

JK Cement Ltd.

CIN: L17229UP1994PLC017199

Registered Office

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® www.jkcement.com

Dated: 29.11.2021

Ref. No.: AL/EMD/MoEF/2021-22/F 02/002

To,

Deputy Director General of Forest (C),

Ministry of Environment, Forest and Climate Change, Regional Office (CZ) Kendriya Bhawan, 5th Floor, Sector H, Aliganj, Lucknow-226024 (UP)

**Subject:** Half yearly (Apr,21, to Sep,21) Environmental Clearance Compliance Report of Clinker Grinding Unit capacity 2.0MTPA at Village: Satha, Tehsil: Koil, District: Aligarh.

Ref. No. EC Letter No. 532/Parya/SEAC/4214/2018, Dated: 27th November, 2018.

Dear Sir,

Refer to the above subject & reference, we are enclosing herewith half yearly EC compliance report of including monitoring reports and supporting annexures for Clinker Grinding Unit capacity 2.0 MTPA of M/s JK Cement Works, Village: Satha, Tehsil: Koil, District: Aligarh for the period from April 2021 to September 2021.

Please find the above for your ready reference.

Thanking you,

Yours faithfully, For JK Cement Works

(Sanyog Dubey)

Unit Head



Encl.: Copy of Environmental Clearance Compliance Report. Copy to:

- 1.Member Secretory UP State Pollution Control Board- ms@uppcb.com
- 2. Regional Director, CPCB Regional Office, Zonal Office (North) PICUP Bhawan VibhutiKhand, Gomti Nagar Lucknow 226 010 <a href="mailto:skgupta110@yahoo.com">skgupta110@yahoo.com</a>
- 3. UPPCB-Regional office -J-1, Gyan Sarovar Colony, Ramghat Road, Aligarh-roaligarh@uppcb.com



Corporate Office

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# ENVIRONMENT CLEARANCE CONDITIONS COMPLIANCE REPORT (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.  ii The project proponent shall obtain clearance from the National Board for Wild life, if applicable  iii The project proponent shall prepare a Site- Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site- Specific Conservation Plan/ Wild life Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the sise- monthly compliance report, (in case of the presence of schedule-I species in the study area).  iv The project proponent shall obtain consent to Stablish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.  v The project proponent shall obtain necessary permission from the Central Ground Water Authority, in case of drawl of ground water rom the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project.  vi The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.  Description of the project of the project.  vi The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time	C. No.	S. No.	Details of Conditions	Conditions Compliance Status
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Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan/ Wild life Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the sixmonthly compliance report. (in case of the presence of schedule-I species in the study area).  iv The project proponent shall obtain Consent to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.  V The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water from the competent authority concerned in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project.  vi The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.  Specific Conservation The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.		II 	clearance from the National Board for Wild	Not Applicable.
to Establish/ Operate under the provisions of Air (Prevention & Control of Pollution) Act, 1981 and the Water (Prevention & Control of Pollution) Act, 1974 from the concerned State pollution Control Board/ Committee.  2. Consent to Operate has been obtained for Air vide letter No. 72122/UPPCB/Aligarh /(UPPCBRO), CTO/air/ ALIGARH/2019, dated 15.01.2020 and  3. Consent to Operate has been obtained for Wate vide letter No. 72125/UPPCB/Aligarh (UPPCBRO), CTO/water/ALIGARH/2019, dated 15.01.2020 and  3. Consent to Operate has been obtained for Wate vide letter No. 72125/UPPCB/Aligarh (UPPCBRO), CTO/water/ALIGARH/2019, dated 15.01.2020, copy is attached in Annexure-3.  V The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water from the competent authority concerned in case of drawl of surface water required for the project.  Vi The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.  Complied with.  HW authorization has been obtained from UPPCB vide letter no H50793 C-4/ Hazards/2019 dated 08/07/2020 valid up to 11-6-25, copy is attached in Annexure-4.		iii	Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan/ Wild life Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the sixmonthly compliance report. (in case of the presence of schedule-I species in the study area).	
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		Vi	The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as	HW authorization has been obtained from UPPCB vide letter no. 11919/UPPCB/Aligarh(UPPCBRO)/HWM/ALIGARH/2020 Dated: 12/06/2020 & amendment vide letter no. H50793 C-4/ Hazards/2019 dated 08/07/2020 valid up
הו אממונץ וווטוונטוווק מווע אופסכו שמנוטוו	II	Air quali	ty monitoring and preservation	

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

EC Letter No. 532/Parya/SEAC/4214/2018, dated 27 <sup>th</sup> November, 2							
	i	The project proponent shall install 24x7	Complied w		,		
	-	continuous emission monitoring system at	•		ion monito	oring has b	een installed
		process stacks to monitor stack emission				•	erver of SPCB
		with respect to standards prescribed in	and CPCB.	5 6 6 6 7 6			0.10.0.0.0
		Environment (Protection) Rules, 1986 vide	a.i.a c. c				
		G.S.R. No. 612 (E) dated 25 <sup>th</sup> August, 2014					
		(Cement) and subsequent amendment					
		dated 9 <sup>th</sup> May, 2016 (Cement) and					
		connected to SPCB and CPCB online servers					
		and calibrate these system from time to					
		time according to equipment supplier					
		specification through labs recognized					
		under Environment (Protection) Act, 1986					
		or NABL accredited laboratories.					
	ii	The project proponent shall monitor	Complying	with.			
		fugitive emissions in the plant premises at	Fugitive em	nission mo	nitored by	y EPA reco	ognised Lab,
		least once in every quarter through labs	report is at	tached in <i>i</i>	Annexure !	5	
		recognized under Environment (Protection)	•	•	f fugitive	emission	results (in
		Act, 1986.	μg/M³) are	as :-			<del></del>
			Month	L-1	L-2	L-3	L-4
			Apr-21	1250	1630	1370	930
			May-21	1220	1650	1380	940
			Jun-21	1240	1600	1.42	890
			Jul-21	1230	1630	1370	930
			Aug-21	1220	1650	1380	930
			Sep-21	1240	1470	1320	900
			14 6	+ N 4:11 A	_		
			L1- Cemen		a		
			L-2-Packing L-3- Fly ash	-			
			L-3- Fly asi		<b>d</b>		
	iii	The project proponent shall install system					
	""	carryout to Ambient Air Quality monitoring			nt air mon	itoring st	ations have
		for common /criterion parameters relevant				_	eing done
		to the main pollutants released (e.g. $PM_{10}$	regularly.			_	•
		and PM <sub>2.5</sub> in reference to PM emission, SO <sub>2</sub>	0 ,	•			
		and $NO_X$ in reference to $SO_2$ and $NO_X$	Station 1: F	Plant bour	ndary towa	ards east o	direction are
		emissions) within and outside the plant area	as :-All the	results in	(μg/m³)		
		at least at four locations (one within and	Month	PM 10	PM 2.5	SO2	NOx
		three outside the plant area at an angle of	Apr-21	52.49	33.69	12.06	17.83
		120°each), covering up wind and downwind	May-21	55.47	36.31	19.45	26.72
		directions.(case to case basis small plants	Jun-21	60.15	40.15	14.51	26.85
		:Manual; Large plants: Continuous).	Jul-21	52.49	33.69	12.06	17.83
			Aug-21	55.47	36.31	19.45	26.72
			Sep-21	58.07	40.06	14.51	26.85
			Ct-1; 2 =:				
			Station 2: Ploffice)	ant bound	ary toward:	s west dire	ection (Project
			Month	PM 10	PM 2.5	SO2	NOx
			Apr-21	58.01	39.18	11.60	31.45
			7.bi 71	JU.U1	55.10	11.00	31.73

May-21

Jun-21

Jul-21

63.48

63.52

58.01

43.74

37.70

39.18

17.20

13.50

11.60

24.13

24.41

31.45

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27th November, 2018

	EC Letter No. 552/Puryu/SEAC/4214/2	016, uuteu z	/ NOVE	11061, 2016		
		Aug-21	57.09	42.00	17.20	24.13
		Sep-21	57.33	35.65	13.50	24.41
		Station 3: P	lant boun	dary towards	North dire	ection
		Month	PM 10		SO2	NOx
		Apr-21	53.14	35.39	12.44	24.32
		May-21	61.07	38.30	16.70	23.04
		Jun-21	67.02	41.77	18.24	32.01
		Jul-21	53.14	35.39	12.44	24.32
		Aug-21	57.19	38.30	16.70	23.04
		Sep-21	58.91	39.45	18.24	32.01
		3CP 21	30.31	33.13	10.21	32.01
		Station 4: F		ndary toward	ls South o	lirection (Near
		Month	PM 10	PM 2.5	SO2	NOx
		Apr-21	56.92	37.14	13.15	26.65
		May-21	58.49	38.22	16.33	23.20
		Jun-21	65.64	40.58	17.86	29.65
		Jul-21	56.92	37.14	13.15	26.65
		Aug-21	58.49	38.22	16.33	23.20
		Sep-21	58.05	39.85	17.86	29.65
i	The project proponent shall submit monthly	Graphs on	stack en	nission of OC	CEMS is a	ttached in
	summary report of continuous stack emission and air quality monitoring and results of manual stack monitoring and manual monitoring of air quality/fugitive	Annexure: 7.  Stack emission monitored by recognised lab, cop		I lab, copy is		
	emissions to Regional Office of MoEF&CC, Zonal office of CPCB and Regional Office of SPCB along with six-monthly monitoring	f Monthly average of cement mill stack emission ar		nission are as		
	report.	given below		esult ( Mg/N	m3)	
	Тероги	Apr-21		12.2	11137	
		May-21		13.0		
		Jun-21		11.7		
		Jul-21		13.0		
		Aug-21		9.5		
		Sep-21		16.1		
	Appropriate Air Pollution Control (APC)	Complied v	wi+b	10.1		
,	system shall be provided for all the dust			house and h	ag filtors	attached with
	generating points including fugitive dust		_	nts are enclos	_	
	from all vulnerable sources, so as to	_		its are well w		
	comply prescribed stack emission and	please refe				i. For result
	fugitive emission standards.	picase rere	.i Aillicae	ii C 0.		
<u> </u>		Complied v	with			
'	detection and mechanised bag cleaning			eaning facilit	ies of Ra	g filters and
	facilities for better maintenance of bags.		_	ystem has be		-
V						n provided to
	plant shall be provided as per the CREP	_				n3, bag filters
	Guidelines of CPCB.	are provided at all transfer points, cemented roads h		_		
		-	been constructed and regular vacuum sweepin			
				_		r raw material
					co. age .o	
		and produc unloading	cts has be and	en provided	conveyor	red hopper for belts for

# ENVIRONMENT CLEARANCE CONDITIONS COMPLIANCE REPORT (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	EC Letter No. 532/Parya/SEAC/4214/20	
		Silo, bag filter and cover belt Pics.
viii	Sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	2 no. Road sweeping machine has been deployed for road cleaning.
ix	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation; Use closed bulkers for carrying fly ash.	Complying with.  Clinker is being transported through truck with covering by tarpaulin. Fly ash is transported by closed bulkers and stored in closed silo. Photograph attached in <b>Annexu-10</b> .
х	Provide wind shelter fence and chemicals spraying on the raw material stockpiles.	Complied with. Covered storage facilities for the following raw materials have been provided.

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	1	EC Letter No. 332/Parya/3EAC/4214/20	
			<ol> <li>Silo for clinker storage</li> </ol>
			2. Shed for Gypsum
			3. Silo for fly ash
			Photographs are attached as <b>Annexure- 10</b> .
	хi	Have separate truck parking area and	Complied with.
		monitor vehicular emissions at regular	Separate truck parking area has been provided and
		interval.	vehicle entry allow with valid PUC only in the plant.
			Photograph of truck parking is attached in <b>Annex- 10.</b>
			Thotograph of track parking is attached in Almex 201
			The same of the side of the si
	xii	Efforts shall be made to reduce impact of the	Complied with.
		transport of the raw materials and end	Covered conveyor belts for transportation of the raw
		products on the surrounding environment	materials and end products has been provided.
		including agricultural land by the use of	Photograph of covered conveyor belt attached in
		covered conveyor belts/railways as a mode	Annexure-10.
		of transport.	
			NAME OF THE OWNER OWNER OF THE OWNER OWNE
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	xiii	Ventilation system shall be designed for	Complied with.
		adequate air changes as per ACGIH	Ventilation system has been provided.
		document for all tunnels, motor houses,	
		Cement bagging plants.	
Ш	Water qu	uality monitoring and preservation:	
	i	The project proponent shall install effluent	Not Applicable.
		monitoring system with respect to standards	Being a dry process based plant there is no any effluent
		prescribed in Environment (Protection)	generation from Process.
		Rules 1986 vide G.S.R. No. 612 (E) dated 25 <sup>th</sup>	
1		August, 2014 (Cement) and sub sequent	
		amendment dated 9 <sup>th</sup> May, 2016 (Cement)	
		and connected to SPCB and CPCB online	
		servers and calibrate these systems from	
		time to time according to equipment	
		, ,	
1		, , ,	
1		recognized under Environment (Protection)	
		Act, 1986 or NABL accredited laboratories.	
		(Case to case basis small plants: Manual;	
		Large plants: Continuous).	
	ii	The project proponent shall monitor	Complying with.
		regularly ground water quality at least twice	Ground water quality monitored on 09.07.2021
1		a year (pre and post monsoon) at sufficient	through recognized lab. Reports are enclosed as
		numbers of piezometers / sampling wells in	Annexure-11
		the plant and adjacent areas through labs	
	-		

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J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	ı	EC Letter No. 532/Parya/SEAC/4214/20	)16, uuteu 27 - NO	overriber, 2016		
		recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.				
	iii		Not Applicable			
	""	The project proponent shall submit monthly	Not Applicable.	acc bacad plant	t thoroic n	o any offlyon
		summary report of continuous effluent monitoring and results of manual effluent	Being a dry proce	-	t there is in	o any emuem
			generation from	Process.		
		testing and manual monitoring of ground				
		water quality to Regional Office of				
		MoEF&CC, Zonal office of CPCB and Regional				
		Office of SPCB along with six-monthly				
		monitoring report.	0 1			
	iv	Adhere to Zero Liquid Discharge	Complying with. Zero Liquid Disch		maintaine	4
	V	Sewage Treatment Plant shall be provided	Not Applicable.	narge is being	mameame	
	•	for treatment of domestic waste water to	Domestic water	consumption	is less thai	n 07 KLD and
		meet the prescribed standards.	waste water is	•		
		meet the presented standards.	Tank.	being disposed	a III Soak	in via septin
	vi	Garland drains and collection pits shall be	Complied with.			
		provided for each stock pile to arrest the	All raw materials	s are stored u	nder cover	ed shed and
		run- off in the event of heavy rain sand to	silos.			
		check the water pollution due to surface				
	vii	runoff.	Complied with T	Three numbers	of rain wa	tor harvostine
	VII	The project proponent shall practice rain	Complied with. T			_
		water harvesting to maximum possible extent.	structure has be Annexure- 12.	een provided.	Priotograpi	n attached ii
	viii	Water meters shall be provided at the inlet	Complied with.			
	VIII	to all unit processes in the cement plant.	Water meters at	t the inlet of a	II process	unit has boor
		to all unit processes in the terrient plant.	provided in the C		ii process i	uiiit iias beei
	ix	The project proponent shall make efforts to	Continuous effo		taken to	reduce water
		minimize water consumption in the cement	consumption. ST	TP treated was	te water is	being reused
		plant complex by segregation of used water,	in plantation and	d horticulture	and MVR s	system is also
		practicing cascade use and by recycling	establish to redu	ice the water co	onsumptio	n of plant.
		treated water.	Water consumpt	tion details: -		
			Month	Water	consumpti	ion (KL)
			Apr-21	2056		
			May-21	2154		
			Jun-21	2549		
			Jul-21	2686.8	4	
			Aug-21	273.4		
			Sep-21	921.14		
IV	Noise m	onitoring and prevention				
	i.	Noise level survey shall be carried as per the	Noise monitoring	-	periodica	lly and report
		prescribed guidelines and report in this	is attached in <b>An</b>			
		regard shall be submitted to Regional	Monthly average	e of ambient I	Noise are a	as (Day/Night
		Officer of the Ministry as a part of six-	in dB) :-	<u> </u>	_	<del>,</del>
		monthly compliance report.	Month L1	L 2	L3	L 4
			April 2021 63/63	66/59	65/58	64/57
			May 2021 66/59	64/58	63/57	66/58
			June 2021 71.6/	/65.2 70.6/61.9	72.8/63.2	67.1
			July 2021 65/63	68/61	66/62	67/61
			August 2021 67/62	66/60	67/59	68/61
			August 2021 64/63	66/62	68/64	67/58
			L1- Plant boundar	ry towards east o	direction	
-						

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			L-2-Plant boundary towards west direction (Project office)
			L-3- Plant boundary towards North direction L-4- Plant boundary towards South direction (Near CCR building)
	ii	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75dB (A) during day time and 70dB (A) during night time.	Complying with.
V	Energy (	Conservation measures	
	i.	Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly.	Solar light has been installed for common area.
	ii	Provide the project proponent for LED lights in their offices and residential areas.	Complied with.  LED lights in the offices has been provided.
	iii	Maximize utilization of fly ash, slag and sweetener in cement blend as per BIS standards.	Complying with. fly ash is being used as per BIS norms for making the PPC.
VI	Waste n	nanagement	
	i.	The waste oil, grease and other hazardous shall be disposed of as per the Hazardous & Other waste (Management & Trans boundary Movement) Rules, 2016.	Complied with. Hazardous waste sold to the CPCB authorized recycler only.
	ii	Kitchen waste shall be composted or converted to biogas for further use. (To be decided on case to case basis depending on type and size of plant).	Kitchen waste quantity is too less, hence biogas plant is not feasible.
VII	Green B		
	i.	Green belts shall be developed in an area equal to 33% of the plant area with a native tree species in accordance with CPCB guide lines. The green belt shall inter alia cover the entire periphery of the plant	Plantation 2170 Nos. (1.45 ha) has been completed @ 1500 Nos./ha remaining 1200 Nos. plants in 0.80 ha will be done till June 2022 to complete 33% area i.e.2.25ha.
	ii	The project proponent shall prepare GHG emissions inventory for the plant and shall submit the programme for reduction of the same including carbon sequestration including plantation.	Complying with. On basis of planted sapling carbon sink has calculated, Total carbon Sequestered is 0.81 tonnes. Total carbon sequestered (Tonnes of CO2) (Carbon sequestered in Tonnes * 3.67) is 2.98 tonnes.
VIII	Public h	earing and Human health issues	
	i	Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.	Complying with.  Emergency preparedness plan based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan has prepared & implemented at site.
	ii	The PP shall provide Personal Protection Equipment (PPE) as per the norms of Factory Act.	Complied with.  Personal Protective Equipment (PPE's) to Staff & Workmen are being provided.

# ENVIRONMENT CLEARANCE CONDITIONS COMPLIANCE REPORT (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

		EC Letter No. 532/Parya/SEAC/4214/20		
	iii	Provision shall be made for the housing of	Complied	
		construction labour within the site with all		
		necessary infrastructure and facilities such		
		as fuel for cooking, mobile toilets, mobile		
		STP, safe drinking water, medical health		
		care, crèche etc. The housing may be in the		
		form of temporary structures to be		
		removed after the completion of the		
		project.		
	iv	Occupational health surveillance of the	Complying with.	
		workers shall be done on a regular basis and	319 no's Six Months medical exami	nations are being
		records maintained as per the Factories Act.	done to the employee & work	men and record
		·	maintained.	
IX	Corporat	e Environment Responsibility		
	i	The project proponent shall comply with	Complying with. Details of CSR activit	ies given as under.
		the provisions contained in this Ministry's	μ, σ	0 1 11 11
		OM vide F.No.22-65/2017-IA.III dated 1 <sup>st</sup>	Photographs are enclosed as annexui	e-14
		May 2018, as applicable, regarding	, , , , , , , , , , , , , , , , , , ,	
		Corporate Environment Responsibility.	Particular	Amount (
		,		In lakh)
			Covid Exp.	4.11
			Dustbin Distribution to samudayik	0.19
			swasthya Kendra Jawa	0.13
			Oxygen Cylinder Distribution to	4.31
			Dindayal Hospital, Aligarh	4.51
			High Mast Tower installed at Satha	3.79
			Village	3.79
			Cement bags provided to Aligarh	3.08
			and Satha Village, cement bags	3.06
			provided for community work	
				0.63
			AC provided at Kasimpur Village & Satha Village	0.03
			<u> </u>	0.20
			Water purifier to Kasimpur Village	0.26
	·	The second of the Holes of the	Total	16.37
	ii	The company shall have a well laid down	Complied with.	a a sat Dallas adada
		environmental policy duly approve by the	Company has the Corporate Environn	
		Board of Directors. The environmental	approved by the Board of Directors. C	opy nas been
		policy should prescribe for standard	submitted to the MoEF&CC.	
		operating procedures to have proper	C	
		checks and balances and to bring into focus	Copy enclosed as <b>Annexure-15</b> .	
		any infringements/ deviation/ violation of		
		the environmental/forest/wildlife norms/		
		conditions. The company shall have defined		
		system of reporting infringements/		
		deviation/ violation of the environmental/		
		forest/ wildlife norms / conditions and		
		shareholders/ stake holders. The copy of		
		the board resolution in this regard shall be		
		submitted to the MoEF&CC as a part of six-		
		monthly report.		

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

X	Miscella	neous		·		
*		Charter on Corporate Responsibility for Environment Protection (CREP) for the cement plans shall be implemented.	1. P 2. A 3. A 4. D m 5. A w 6. B	offed with.  Iliance status is give as belowed memission level of cemosomes are stored and shed.  Il movement area is cementally cleaning is done anachine.  Il unloading hoppers are with bag dust collectors, ag dust collectors have naterial transfer points.  Il conveyor belts are covered.	ent mill be in closed so the decoration of the d	storage silos n sweeping nd provided
	V Vi	Self-environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.  All the recommendations made in the	mont be do	nvironmental audit has hly attached and Third pane. Anne blied with.		
			7 Tota		1876.02	8.6548
			6	Greenbelt / Plantation	7.7	0
			5	Environmental Monitoring and Management Occupational Health	0.25	0
		implementation of action plan shall be reported to the Ministry /Regional Office along with the Six Monthly Compliance Report.	2	Air Pollution Control Equipment (APC) in the form of Bag filters and Stack Water Pollution Control	242.47	0
		be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of	S. No.	Description of Item	Capital Cost (Rs. In Lac)	Recurring cost (Rs. in Lacs April-Sep 2021))
	iv	Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall		olying with. expenditure details are	as below	up to Sep
		project and company head quarter level with qualified personnel shall be set up under the control of senior Executive, who will directly report to the head of the organization.	Unit head.	nas separate Env. Dept. ur	nder the co	ntrol of unit
	iii	A separate Environmental Cell both at the	Comp	lied		

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	EC Letter No. 532/Parya/SEAC/4214/20	
i	Directions/ suggestions given during public hearing and Commitment made by the project proponent should be strictly complied.	<ul> <li>Complied with.</li> <li>Clinker stored in closed silo.</li> <li>To get the permission for railway siding is under process with railway dept.</li> <li>To control the emission, pollution control equipment installed.</li> <li>80 % workforce employed are from Aligarh district.</li> <li>Plantation 2170 Nos. (1.45 ha) has been planted.</li> <li>To control the fugitive emission, clinker transported through truck and covered with tarpaulin.</li> <li>Medical camp will be organized in surrounding the villages, once Covid pandemic is over</li> <li>OHS center has been facilitate at plant for any medical emergency. Safety officer deployed in plant to prevent the accident.</li> <li>Regular water spray in open area to control the fugitive emission.</li> </ul>
li	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's web site permanently.	Complied with. Advertised in newspapers on 04.12.2018 in Amar Ujala and Dainik Jagaran.  Copy has been submitted to the Ministry on 04.12.2018.
iii	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Complied with.  Receipt has been submitted to the ministry on 04.12.2018.
Iv	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis.	Complying with.  Half yearly EC compliance report is being uploaded at company's website at https://www.jkcement.com/environmental-compliance
V	The project proponent shall monitor the criteria pollutants level namely; PM <sub>10</sub> , SO <sub>2</sub> , NO <sub>X</sub> (ambient levels as well as stack emissions) or critical sectorial parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Complied with. Snapshot of digital display board in given below:-
vi	The project proponent shall submit sixmonthly reports on the status of the compliance of the stipulated environmental conditions on the web site of the ministry of Environment, Forest and Climate Change at	Complying with.

#### (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	environment clearance portal.	
vii	The project proponent shall submit the	Environment Statement submitted on 24.09.2021.
	environmental statement for each financial	Copy of report is enclosed as annexure-16.
	year in Form-V to the concerned State	
	Pollution Control Board as prescribed under	
	the Environment (Protection) Rules, 1986,	
	as a mended subsequently and put on the	
	web site of the company.	
viii	The project proponent shall inform the	Complied with.
	Regional Office as well as the Ministry, the	Company start the land development work on
	date of financial closure and final approval	14.12.2018 and inform the RO & HO, MoEFCC vide letter
	of the project by the concerned authorities,	No. JK/Aligarh/EC/2018-19/F 03/004 dated 19.12.2018.
	commencing the land development work	Production operation started from 03.02.2020.
	and start of production operation by the	'
	project.	
lx	The project authorities must strictly adhere	Noted.
	to the stipulations made by the State	
	Pollution Control Board and the State	
	Government.	
Х	The project proponent shall abide by all the	Noted.
	commitments and recommendations made	
	in the EIA/EMP report, commitment made	
	during Public Hearing and also that during	
	their presentation to the Expert Appraisal	
	Committee.	
xi	No further expansion or modifications in	Noted.
	the plant shall be carried out without prior	
	approval of the Ministry of Environment	
	Forests and Climate Change (MoEF&CC).	
xii	Concealing factual data or submission of	Noted.
	false/ fabricated data may result in	
	revocation of this environmental clearance	
	and attract action under the provisions of	
	Environment (Protection) Act, 1986.	
xiii.	The Ministry may revoke or suspend the	Noted.
	clearance, if implementation of any of the	
	above conditions is not satisfactory.	
xiv	The Ministry reserves the right to stipulate	Noted.
	additional conditions if found necessary.	
XV	The Company in a time bound manner shall	Noted.
	implement these conditions.	
xvi	The Regional Office of this Ministry shall	Noted.
	monitor compliance of the stipulated	
	conditions. The project authorities should	
	extend full cooperation to the officer(s) of	
	the Regional Office by furnishing the	
	requisite data / information / monitoring	
	reports.	
xvii	The above conditions shall been forced,	Noted.
	inter-alia under the provisions of the	
	Water (Prevention & Control of Pollution)	
	Act, 1974, the Air (Prevention & Control of	
<u> </u>	Pollution) Act, 1981, the Environment	

# ENVIRONMENT CLEARANCE CONDITIONS COMPLIANCE REPORT (Period April 2021 to September 2021)

J. K. CEMENT WORKS, Village- Satha, Tehsil- Koil, Dist. Aligarh (UP) EC Letter No. 532/Parya/SEAC/4214/2018, dated 27<sup>th</sup> November, 2018

	20 20101 1101 332/1 41 74/32/10/122 1/21	,
	(Protection) Act, 1986, Hazardous and Other Wastes (Management and Trans boundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.	
xviii	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, with in a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	Noted.

Authorized Signatory

J.K. Cement Works Aligarh

Village Satha, Aligarh (UP)

PIN - 202127

# कार्यालय प्रभागीय निदेशक, सामाजिक वानिकी प्रभाग, अलीगढ। पत्रांक 2896/14-10, अलीगढ: दिनांक: फरवरी, 27 ,2019

सेवा में,

यूनिट हेड, जे0के० सीभेंट वर्क्स, वारीमपुर रोड, ग्राम-साथा, परगना-मोरथल, तहसील- कोल, जनपद-अलीगढ़-202127।

विषय:- जेंं) जेंं जें से पंतर्थ, अलीगढ़ के खसरा संं 126, 149, 150, 151, 151/1, 151/2, 151/3, 151/4, 152, 157, 158, 159 ए. 159/3 एवं 160/4, क्षेत्रफल 6.87 ग्राम- साधा, तहसील-कोल, जनपद-अलीगढ़ में वनगूगि होने/न होने के सम्बन्ध में।

संदर्भ- आपका पत्रांक JK/Aligarh/EC/DFO/2018-19/F06/001 dated 21.01.2019

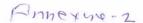
उपरोक्त संदर्भित पत्र द्वारा घाछित ग्राम-साथा, तहसील-कोल, जनपद-अलीगढ़ के अन्तर्गत खसरा सं० 126, 149, 150, 151, 151/1, 151/2, 151/3, 151/4, 152, 157, 158, 159 ए, 159/3 एवं 160/4, क्षेत्रफल 6.87 हें0 के वनमूमि/गैर वनमूमि होने के सम्बन्ध में सूचना चाही गयी है। इस सम्बन्ध में जांचोपरान्त क्षेत्रीय वन अधिकारी, अलीगढ़ रेंज ने अपने पत्र सं० 198/35-1 दि० 22.02.2019 द्वारा अयगत कराया गया है कि ग्राम साथा के अन्तर्गत उक्त खसरा संख्या जिसका कुल क्षेत्रफल 6.87 हैं0 है, वनमूमि नहीं

(एस०डी० त्रिपाठी) प्रमागीय निदेशक, सामाजिक वानिकी प्रमाग, अलीगढ।

पत्रांक /14-1 समदिनांकित

प्रतिलिपि— क्षेत्रीय वन अधिकारी, अलीगढ़ रेंज को उनके पत्र सं० 198/35—1 दि० 22.02.2019 के कम में सूचनार्थ एवं आवश्यक कार्यवाही हेतु प्रेषित।

> (एस०डी० त्रिपाठी) प्रमागीय निदेशक, सामाजिक वानिकी प्रमाग, अलीगढ़।





#### UTTAR PRADESH POLLUTION CONTROL BOARD

Validity Period: 11/07/2018 To 31/07/2023

Ref No. - 26748/UPPCB/Aligarh(UPPCBRO)/CTE/ALIGARH/2018 Dated: - 20/08/2018 To ,

Shri Praveen Kumar M/s JK Cement Works, Aligarah ( A unit of JK Cement Limited) JK Cement Works Limited ALIGARH

Sub: Consent to Establish for New Unit/Expansion/Diversification under the provisions of Water (Prevention and control of pollution) Act, 1974 as amended and Air (Prevention and control of Polution) Act, 1981 as amended.

Please refer to your application form no 2195497 dated - 06/06/2018. After examining the application with respect to pollution angle, Consent to Establish is granted subject to the compliance of following conditions:

- 1. Consent to Establish is being issued for following specific details:
  - A- Site along with geo-coordinates:
  - B- Main Raw Material:

Main Raw Material Details			
Name of Raw Material	Raw Material Unit Name	Raw Material Quantity	
Fly ash: 1700.0 T/Day	Metric Tonnes/Day	•	
Clinker: 3853.0.0 T/Day	Metric Tonnes/Day		
Gypsum: 283.0 T/Day	Metric Tonnes/Day		

#### C- Product with capacity:

Product Det	ail
Name of Product	Product Quantity
Cement: 5836.0 TDP (2000000 TPA)	182156

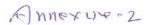
#### D- By-Product if any with capacity:

	By Produ	ct Detail	
Name of By Product	Unit Name	Licence Product Capacity	Install Product Capacity
0	Metric Tonnes/Day	0	0

#### E: Water Requirement (in KLD) and its Source:

	Source of Water Details	
Source Type	Name of Source	Quantity (KL/D)
Ground Water (within premises)	bore well	184.0

F. Quantity of effluent (ln KLD):



Effluent Details		
Source Consumption	Quantity (KL/D)	
Domestic	10.0	
Industrial	174.0	

G- Fuel used in the equipment/machinery Name and Quantity (per day):

	Fuel Consumption Details	
Fuel	Consumption(tpd/kld)	Use
LSHS	1000	DG Sets

For any change in above mentioned parameters, it will be mandatory to obtain Consent to Establish again. No further expansion or modification in the plant shall be carried out without prior approval of U.P. Pollution Control Board.

- 2. You are directed to furnish the progress of Establishment of plant and machinery, green belt, Effluent Treatment Plant and Air pollution control devices, by 10th day of completion of subsequent quarter in the Board.
- 3. Copy of the work order/purchase order, regarding instruction and supply of proposed Effluent Treatment Plant/Sewerage Treatment Plant /Air Pollution control System shall be submitted by the industry till 31/07/2023 to the Board.
- 4. Industry will not start its operation, unless CTO is obtained under water (Prevention and control of Pollution) Act, 1974 and Air (Prevention and control of Pollution)Act, 1981 from the Board.
- 5. It is mandatory to submit Air and Water consent Application, complete in all respect, four months before start of operation, to the U.P. Pollution Control Board.
- 6. Legal action under water (Prevention and control of Pollution) Act, 1974 and Air (Prevention and Control of Pollution) Act, 1981 may be initiated against the industry With out any prior information, in case of non compliance of above conditions.

7. Bank details.

Bank Fee Details				
Bank Name	Branch Name	Draft No./Money Receipt No	Date	Rupees
State Bank of India	Lucknow	120098	05/06/2018	50000.0

#### **Specific Conditions:**

- 1. The APCs for controlling emissions shall be installed as per proposal submitted to the Board and should be properly maintained and continuously operated. The stack should be as per norms and regular monitoring of stack and ambient air should be done by the laboratory recognized under E (P) Act 1986 and report be sent to the Board.
- 2. Provision shall be made to control dust emissions during unloading of the clinkers from Railway racks. Proposal along with time bound program in this regard shall be submitted to the Board within 3 months.
- 3. Provision shall be made to control dust emissions during unloading of the clinkers and loading of cement inside the factory premises.
- 4. Provision shall be made to control dust emissions on roads during transportation of clinkers and cement.
- 5.Online automatic air quality/stack monitoring system shall be installed within 3 months and the proposal in this regard shall be sent within 15 days to the Board.
- 6. The DG set should have stack of proper height as per norms and provided with acoustic enclosure and monitoring of noise and stack and ambient air should be done by the laboratory recognised under E (P) Act 1986 and report be sent to the Board.
- 7. The ETP shall be installed as per proposal submitted to the Board and should be properly maintained and continuously operated. The treated water shall be reused / recycled after achieving the prescribed norms. No industrial effluent shall be discharged outside the factory premises.
- 8.Domestic effluent shall be treated properly/discharged through septic tank/soak pit. No domestic effluent shall be discharged in river/drain.
- 9. The industry shall obtain NOC from CGWA for extraction of ground water and submit it to the Board within three months.
- 10. The industry shall be operated in such a way that there is no harm to the nearby environment. 11. If any closure direction is issued against the industry, by CPCB/UPPCB the consent shall automatically remain suspended for that period and after ensuring compliance and after the closure order is revoked the consent shall automatically become effective
- 12. The directions issued by the Hon'ble NGT / Court / CPCB / UPPCB shall be completely complied with.
- 13. A thick green belt of trees of suitable species able to attain 8-10 metre height on maturity shall be developed in multi lineate staggered manner on a minimum 33% of the land on which the industry is established, as per the "Protocol for Development of Green Belt" notified vide Board Office Order No.H16405/220/2018/02 dated.16.02.2018 in this regard and available at URL http://www.uppcb.com/pdf/Green-belt-Guidle-\_160218.pdf. If there is no sufficient space inside the factory premises then the equivalent green belt area shall be developed arranging land outside the factory premises. Proposal in this regard shall be submitted to the board with map within 30 days. 14.Regular water shower shall be done in order to maintain ambient air quality. The control measures for controlling process emissions should be properly maintained and continuously
- 15. The industry shall comply with the order passed by Hon'ble Supreme Court in writ petition (civilNo.13029/1985, MC Mehta v/s Union of India and others regarding use of Pet Coke and Furnace oil as a fuel.
- 16. The industry shall ensure provisions of Roof Top Rain Water Harvesting system. Proposal/compliance report should be sent to the Board within One month.
- 17.Industry shall submit Environmental Statement in prescribed format in Form V of rule14 of E.P Rules 1986.
- 18. This consent/NOC is valid only for products and quantity mentioned above. Industry shall obtain prior approval before making any modification in product/process /fuel / plant machinery failing which consent would be deemed void.
- 19.Industry shall comply with various provisions of Air (Prevention and Control of Pollution) Act 1981 as amended, Water (Prevention and Control of Pollution) Act 1974 as amended and all other applicable rules notified under E.P. Act 1986.
- 20. The construction/renovation work shall be done in such a way that there is no violation of the order of Hon'ble NGT in OA No. 594/2016.
- 21. The industry shall use a minimum 20% Bio-fuel/bio-briquette as fuel in the Furnace depending upon its availability/necessity.
- 22.A Bank Guarantee of Rs.1000000/=(ten lakh) for compliance of the above conditions shall be submitted within 15 days.

Please note that consent to Establish will be revoked, in case of, non compliance of any of the above mentioned conditions. Board reserves its right for amendment or cancellation of any of the conditions specified above. Industry is directed to submit its first compliance report regarding above mentioned specific and general conditions till 20/09/2018 in this office. Ensure to submit the regular compliance report otherwise this Consent to Establish will be revoked.

BRIJ BIHARI

Digitally signed by BRIJ BIHARI AWASTHI Date: 2018.08.20 17:27:00

**AWASTHI** 

(Dr. Mohd. Sikandar)

**Chief Environment Officer** 

Circle-4

Dated: - 20/08/2018

Copy To -

Regional Officer, U.P. Pollution Control Board, Aligarh.

**BRIJ BIHARI** 

Digitally signed by BRIJ BIHARI AWASTHI Date: 2018.08.20 17:28:04

AWASTHI

(Dr. Mohd. Sikandar)

**Chief Environment Officer** 

Circle-4



#### U.P. Pollution Control Board

#### CONSENT ORDER

Ref No. -72125/UPPCB/Aligarh(UPPCBRO)/CTO/water/A LIGARH/2019

Dated: 15/01/2020

To.

Shri YADUPATI SINGHANIA M/s JK CEMENT LIMITED

ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL -

KOIL, DISTRICT - ALIGARH, UP, ALIGARH, 202127 ALIGARH

Consent under Section 25/26 of The Water (Prevention and control of Pollution) Act, 1974 Sub: (as amended) for discharge of effluent to M/s. JK CEMENT LIMITED

Reference Application No :6420409

Dated: 15/01/2020

- . For disposal of effluent into water body or drain or land under The Water (Prevention and control of Pollution) Act, 1974 as amended (here in after referred as the act ) M/s. JK CEMENT LIMITED is hereby authorized by the board for discharge of their industrial effluent generated through ETP for irrigation/river through drain and disposal of domestic effluent through septic tant/soak pit subject to general and special conditions mentioned in the annexure, in refrence to their foresaid application.
- 2. This consent is valid for the period from 15/11/2019 to 31/12/2023.
- 3. In spite of the conditions and provisions mentioned in this consent order UP Pollution Control Board reserves its right and powers to reconsider/amend any or all conditions under section 27(2) of the Water (Previntion and Controt of Pollution) Act, 1974 as amended.

This consent is being issued with the permission of competent authority.

For and on behalf of U.P. Pollution Control Board

Ram Kumar

Singh Chief Environment Officer,

Circle-4

Enclosed: As above (condition of consent):

Regional Officer, U.P. Pollution Control Board, Aligarh.

Ram Kumar Singh

Ramar Singh Date: 2020.01.15 11.31.52 Chief Environment Officer,

Circle-4

#### U.P. Pollution Control Board

Dated: 15/01/2020

#### CONDITIONS OF CONSENT

- 1. This consent is valid only for the approved production capacity of Cement- 5836 Ton/Day..
- 2. This consent is valid only for products and quantity mentioned above. Industry shall obtain prior approval before making any modification in product/ process /fuel/ plant machinery failing which consent would be deemed void.
- 3(a) The maximum rate of emission of flue gas should not be more than the emission norms for the stacks.
- 3(b) Air Pollution Source Details.

		Air Pollution S	Source Details		
S.No	Air Polution Source	Type of Fuel	Stack No.	Parameters	Height
1	Cement Mill	NA	1	Particulate Matter	45.0 Meter
2	D.G. Set- 1250.0 KVA	Diesel	3	Sulphur Dioxide	As per norms.
3	D.G. Set- 125.0 KVA	Diesel	4	Sulphur Dioxide	As per norms.
4	Fly ash silo and Truck Tippler and Packing Plant	NA	.2	Particulate Matter	Bag filters with stack as per norms.

3(c) The emissions by various stacks into the environment should be as per the norms of the Board

	Emission Qu	ality Details Detail	
S.No	Stack No	Parameter	Standard
1	1	Particulate Matter	As per norms
2	2	Particulate Matter	As per norms
3	3	Sulphur Dioxide	As per norms
4	. 4	Sulphur Dioxide	As per norms

- Quantity of other pollutants should also be as per the norms prescribed by the Board/MOEF & CC/or otherwise mandatory.
- 5. The equipment for air pollution control system and monitoring ,as proposed by the industry and approved by the Board should be installed in their premises itself.
- 6. The modification or installation in the existing pollution control equipments should be done only by prior approval of Board .
- 7. The operation of air pollution control system and maintenance be done in such a way that the quantity of pollutants should be in accordance with the standards prescribed by the Board/MoEF & CC/or otherwise mandatory.
- 8. Unit should do provisions for fugitive emissions chimney/stack as per the norms of the Board/MOEF & CC/or otherwise mandatory.
- 9. The unit should submit the stack emissions monitoring report within one month from issuance of consent order along with the point wise compliance report of the consent order. Further quarterly monitering report should be submitted.

Specific Conditions:



#### U.P. Pollution Control Board

#### CONSENT ORDER

Ref No. -72125/UPPCB/Aligarh(UPPCBRO)/CTO/water/A LIGARH/2019

Dated: 15/01/2020

To,

Shri YADUPATI SINGHANIA
M/s JK CEMENT LIMITED
ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL KOIL, DISTRICT - ALIGARH, UP, ALIGARH, 202127
ALIGARH

Sub: Consent under Section 25/26 of The Water (Prevention and control of Pollution) Act, 1974 (as amended) for discharge of effluent to M/s. JK CEMENT LIMITED

#### Reference Application No: 6420409

Dated:15/01/2020

- 1. For disposal of effluent into water body or drain or land under The Water (Prevention and control of Pollution) Act,1974 as amended (here in after referred as the act ) M/s. JK CEMENT LIMITED is hereby authorized by the board for discharge of their industrial effluent generated through ETP for irrigation/river through drain and disposal of domestic effluent through septic tant/soak pit subject to general and special conditions mentioned in the annexure, in refrence to their foresaid application.
- This consent is valid for the period from 15/11/2019 to 31/12/2023.
- In spite of the conditions and provisions mentioned in this consent order UP Pollution Control Board reserves its right and powers to reconsider/amend any or all conditions under section 27(2) of the Water (Previntion and Controt of Pollution) Act, 1974 as amended.

This consent is being issued with the permission of competent authority.

For and on behalf of U.P. Pollution Control Board

Ram Kumar

Singh

Singh

Chief Environment Officer,

Circle-4

Enclosed: As above (condition of consent):

Copy to: Regional Officer, U.P. Pollution Control Board, Aligarh.

Ram Kumar Singh Date: 202001:1511:31:52 - 05:30 Chief Environment Officer,

#### U.P. POLLUTION CONTROL BOARD, LUCKNOW

#### Annexure to Consent issued to M/s.JK CEMENT LIMITED vide

Consent Order No. 6420409/ Water

#### Dated: 15/01/2020

#### CONDITIONS OF CONSENT

1. This consent is valid only for the approved production capacity of Cement- 5836 Ton/Day...

2. The quantity of maximum daily effluent discharge should not be more than the following:

	Effluent Dis	charge Details	
S.No	Kind of Effulant	Maximum daily discharge,KL/day	Treatment facility and discharge point
1	Domestic	Septic Tank & Soak Pit	Septic Tank

3. Arrangement should be made for collection of water used in process and domestic effluent separately in closed water supply system. The treated domestic and industrial effluent if discharged outside the premises, if meets at the end of final discharge point, arrangement should be made for measurement of effluent and for collecting its sample. Except the effluent informed in the application for consent no other effluent should enter in the said arrangements for collection of effluent. It should also be ensured that domestic effluent should not be discharged in storm water drain.

4(a) The domestic effluent should be treated in treatment plant so that the should be in conformity with the following norms dated treated effluent.

Domestic Effulant		
S.No	Parameter	Standard
1	Quantity of Discharge	10.0 KLD
2	Quantity of Discharge	174.0 KLD (Cooling)

4(b). The industrial effluent should be treated in treatment plant so that the treated effluent should be in conformity with the following norms.

Industrial Effulant		
S.No	Parameter	Standard

- 5. Effluent generated in all the processes, bleed water, cooling effluent and the effluent generated from washing of floor and equipments etc should be treated before its disposal with treated industrial effluent so that it should be according to the norms prescribed under The Environment (Protection) Act, 1986 or otherwise mandatory.
- 6. The other pollutant for which norms have not been prescribed, the same should not be more than the norms prescribed for the water used in manufacturing process of the industry.
- 7. The method for collecting industrial and domestic effluent and its analysis should be as per legal Indian standards and its subsequent amendments/standards prescribed under The Environment (Protection) Act, 1986.
- 8. The treated domestic and industrial effluent be mixed (as per the provisions of Condition No. 2) and disposed of on one disposal point. This common effluent disposal point should have arrangement for flow meter/V Notch for measuring effluent and its log book be maintained.

Specific Conditions:

1. Industry shall ensure 100 percent re circulation of cooling water and domestic waste will be discharge in Septic Tank/Soak Pit of appropriate capacity.

2. Industry shall submit the calibration certificate of water meter installed at bore wells at every 06

3. Industry shall ensure the compliance of terms and conditions imposed in the NOC of Central Ground Water Authority.

4. Industry will develop and establish appropriate system for ground water recharging.

5. Industry shall strictly comply the terms and conditions of NOC and EC issued by U.P. Pollution Control Board and State Environment Impact Assessment Authority respectively.

6. Minimum 33% of land on which industry is established will be covered by the plantation of tall trees of suitable species as per the guidelines set up by the Board vide its Office order no H 16405/220/2018/02 dated. 16-02-2018. The copy of this guidelines is available at URLhttp://www.uppcb.com/pdf/Green-Belt\_Guidle 160218.pdf.

7. Industry shall ensure Zero Liquid Discharge outside premise. Any kind of liquid waste shall not be discharged outside the premise.

8. Industry will comply the provision of C & D Rules, 2016.

9. Industry will comply the provision of Solid Waste Rules, 2016.

Issued with the permission of competent authority.

For and on behalf of U.P. Pollution Control Board.

Ram Kumar

Singh

Date 20200115113259

40530'

Chart Fravironment Officer

Chief Environment Officer,

Circle-4

1. Industry shall maintain and operate APCs installed at different sources of pollution effectively to ensure the latest particulate matter applicable.

2. Industry shall replace time to time all the bag filters, which are found damaged to ensure the

ambient air quality in the premise.

3. Industry shall ensure the compliance of conditions imposed in NOC and EC issued by U.P. Pollution Control Board and State Environment Impact Assessment Authority and submit the compliance report at every quarter.

4. Industry shall submit the ambient air quality monitoring report of the premise along with stack

monitoring reports connected with different units in the premise.

5. Industry shall ensure the proper PPE to the workers engaged in manufacturing and packing plant.

6. Industry shall get the connectivity of the OCEMS with the server SPCB and CPCB.

7. Industry shall procure the mechanical road sweeper to sweep the cement dust from the roads.

8. Industry shall ensure natural appearance of green belt by sprinkling the water.

9. Minimum 33% of land on which industry is established will be covered by the plantation of tall trees of suitable species as per the guidelines set up by the Board vide its Office order no H 16405/220/2018/02 dated. 16-02-2018. The copy of this guidelines is available at URLhttp://www.uppcb.com/pdf/Green-Belt Guidle 160218.pdf.

10.Industry shall procure and maintain continuous online monitoring system as per direction of SEIAA imposed in EC.

11. Industry shall submit the ambient air quality monitoring report, stack monitoring reports done by competent agency within 01 Month from start of production.

12. Industry will comply the provision of C & D Rules, 2016. 13. Industry will comply the provision of Solid Waste Rules, 2016.

14. Industry will ensure the transfer of Fly ash and clinker through covered conveyors.

15. Industry shall focus on the different un-assessed source of air pollution in bagging plant and accordingly make a pucca arrangement to control the cement dust generating from loading of trucks/railway wagons.

16. Industry shall ensure the provision of E.P. Act, 1986. State Board reserve the power of to add or alter any conditions as per requirement of the surrounding environment.

17.Industry shall implement the provision of C.S.R. for the development and uplifting the lifestyle of surrounding habitations such as School, Drinking Water, Health etc.

18. Industry shall ensure the pucca arrangement to mitigate accident/fire with collaboration with local administration.

19. Industry will managed the parking of the vehicles in such a way that general public do not get

20. The parking area of goods carrier shall be made pucca to suppress the dust emission during movement.

Issued with the permission of competent authority.

For and on behalf of U.P. Pollution Control Board. Ram Kumar Singh Date: 2020.01.15.11:36:31

Chief Environment Officer.

Circle-4



#### UTTAR PRADESH POLLUTION CONTROL BOARD

TC-12V, Vibhuti Khand, Gomti Nagar, Lucknow-226010

Ref. No: 11919/UPPCB/Aligarh(UPPCBRO)/HWM/ALIGARH/2020 Dated: 12/06/2020

To.

M/s JK CEMENT LIMITED

ALIGARH - KASIMPUR ROAD, VILLAGE - SATHA, PARGANA - MORTHAL, TESHIL - KOIL,

DISTRICT - ALIGARH, UP, ALIGARH, 202127

Tehsil:Atrauli

District : ALIGARH

**Sub :-** Authorisation issued under the provisions of Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016

- 1. Number of authorization and date of issue 11919 and 12/06/2020.
- 2. Reference of application (No. and date) 7525258 and 28/05/2020.
- 3. Mr YADUPATI SINGHANIA of M/s JK CEMENT LIMITED is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, utilization, storage and disposal or any other use of hazardous or other wastes or both on the premises situated at VILLAGE SATHA, PARGANA MORTHAL, KOIL, ALIGARH.

#### **Details of Authorisation**

S No.	Category of Hazardous Waste as per the Schedules I,II and III of these rules	Authorised mode of disposal or recycling or utilization or co-processing, etc.	
1	Spent solvents, Category- 23.2	TSDF	5.0 KL/Annum

- 1. The authorization shall be valid for a period of 11/06/2025 from the date of issue of this letter
- 2. The authorization is subject to the following general and specific conditions (please specify any conditions that need to be imposed over and above general conditions, if any).

#### A General Conditions of Authorization -

- 1. The authorised person shall comply with the provisions of the Environment (Protection Act, 1986, and the rules made there under .
- 2. The authorisation or its renewal shall be produced for inspection at the request of an officer authorised by the State Pollution Board .
- 3. The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization .
- 4. Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorisation .
- 5. The person authorised shall implement Emergency Response Procedure (ERP) for which this authorisation is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
- 6. The person authorised shall comply with the provisions outlined in the Central Pollution Control Board guidelines on Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and penalty.

Anne plac- 4

- 7. It is the duty of the authorised person to take prior permission of the State Pollution Control Board to close down the facility.
- 8. The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
- 9. The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
- 10. The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilisation of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorisation.
- 11. The importer or exporter shall bear the cost of Import or export and mitigation of damages if any
- 12. An application for the renewal of an authorisation shall be made as laid down under these Rules.
- 13. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Changes or Central Pollution Control Board from time to time.
- 14. Annual return shall be filed by June 30th for the period ensuring 31st March of the year.

#### **B** Specific Conditions of Authorization

- 1. The wastes must be safely collected in leak proof containers and shall be duly marked in a manner suitable for handling, storage and transport and the packaging shall be easily visible and be able to withstand physical conditions and climatic factors. All hazardous waste containers / bags shall be provided with a general label. The storage area should be at an isolated spot in the premises and must be fenced, covered and duly marked.
- 2. The authorized person/agency shall ensure that no adverse impact on the air, soil and water including groundwater takes place due to activities for which authorization has been requested. Comprehensive safety measures must be followed in handling of wastes and the staff must be properly trained.
- 3. The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
- 4. An application for the renewal of an authorization shall be made in form 1, before its expiry as laid down in rule. It is further brought to your notice that as per the order dated 14-11-2003 passed by the Hon'ble Supreme Court in W.P. (c) No. 657 of 1995, no industry covered under Hazardous and other Wastes (Management and Trans boundary Movement) Rules, 2016 shall be allowed to operate without valid authorization. It is also provided in the same orders that industries which are not complying with the conditions of authorization shall not be allowed to operate.
- 5. The applicant must file returns on prescribed Form 4 along with a compliance report of this letter and should also maintain records on Form 3 and present it to Board's inspecting officials.
- 6.In no case any hazardous wastes shall be disposed off on land, in any drain or stream. All spillages of hazardous chemicals, used containers, of hazardous chemicals such as flammable corrosive, explosive. and toxic nature must be safely collected and stored. Non-compatible wastes must be suitably and safely handled.
- 7. It is within the powers and functions of the U.P. Pollution Control Board to modify / revoke the terms and conditions of the authorization issued under the Rule -7 of Hazardous and Other Wastes (Management & Trans boundary Movement) Rules, 2016.
- 8. You are directed to display on-line data/display board outside the main factory gate with regard

to quantity and nature of hazardous chemicals being handled in the plant, including waste water and air emission and solid hazardous waste generated within the factory premises. Necessary compliance should be sent within 15 days of receipt of this letter.

- 9. It should be ensured that hazardous wastes shall be properly collected and packed in HDPE bags and then temporarily stored in a lined RCC tank/pit with suitable shed.
- 10. An ETP sludge test report of a laboratory approved under E.P. Act shall be submitted along with compliance of this letter of this office.
- 11. Used oil shall be sold only to recyclers registered with U.P. Pollution Control Board. The record shall be maintained.
- 12. The occupier, transporter and operator of a facility shall be liable for damages caused to the environment resulting due to improper handling and disposal of hazardous waste listed in schedule 1,2, and 3 and shall be liable to pay a fine as levied by the State Pollution Control Board under the rules.
- 13. You shall become the member of any common TSDF for S.L.F. (M/S U.P. Waste Management Project Kumbhi Kanpur Dehat or M/s Bharat Oil & Waste Management Ltd., Kumbhi, Akbarpur, Kanpur Dehat. permitted by U.P.P.C.B)., and start sending the stored hazardous wastes for final disposal to the TSDF and report back to U.P.P.C.B. with the required manifesto (document of proof) within one/three month of this letter. The authorized incinerator is with M/s Bharat Oil Company, Sahibabad, Ghaziabad for oily waste and paint sludge only, or the hazardous waste (Lead Dross) through open hearth furnace may be sent to recycler facilities duly authorized by CPCB. The proof/document shall be submitted having three months. Lead slag shall not be generated in this
- 14. You are required to store the hazardous waste safely and send it to TSDF/incinerator within Ninety days/Six months of its generation.
- 15. If any Prohibit /Adverse order is passed by Hon'ble National Green Tribunal the authorization shall automatically stand cancelled.
- 16. Industry shall submit Annual Sludge dispatched to TSDF with relevant documents.

(Authorized Signatory)

Ram Kumar Digitally signed by Ram Kumar Singh Singh

Date: 2020.06.14 18:10:37 +05'30'

#### UTTAR PRADESH POLLUTION CONTROL BOARD

Copy to: To the Regional Officer, U.P.Pollution Control Board, Aligarh for information and necessary action. Digitally signed by

Date: 2020.06.14 18:11:14 +05'30'

CEO/EE, I/C Circle



उतार प्रदेष प्रदूषण नियंत्रण बोर्ड UTTAR PRADESH POLLUTION CONTROL BOARD

सी-4/हैजार्डस//2019

12-10 B-7-2020

रोवा में

कें देवलें संगट वास अंदरियह कारिनपुर होड, ग्राम साधा क्याना-मोरधल, तहसील-कोल जनपद- अलीगड

Authorisation isssued under the provisions of Hazardous and Other Wastes (Management and Mag: Transpoundary Movement) Rules, 2016.

महोदय.

उपरोक्त विषयक अपने पत्र दिनांक 25.08.2020 का संदर्भ ग्रहण करने का कार्ट करें, जिसमें आप द्वारा बोर्ड पत्राक 11919/LPPCB/Aligarh(UPPCBRO/HWM/Hathras/2020 विनाल 12,08,2020 द्वारा आरी प्राधिकार में Details of Authorisation \* Used or Speat Oil, Waste/Residues Containing Oil, Empty barrels/containers/liners contaminated with hazardous chemicals/wastes and Contaminated cotton rags or other cleaning materials किया जाने का अनुरोध किया गया है।

आपके प्रत्यावेदन का परीक्षण किया गया। परीक्षणोपरान्त बोर्ड द्वारा जारी प्राधिकार पत्र दिसांक 12.06.2020 में Details of Authorisation A Used or Spent Oil, Waste/Residues Containing Oil, Empty harrels/containers/liners contaminated with bazardous chemicals/wastes and Contaminated cotton rags or other cleaning materials for out \$1 300 संशोधन के प्रसात प्राधिकार पत्र रिनाक 12.06.2020 में अकित Details of Authorisation को निम्नानुसार पद्धा जायेगा —

#### Details of Authorisation

S. No.	Category of Hazardeus waste as per Schedule 1,11 and III of these rules	Authorised mode of disposal or Recycle or utilization or co- processing, etc.	Quantity
	Used/Spent Oil —Catgory 5.1	TSDF/Recycler	5.0 KL/Annum
	Waste or Residues Containing Oil -	TSDF/Recycler	2.0 KL/Annum
	Category 5.2 Empty barrels/containers/liners	TSDF/Recycler	300 No.s/Annum
	contaminated with hazardous chemicals/wastes - Category 33.1		
	Contaminated cotton rugs or other cleaning materials—Category 33.2	TSDF/Recycler	1200 Kgs/Annum

रोग शर्त यथावत् लाग् रहेगी।

रांतरनकः उपराकतानुसार।

संबद्धीय (अग्रवाकेव सिंह) गुळा पर्यावरण अधिकारी, वृत्त-4

प्रतिलिपि — क्षेत्रीय अधिकारी, उ०५० प्रदूषण नियंत्रण बोर्ड, अलीगढ को सूधनार्थ प्रेषित

मुख्य पर्यावरण अधिकारी, दत्त-4

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T.C. 12 V. Vibbari Khand. Gomti Nagar, Lucknow-126010 Phone: 0822-2720831, 2720691, 2720828 Fax: 0522-2720764 e-mail: into a uppeb.com Web Site: www.uppcb.com



An Analytical Laboratory



STS-LAR

(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO: ETS/1038-20/07/2021

DATE OF REPORT: 09.07.2021

#### WORK ZONE MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

07:05 PM

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Analysis Start Date

05.07.2021

**Analysis End Date** 

09.07.2021

**Duration Of Monitoring** 

03.07.2021

03.07.2021 8 HOURS, TWA

To To

Time Of Monitoring

11:05 AM

Sample ID No Sampling Done By 1038-20 ETS STAFF

Sampling Location

: FLY ASH SILO AREA

Sampling Method

: ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

Weather Condition

CLEAR

Ambient Temperature:

38.0 °C

No.	Test Parameter	Mary Commence of the Commence	Result	Specification/Limit (As per Factory Act.)	Test Method
4	Fugitive Emission	µg/m³	1887.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*\*End of Test Report\*\*\*\*

**ECH SERVICES** 

Page 1 of 1

For Enviro-Tech Services

Md. Humrai

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-04, Issue No 05, Date 01 04:2019, Amd No. 04 Date 01:04:2019

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 2. The sample shall be destroyed after 15 days & Biological / Perisbable sample shall be destroyed immediately after issue of test report.
- 3. The results indicated only refer to the tested samples and listed applicable parameters.
- 4. Our liability is limited to invoice value only.
- 5. No complaint will be entertained if received after 7 days of issue of test report.



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(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO.: ETS/1038-21/07/2021

DATE OF REPORT: 09.07.2021

#### WORK ZONE MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

07:10 PM

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

**Analysis Start Date** 

05.07.2021

Analysis End Date

09.07.2021

**Duration Of Monitoring** 

03.07.2021 To 11:10 AM Th

03.07.2021 8 HOURS, TWA

Time Of Monitoring Sample ID No

1038-21

Sampling Done By

ETS STAFF

Sampling Location

PACKING AREA

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

Weather Condition

CLEAR

Ambient Temperature:

38.0 °C

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	µg/m³	1804.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*\*End of Test Report\*\*\*\*

ECH SERVICES

Page 1 of 1

For Enviro-Tech Services

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04 2019, Amd. No. 04 Date 01.04.2019

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Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO.: ETS/1038-22/07/2021

DATE OF REPORT: 09.07.2021

#### WORK ZONE MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

: 03.07.2021

**Analysis Start Date** 

05.07.2021

**Analysis End Date** 

09.07.2021

**Duration Of Monitoring** 

03.07.2021 8 HOURS, TWA

Time Of Monitoring

03.07.2021 To

07:15 PM

Sample ID No

11:15 AM

Sampling Done By

1038-22

Sampling Location

: ETS STAFF

Sampling Method

: CEMENT MILL AREA

Sampling Machine Placed At Height

ETS/STP/AIR-01 1.5 METER FROM GROUND LEVEL

Weather Condition

CLEAR Ambient Temperature:

38.0 °C

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	µg/m³	1728.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*\*End of Test Report\*\*\*\*

ECH SERVICES

Page 1 of 1

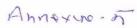
For Enviro-Tech Services

Md. Humrai Quality-Manager

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd, No. 04 Date 01.04.2019

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 2. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 3. The results indicated only refer to the tested samples and listed applicable parameters.
- 4. Our liability is limited to invoice value only.
- 5. No complaint will be entertained if received after 7 days of issue of test report.





An Analytical Laboratory



(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO.: ETS/1038-19/07/2021

DATE OF REPORT: 09.07.2021

#### WORK ZONE MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s\_J.K\_CEMENT\_LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL TEHSIL-KOIL DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Analysis Start Date

05.07.2021

Analysis End Date

09.07.2021

**Duration Of Monitoring** 

To

03.07.2021 8 HOURS, TWA

03.07.2021 To

Time Of Monitoring

11:00 AM

07:00 PM

Sample ID No Sampling Done By

1038-19

ETS STAFF

Sampling Location

UNLOADING AREA

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

38.0 °C

Weather Condition

: CLEAR

**Ambient Temperature:** 

No.	Test Parameter	Unit	Result	Specification/Limit (As per Factory Act.)	Test Method
1	Fugitive Emission	ha/w <sub>3</sub>	1722.0	2000 As per CPCB	IS: 5182 (Part-4)

\*\*\*\*\*End of Test Report\*\*\*\*

RO-TECH SERVICES

Page 1 of 1

For Enviro-Tech Services

Md. Humrai Qua<u>lit</u>y Manager

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-04, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

- 1. This text report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 2. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
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- 4. Our liability is limited to invoice value only.
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# Fugitive Emission Monitoring Report April '2021 - September '2021 J.K. Cement Works, Aligarh

			SPM	SPM (mg/m3)	
S.No.	Month/Year	NEAR UNLOADING AREA	NEAR CEMENT MILL	NEAR FLYASH SILO	NEAR PACKING AREA
н	Apr-21	1.25	1.63	1.37	0.93
2	May-21	1.22	1.65	1.38	0.94
ω	Jun-21	1.24	1.60	1.42	0.89
4	Jul-21	1.23	1.63	1.37	0.93
С	Aug-21	1.22	1.65	1.38	0.93
6	Sep-21	1.24	1.47	1.32	0.90

Cheked By

Monitored By

D. Barra

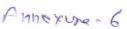
Authorized Signatory

Authorized Signatory

J.K. Cement Works Aligarh (UP)

Village Satha, Aligarh (UP)

PIN - 202127





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#### TEST REPORT

TEST REPORT NO : ET\$/1038-15/07/2021

DATE OF REPORT: 09.07.2021

#### AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

03.07.2021

Analysis Start Date

: 05.07.2021

Analysis End Date

: 09.07.2021

**Duration Of Monitoring** 

03.07.2021

04.07.2021

Time Of Monitoring

To T()

10:30 AM

Sample ID No.

10:30 AM

1038-15

Sampling Done By

Sampling Location

**ETS STAFF** 

Sampling Method

PLANT BOUNDARY TOWARDS EAST DIRECTION

Ambient Temperature:

ETS/STP/AIR-01

Sampling Machine Placed At Height

: 1.5 METER FROM GROUND LEVEL

38.0 °C

Weather Condition Wind Direction

CLEAR E To W

**Equipment Used** 

Respirable Dust Sampler (PM<sub>10</sub>) + Fine Particulate Sampler (PM<sub>2.5</sub>)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	µg/m³	91.6	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters.(PM <sub>2.5</sub> )	µg/m³	47.2	For 24 Hrs.=60	ETS/STP/AIR-03
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	18.9	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	38.4	For 24 Hrs. =80	IS: 5182 (Partt-6)

\*\*\*\*\*End of Test Report\*\*\*\*

-TECH SERVICES

For Enviro-Tech Services

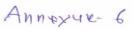
Md. Humrai Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-01, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

Page 1 of 1

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#### TEST REPORT

TEST REPORT NO.: ETS/1038-16/07/2021

DATE OF REPORT: 09.07.2021

#### AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

03.07.2021

**Analysis Start Date** 

05.07.2021

Analysis End Date

09.07.2021

**Duration Of Monitoring** 

To

: 03.07.2021

04.07.2021

Time Of Monitoring

10:25 AM

10:25 AM

Sample ID No

1038-16

Sampling Done By

Sampling Location

**ETS STAFF** 

Sampling Method

PLANT BOUNDARY TOWARDS NORTH DIRECTION

Ambient Temperature:

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

To

38.0 °C

Weather Condition Wind Direction

CLEAR E To W

Equipment Used

Respirable Dust Sampler (PM<sub>10</sub>) + Fine Particulate Sampler (PM<sub>15</sub>)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters (PM <sub>10</sub> )	µg/m³	87.9	For 24 Hrs = 100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	μg/m <sup>3</sup>	45.6	For 24 Hrs =60	ETS/STP/AIR-03
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	15.2	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	μg/m³	33.1	For 24 Hrs.=80	IS: 5182 (Partt-6)

\*\*\*\*\*End of Test Report\*\*\*\*\*

TECH SERVICES

Page 1 of 1

For Enviro-Tech Services

Md. Humrai Quality Manager

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-01, Issue No. 05, Date 01 04:2019, Amd. No. 04 Date 01:04:2019

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#### TEST REPORT

TEST REPORT NO : ETS/1038-17/07/2021

DATE OF REPORT: 09.07.2021

#### AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Analysis Start Date

05.07.2021

Analysis End Date

09.07.2021

**Duration Of Monitoring** 

03.07.2021 To

04.07.2021

Time Of Monitoring

10:15 AM

10:15 AM

Sample ID No.

1038-17

Sampling Done By

: ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS WEST DIRECTION

(PROJECT OFFICE)

Sampling Method

Weather Condition

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

To

CLEAR

Ambient Temperature:

38.0 °C

Wind Direction

E To W

Equipment Used

Respirable Dust Sampler (PM<sub>10</sub>) + Fine Particulate Sampler (PM<sub>2.5</sub>).

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	µg/m³	91.3	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2.5</sub> )	µg/m³	42.8	For 24 Hrs.=60	ETS/STP/AIR-03
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	18.5	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	34.7	For 24 Hrs.=80	IS: 5182 (Partt-6)

\*\*\*\*\*End of Test Report\*\*\*\*

CH SERVICES

Page 1 of 1

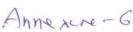
For Enviro-Tech Services

Md. Humrai Quality Manager

AUTHORIZED SIGNATORY

Formal No ETS/LAB/TR-01, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

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### TEST REPORT

TEST REPORT NO.: ETS/4038-18/07/2021

DATE OF REPORT: 09 07.2021

#### AMBIENT AIR QUALITY MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

03.07.2021

**Analysis Start Date** 

05.07.2021

Analysis End Date

09.07.2021

**Duration Of Monitoring** 

03.07.2021

04.07.2021

Time Of Monitoring

10:10 AM

10:10 AM

Sample ID No

1038-18

Sampling Done By

**ETS STAFF** 

Sampling Location

PLANT BOUNDARY TOWARDS SOUTH DIRECTION

Ambient Temperature:

(NEAR CCR BUILDING)

Sampling Method

ETS/STP/AIR-01

Sampling Machine Placed At Height

1.5 METER FROM GROUND LEVEL

To

38.0 °C

Weather Condition Wind Direction

CLEAR

E TOW

Equipment Used

Respirable Dust Sampler (PM<sub>10</sub>) + Fine Particulate Sampler (PM<sub>2.5</sub>)

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM <sub>10</sub> )	µg/m³	84.5	For 24 Hrs.=100	IS 5182 (Part-23)
2	Particulate Matters,(PM <sub>2 5</sub> )	µg/m³	40.8	For 24 Hrs.=60	ETS/STP/AIR-03
3	Sulphur Dioxide, (SO <sub>2</sub> )	µg/m³	14.6	For 24 Hrs.=80	IS: 5182 (Part-2)
4	Nitrogen Dioxide,(NO <sub>2</sub> )	µg/m³	30.7	For 24 Hrs.=80	IS: 5182 (Partt-6)

\*\*\*\*\*End of Test Report\*\*\*\*

TECH SERVICES

Page 1 of 1

For Enviro-Tech Services

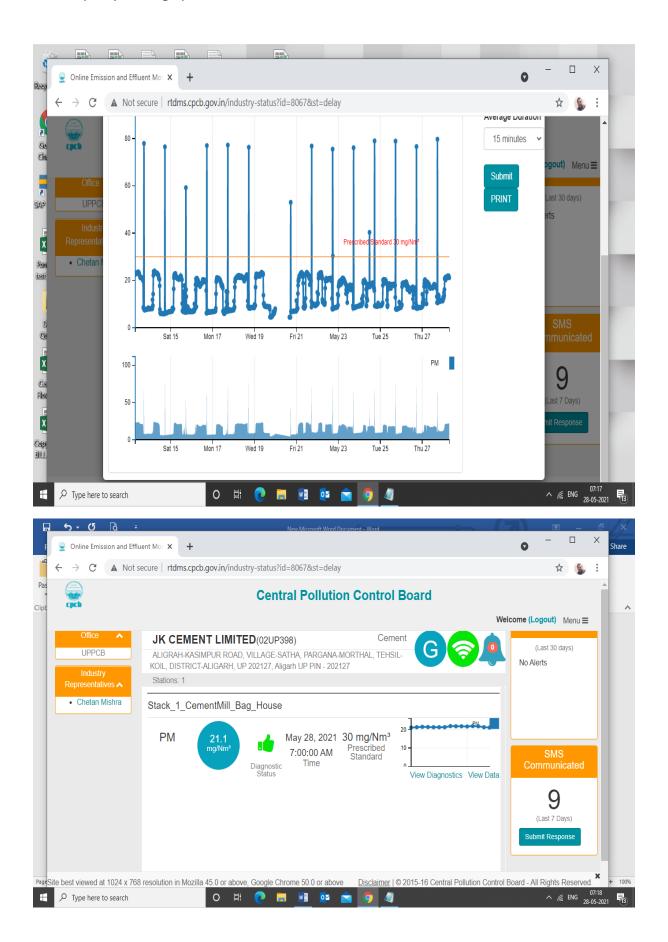
Md. Humrai Quelity Manager

AUTHORIZED SIGNATORY

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	AN	AMBIENT AIR	ment WORKS QUALITY A	S, ALIGARH (UP) VERAGE SPM RESULTS	ULTS	
	7)	ALL VALUES	S IN MICROGRA	LL VALUES IN MICROGRAMS / CUBIC METER	rer)	
		02nd QUA	ARTER REPOR	02nd QUARTER REPORT (Juy -Sep 2021)		
S.No.	LOCATION	Month	PM10	PM2.5	802	NOx
1	PLANT BOUNDARY	Jul-21	52.49	33.69	12.06	17.83
2	TOWARDS EAST	Aug-21	55.47	36.31	19.45	26.72
3	DIRECTION	Sep-21	58.07	40.06	14.51	26.85
	Quarterly Averag	ge	55.34	36.68	15.34	23.80
-	PLANT BOUNDARY	Jul-21	58.01	39.18	11.60	31.45
2	TOWARDS WEST DIRECTION	Aug-21	57.09	42.00	17.20	24.13
3	(PROJECT OFFICE)	Sep-21	57.33	35.65	13.50	24.41
	Quarterly Averag	ge	57.47	38.94	14.10	26.66
_	PLANT BOUNDARY	Jul-21	53.14	35.39	12.44	24.32
2	TOWARDS NORTH	Aug-21	57.19	38.30	16.70	23.04
3	DIRECTION	Sep-21	58.91	39.45	18.24	32.01
	Quarterly Average	ge	56.41	37.71	15.79	26.45
-	TOWARDS SOUTH	Jul-21	56.92	37.14	13.15	26.65
7	DIRECTION	Aug-21	58.49	38.22	16.33	23.20
3	(NEAR CCR BUILDING)	Sep-21	58.05	39.85	17.86	29.65
	Quarterly Average	ge	2	38.40	15.78	26.50
		٩	A THE CONTRACT OF THE CONTRACT	VIII Cement Works Aligary PIN - 20212 Aligary (UP)		





# ENVIRO-TECH SET

An Analytical Laboratory



Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001 email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063

Annexus &



## **TEST REPORT**

TEST REPORT NO.:

ETS/1038-39/07/2021

DATE OF REPORT: 09.07.2021

## STACK EMISSION MONITORING AND ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date Of Sampling **Analysis Start Date**  03.07.2021 05.07.2021

**Analysis End Date** 

: 09.07.2021

**Duration Of Sampling** Sample ID No.

30.0 MIN

: 1038-39

Sampling Done By

: ETS STAFF

Sampling Method

: ETS/STP/STACK-01

Stack Attached To

: CEMENT MILL

Capacity Of Stack Quantity Of Fuel Used 260.0 TPH

Type Of Fuel Used

: 43.0 MTR.

Stack Height Above Ground Stack Dia At The Top

2360.0 MM

Material Of Construction

: M.S.

Attached APCS

CHECKED BY

Normal Operating Schedule

: NORMAL

**Ambient Temperature** 

: 38.0 °C

Flue Gas Temperature

: 81.0 °C

Velocity Of Flue Gases

6.7 MTR./SEC.

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Particulate Matters,(PM)	mg/Nm <sup>3</sup>	14.0	30	IS-11255 (Part-1)

\*\*\*\*\*End of Test Report\*\*\*\*

Page 1 of 1

FOR ENVIRO-TECH SERVICES

**AUTHORIZED SIGNATORY** 

Format No ETS/LAB/TR-05, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

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Village: Satha	J.K.CE
, Tehsil:	MENT
Koil,	WORK
District:	KS,ALIO
Aligarh	GARH,
(U.P.)	

Report of PM Stack Emission Monitoring (mg/Nm³) of Apr. 21to Sep. 21

									YTD	
Sr.No.	Location	Apr-21	Apr-21 May-21	Jun-21	Jul-21	Aug-21	Sep-21	Min	Max	Max Average
-	CEMENT MILL	12.2	13.0	11.70	13.0	9.5	16.1	9.5	16.1	12.6





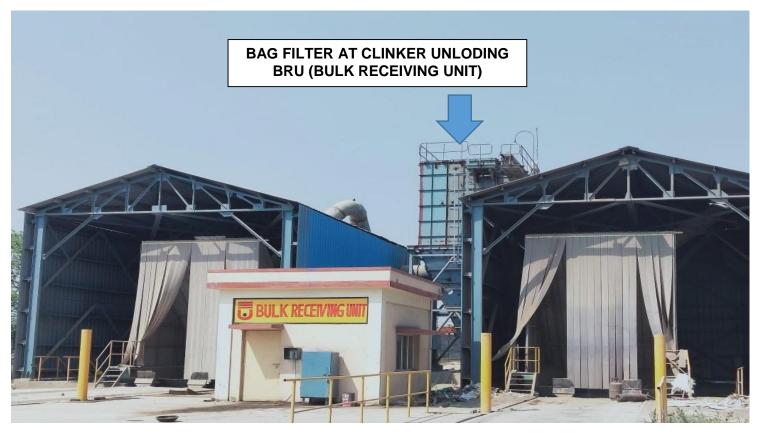
# M/s JK Cement Works (Clinker Grinding Unit)

Village: Satha, Tehsil: Koil, District: Aligarh (U.P)

## **BRU (Clinker truck unloading System)**

### Annexure-9

### Front Side view-



## Front Side view-



Silo, bag filter and cover belt Pics.





**Road** sweeping machine has been deployed for road cleaning.



Tuck parking



Fly ash is transported by closed bulkers





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#### TEST REPORT

TEST REPORT NO .:

ETS/1378-22/05/2021

DATE OF REPORT: 11.05.2021

### WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. GEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Sampling Analysis Start Date Analysis End Date Sample ID No Sampling Done By

07.05.2021 08.05.2021 11 05 2021 1378-22 ETS STAFF

Sampling Description Sampling Location Sampling Method

**GROUND WATER** BOREWELL NO-01 ETS/STP/WATER-02

Sample Quantity **Packing Condition**  2.0 + 0.5 Ltr SEALED

Packed In

P.V.C. AND GLASS BOTTLE

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012 )	Test Method
				Desirable	Permissible	
1	Colour	Hazen	< 5.0	5	15	APHA 2120-B
2	Odour		Agreeable	Agreeable	Agreeable	APHA 2150-B
3	Taste	-4.4	Agreeable	Agreeable	Agreeable	APHA 2160-C
4	pH		7.41	6.5 - 8.5	No Relaxation	APHA 4500-H+
5	Turbidity	NTU	<5.0	1	5	APHA 2130-B
6	Total Dissolved Solids.(TDS)	mg/L	610.3	500	2000	APHA 2540-C
7	Chlorine (Residual)	mg/L	< 0.02	0.2	1	APHA 4500:(CI)-B
8	Fluoride,(F)	mg/L	0.52	4	1.5	APHA 4500:(F-)-D
9	Chloride,(CI)	mg/L	33.0	250	1000	APHA 4500:(CI- )-B
10	Iron.(Fe)	mg/L	0.19	0.3	No Relaxation	APHA-3120B
11	Sulphate (SO <sub>4</sub> )	mg/L	53,2	200	400	APHA 4500:(SO <sub>4</sub> )-E
12	Total Alkalinity,(CaCO3)	mg/L	120.0	200	600	APHA 2320-B
13	Total Hardness,(CaCO <sub>3</sub> )	mg/L	181.0	200	600	APHA 2340-C
14	Magnesium,(Mg)	mg/L	14.6	30	100	APHA 3500:(Mg)-B
15	Nitrate,(NO <sub>3</sub> )	mg/L	1.84	45	No Relaxation	APHA 4500@NO₃-)-B
16	Conductivity	µs/cm	884.0	Not Specified	Not Specified	APHA 2510-B
17	Calcium,(Ca)	mg/L	48.0	75	200	APHA 3500:(Ca)-B
18	Oil & Grease, (O & G )	mg/L	N.D	Not Specified	Not Specified	APHA 5520-D

TECH SERVICES

Page 1 of 2

Format No ETS/LAB/TR-09, Issue No 05, Date 01 04 2019, Amd. No 04 Date 01 04 2019

CHECKED BY

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### TEST REPORT

TEST REPORT NO:

ETS/1378-22/05/2021

DATE OF REPORT:

11.05.2021

### WATER SAMPLE ANALYSIS REPORT

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012 )	Test Method
				Desirable	Permissible	
19	Aluminium,(AI)	mg/L	< 0.01	0.03	0.2	APHA-3120B
20	Ammonia,(as Total NH <sub>3</sub> -N)	mg/L	< 0.5	0.5	No Relaxation	APHA 4500:(NH3)-(
21	Anionic Detergent, (MBAS)	mg/L	<0.01	0.2	1	APHA 5540-C
22	Barium,(Ba)	rng/L	< 0.01	0.7	No Relaxation	APHA 3120B
2.3	Boron (B)	mg/L	< 0.01	0.5	2.4	APHA 4500:(B)
24	Chloramines (as Cl <sub>2</sub> )	mg/L	<1.0	4.0	No Relaxation	APHA 4500:(CI)-G
25	Copper (Cu)	mg/L	<0.01	0.05	1.5	APHA 3120B
26	Manganese (Mn)	mg/L	< 0.01	0.1	0.3	APHA-3120B
2.7	Phenolic Compound, (C <sub>6</sub> H <sub>5</sub> OH)	mg/L	< 0.001	0.001	0.002	APHA 5530-C
28	Selenium,(as Se)	mg/L	<0.01	0.01	No Relaxation	APHA 3120B
29	Sulphide (H <sub>2</sub> S)	mg/L	<0.05	0.05	No Relaxation	APHA 4500:(S2-)-D
30	Zinc,(Zn)	mg/L	< 0.01	5	15	APHA-3120B
31	Cadmium,(Cd)	mg/L	<0.001	0.003	No Relaxation	APHA 3120B
32	Lead,(Pb)	mg/L	< 0.01	0.01	No Relaxation	APHA-3120B
33	Mercury,(Hg)	mg/L	< 0.001	0.001	No Relaxation	US EPA Method 200.7 1994
34	Arsenic,(As)	mg/L	< 0.01	0.01	No Relaxation	APHA 3120B
35	Total Ghromium,(Cr)	mg/L	< 0.01	0.05	No Relaxation	APHA-3120B
36	Nickel,(Ni)	mg/L	< 0.01	0.02	No Relaxation	APHA-3120B
37	Total Coliform	MPN/100mL	Absent	Shall Not E	3e Detectable	IS 1622
38	Escherichia coli	MPN/100mL	Absent	Shall Not E	e Detectable	IS 1622

Remark:-N.D-Not Detectable.

Page 2 of 2

For Environ Total Services

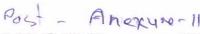
Format No ETS/LAB/TR-09, Issue No. 05, Date 01.04.2019, Annd. No. 04 Date 01.04.2019

CHECKED BY

- t. Test reports without ETS LAB HOLOGRAM are not issued by our laboratory.
- 2. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 3. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 4. The results indicated only refer to the tested samples and listed applicable parameters.
- 5. No complaint will be entertained if received after 7 days of issue of test report.

RO-TECH SERVICES

6. Our Hability is limited to involce value only.





An Analytical Laboratory



(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO:

ETS/1038-40/07/2021

DATE OF REPORT: 09 07.2021

#### WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD. VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Sampling

03.07.2021

**Analysis Start Date** 

05.07.2021

Analysis End Date

09.07.2021

Sample ID No

1038-40

Sampling Done By

**ETS STAFF** 

Sampling Description

GROUND WATER

Sampling Location

BOREWELL NO-01

Sampling Method

ETS/STP/WATER-02

Sample Quantity **Packing Condition**  : 2.0 + 0.5 Ltr : SEALED

Packed In

PVC AND GLASS BOTTLE

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012 )	Test Method
				Desirable	Permissible	
J	Colour	Hazen	< 5.0	5	15	APHA 2120-B
2	Odour		Agreeable	Agreeable	Agreeable	APHA 2150-B
3	Taste	*1.5	Agreeable	Agreeable	Agreeable	APHA 2160-C
4	pH	1.14	7.47	6.5 - 8.5	No Relaxation	APHA 4500-H+
5	Turbidity	NTU	<5.0	1	5	APHA 2130-B
6	Total Dissolved Solids,(TDS)	mg/L	622.3	500	2000	APHA 2540-C
7	Chlorine (Residual)	mg/L	< 0.02	0.2	1	APHA 4500:(CI)-B
8	Fluoride,(F)	mg/L	0.61	1	1.5	APHA 4500:(F-)-D
9	Chloride,(CI)	mg/L	37.0	250	1000	APHA 4500:(CI- )-E
10	Iron.(Fe)	mg/L	0.13	0.3	No Relaxation	APHA-3120B
11	Sulphate,(SO₄)	mg/L	51.5	200	400	APHA 4500:(SO <sub>4</sub> )-E
12	Total Alkalinity,(CaCO3)	mg/L	120.0	200	600	APHA 2320-B
13	Total Hardness.(CaCO₃)	mg/L	230.0	200	600	APHA 2340-C
14	Magnesium,(Mg)	mg/L	25.2	30	100	APHA 3500:(Mg)-B
1.5	Nitrate,(NO <sub>3</sub> )	mg/L	2.05	45	No Relaxation	APHA 4500@NO3-)-B
16	Conductivity	µs/cm	901.0	Not Specified	Not Specified	APHA 2510-B
17	Calcium,(Ca)	mg/L	50.0	75	200	APHA 3500.(Ca)-B
18	Oil & Grease, (O & G)	mg/L	N.D	Not Specified	Not Specified	APHA 5520-D
19	Total Coliform	MPN/100mL	Absent		le Detectable	IS 1622
20	Escherichia coli	MPN/100mL	Absent		le Detectable	IS 1622

Detectable.

Page 1 of 1

For Enviro-Tech Services

ECH SERVICES

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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO :

ETS/1038-41/07/2021

DATE OF REPORT: 09.07.2021

#### WATER SAMPLE ANALYSIS REPORT

Name And Address of Customer

M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Sampling

03.07.2021

**Analysis Start Date** 

05.07.2021

**Analysis End Date** 

09.07.2021

Sample ID No

1038-41

Sampling Done By

ETS STAFF

Sampling Description

**GROUND WATER** 

Sampling Location

Sampling Method

: BOREWELL NO-02 ETS/STP/WATER-02

Sample Quantity

: 2.0 + 0.5 Ltr

**Packing Condition** 

: SEALED

Dackad In

PVC AND GLASS BOTTLE

S. No.	Test Parameter	Unit	Result		ation/Limit 10500: 2012 )	Test Method
				Desirable	Permissible	1
Ĭ.	Colour	Hazen	< 5.0	5	15	APHA 2120-B
2	Odour	* * *	Agreeable	Agreeable	Agreeable	APHA 2150-B
3	Taste		Agreeable	Agreeable	Agreeable	APHA 2160-C
4	pH		7.32	6.5 - 8.5	No Relaxation	APHA 4500-H+
5	Turbidity	NTU	<5.0	1	5	APHA 2130-B
6	Total Dissolved Solids,(TDS)	mg/L	558.1	500	2000	APHA 2540-C
7	Chlorine (Residual)	mg/L	< 0.02	0.2	1	APHA 4500:(CI)-B
8	Fluoride,(F)	mg/L	0.78	1	1.5	APHA 4500:(F-)-D
9	Chloride,(CI)	mg/L	34.0	250	1000	APHA 4500:(CI- )-E
10	Iron,(Fe)	mg/L	0.12	0.3	No Relaxation	APHA-3120B
* 1	Sulphate (SO <sub>4</sub> )	mg/L	35.0	200	400	APHA 4500:(SO₄)-E
12	Total Alkalinity.(CaCO3)	mg/L	105.0	200	600	APHA 2320-B
13	Total Hardness,(CaCO <sub>3</sub> )	mg/L	183.0	200	600	APHA 2340-C
14	Magnesium,(Mg)	mg/L	19.3	30	100	APHA 3500:(Mg)-B
15	Nitrate,(NO₃)	mg/L	1.94	45	No Relaxation	APHA 4500@NO <sub>3</sub> -)-B
16	Conductivity	μs/cm	808.0	Not Specified	Not Specified	APHA 2510-B
17	Calcium,(Ca)	mg/L	41.0	75	200	APHA 3500:(Ca)-B
18	Oil & Grease, (O & G)	mg/L	N.D	Not Specified	Not Specified	APHA 5520-D
19	Total Coliform	MPN/100mL	Absent	Shall Not E	le Detectable	IS 1622
20	Escherichia coli	MPN/100mL	Absent	The second secon	ie Detectable	IS 1622

Smallc-N.D.Not Detectable

Page 1 of 1

For Enviro-Tech Services

Formal No ETS/LA8/TR-09, Issue No. 05, Date 01 04 2019, Amd, No. 04 Date 01.04 2019

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**RO-TECH SERVICES** 

# M/s JK Cement Works (Clinker Grinding Unit) Village: Satha, Tehsil: Koil, District: Aligarh (U.P)

### Annexure- 12

# **Rain Water Harvesting Pit**

plant management has made three rainwater harvesting pits which has capacity of 31,831 m3 per annum.



Rain Water Harvesting Pit No-1





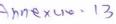
Rain Water Harvesting Pit No-2





Rain Water Harvesting Pit No-3







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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO. ETS/1038-23/07/2021

DATE OF REPORT: 09.07.2021

### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Monitoring Start Date

: 03.07.2021

Monitoring End Date

: 04.07.2021

**Duration Of Monitoring** 

: 24 HOURS

Sample ID No.

: 1038-23

Monitoring Done By

: ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS EAST DIRECTION

Sampling Method

: ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leg.dB(A)	71.5	75	IS: 9989
2	Night Time Noise Level	Leq:dB(A)	62.8	70	IS: 9989

Remark: Day time is reckoned in between 06 00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*

ECH SERVICES

Page 1 of 1

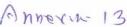
For Enviro-Tech Services

Md. Humrai Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

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#### **TEST REPORT**

TEST REPORT NO.:

ETS/1038-24/07/2021

DATE OF REPORT. 09.07.2021

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J K CEMENT LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Monitoring Start Date

: 03.07.2021

Monitoring End Date

**Duration Of Monitoring** 

04.07.2021

Sample ID No

24 HOURS

Monitoring Done By

1038-24

Sampling Location

ETS STAFF PLANT BOUNDARY TOWARDS NORTH DIRECTION

Sampling Method

ETS/STP/NOISE-01

Category Of Area

: INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq:dB(A)	69.8	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	60.6	70	IS 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*



Page 1 of 1

For Enviro-Tech Services

Md. Humrai Quality Monager

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### TEST REPORT

TEST REPORT NO

ETS/1038-25/07/2021

DATE OF REPORT: 09.07.2021

An Analytical Laboratory

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

: 03.07.2021

Monitoring Start Date

03.07.2021

Monitoring End Date

04.07.2021

**Duration Of Monitoring** 

24 HOURS

Sample ID No

1038-25

Monitoring Done By

ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS WEST DIRECTION

(PROJECT OFFICE) ETS/STP/NOISE-01

Sampling Method Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq:dB(A)	66.9	75	IS: 9989
2	Night Time Noise Level	Leq :dB (A)	57.4	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*

Page 1 of 1

or Enviro-Tech Services

Md. Humraj Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

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4. Our liability is limited to invoice value only.

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**0-TECH SERVICES** 



An Analytical Laboratory



Annexum. 13

(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

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email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO .:

ETS/1038-26/07/2021

DATE OF REPORT: 09.07.2021

### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

**Monitoring Start Date** 

03.07.2021

Monitoring End Date

04.07.2021

**Duration Of Monitoring** 

24 HOURS

Sample ID No

: 1038-26

Monitoring Done By

: ETS STAFF

Sampling Location

PLANT BOUNDARY TOWARDS SOUTH DIRECTION

(NEAR CCR BUILDING)

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	Day Time Noise Level	Leq:dB(A)	64.1	75	IS: 9989
2	Night Time Noise Level	Leq:dB(A)	50.7	70	IS: 9989

Remark: Day time is reckoned in between 06.00 A.M. and 10.00 P.M. Night time is reckoned in between 10.00 P.M. and 06.00 A.M.

\*\*\*\*\*End of Test Report\*\*\*\*\*



Page 1 of 1

For Enviro-Tech Services

Md. Humrai Quality Manager

**AUTHORIZED SIGNATORY** 

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#### TEST REPORT

TEST REPORT NO.:

ETS/1038-27/07/2021

DATE OF REPORT: 09.07.2021

### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. GEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

**Monitoring Start Date** 

03.07.2021

Monitoring End Date

**Duration Of Monitoring** 

03.07.2021

8 HOURS

Sample ID No

1038-27

Monitoring Done By

ETS STAFF

Sampling Location

COMPRESSOR ROOM AREA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

transmission and an artist	S. No.	Test Parameter	w.	Result	Specification/Limit (As per Factories Act)	Test Method	VACORIO CONTRACTOR AND ADDRESS OF THE PARTY
and the same	1	Indoor Noise Level- Day Time	dB (A)	81.4	90	IS: 9876	Marie Anna Anna Anna

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*

**0-TECH SERVICES** 

Page 1 of 1

For Enviro-Tech Services

Md. Humrai Quality Manager

AUTHORIZED SIGNATORY

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### TEST REPORT

TEST REPORT NO.:

ETS/1038-28/07/2021

DATE OF REPORT: 09.07.2021

### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

03.07.2021

Monitoring Start Date

03.07.2021

Monitoring End Date

03.07.2021

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1038-28

Monitoring Done By

: ETS STAFF

Sampling Location

CEMENT MILL AREA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
100	Indoor Noise Level- Day Time	dB (A)	79.7	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*

Page 1 of 1

For Enviro-Tech Services

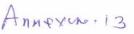
Md. Humrai Quality Manager

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**TECH SERVICES** 

AUTHORIZED SIGNATORY





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### TEST REPORT

TEST REPORT NO.:

ETS/1038-29/07/2021

DATE OF REPORT: 09.07.2021

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Monitoring Start Date

03.07.2021

Monitoring End Date

03.07.2021

**Duration Of Monitoring** 

8 HOURS

Sample ID No

1038-29

Monitoring Done By

ETS STAFF

Sampling Location

**UNLOADING AREA** 

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
1	Indoor Noise Level- Day Time	dB (A)	78.2	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*

Page 1 of 1

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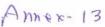
Md. Humrai Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. C5, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 2. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 3. The results indicated only refer to the tested samples and listed applicable parameters.
- 4. Our liability is limited to invoice value only.
- 5. No complaint will be entertained if received after 7 days of issue of test report.

**W**TECH SERVICES





An Analytical Laboratory



(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



#### TEST REPORT

TEST REPORT NO.

ETS/1038-30/07/2021

DATE OF REPORT: 09.07.2021

## NOISE MONITORING REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

**Date of Monitoring** 

03.07.2021

Monitoring Start Date

03.07.2021

Monitoring End Date

**Duration Of Monitoring** 

03.07.2021

8 HOURS

Sample ID No

1038-30

Monitoring Done By

ETS STAFF

Sampling Location

PACKING PLANT AREA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per Factories Act)	Test Method
1	Indoor Noise Level- Day Time	dB (A)	73.7	90	IS: 9876

Remark: Day time as per factory sift time.

\*\*\*\*\*End of Test Report\*\*\*\*\*

**TECH SERVICES** 

Page 1 of 1

For Enviro-Tech Services

Md. Humral Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-92, Issue No. 05, Date 01 04 2019, Amd. No. 04 Date 01 04 2019

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
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- 3. The results indicated only refer to the tested samples and listed applicable parameters.
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An Analytical Laboratory



(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO.:

ETS/1038-31/07/2021

DATE OF REPORT: 09.07.2021

#### NOISE MONITORING REPORT

Name And Address of Customer

: M/s, J.K. CEMENT LTD

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Monitoring Start Date

: 03 07 2021

Monitoring End Date

: 03.07.2021

**Duration Of Monitoring** 

16 MINUTES (AT 1 MINUTES INTERVAL EACH POINT)

Sample ID No

1038-31

Monitoring Done By

ETS STAFF

Sampling Location

0.5 METER AWAY FROM ACOUSTIC ENCLOSURE- DG. SET1250 KVA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

: INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
1	DG Noise Level	dB (A)	72.7	75	IS: 9876

Remark: All doors of acoustic enclosure closed and DG set running at the time of monitoring.

\*\*\*\*\*End of Test Report\*\*\*\*\*

Page 1 of 1

For Enviro-Tech Services

i/d. **Humr**aj Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. 05, Date 01 04 2019, Amd. No. 04 Date 01.04.2019

#### Note:

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory,
- 2. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 3. The results indicated only refer to the tested samples and listed applicable parameters.
- 4. Our liability is limited to invoice value only.

(RO) TECH SERVICES

5. No complaint will be entertained if received after ? days of issue of test report.



An Analytical Laboratory



(An ISO 9001:2015, 14001:2015 and 45001-2018 Certified Company)

Plot No. 1/32, South Side G.T. Road Industrial Area, Ghaziabad (U.P.) - 201001

email: etslab2012@gmail.com | Website: www.etslab.in | Ph.: 9911516076, 9811736063



### TEST REPORT

TEST REPORT NO:

ETS/1038-32/07/2021

DATE OF REPORT: 09.07.2021

#### NOISE MONITORING REPORT

Name And Address of Customer

: M/s. J.K. CEMENT LTD.

ALIGARH-KASIMPUR ROAD, VILLAGE-SANTHA, PARGANA

MORTHAL, TEHSIL- KOIL, DISTRICT-ALIGARH, U.P.

Date of Monitoring

03.07.2021

Monitoring Start Date

: 03.07.2021

Monitoring End Date

03.07.2021

**Duration Of Monitoring** 

16 MINUTES (AT 1 MINUTES INTERVAL EACH POINT)

Sample ID No

1038-32

Monitoring Done By

: ETS STAFF

Sampling Location

: 0.5 METER AWAY FROM ACOUSTIC ENCLOSURE- DG. SET125 KVA

Sampling Method

ETS/STP/NOISE-01

Category Of Area

: INDUSTRIAL AREA

S. No.	Test Parameter	Unit	Result	Specification/Limit (As per CPCB)	Test Method
	DG Noise Level	dB (A)	67.5	75	IS: 9876

Remark: All doors of acoustic enclosure closed and DG set running at the time of monitoring.

\*\*\*\*\*End of Test Report\*\*\*\*

For Enviro-Tech Services

O-TECH SERVICES

Page 1 of 1

Md. Humraj Quality Manager

AUTHORIZED SIGNATORY

Format No ETS/LAB/TR-02, Issue No. 05, Date 01.04.2019, Amd. No. 04 Date 01.04.2019

#### Note:

- 1. This test report shall not be used in any advertising media or as evidence in the court of Law without prior written permission of the laboratory.
- 2. The sample shall be destroyed after 15 days & Biological / Perishable sample shall be destroyed immediately after issue of test report.
- 3. The results indicated only refer to the tested samples and listed applicable parameters.
- 4. Our liability is limited to invoice value only.

ECKED BY

5. No complaint will be entertained if received after 7 days of issue of test report.

	-															
7		12	11	10	9	00	7	6	υn	4	w	2	_	Sr.No.		
AYENAGE	VEDACE	Seb-21	San 31	10 mg - 17 mg	A 11.5 - 2.1	3ul-21	1 21	0011-71	I	148 CY - 24 B	May-21	whi.z.i	A p.p21	Month		
NIGHT	DAY	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Day / Night		
62.2	66.1	63	64	62	67	63	65	65.2	71.6	59	66	61	63	PLANT BOUNDARY TOWARDS EAST DIRECTION	NOISE L	J.K.CE Village: Satha
60.3	66.8	62	66	60	66	61	68	61.9	70.6	58	64	59	66	PLANT BOUNDARY TOWARDS WEST DIRECTION (PROJECT OFFICE)	NOISE LEVEL MONITOIRNG RESULT	J.K.CEMENT WORKS ,ALIGARH , :: Satha, Tehsil: Koil, District: Aligarh
60.5	67.0	64	68	59	67	62	66	63.2	72.8	57	63	58	65	PLANT BOUNDARY TOWARDS NORTH DIRECTION	RNG RESULT	J.K.CEMENT WORKS ,ALIGARH , Village: Satha, Tehsil: Koil, District: Aligarh (U.P.)
58.6	66.9	58	67	61	68	61	67	56.7	69.1	58	66	57	64	PLANT BOUNDARY TOWARDS SOUTH DIRECTION (NEAR CCR BUILDING)		
														Remarks		

A. King

PIN - 202127

# JK Cement Works Village: Satha, Tehsil: Koil, District: Aligarh (UP)

## Annexure-

# Detail of APCS (Bag Filters)

S. No	Location	Equipment Tag No.	Equipment Name	Gas Volume (M³/Hr.)	Efficiency	PM (mg/Nm <sup>3</sup> )
1		471.BF100	Bag Filter	35000	99.99	<30
2		471.BF200	Bag Filter	35000	99.99	<30
3		471.BF300	Bag Filter	8000	99.99	<30
4	Raw Material Handling (Clinker + Additive)	471.BF400	Bag Filter	20000	99.99	<30
5		481.BF100	Bag Filter	8000	99.99	<30
6		481.BF200	Bag Filter	8000	99.99	<30
7		481.BF300	Bag Filter	8000	99.99	<30
8	Cement Mill Hopper Building	511.BF050	Bag Filter	18100	99.99	<30
9	Centent will nopper building	511.BF630	Bag Filter	22800	99.99	<30
10		531.BF030	Bag Filter	11000	99.99	<30
11	Cement Mill & Bag House	531.BF230	Bag Filter	15000	99.99	<30
12	Cement will a bay nouse	531.BF500	Process Bag House	576000	99.99	<30
13		531.BF650	Bag Filter	5000	99.99	<30
14		241.BF100	Bag Filter	15000	99.99	<30
15	Fly ash Silo & Transport	241.BF200	Bag Filter	5000	99.99	<30
16		246.BF350	Bag Filter	8000	99.99	<30
17		611.BF100	Bag Filter	7500	99.99	<30
18	Cement Silo (RCC)	611.BF200	Bag Filter	5000	99.99	<30
19	,	612.BF100	Bag Filter	6000	99.99	<30
20		641BF100	Bag Filter	31000	99.99	<30
21	Packing Plant	641.BF200	Bag Filter	15000	99.99	<30
22	racking mant	642.BF100	Bag Filter	31000	99.99	<30
23		642.BF200	Bag Filter	15000	99.99	<30



Phone : +91-512-2336624 Fax : +91-512-2332665

E-mail : shambhu.singh@jkcement.com

Website : www.jkcement.com

Registered & Corporate Office : Kamia Tower, Kanpur-208 001 (U.P.) INDIA

CIN: L17229UP1994PLC017199
ISO 9001:2000 & ISO 14001 CERTIFIED COMPANY

# J K Cement Limited CORPORATE ENVIRONMENT POLICY

JK Cement Limited is committed to ensure clean, green and healthy environment for sustainable development through:

- By ensuring that the activities of the company comply with all the relevant laws, regulations and industry and applicable codes of standards and practices, as well as to take any additional measures considered necessary.
- By involving all employees in implementation of the Company's policy and imparting appropriate training, providing for dissemination of information to employees on Environmental objectives and performance through suitable communication networks.
- ➤ By involving the Suppliers, Vendors, Customers, Clients and other Business Associates to promote awareness among them for their responsibility towards Environment and to encourage their participation in achieving our Environmental Goals.
- Continuously improve in effectiveness of environmental management with proper systems to prevent, mitigate and control environmental impacts due to operations across the value chain and local community.
- > By building awareness to all stakeholders including employees, customers, vendors etc. on environmental issues as well as compliance of relevant environmental legislation by implementing the environmental management system.
- By improvement in environment management, efficient use of natural resources, energy & plant equipments.
- By promoting reuse and recycling wastes, reduction in emission, noise, waste and greenhouse gases.
- By greenbelt development for local bio-diversity management and conservation in coalition with local communities, authorities and other stakeholders.
- By reporting of non-compliances (if any), violations of environmental norms of the conditions of environment clearance/ consent/ NOC/ authorization and permission etc. relevant to the environmental conditions, wherever required to the director and occupier by the respective Unit Head, Administrative Head, Technical Head and Environment Head so as to fulfil the deviation from compliances as and when required.

This policy will be reviewed periodically and updated as may be required. This Policy shall be made known to all our customers and stakeholders, apart from all our employees.

K.N. Khandelwal Director and Occupier

Page 1 of 3





UNITS: J.K. Cement Works, Gotan

J.K. Cement Works, Muddapur

J.K. Cement Works, Jharli

J.K. Cement Works, Balasinor

J.K. White Cement Works, Gotan

J.K. White Certer

# **ENVIRONMENTAL STATEMENT** FORM - V

Environmental Statement for the financial year 2020-21, ending the 31<sup>st</sup> March 2021

### PART-A

i.	Name an address of the owner/occupier of the industry operation or process	JK Cement Works (Clinker Grinding Unit) (A Unit of JK Cement Limited) Village: Satha, Tehsil: Koil, District: Aligarh (UP)
ii.	Industry category Primary - (STC Code) Secondary - (STC Code)	Primary
iii.	Production capacity	Cement- 5836 TPD
iv.	Year of establishment- (UNIT WISE)	Year- 2020
٧.	Date of last environmental statement submitted	21.09.2021

### PART-B

### WATER AND RAW MATERIAL CONSUMPTION

WATER CONSUMPTION in m3/day

Process : 65.30 m3/day

Domestic

: 8.8 m3/day

	Process water consumption per unit of products						
Name of products	During the previous financial year	During the current financial year					
	(2019-20) (KL/MT)	(2020-21) (KL/MT)					
1. CEMENT	0.061	0.025					

#### ii. **RAW MATERIAL CONSUMPTION**

Name of raw material	Name of	Consumption of raw material per unit of output					
	products	During the previous	During the current				
		financial year (2019-20)	financial year (2020-21)				
Clinker		0.7443	0.6102				
Gypsum	Cement	0.0753	0.0818				
Flyash		0.1804	0.3080				

<u>PART-C</u> <u>POLLUTION DISCHARGE TO ENVIRONMENT / UNIT OF OUTPUT</u>

Pollutants	Quantity of pollutants discharged (Ton/Day)	Concentration of pollutants in discharge (mg/Nm3)	Percentage of variation from prescribed standards with reasons	
(a) Water	Cement plant is being operated on dry process technology, hence no liquid effluent is generated.  Domestic waste water generated from the office toilet and canteen is being discharged in soak pit through septic tank.			
(b) Air	Stack Emission & Ambient air Monitoring report is attached as <b>Annexure-I</b> Ambient Air Noise monitoring report is attached as <b>Annexure-II</b>			

PART-D

(As specified under Hazardous & Other Waste Management Rules-2016)

Hazardous waste	Total Quantity		
	During previous financial year (2019-20) (KL)	During current financial year (2020-21) (KL)	
(a) From process	Used oil (5.1)- NIL Waste oil (5.2)- NIL	Used oil (5.1)- 3.19 Waste oil (5.2)- NIL	
(b) From pollution Control facilities	Not Applicable	Not Applicable	

<sup>\*</sup> Hazardous waste generated will be sold to authorized recycler authorized by CPCB.

## PART-E SOLID WASTE

		Total Quantity	
		During previous financial year (2019-20) (MT/Year)	During current financial year (2020-21) (MT/Year)
(a)	From process	NONE	NONE
(b)	From pollution control facility	Dust collected in bag house and bag filters are recycled into the system	Dust collected in bag house and bag filters are recycled into the system
(C)	Quantity rejected or reutilized with in the unit	100%	100%

#### PART-F

PLEASE SPECIFY THE CHARACTERISATIONS (IN TERMS OF COMPOSITION AND QUANTUM) OF HAZARDOUS AS WELL AS WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

- 1) Hazardous waste generated in the form of used / spent oil, waste / residue containing oil, which is stored in barrels at safe & dedicated area and will be sold to recycler approved by Central Pollution Control Board.
- 2) Dust collected from pollution control equipment's (i.e. from Bag house and Bag filter) is totally recycled in the process.

#### PART-G

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

Cement manufacturing is a dry process technology, hence no effluent generated from process. Which is cost effective and environmentally clean technology. The advantage of dry process is also in fuel economy. The stack emissions from the plant are controlled by equipment like Bag filters installed at various material transfer points to arrest the fugitive emissions. The particulate matter collected from the pollution control equipment is recycled in process and optimizing the cost of operation of pollution control equipment, conserving natural raw material and hence no impact on the environment.

#### PART-H

ADDITIONAL MEASURES / INVESTMENT PROPOSALS FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT POLLUTION, PREVENTION OF POLLUTION.

- 1) Closed clinker storage silo constructed to reduce the fugitive dust emission, with sufficient pollution control equipment.
- 2) Fly ash stored in closed silo constructed to reduce the fugitive dust emission, with sufficient pollution control equipment.
- 3) Gypsum stored in covered raw material yard to reduce the fugitive dust emission, with sufficient pollution control equipment.

#### PART-I

#### ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF ENVIRONMENT

- 1) Monitoring of stack emission and ambient air and water quality is being done regularly as mentioned in consent to operate.
- 2) 4 nos. of Ambient Air Quality Monitoring Systems have been installed at periphery of the plant.
- 3) Continuous Emission Monitoring Systems (CEMS) for PM have been installed at stack of cement mill and real time data transfer to Pollution Control Board server.
- 4) Bag filters have been installed at various material transfer points to control fugitive emission.
- 5) Cement being manufacturing in dry process and there is no any effluent generated from the process hence maintaining Zero Effluent Discharge unit.
- 6) Fly ash purchased from nearby thermal power plant and use for cement production.
- 7) Raw materials are stored in covered shed, product in closed silo with high efficient bag filters for fugitive dust emission control.
- 8) Proper Housekeeping and cleaning is being done with the help of road sweeping machines.
- 9) Cover shed Constructed to store the raw material, to avoid fugitive emission. Finish product stored in closed silo.
- 10) All Belt Conveyor belt are fully covered & also installed Bag filter at all material transfer points
- 11) Cemented road constructed to avoid fugitive dust generation during the movement of vehicle.
- 12) Online water level recorder installed for online ground water level monitoring.
- 13) Industry has constructed 03 nos. of rain water harvesting structures in plant to recharge ground water.
- 14) Total 2900 plants planted in FY- 2020-21 with covering 2.25 ha of total plant area. We are planting more trees inside plant to cover more than 33% area under green belt.