 .
iii)	Recommendations of NEERI, Nagpur, as mentioned in their report on status of Environment –"Action plan " for the State of Karnataka, as be applicable to this project, shall be reported to the Regional office of the Ministry.	Not Applicable. As per the email communication dated 15.12.2009 with NEERI Director said, NEERI has not prepared any report on Status of Environment-Action for the State of Karnataka.
iv)	Conservation plan for wildlife shall be prepared in consultation of with the Chief wild life warden and shall be implemented within six months. Necessary allocation of fund for implementation of the same and the status of implementation of the plan shall be reported to the regional office of the Ministry.	Not Applicable as there is no forest area nearby mining lease, however we had submitted an application to forest department on dated 25.08.2007, branch forest, Lokapur had inspected on 27.08.2007 and submitted a letter to zonal forest Mudhol 28.08.2007 and Zonal forest Mudhol had submitted its report to Deputy Conservator of Forest, Bagalkot Division, Bagalkot on dated 28.08.2007, detailed report as there is

Muddapur Limestone Mines, Village- Muddapur, Taluk- Mudhol, Dist.- Bagalkot, Karnataka
Ref: MoEF Letter No. J-11015/383/2006-IA. II (M)/dated. 21st January-2008

		no schedule-I species are available in 10 KM radius area, hence no conservation plan for wild life for site is not applicable as per above statement.
v)	Measures for control and preventions of soil erosion and management of silt shall be prepared and submitted to the Regional office of the ministry within six months	Complied. Soil erosion control measures have been mentioned in EIA which is already submitted to MoEF.
vi)	Water quality both for surface as well as ground water in the core zone shall be regularly monitored for contamination due to mining activity and records maintained. In case contamination is observed, measures for control and action taken shall be reported to the State Government as well as the Regional Office of the Ministry within six months.	Complying. Water quality is being monitored regularly by approved lab and no contamination has been observed. Water quality report of surface (mine pit) is attached as Annexure-5 .
vii)	Water bodies shall be developed and utilized to develop Pisciculture. Fishermen cooperative society shall be established with the land losers (if any) and specially the poorer section as members of society. Initial financial assistance either in the form of shared money or other wise and managerial assistance shall be provided so that the members themselves can run the affairs of the society in due course. The project proponent shall arrange marketing tie up so that the society gets fair price of their produce and the profits are equitably shared by the members of the society as regular source of income.	Noted. During final closure of mine, mining pit will be developed as water body and to be utilized to develop Pisciculture.
viii)	Action taken report on issues raised during the public hearing shall be submitted to the Ministry and the State Governments within six months.	Complied and it has been submitted.
ix)	Occupational health and safety measures for the workers including training on malaria eradication, HIV, health effects on exposure to mineral dust etc. shall be carried out. The company shall engage a full time doctor who is trained in occupational health surveillance. Records of the health of the workers shall be maintained.	Complying. Initial and periodical medical examinations of all mine workers are being done on a regular basis as required under Mines Rules 1955 and training on various medical aspects is being imparted. The company has engaged a fulltime doctor who is trained in Occupational health surveillance. Records are being maintained.
x)	Top soil/solid waste(if any) shall be stacked properly with proper slope and adequate safe	Complying. Topsoil is being utilized for plantation and there is no solid waste

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	guards and shall back filled for reclamation and rehabilitation of the mined area	generation during the course of mining.
xi)	Over burden if any shall be stacked at earmarked dump site(s) only and shall not be kept active for long period. The maximum height of the dump shall not exceed 30m, each stage shall preferably be of 10m and overall slope of the dump shall not exceeded 28°. The OB dump shall be backfilled. The OB scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self –sustaining. Compliance status shall be submitted to the Ministry of Environment Forests on six monthly bases.	Will be complied. At present, there are no overburden dumps within the lease area.
xii)	Garland drains shall be constructed to arrest silt and sediment flows from soil, and mineral dumps. The water so collected shall be utilized for watering the mine areas, roads, green belt development etc. The drains shall be regularly de-silted particularly after monsoon and maintained properly. Garland drain of appropriate size, gradient and length shall be designed keeping 50% safety margin over and above peak sudden rain fall (based on 50 years' data) and maximum discharge in the area adjoining the mine site. Sump capacity will also provide adequate retention period to allow proper settling of silt materials. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals. Check dams and gully checks shall be constructed across nallahs (if any) flowing through the lease area.	Complying. Garland drains have been made around the pit. The collected water in the pit is being used for green belt development and water spraying on haul roads for controlling fugitive dust emission. There is no nallah within the lease area.
xiii)	Slope of mining bench and ultimate pit limit shall be as per the mining scheme approved by Indian Bureau of mines.	Complying. Slope of mining bench and ultimate pit limit are followed as per the mining plan approved by Indian Bureau of Mines.

Muddapur Limestone Mines, Village- Muddapur, Taluk- Mudhol, Dist.- Bagalkot, Karnataka
Ref: MoEF Letter No. J-11015/383/2006-IA. II (M)/dated. 21st January-2008

xiv)	Green Belt Development shall be carried out considering CPCB guidelines including selection of plan species and in consultation with DFO. Herbs, shrubs shall also form a part of a forestation programme besides tree plantation. Plantation shall be raised in 22.0 ha around the ML area, haul roads, OB dump sites etc. the density of the trees shall be not less than 2500 plants per ha. The company shall involve local people with the help of self-help group for plantation programme.	Complying. Green Belt Development is being done with native species and in consultation with DFO as committed in Mining plan.
xv)	Details of the year wise a forestation programmed already under take as well as proposed to be taken of including rehabilitation of mined out areas shall be submitted to the Ministry within six months.	Complying, Details of the year wise a forestation programme is already submitted to MoEF and Plantation is being done as per mining plan.
xvi)	The project authority shall implement suitable conservation measures to augment ground water resource in the areas in consultation with the Regional Director, Central Ground Water Board. Status of implementation shall be reported to the regional office of the Ministry from time to time.	Complying. Surface/rainwater harvested in pit recharges ground water as water percolates down wards due to inclined strata.
xvii)	Prior permission from the competent authority shall be obtained for extraction of ground water, if any.	Complied. Prior permission taken from Karnataka Ground water authority for extraction of ground water.
xviii)	Vehicles used for transportation of ores and other mining operation shall have valid permission as prescribed under Central Motor Vehicles rules,1989 and its amendments. Transporting of ores shall be done covered with a tarpaulin or other suitable enclosures so that no dust particles /fine matters escape during the course of transportation. No overloading of ores for transportations shall be under taken.	Complying. Vehicles used for transportation of ores and other mining operation have valid permission as prescribed under Central Motor Vehicles Rules,1989 and its amendments. It is ensured that no spillage is occurred during transportation.
xix)	Drilling and blasting (if any) shall be conducted by using dust extractors/ wet drilling.	Complying. Wet drilling operation is being practiced.

Muddapur Limestone Mines, Village- Muddapur, Taluk- Mudhol, Dist.- Bagalkot, Karnataka
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xx)	Village roads through which transportation of ores are being carried out shall be regularly maintained by the company at its own expenses.	Complying. Village roads through which transportation of ores are being carried out is being regularly maintained by the company at its own expenses.
xxi)	A final mine closure plan, along with details of corpus funds, shall be submitted to the Ministry of Environments & Forests within six months, in advance of final mine closure for approval.	Noted.
B	General Condition:	
i)	No change in mining technology and scope of working shall be made without prior approval of Ministry of Environment & Forests.	Noted.
ii)	No change in calendar plan including excavation, quantum of mineral, limestone and waste shall be made.	Noted.
iii)	Four Ambient Air Quality – monitoring station shall be established in the core zone as well as in the buffer zone for RPM, SPM, SO ₂ , NO _x monitoring. Location of the stations should be decided based on the metrological data, Topographical features and Environmentally and ecologically sensitive targets and frequency of monitoring should be under taken in consultation with the State Pollution Control Board.	Complied. Four Ambient Air Quality monitoring stations have been established in core and buffer zone.
iv)	Data on Ambient Air Quality (RSPM, SPM, SO ₂ , and NO _x) should be regularly submitted to the Ministry including its Regional Office located at Bangalore and the State Pollution Control Board/Central Pollution Control Boards once in six months.	Complying. Ambient air quality data is being submitted to SPCB/CPCB and MoEF, Bangalore on six monthly basis. AAQM data is attached as Annexure-2 .
v)	Fugitive dust emissions from all the sources shall be controlled regularly. Water spraying arrangements on haul roads, loading and unloading and at transfer points shall be provided and properly maintained.	Complying. Water is spraying on the haul roads, loading and unloading points by tankers.
vi)	Measures shall be taken for control of noise level below 85 dBA in the work environments. Workers engaged in operations of HEMM, etc shall be provided with ear plugs/ muffs.	Being complied. HEMM maintenance is being done regularly. For workers earplugs/ muffs have been provided.

Vii)	Industrial wastewater (Works shop and waste water from the mine should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December 1993 or as amended from time to time. Oil and Grease trap shall be instilled before discharge of effluents.	Not applicable, there is no workshop in mines area and no wastewater discharged from mines.
viii)	Personnel working in dusty areas shall be provided with protective respiratory devices and they shall also be imparted adequate training and information of Safety and Health aspects.	Complying. Personnel working in dusty areas have been provided with protective respiratory devices and imparted adequate training and information of Safety and Health aspects.
ix)	A separate Environmental Management cell with suitable qualified personnel shall be set up the control of Senior Executive, who will be report directly to the head of the organization.	Complied. A separate Environmental Management cell with suitable qualified personnel has been set up, who is directly reporting to the head of the organization.
X)	The project authorities shall informed to the Regional Office of the Ministry located at Bangalore regarding date of financial closures and final approval of the project by the concern authorities and the date of start of land development work.	Complied.
xi)	The funds earmarked for Environmental Protection measures shall be kept in separate account and shall not be diverted for other purpose. Year wise expenditure shall be reported to the Ministry and its Regional office located at Bangalore.	Complied.
xii)	The project authorities shall informed to the Regional Office of the Ministry located at Bangalore regarding date of financial closures and final approval of the project by the concern authorities and the date of start of land development work.	Complied.
xiii)	The Regional Office of the Ministry, Bangalore shall monitor compliance of the stipulated conditions. The project authorities shall extend full cooperation to the officer(s) of the Regional office by furnishing the requisite data/ information /monitoring reports.	Agreed.


Muddapur Limestone Mines, Village- Muddapur, Taluk- Mudhol, Dist.- Bagalkot, Karnataka

Ref: MoEF Letter No. J-11015/383/2006-IA. II (M)/dated. 21st January-2008

xiv)	A copy of clearance letter will be marked to concerned panchayat /local NGO, if any from whom suggestion /representation has been received while processing the proposal.	Complied.
xv)	State Pollution Control Board shall display a copy of the clearance letter at the Regional Office, District Industry Centre and collector's office /Tehsildar's office for 30 days.	Noted.
xvi)	The project authorities shall advertise at least in two local Newspapers widely circulated , one of which shall be in the vernacular languages of the localities concern within 7days of issue of the clearance letter informing that the project has been accorded Environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of the Environment & Forests at http: www.envfor.nic.in and a copy of the same shall be forwarded to the Regional Office of the Ministry located at Bangalore.	Complied.

Yours faithfully

For Muddapur Limestone Mine


Umashankar Choudhary
(Unit Head)



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 Side Certificate No. IC 6152 and Certified by ISO (45001:2018)



Certificate No: IC6152

AIR QUALITY MONITORING DATA

Report No.: I A1

1. Name of the Project : M/s. JK Cement Works, Muddapur,
2. Name of the Client : (Unit: J.K.Cement Ltd), P.O. Muddapur-587122,
Dist. Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 17.10.2023
7. Analysis Completion Date : 22.10.2023
8. Month of Monitoring : October 2023
9. Environmental condition at the time of sampling : 29.3°C
10. Unique Lab Report Number : TC6152230000006688F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines		NAAQ standards 2009			
		80 (µg/m ³)	80 (µg/m ³)	100 (µg/m ³)	60 (µg/m ³)
AIX-Near Muddapur Mines Office					
17.10.2023	442, 442, C02, 715	17	21	58	31
AX- Petlur					
15.10.2023	432, 432, C600, 128	11	15	49	22
AXI-Thimmapur Village					
15.10.2023	433, 433, C598, 130	08	13	51	29
AXII- D-Colony, D-block quarters					
17.10.2023	443, 443, C001, 713	14	17	66	35

END OF REPORT

Note: 1. SO₂ - Sulfur Dioxide, NO₂ - Nitrogen Dioxide, PM₁₀ - Particulate Matter (size less than 10 µm), PM_{2.5} - Particulate Matter (size less than 2.5 µm).

2. The above results are related only to the samples collected & tested on the particular date and time.

3. RA - Reaffirmed.

ANALYZED BY:

(G. Dhavaleshwar)
Analyst

VERIFIED BY:

(P. Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory

3 of 12



"SURVEY HOUSE", #121, 2nd Cross, Nehru Colony, Ballari-583103 (Karnataka)

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vide certificate No. TC 6152 and Certified by ISO (45001:2018)



Certificate No:TC6152

AIR QUALITY MONITORING DATA

Report No.: I A3

1. Name of the Project : M/s. JK Cement Works, Muddapur,
2. Name of the Client : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 11.11.2023
7. Analysis Completion Date : 26.11.2023
8. Month of Monitoring : November 2023
9. Environmental condition at the time of sampling : 27°C
10. Unique Lab Report Number : TC6152230000006883F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines					
AIX-Near Muddapur Mines Office					
09.11.2023	545, 545, C03, 718	14	17	40	20
AX- Petlur					
25.11.2023	553, 553, C115, 970	10	13	46	11
AXI-Thimmapur Village					
10.11.2023	549, 549, C116, 971	16	19	51	18
AXII- D-Colony, D-block quarters					
10.11.2023	546, 546, C04, 239	12	17	65	17

END OF REPORT

Note: 1. SO₂ - Sulfur Dioxide, NO₂ - Nitrogen Dioxide, PM₁₀ - Particulate Matter (size less than 10 µm), PM_{2.5} - Particulate Matter (size less than 2.5 µm).
2. The above results are related only to the samples collected & tested on the particular date and time.
3. RA - Reaffirmed.

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Combo Sampler	230568 to 230571	30.11.2023	29.11.2024

ANALYZED BY: 
(G. Dhavaleshwar)
Analyst

VERIFIED BY: 
(P. Harika)
Technical Manager

AUTHORISED SIGNATORY: 
(M. Shashikala)
Head of the Laboratory

3 of 32



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Certificate No:TC6152

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2. Name of the Client : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 09.12.2023
7. Analysis Completion Date : 13.12.2023
8. Month of Monitoring : December 2023
9. Environmental condition at the time of sampling : 28.3°C
10. Unique Lab Report Number : TC6152230000007018F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines					
AIX-Near Muddapur Mines Office					
11.12.2023	618, 618, C67, 639	15	12	59	11
AX- Petlur					
08.12.2023	612, 612, C70, 823	13	17	50	17
AXI-Thimmapur Village					
09.12.2023	615, 615, C72, 825	17	15	49	12
AXII- D-Colony, D-block quarters					
09.12.2023	613, 613, C38, 585	14	19	54	15

END OF REPORT

Note: 1. SO₂ - Sulfur Dioxide, NO₂ - Nitrogen Dioxide, PM₁₀ - Particulate Matter (size less than 10 µm), PM_{2.5} - Particulate Matter (size less than 2.5 µm).

2. The above results are related only to the samples collected & tested on the particular date and time.

3. RA - Reaffirmed.

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Combo Sampler	230568 to 230571	30.11.2023	29.11.2024

ANALYZED BY:

(G.Dhavateshwar)
Analyst

VERIFIED BY:

(P.Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory

3 of 16



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Report No.: I A3

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2. Name of the Client : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 07.01.2024
7. Analysis Completion Date : 18.01.2024
8. Month of Monitoring : January 2024
9. Environmental condition at the time of sampling : 29.4°C
10. Unique Lab Report Number : TC6152230000007154F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines		NAAQ standards 2009			
		80 (µg/m ³)	80 (µg/m ³)	100 (µg/m ³)	60 (µg/m ³)
AIX-Near Muddapur Mines Office					
06.01.2024	692, 692, C267 ,043	15	18	41	13
AX- Petlur					
06.01.2024	684, 684, C288 ,032	15	14	44	11
AXI-Thimmapur Village					
06.01.2024	682, 682, C268 ,044	12	14	57	8
AXII- D-Colony, D-block quarters					
12.01.2024	689, 689, C175 ,139	10	15	43	17

END OF REPORT

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Combo Sampler	230568 to 230571	30.11.2023	29.11.2024

ANALYZED BY:

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Analyst

VERIFIED BY:

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Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory

3 of 63



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Dist. Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 11.02.2024
7. Analysis Completion Date : 29.02.2024
8. Month of Monitoring : February 2024
9. Environmental condition at the time of sampling : 30.4°C
10. Unique Lab Report Number : TC6152230000007316F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines		NAAQ standards 2009			
		80 (µg/m ³)	80 (µg/m ³)	100 (µg/m ³)	60 (µg/m ³)
AIX-Near Muddapur Mines Office					
23.02.2024	771, 771, C321, 420	12	11	50	19
AX- Petlur					
10.02.2024	717, 717, C325, 426	11	14	52	18
AXI-Thimmapur Village					
10.02.2024	716, 716, C324, 425	10	15	47	13
AXII- D-Colony, D-block quarters					
24.02.2024	775, 775, C336, 404	14	12	57	19

END OF REPORT

- Note: 1. SO₂ – Sulfur Dioxide, NO₂ – Nitrogen Dioxide, PM₁₀ – Particulate Matter (size less than 10 µm), PM_{2.5} – Particulate Matter (size less than 2.5 µm).
2. The above results are related only to the samples collected & tested on the particular date and time.
3. RA – Reaffirmed.

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Combo Sampler	230568 to 230571	30.11.2023	29.11.2024

ANALYZED BY: 
(G. Dhavalshwar)
Analyst

VERIFIED BY: 
(P. Harika)
Technical Manager

AUTHORISED SIGNATORY: 
(M. Shashikala)
Head of the Laboratory

3 of 13



"SURVEY HOUSE", # 121, 2nd Cross, Nehru Colony, Bailari-583103 (Karnataka)
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OHSAS 18001:2007



AIR QUALITY MONITORING DATA

Report No.: I A3

1. Name of the Project : M/s. JK Cement Works, Muddapur,
2. Name of the Client : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Source Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 10.03.2024
7. Analysis Completion Date : 15.03.2024
8. Month of Monitoring : March 2024
9. Environmental condition at the time of sampling : 31.4°C
10. Unique Lab Report Number : TC6152230000007411F

Name of the Station/ Date of Sample Collection	Lab Sample Code	Particulars of Sample Collected			
		SO ₂ (µg/m ³)	NO ₂ (µg/m ³)	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)
AAQM Locations for Muddapur Mines		NAAQ standards 2009			
		80 (µg/m ³)	80 (µg/m ³)	100 (µg/m ³)	60 (µg/m ³)
AIX-Near Muddapur Mines Office					
09.03.2024	845, 845, C108, 245	14	11	51	13
AX- Pettur					
08.03.2024	843, 843, C06, 568	19	14	51	20
AXI-Thimmapur Village					
08.03.2024	844, 844, C07, 566	14	13	54	19
AXII- D-Colony, D-block quarters					
09.03.2024	846, 846, C107, 244	13	18	55	18


END OF REPORT

Note: 1. SO₂ – Sulfur Dioxide, NO₂ – Nitrogen Dioxide, PM₁₀ – Particulate Matter (size less than 10 µm), PM_{2.5} – Particulate Matter (size less than 2.5 µm).

2. The above results are related only to the samples collected & tested on the particular date and time.

3. RA – Reaffirmed.

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Combo Sampler	230568 to 230571	30.11.2023	29.11.2024

ANALYZED BY: 
(G. Dhavaleshwar)
Analyst

VERIFIED BY: 
(P. Harika)
Technical Manager

AUTHORISED SIGNATORY: 
(M. Shashikala)
Head of the Laboratory

3 of 16





COSMO CONSCIOUS RESEARCH LABORATORY

Environmental Laboratory Recognized by MoEF & CC Accredited by NABL (ISO/IEC 17025)
vide certificate No. IC6152 and Certified by ISO (45001:2018)

FUGITIVE EMISSION AIR QUALITY MONITORING DATA

Report No. I B3

1. Name of the Industry : M/s. JK Cement Works, Muddapur,
2. Address : (Unit: J.K.Cement Ltd), P.O. Muddapur-587122,
Dist. Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Fugitive Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 03.12.2023
7. Analysis Completion Date : 08.12.2023
8. Month of Monitoring : December 2023
9. Environmental condition at the time of sampling : 28.6°C
10. Method adopted (Sampling & Analysis) : IS 5182 (Part 4) :2006

Sl. No.	Date of Sample Collection	Name of the Station	Lab Sample Code	SPM (mg/m ³)	IBM Standard (mg/m ³)
Fugitive Locations for Muddapur Mines					
1.	04.12.2023	Drilling Area	999353	0.99	1.2
2.	02.12.2023	Loading Area	999352	0.92	1.2
3.	02.12.2023	Haulage Road	999351	0.87	1.2
4.	04.12.2023	Waste Dumping Site	999348	0.82	1.2
5.	07.12.2023	Service Road	999336	0.88	1.2

END OF REPORT

Note: 1. SPM – Suspended Particulate Matter.

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:

(G. Dhavaleshwar)
Analyst

VERIFIED BY:

(P. Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory recognized by MoEF & CC Accredited by NABL (ISO/IEC: 17025)
Vide certificate No. 106152 and Certified by ISO 14001:2015

FUGITIVE EMISSION AIR QUALITY MONITORING DATA

Report No. I B3

1. Name of the Industry : M/s. JK Cement Works, Muddapur,
2. Address : (Unit: J.K.Cement Ltd), P.O. Muddapur-587122,
Dist. Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Fugitive Emission Air Quality Monitoring
5. Sample Condition : Satisfactory
6. Analysis Start Date : 29.03.2024
7. Analysis Completion Date : 30.0.2024
8. Month of Monitoring : March 2024
9. Environmental condition at the time of sampling : 31.6°C
10. Method adopted (Sampling & Analysis) : IS 5182 (Part 4) :2006

Sl. No.	Date of Sample Collection	Name of the Station	Lab Sample Code	SPM (mg/m ³)	IBM Standard (mg/m ³)
Fugitive Locations for Muddapur Mines					
1.	28.03.2024	Drilling Area	517132	0.99	1.2
2.	28.03.2024	Loading Area	517131	0.88	1.2
3.	29.03.2024	Haulage Road	517134	0.98	1.2
4.	29.03.2024	Waste Dumping Site	517133	1.02	1.2
5.	29.03.2024	Service Road	514792	0.95	1.2

END OF REPORT

Note: 1. SPM – Suspended Particulate Matter.

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:

(G. Dhavalleshwar)
Analyst

VERIFIED BY:

(P. Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory Recognized by MoEF & C.C. Accredited by NABL (ISO/IEC 17025)
vide certificate No : TC6152 and Certified by ISO (45001:2018)

NOISE LEVEL MONITORING DATA

Report No. IV D

1. Name of the Client : M/s. JK Cement Works, Muddapur,
2. Address : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Noise Monitoring
5. Sample Condition : Satisfactory
6. Monitoring Date : 28.01.2024
7. Month of Monitoring : January 2024

I. Muddapur Mines (Buffer Zone) :

Sl. No.	Code	Sampling Location	Date	Unit	L max.	L eq.		L min.
						Day	Night	
1.	N1	Muddapur Mines North Boundary	28.01.2024	dB (A)	62.6	53.8	52.8	51.6
2.	N2	Muddapur Mines Office	28.01.2024	dB (A)	63.2	52.8	51.2	51.1

II. Muddapur Mines (Core Zone) :

Sl. No.	Code	Sampling Location	Date	Unit	Day	
					Max.	Min.
1.	N1	Muddapur Mines Drilling Time	28.01.2024	dB	63.2	62.6
2.	N2	Muddapur Mines Waste Dump Site	28.01.2024	dB	64.8	63.6
3.	N3	Muddapur Mines Service Road	28.01.2024	dB	63.8	62.6
4.	N4	Excavator Muddapur Mine	28.01.2024	dB	64.1	62.2

End of Report

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Sound Level Meter	Lutron/SL-4030	26.06.2023	25.06.2024

Note: 1.The above results are related only to the samples collected & tested on the particular date and time

MONITORED BY:


(G.Dhavaleshwar)
Analyst

VERIFIED BY:


(P.Harika)
Technical Manager

AUTHORISED SIGNATORY: 
(M. Shashikala)
Head of the Laboratory



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory, Recognized by MoEF & CC, Accredited by NABL (ISO/IEC: 17025)
vide certificate No : TC6152 and Certified by ISO (45001:2018)



Certificate No:TC6152

WORK ZONE NOISE LEVEL MONITORING DATA

Report No. IV E

1. Name of the Client : M/s. JK Cement Works, Muddapur,
2. Address : (Unit: J.K.Cement Ltd),P.O.Muddapur-587122,
Dist.Bagalkot (Karnataka) India
3. Sample Collected By : Cosmo Conscious Research Laboratory
4. Particulars of Sample Collected : Noise Monitoring
5. Sample Condition : Satisfactory
6. Monitoring Date : 20.11.2023 to 23.11.2023
7. Month of Monitoring : November-2023

I. Halki Mines						
Sl. No.	Code	Sampling Location	Date	Unit	Day	
					Max.	Min.
1.	N1	Halki Mines Drilling Time	22.11.2023	dB	64.5	63.4
2.	N2	Halki Mines Waste Dump Site	22.11.2023	dB	61.2	60.8
3.	N3	Halki Mines Service Road	22.11.2023	dB	63.5	60.4
4.	N4	Excavator Halki Mine	22.11.2023	dB	61.8	60.8
II. Muddapur Mines						
5.	N5	Muddapur Mines Drilling Time	23.11.2023	dB	63.8	61.2
6.	N6	Muddapur Mines Waste Dump Site	23.11.2023	dB	64.2	60.3
7.	N7	Muddapur Mines Service Road	23.11.2023	dB	62.7	60.1
8.	N8	Muddapur Halki Mine	23.11.2023	dB	63.8	61.0

End of Report

Name of the Equipment	Eq. ID. No.	Date of Calibration	Calibration Due on
Sound Level Meter	Lutron/SL-4030	26.06.2023	25.06.2024

Note: 1.The above results are related only to the samples collected & tested on the particular date and time

ANALYZED BY:

1. (K. Somasekhar Rao)
Analyst

2. (G. Dhavalakshwar)
Analyst

VERIFIED BY:

(P. Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory



Analysis Report of Water (Ground water)

Report No: II F1

1. Name of the Industry	:	M/s. JK Cement Works, Muddapur,
2. Address	:	(Unit: J.K.Cement Ltd),P.O.Muddapur- 587122, Dist.Bagalkot (Karnataka) India
3. Sample collected by	:	Cosmo Conscious Research Laboratory
4. Name of the Location	:	Bore well in Muddapur Mines
5. Particulars of sample collected	:	Bore well Water
6. Field Sample code	:	JKGW13
7. Lab Sample Code	:	CCRL W 9419
8. Date of sample collection	:	30.11.2023
9. Date of sample Received	:	01.12.2023
10. Date of sample Analyzed	:	01.12.2023 to 08.12.2023
11. Method of Sampling	:	IS:3025 (Part 1) 1987 (Reaffirmed 2019)
12. Environmental condition at the time of sampling	:	28.2°C
13. Unique Lab Report Number	:	TC6152230000006889F

Sl. No	Parameters	Protocol	Unit of Measure ment	Results	Drinking water specification Standards as per IS:10500:2012
				Nov.'-23	Limits
PHYSICAL					
1.	Colour	IS: 3025 (PART 4)- 1984, RA-2021, Platinum cobalt Method	Hazen units	Under range	15
2.	Temperature	IS:3025 (PART 9)-1984, RA-2017, Thermometer	°C	28.40	-
3.	Conductivity	IS:3025 (PART 14)-1984, RA-2019, Electrometric method	µs/cms	2840	-
4.	Total Dissolved Solids	IS:3025 (part 16)-1984, RA-2017, Gravimetric method	mg/L	2000	2000
5.	pH	IS:3025 (part 11)-1983, RA-2022, Electrometric method	-	7.59	6.5 to 8.5
6.	Turbidity	IS:3025 (part 10)-1984, RA-2017, Nephelometric method	NTU	1.10	5
7.	Total Suspended Solids	IS:3025 (part 17)-1984, RA-2021, Gravimetric Method	mg/L	6	-
CHEMICAL					
8.	Dissolved Oxygen	IS:3025 (part 38)-1989, RA-2019, Winkler titrimetric azide modification	mg/L	6.30	-
9.	Biochemical Oxygen Demand for 3 days at 27°C	IS:3025 (part 44)-1993, , RA-2019 Three days BOD at 27°C	mg/L	<1	-
10.	Chemical Oxygen Demand as O ₂	APHA 23 rd Edition 5220-B (P.NO. 5-17) Closed reflux method	mg/L	<1	-
11.	Dissolved Phosphate as PO ₄	IS:3025 (part 31)-1988, RA-2021 Stannous chloride method	mg/L	0.148	-
12.	Sodium as Na	IS:3025 (part 45)-1993, RA-2019 Flame Emissionphotometric method	mg/L	78.40	-
13.	Potassium as K	IS:3025 (part 17)-1984, , RA-2019 Flame Emissionphotometric method	mg/L	0.10	-
14.	Calcium as Ca	IS:3025 (part 40)-1991, RA-2019 EDTA Titrimetric method	mg/L	88.17	200

Cont'd...



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental Laboratory Recognized by MoEF & CC, Accredited by NABL (ISO/IEC 17025)
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Certificate No:TC6152

Sl. No	Parameters	Protocol	Unit of Measurement	Results	Drinking water specification Standards as per IS:10500:2012
				Nov.'-23	Limits
15.	Magnesium as Mg	APHA 23 rd Edition 3500-B-Mg By calculation	mg/L	42.70	100
16.	Total Hardness as CaCO ₃	IS:3025 (part 21)-1983, RA-2019 EDTA Titrimetric method	mg/L	396	600
17.	Chloride as Cl	IS:3025 (part 32)-1988, RA-2019 Argentometric Method	mg/L	115.46	1000
18.	Sulphate as SO ₄	APHA 23 rd Edition 4500-SO ₄ ²⁻ E (P.NO.4-190-191) Turbidimetric method	mg/L	75.43	400
19.	Fluoride as F	APHA 23 rd Edition 4500-F- D. (P.NO. 4-87 - 88)SPADNS Method	mg/L	1.60	1.50
20.	Nitrate Nitrogen as NO ₃	IS:3025 (part 34)-1988, RA-2019 Chromotropic acid method	mg/L	0.13	45
21.	Total Alkalinity as CaCO ₃	IS:3025 (part 23)-1986, RA-2019 Indicator method	mg/L	280	600
22.	Acidity as CaCO ₃	IS:3025 (part 22)-1986, RA-2019 Indicator method	mg/L	Nil	-
23.	Oil & Grease	IS:3025 (part 39)-1991, RA-2021 Partition Gravimetric method	mg/L	BDL	-
TRACE METALS					
24.	Total Iron as Fe	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.30
25.	Nickel as Ni	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.02
26.	Manganese as Mn	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.30
27.	Copper as Cu	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	1.50
28.	Zinc as Zn	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	15
29.	Lead as Pb	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.01
30.	Chromium as Cr	APHA 23 rd Edition 3111 B. (p.no.3-18) Direct Air Acetylene Flame Method	mg/L	BDL	0.05
31.	Silver as Ag	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.10

End of Report

Note: 1. RA: Reaffirmed **BDL-** Below detectable limit, (For trace metals <0.1, Oil & grease <4.0).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY: (G.Dhavaleshwar)
Analyst

VERIFIED BY: (P. Harika)
Technical Manager

AUTHORISED SIGNATORY: (M. Shashikala)
Head of the Laboratory





COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory recognized by MoEF & CC, Accredited by NABL (ISO/IEC 17025) vide certificate No: TC 6152 and Certified by ISO (45001:2018)

Analysis Report of Water (Ground water)

Report No: II F2

1. Name of the Industry : M/s. JK Cement Works, Muddapur,
2. Address : (Unit: J.K.Cement Ltd), P.O. Muddapur-587122,
Dist. Bagalkot (Karnataka) India
3. Sample collected by : Cosmo Conscious Research Laboratory
4. Name of the Location : Bore well in Muddapur Mines
5. Particulars of sample collected : Bore well Water
6. Field Sample code : JKGW13
7. Lab Sample Code : CCRL W 9419
8. Date of sample collection : 30.11.2023
9. Date of sample Received : 01.12.2023
10. Date of sample Analyzed : 01.12.2023 to 08.12.2023
1. Method of Sampling : IS:3025 (Part 1) 1987 (Reaffirmed 2019)

Sl. No	Parameters	Protocol	Unit of Measurement	Results	Drinking water specification Standards as per IS:10500:2012
				Nov.'-23	Limits
PHYSICAL					
1.	Odour	IS: 3025 (PART 5)- 1983, RA-2018, True Odour	-	Agreeable	-
TRACE METALS					
2.	Mercury as Hg	APHA 23 rd Edition 3112 B. (p.no.3-23) Direct Air Acetylene e Flame Method	mg/L	BDL	0.001
MICROBIOLOGICAL					
3.	Total Coliform count	APHA 23 rd Edition 9222-B (p.no.9-57-61) Membrane filter technique	MPN/ 100 ml	Absent	Shall not be detectable in any 100 ml sample
4.	Escherichia coli count	APHA 23 rd Edition 9221-F (p.no.9-51-52) Membrane filter technique	MPN/ 100 ml	Absent	Shall not be detectable in any 100 ml sample

End of Report

Note: 1. BDL- Below detectable limit. (Mercury <0.001).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY: (G.Dhavaleshwar)
Analyst

VERIFIED BY: (P. Harika)
Technical Manager

AUTHORISED SIGNATORY: (M. Shashikala)
Head of the Laboratory

21 of 32



"SURVEY HOUSE", #121, 2nd Cross, Nehru Colony, Ballari-583103 (Karnataka)
Ph: 08392 255744, Website: www.tsccl.com email: chiefexecutive@tsccl.com



CCRL
OHSAS 18001:2007



Analysis Report of Bore well Water

Report No: II K1

1. Name of the Industry : JK Cements
2. Address : M/s. JK Cements Works, Muddapur,
(Unit: J.K.Cement Ltd),
P.O.Muddapur-587122,
Dist.Bagalkot(Karnataka) India
3. Sample collected by : Cosmo Conscious Research Laboratory
4. Name of the Location : Muddapur Mines
5. Particulars of sample collected : Bore well Water
6. Field Sample code : JKGW5
7. Lab Sample Code : CCRL W 9507
8. Date of sample collection : 30.01.2024
9. Date of sample Received : 31.01.2024
10. Date of sample Analyzed : 31.01.2024 to 05.02.2024
11. Method of Sampling : IS:3025 (Part 1) 1987 (Reaffirmed 2019)
12. Environmental condition at the time of sampling : 29.2°C
13. Unique Lab Report Number : TC6152230000007165F

Sl. No	Parameters	Protocol	Unit of Measure ment	Results	Drinking water specification Standards as per IS:10500:2012
				Jan.'-24	Limits
PHYSICAL					
1.	Colour	IS: 3025 (PART 4)- 1984, RA-2021, Platinum cobalt Method	Hazen units	<1	15
2.	Temperature	IS:3025 (PART 9)-1984, RA-2017, Thermometer	°C	25.8	-
3.	Conductivity	IS:3025 (PART 14)-1984, RA-2019, Electrometric method	µs/cms	1420	-
4.	Total Dissolved Solids	IS:3025 (part 16)-1984, RA-2017, Gravimetric method	mg/L	994	2000
5.	pH	IS:3025 (part 11)-1983, RA-2022, Electrometric method	-	6.91	6.5 to 8.5
6.	Turbidity	IS:3025 (part 10)-1984, RA-2017, Nephelometric method	NTU	0.40	5
7.	Total Suspended Solids	IS:3025 (part 17)-1984, RA-2021, Gravimetric Method	mg/L	3	-
CHEMICAL					
8.	Dissolved Oxygen	IS:3025 (part 38)-1989, RA-2019, Winkler titrimetric azide modification	mg/L	6.30	-
9.	Biochemical Oxygen Demand for 3 days at 27°C	IS:3025 (part 44)-1993, , RA-2019 Three days BOD at 27°C	mg/L	0.90	-
10.	Chemical Oxygen Demand as O ₂	APHA 23 rd Edition 5220-B (P.NO. 5-17) Closed reflux method	mg/L	<1	-
11.	Dissolved Phosphate as PO ₄	IS:3025 (part 31)-1988, RA-2021 Stannous chloride method	mg/L	0.328	-
12.	Sodium as Na	IS:3025 (part 45)-1993, RA-2019 Flame Emissionphotometric method	mg/L	92.4	-
13.	Potassium as K	IS:3025 (part 17)-1984, , RA-2019 Flame Emissionphotometric method	mg/L	0.00	-
14.	Calcium as Ca	IS:3025 (part 40)-1991, RA-2019 EDTA Titrimetric method	mg/L	121.04	200

Cont'd...



COSMO CONSCIOUS RESEARCH LABORATORY

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vide certificate No: TC6152 and Certified by ISO (45001:2018)



Certificate No:TC6152

Sl. No	Parameters	Protocol	Unit of Measurement	Results	Drinking water specification Standards as per IS:10500:2012
				Jan.'-24	Limits
15.	Magnesium as Mg	APHA 23 rd Edition 3500-B-Mg By calculation	mg/L	32.97	100
16.	Total Hardness as CaCO ₃	IS:3025 (part 21)-1983, RA-2019 EDTA Titrimetric method	mg/L	438	600
17.	Chloride as Cl	IS:3025 (part 32)-1988, RA-2019 Argentometric Method	mg/L	230.42	1000
18.	Sulphate as SO ₄	APHA 23 rd Edition 4500-SO ₄ -E (P.NO.4-190-191) Turbidimetric method	mg/L	74.40	400
19.	Fluoride as F	APHA 23 rd Edition 4500-F D. (P.NO. 4-87 - 88)SPADNS Method	mg/L	1.04	1.50
20.	Nitrate Nitrogen as NO ₃	IS:3025 (part 34)-1988, RA-2019 Chromotropic acid method	mg/L	2.34	45
21.	Total Alkalinity as CaCO ₃	IS:3025 (part 23)-1986, RA-2019 Indicator method	mg/L	500	600
22.	Acidity as CaCO ₃	IS:3025 (part 22)-1986, RA-2019 Indicator method	mg/L	Nil	-
23.	Oil & Grease	IS:3025 (part 39)-1991, RA-2021 Partition Gravimetric method	mg/L	BDL	-
TRACE METALS					
24.	Total Iron as Fe	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.30
25.	Nickel as Ni	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.02
26.	Manganese as Mn	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.30
27.	Copper as Cu	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	0.019	1.50
28.	Zinc as Zn	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	15
29.	Lead as Pb	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.01
30.	Chromium as Cr	APHA 23 rd Edition 3111 B. (p.no.3-18) Direct Air Acetylene Flame Method	mg/L	BDL	0.05
31.	Silver as Ag	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.10

End of Report

Note: 1. RA: Reaffirmed **BDL-** Below detectable limit, (For trace metals <0.1, Oil & grease <4.0).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:


(G.Dhavaleshwar)
Analyst

VERIFIED BY:


(P.Harika)
Technical Manager

AUTHORISED SIGNATORY: (M. Shashikala)
Head of the Laboratory



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory, Recognized by MoEF & CC, Accredited by NABL (ISO/IEC: 17025)
vide certificate No: TC6152 and Certified by ISO (45001:2018)

Analysis Report of Bore well Water

Report No: II K2

1. Name of the Industry : JK Cements
M/s. JK Cements Works, Muddapur,
(Unit: J.K.Cement Ltd),
2. Address : P.O.Muddapur-587122,
Dist.Bagalkot(Karnataka) India
3. Sample collected by : Cosmo Conscious Research Laboratory
4. Name of the Location : Muddapur Mines
5. Particulars of sample collected : Bore well Water
6. Field Sample code : JKGW5
7. Lab Sample Code : CCRL W 9507
8. Date of sample collection : 30.01.2024
9. Date of sample Received : 31.01.2024
10. Date of sample Analyzed : 31.01.2024 to 05.02.2024
1. Method of Sampling : IS:3025 (Part 1) 1987 (Reaffirmed 2019)

Sl. No	Parameters	Protocol	Unit of Measurement	Results	Drinking water specification Standards as per IS:10500:2012
				Jan.'-24	Limits
TRACE METALS					
1.	Mercury as Hg	APHA 23 rd Edition 3112 B. (p.no.3-23) Direct Air Acetylene e Flame Method	mg/L	BDL	0.001
MICROBIOLOGICAL					
2.	Total Coliform count	APHA 23 rd Edition 9222-B (p.no.9-57-61) Membrane filter technique	MPN/ 100 ml	Absent	Shall not be detectable in any 100 ml sample
3.	Escherichia coli count	APHA 23 rd Edition 9221-F (p.no.9-51-52) Membrane filter technique	MPN/ 100 ml	Absent	Shall not be detectable in any 100 ml sample

End of Report

Note: 1. BDL- Below detectable limit. (Mercury <0.001).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:

(G.Dhavalshwar)
Analyst

VERIFIED BY:

(P.Harika)
Technical Manager

AUTHORISED SIGNATORY:

(M. Shashikala)
Head of the Laboratory



Analysis Report of Mines Pit Water

Report No: II P1

1. Name of the Industry	: JK Cements
2. Address	: M/s. JK Cements Works, Muddapur, (Unit: J.K.Cement Ltd), P.O.Muddapur-587122, Dist.Bagalkot(Karnataka) India
3. Sample collected by	: Cosmo Conscious Research Laboratory
4. Name of the Location	: Muddapur Mines
5. Particulars of sample collected	: Mines Pit Water-2
6. Field Sample code	: JKSW5
7. Lab Sample Code	: CCRL W 9513
8. Date of sample collection	: 30.01.2024
9. Date of sample Received	: 31.01.2024
10. Date of sample Analyzed	: 31.01.2024 to 05.02.2024
11. Method of Sampling	: IS:3025 (Part 1) 1987 (Reaffirmed 2019)
12. Environmental condition at the time of sampling	: 29.3°C
13. Unique Lab Report Number	: TC6152230000007170F

Sl. No	Parameters	Protocol	Unit of Measure ment	Results	General Standards for Inland Surface water Schedule-VI (EPA-'86)
				Jan.'-24	Limits
PHYSICAL					
1.	Colour	IS: 3025 (PART 4)- 1984, RA-2021, Platinum cobalt Method	Hazen units	<1	-
2.	Conductivity	IS:3025 (PART 14)-1984, RA-2019, Electrometric method	µs/cms	935	-
3.	Total Dissolved Solids	IS:3025 (part 16)-1984, RA-2017, Gravimetric method	mg/L	682	-
4.	pH	IS:3025 (part 11)-1983, RA-2022, Electrometric method	-	7.56	5.50 to 9.0
5.	Turbidity	IS:3025 (part 10)-1984, RA-2017, Nephelometric method	NTU	1.40	-
CHEMICAL					
6.	Dissolved Phosphate as PO ₄	IS:3025 (part 31)-1988, RA-2021 Stannous chloride method	mg/L	0.136	5
7.	Sodium as Na	IS:3025 (part 45)-1993, RA-2019 Flame Emissionphotometric method	mg/L	157.0	-
8.	Potassium as K	IS:3025 (part 17)-1984, , RA-2019 Flame Emissionphotometric method	mg/L	1.40	-
9.	Calcium as Ca	IS:3025 (part 40)-1991, RA-2019 EDTA Titrimetric method	mg/L	44.08	-
10.	Magnesium as Mg	APHA 23 rd Edition 3500-B-Mg By calculation	mg/L	32.52	-
11.	Total Hardness as CaCO ₃	IS:3025 (part 21)-1983, RA-2019 EDTA Titrimetric method	mg/L	244	-
12.	Chloride as Cl	IS:3025 (part 32)-1988, RA-2019 Argentometric Method	mg/L	171.44	-
13.	Sulphate as SO ₄	APHA 23 rd Edition 4500-SO ₄ ²⁻ -E (P.NO.4-190-191) Turbidimetric method	mg/L	27.82	-

Cont'd...



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vide certificate No. TC 6152 and Certified by ISO (45001:2018)



Certificate No:TC6152

Sl. No	Parameters	Protocol	Unit of Measurement	Results	General Standards for Inland Surface water Schedule-VI (EPA-'86)
				Jan.'-24	Limits
14.	Fluoride as F	APHA 23 rd Edition 4500-F D. (P.NO. 4-87 – 88)SPADNS Method	mg/L	0.69	2
15.	Nitrate Nitrogen as NO ₃	IS:3025 (part 34)-1988, RA-2019 Chromotropic acid method	mg/L	0.31	10
16.	Total Alkalinity as CaCO ₃	IS:3025 (part 23)-1986, RA-2019 Indicator method	mg/L	105	-
TRACE METALS					
17.	Total Iron as Fe	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	3
18.	Nickel as Ni	APHA 23 rd Edition 3111B (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	3
19.	Manganese as Mn	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	2
20.	Copper as Cu	APHA 23 rd Edition 3111B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	3
21.	Zinc as Zn	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	3
22.	Lead as Pb	APHA 23 rd Edition 3111 B. (p.no.3-19) Direct Air Acetylene Flame Method	mg/L	BDL	0.10
23.	Chromium as Cr	APHA 23 rd Edition 3111 B. (p.no.3-18) Direct Air Acetylene Flame Method	mg/L	BDL	2

End of Report

Note: 1. RA: Reaffirmed **BDL-** Below detectable limit, (For trace metals <0.1, Oil & grease <4.0).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:


(G.Dhavaleshwar)
Analyst

VERIFIED BY:


(P.Harika)
Technical Manager

AUTHORISED SIGNATORY: (M. Shashikala)
Head of the Laboratory



COSMO CONSCIOUS RESEARCH LABORATORY

Environmental laboratory, Recognized by MoEF & CC, Accredited by NABL (ISO/IEC: 17025)
vide certificate No. TC6152 and Certified by ISO (45001:2018)

Analysis Report of Mines Pit Water

Report No: II P2

1. Name of the Industry : JK Cements
M/s. JK Cements Works, Muddapur,
(Unit: J.K.Cement Ltd),
P.O.Muddapur-587122,
Dist.Bagalkot(Karnataka) India
2. Address : Cosmo Conscious Research Laboratory
3. Sample collected by : Muddapur Mines
4. Name of the Location : Mines Pit Water-2
5. Particulars of sample collected : JKSW5
6. Field Sample code : CCRL W 9513
7. Lab Sample Code : 30.01.2024
8. Date of sample collection : 31.01.2024
9. Date of sample Received : 31.01.2024 to 05.02.2024
10. Date of sample Analyzed : IS:3025 (Part 1) 1987 (Reaffirmed 2019)
1. Method of Sampling

Sl. No	Parameters	Protocol	Unit of Measurement	Results	General Standards for Inland Surface water Schedule-VI (EPA-'86)
				Jan.'-24	Limits
TRACE METALS					
1.	Mercury as Hg	APHA 23 rd Edition 3112 B. (p.no.3-23) Direct Air Acetylene e Flame Method	mg/L	BDL	0.01

End of Report

Note: 1. BDL- Below detectable limit. (Mercury <0.001).

2. The above results are related only to the samples collected & tested on the particular date and time.

ANALYZED BY:

(G.Dhavalleshwar)
Analyst

VERIFIED BY:

(P.Harika)
Technical Manager

AUTHORISED SIGNATORY: (M. Shashikala)

Head of the Laboratory

M/s. J K Cement Works Muddapur**Environmental Expenditure for Muddapur Limestone Mine-2343(A)****Oct 2023 to Mar 2024**

Sl. No.	Particulars	Cost (In Rs.)	Remarks
1	Pollution Control	22,00,500/-	Water tankers for haul road dust suppression, water pipelines & accessories etc.,
2	Pollution Monitoring	2,50,000/-	
3	Occupational Health & Safety	0	
4	Green belt	1,00,000/-	Maintenance/ upkeep of Plantation, Gardener Salary etc.,
5	Reclamation	0	
6	Others	0	
	Total	25,50,500/-	Rupees Twenty Five Lacs Fifty Thousand & Five Hundred Only


Mines Manager
Muddapur Limestone Mine

Annexure-7

JK CEMENT WORKS, MUDDAPUR

DETAILS OF CSR ACTIVITY UNDERTAKEN DURING OCTOBER-2023 TO MARCH-2024		
SL NO	Particulars	Amount (RS)
1	Support for Health care, training and medical Aid	1,035,000
2	Education Aid and support to schools	792,935
3	Environmental activities and sampling donation	28,320
4	Rural development & other welfare activities	646,930
5	Promoting Rural sports and festivals	110,000
Total		2,613,185